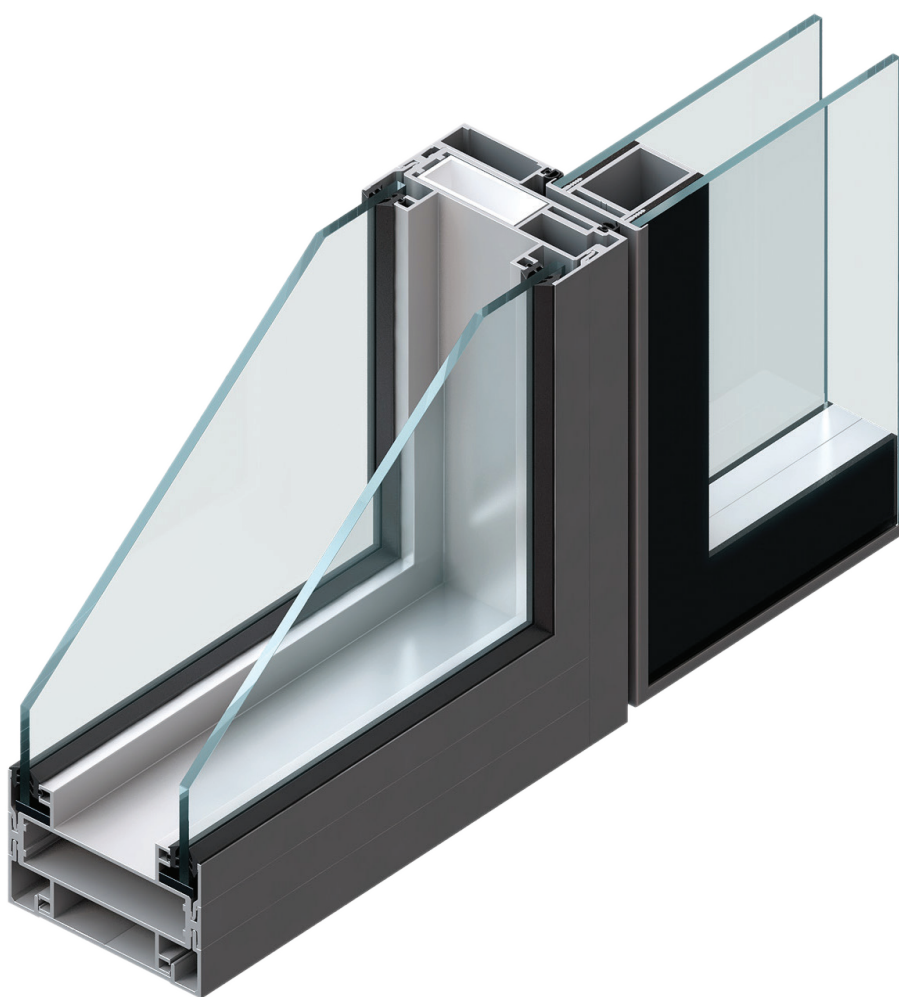


# FEAL



## PF 100 S

PREGRADNI ZIDOVI  
*PARTITION WALLS*



**SADRŽAJ - KAZALO**

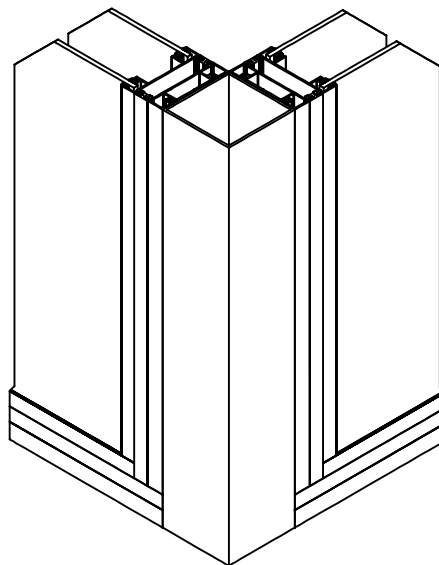
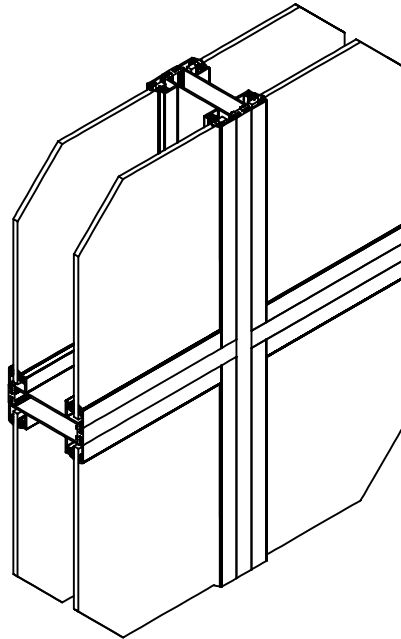
<u>01</u>	<u>Značajke sistema</u>	<u>704.00.000-003</u>
<u>02</u>	<u>Ispitivanje i certifikati</u>	<u>704.02.000</u>
<u>03</u>	<u>Profili</u>	<u>704.03.000-015</u>
<u>04</u>	<u>Vezni elementi</u>	<u>704.04.000-003</u>
<u>06</u>	<u>Mehanizmi</u>	<u>704.06.000-005</u>
<u>07</u>	<u>Brtvila</u>	<u>704.07.000-003</u>
<u>08</u>	<u>Dodatak</u>	<u>704.08.000-003</u>
<u>09</u>	<u>Prikaz stakljenja</u>	<u>704.09.000-003</u>
<u>10</u>	<u>Presjeci</u>	<u>704.10.000-063</u>
<u>11</u>	<u>Obrada i montaža</u>	<u>704.11.000-059</u>
<u>12</u>	<u>Rezne liste</u>	<u>704.12.000-003</u>



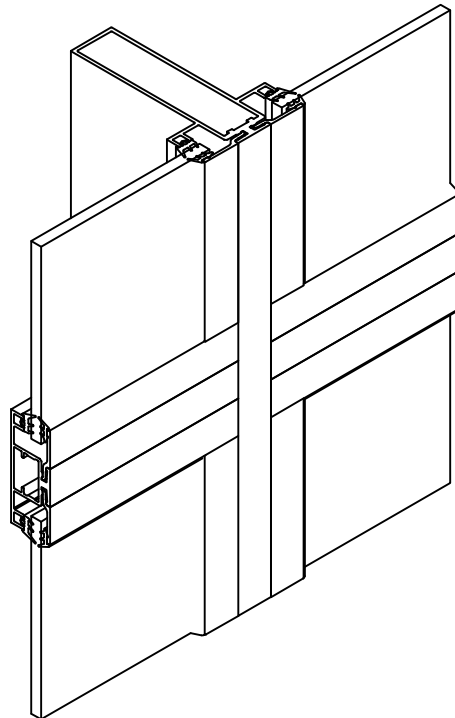
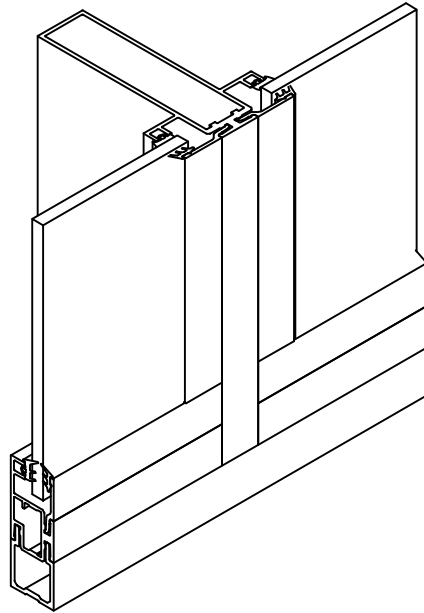
# Značajke sistema



PREGRADNA STIJENA PF 100 S :  
-ISPUNA DVOSTRUKO STAKLO

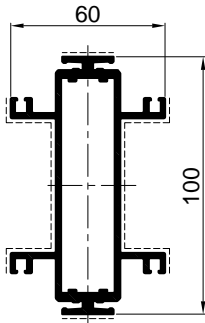


PREGRADNA STIJENA PF 100 S :  
-ISPUNA JEDNOSTRUKO STAKLO

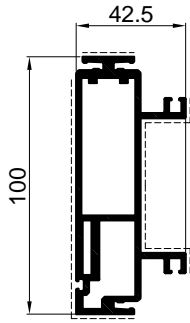


# Profili

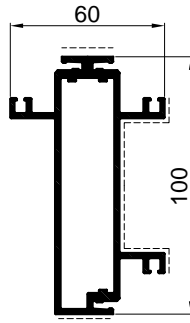




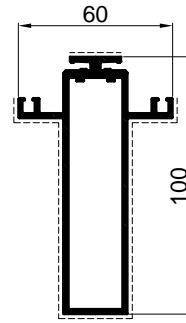
**F-1152**  
kg/m 2.25



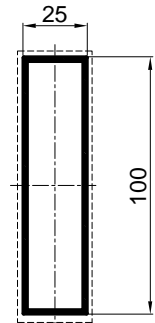
**F-1153**  
kg/m 2.215



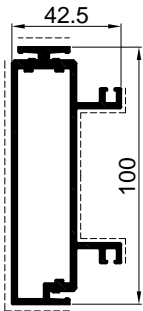
**F-1522**  
kg/m 2.016



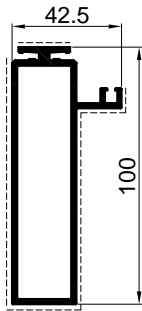
**F-1523**  
kg/m 1.780



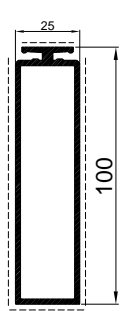
**F-0300**  
kg/m 1.15



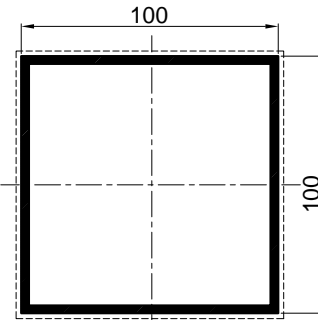
**F-1524**  
kg/m 1.865



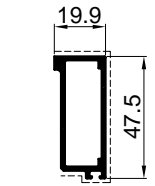
**F-1525**  
kg/m 1.55



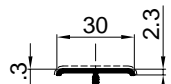
**F-1525/A**  
kg/m 1.4



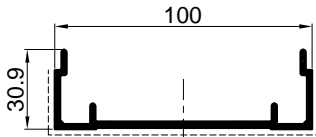
**F-1036**  
kg/m 3.14



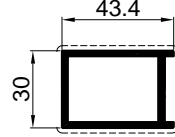
**F-1155**  
kg/m 0.589



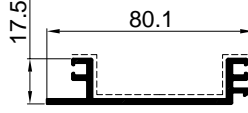
**PBR-5-30**  
kg/m 0.151



**F-1154**  
kg/m 1.062



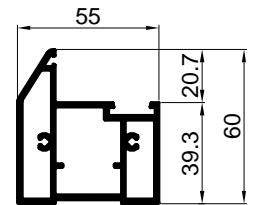
**F-1102**  
kg/m 0.839



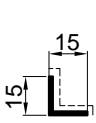
**F-1168**  
kg/m 0.672



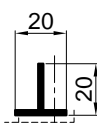
**F-1011**  
kg/m 0.44



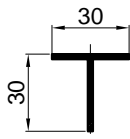
**F-1700**  
kg/m 1.46



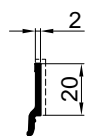
**F-0006**  
kg/m 0.115



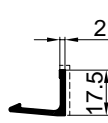
**F-0017**  
kg/m 0.205



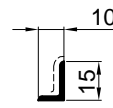
**F-0209**  
kg/m 0.313



**F-1156**  
kg/m 0.143



**F-1167**  
kg/m 0.174



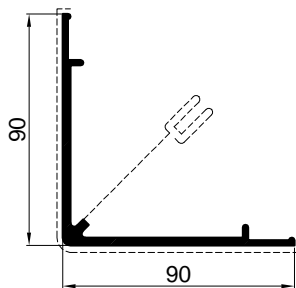
**F-0045**  
kg/m 0.094



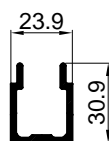
**F-1576**  
kg/m 0.234



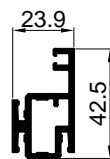
**F-1701**  
kg/m 0.19



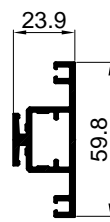
**061211/A**  
kg/m 1.47



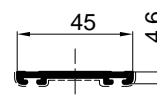
**F-1517**  
kg/m 0.484



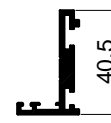
**F-1518**  
kg/m 0.733



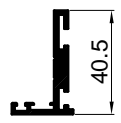
**F-1519**  
kg/m 0.836



**F-1773**  
kg/m 0.323

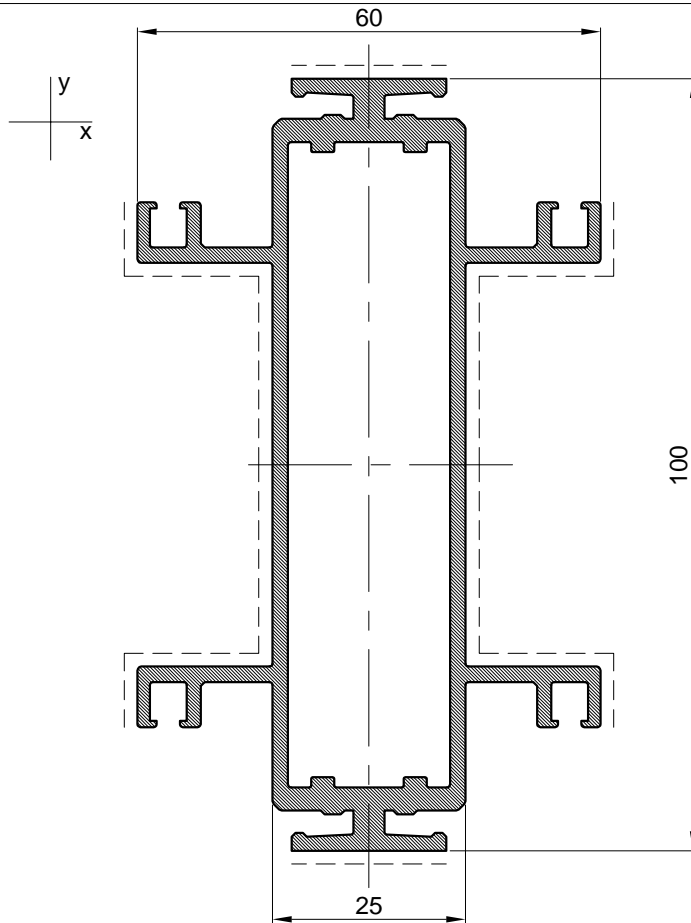


**F-1686**  
kg/m 0.54

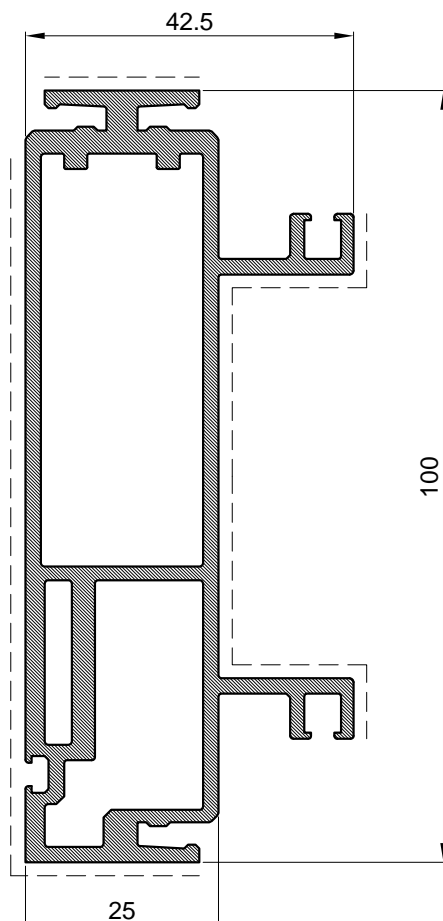


**F-1686/A**  
kg/m 0.54

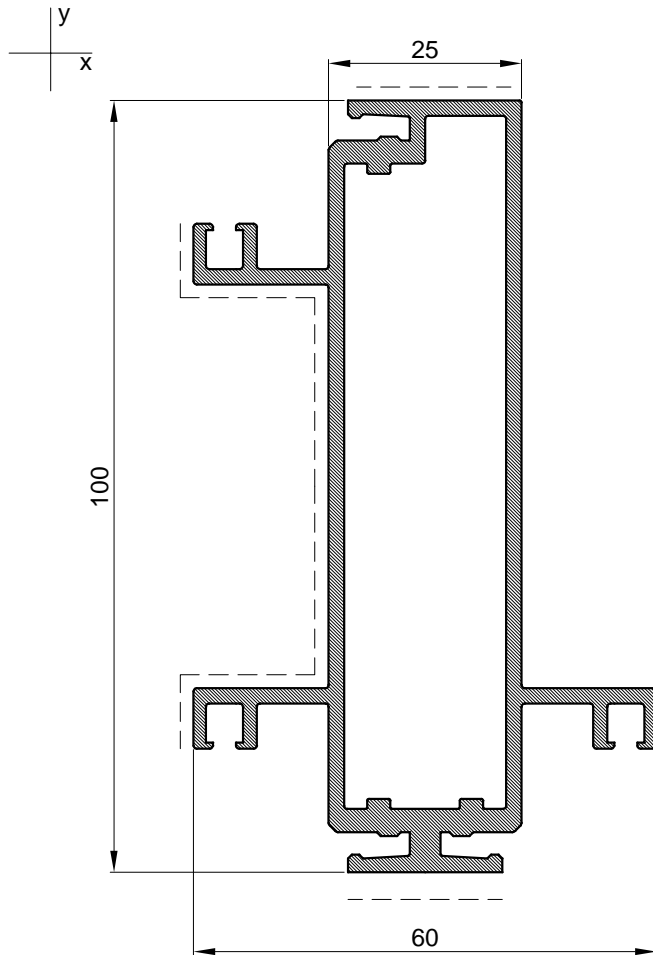




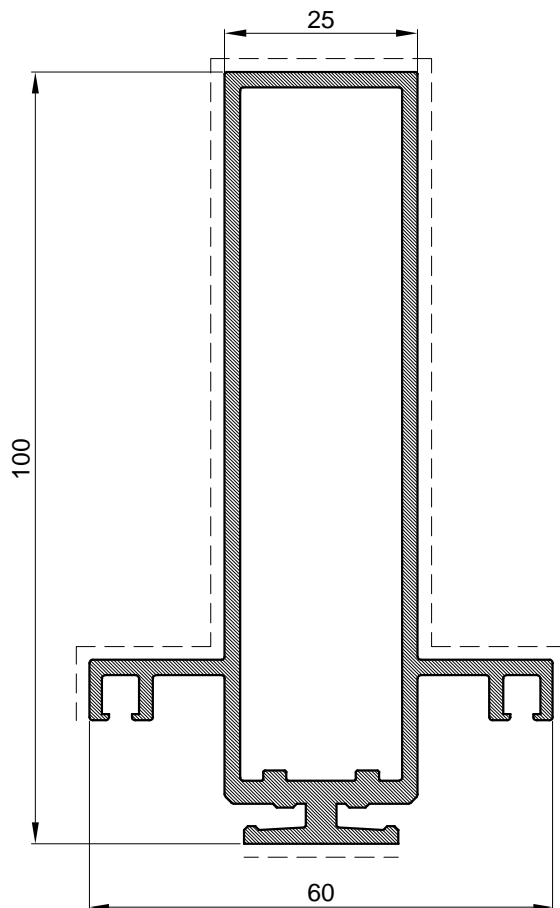
Profil pregrade		
Art.-Br.	<b>F-1152</b>	
Težina	kg/m	<b>2.25</b>
Opseg	mm	554
Moment inercije	$I_x$ (cm <sup>4</sup> )	94.43
	$I_y$ (cm <sup>4</sup> )	17.95
	$W_x$ (cm <sup>4</sup> )	18.89
	$W_y$ (cm <sup>4</sup> )	5.98
Dužina isporuke	mm	6500



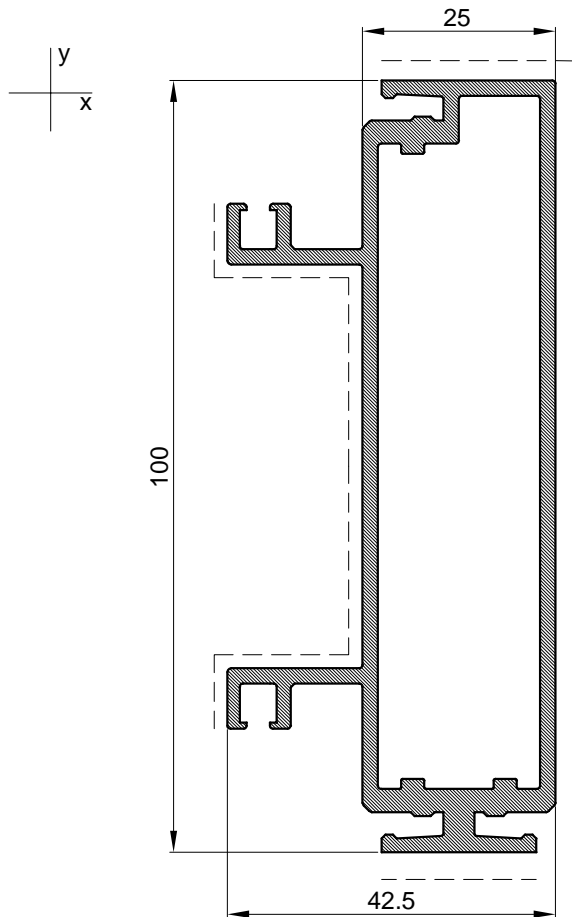
Profil pregrade		
Art.-Br.	<b>F-1153</b>	
Težina	kg/m	<b>2.215</b>
Opseg	mm	426
Moment inercije	$I_x$ (cm <sup>4</sup> )	87.25
	$I_y$ (cm <sup>4</sup> )	11.74
	$W_x$ (cm <sup>4</sup> )	16.91
	$W_y$ (cm <sup>4</sup> )	4.25
Dužina isporuke	mm	6500



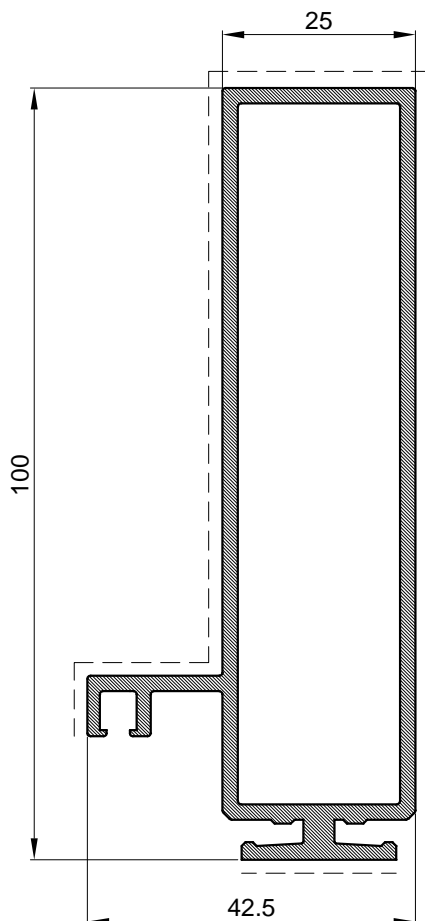
Profil pregrade		
Art.-Br.	<b>F-1522</b>	
Težina	kg/m	<b>2.016</b>
Opseg	mm	478.11
Moment inercije	$I_x$ (cm <sup>4</sup> )	830341
	$I_y$ (cm <sup>4</sup> )	14.6126
	$W_x$ (cm <sup>4</sup> )	15.3966
	$W_y$ (cm <sup>4</sup> )	4.5922
Dužina isporuke	mm	6500



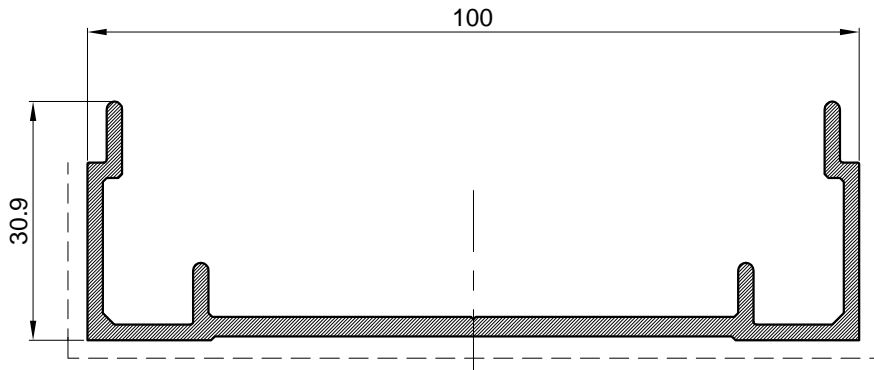
Profil pregrade		
Art.-Br.	<b>F-1523</b>	
Težina	kg/m	<b>1.780</b>
Opseg	mm	401.93
Moment inercije	$I_x$ (cm <sup>4</sup> )	68.7340
	$I_y$ (cm <sup>4</sup> )	11.7773
	$W_x$ (cm <sup>4</sup> )	11.6696
	$W_y$ (cm <sup>4</sup> )	3.9257
Dužina isporuke	mm	6500



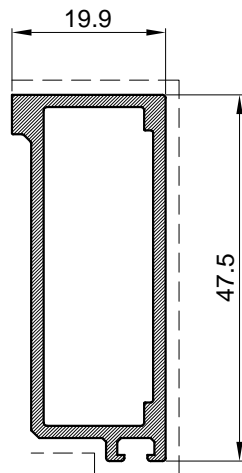
Profil pregrade		
Art.-Br.	<b>F-1524</b>	
Težina	kg/m	1.865
Opseg	mm	417.48
Moment inercije	$I_x$ (cm <sup>4</sup> )	79.2778
	$I_y$ (cm <sup>4</sup> )	10.7421
	$W_x$ (cm <sup>4</sup> )	15.2721
	$W_y$ (cm <sup>4</sup> )	3.9916
Dužina isporuke	mm	<b>6500</b>



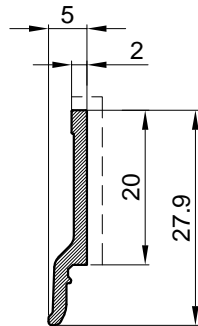
Profil pregrade		
Art.-Br.	<b>F-1525</b>	
Težina	kg/m	1.55
Opseg	mm	341.5
Moment inercije	$I_x$ (cm <sup>4</sup> )	8.2771
	$I_y$ (cm <sup>4</sup> )	62.5919
	$W_x$ (cm <sup>4</sup> )	2.9827
	$W_y$ (cm <sup>4</sup> )	11.316
Dužina isporuke	mm	<b>6500</b>



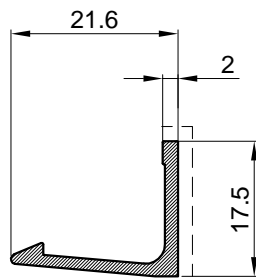
Profil pregrade		
Art.-Br.	<b>F-1154</b>	
Težina	kg/m	<b>1.062</b>
Opseg	mm	352
Moment inercije	$I_x$ (cm <sup>4</sup> )	2.75
	$I_y$ (cm <sup>4</sup> )	51.53
	$W_x$ (cm <sup>4</sup> )	1.14
	$W_y$ (cm <sup>4</sup> )	10.31
Dužina isporuke	mm	6500



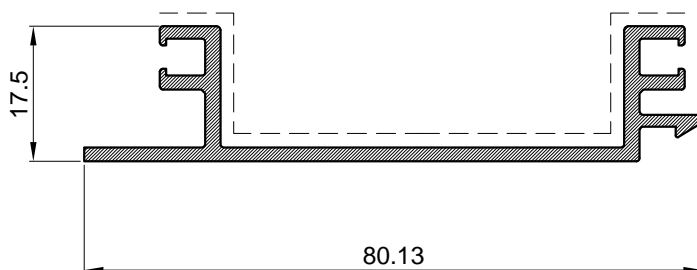
Profil pregrade		
Art.-Br.	<b>F-1155</b>	
Težina	kg/m	<b>0.589</b>
Opseg	mm	141
Moment inercije	$I_x$ (cm <sup>4</sup> )	5.78
	$I_y$ (cm <sup>4</sup> )	1.16
	$W_x$ (cm <sup>4</sup> )	2.28
	$W_y$ (cm <sup>4</sup> )	1.05
Dužina isporuke	mm	6500



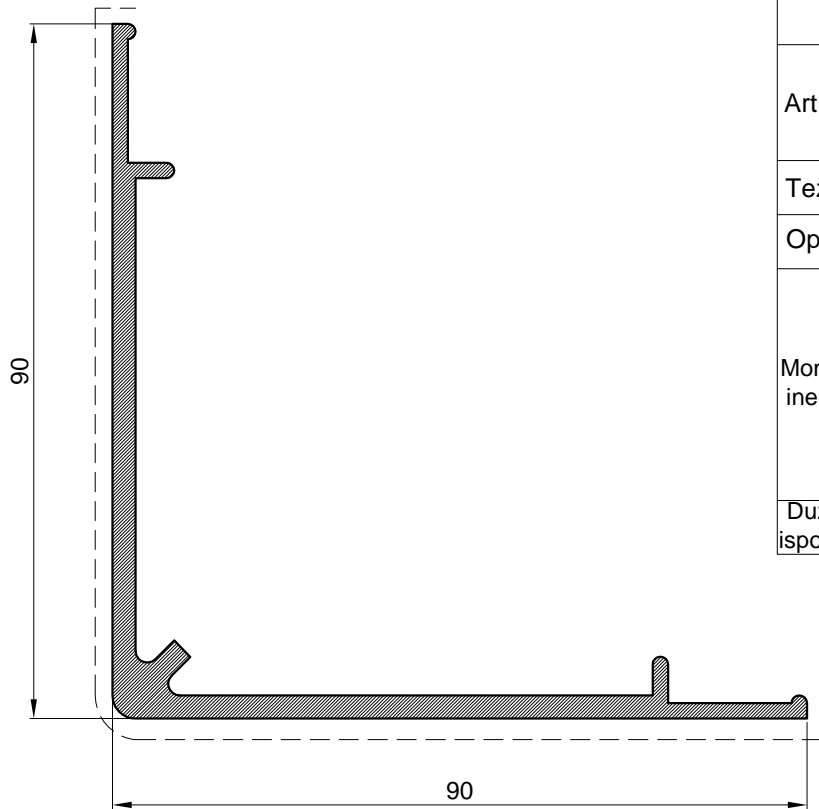
Profil pregrade		
Art.-Br.	<b>F-1156</b>	
Težina	kg/m	<b>0.143</b>
Opseg	mm	63
Moment inercije	$I_x$ (cm <sup>4</sup> )	0.33
	$I_y$ (cm <sup>4</sup> )	0.01
	$W_x$ (cm <sup>4</sup> )	0.23
	$W_y$ (cm <sup>4</sup> )	0.03
Dužina isporuke	mm	6500



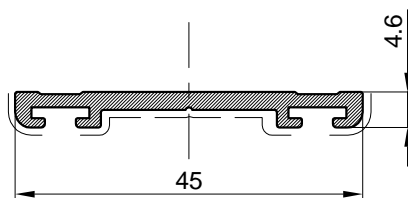
Profil pregrade		
Art.-Br.	<b>F-1167</b>	
Težina	kg/m	<b>0.174</b>
Opseg	mm	79
Moment inercije	$I_x$ (cm <sup>4</sup> )	0.17
	$I_y$ (cm <sup>4</sup> )	0.31
	$W_x$ (cm <sup>4</sup> )	0.14
	$W_y$ (cm <sup>4</sup> )	0.21
Dužina isporuke	mm	6500



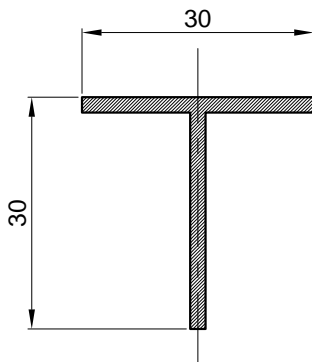
Profil pregrade		
Art.-Br.	<b>F-1168</b>	
Težina	kg/m	<b>0.672</b>
Opseg	mm	278
Moment inercije	$I_x$ (cm <sup>4</sup> )	0.82
	$I_y$ (cm <sup>4</sup> )	16.52
	$W_x$ (cm <sup>4</sup> )	0.68
	$W_y$ (cm <sup>4</sup> )	3.98
Dužina isporuke	mm	6500



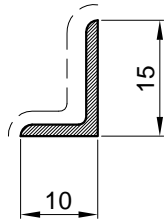
Profil pregrade		
Art.-Br.	<b>061211/A</b>	
Težina	kg/m	<b>1.47</b>
Opseg	mm	385
Moment inercije	I <sub>x</sub> (cm <sup>4</sup> )	40.48
	I <sub>y</sub> (cm <sup>4</sup> )	40.48
	W <sub>x</sub> (cm <sup>4</sup> )	5.97
	W <sub>y</sub> (cm <sup>4</sup> )	5.97
Dužina isporuke	mm	6500



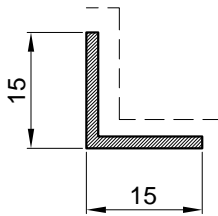
Profil		
Art.-Br.	<b>F-1773</b>	
Težina	kg/m	<b>0.32</b>
Opseg	mm	125
Dužina isporuke	mm	6500



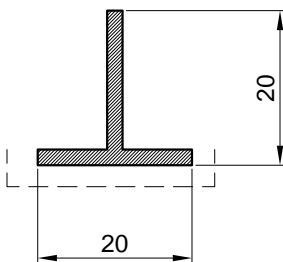
Profil		
Art.-Br.	<b>F-0209</b>	
Težina	kg/m	<b>0.313</b>
Opseg	mm	120
Dužina isporuke	mm	6000



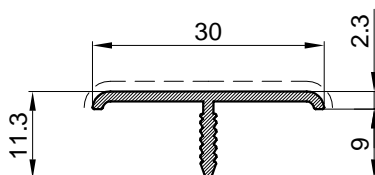
Profil		
Art.-Br.	<b>F-0045</b>	
Težina	kg/m	<b>0.094</b>
Opseg	mm	48
Dužina isporuke	mm	6000



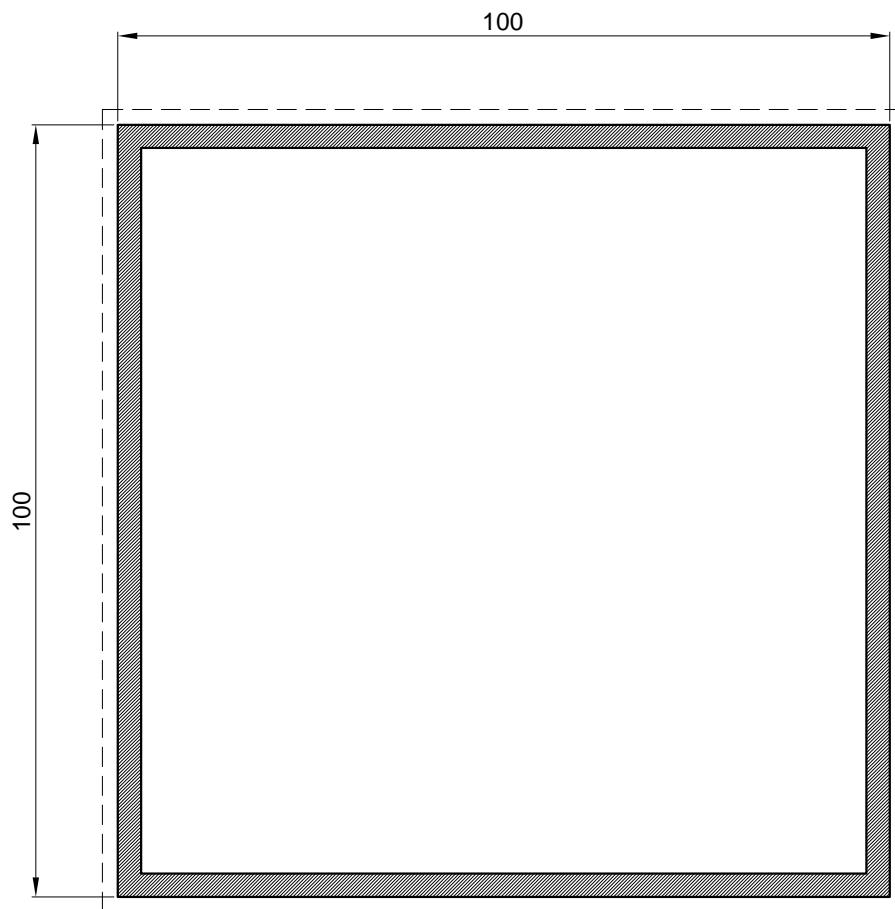
Profil		
Art.-Br.	<b>F-0006</b>	
Težina	kg/m	<b>0.115</b>
Opseg	mm	60
Dužina isporuke	mm	6000



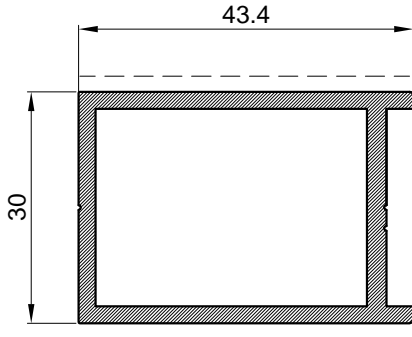
Profil		
Art.-Br.	<b>F-0017</b>	
Težina	kg/m	<b>0.205</b>
Opseg	mm	80
Dužina isporuke	mm	6500



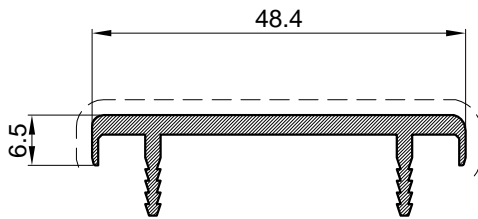
Profil		
Art.-Br.	<b>PBR-5-30</b>	
Težina	kg/m	<b>0.151</b>
Opseg	mm	86
Dužina isporuke	mm	6500



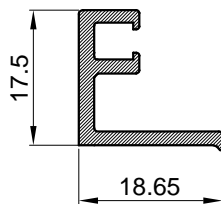
Profil za kut 90°		
Art.-Br.	<b>F-1036</b>	
Težina	kg/m	<b>3.14</b>
Opseg	mm	400
Moment inercije	I <sub>x</sub> (cm <sup>4</sup> )	182.27
	I <sub>y</sub> (cm <sup>4</sup> )	182.27
	W <sub>x</sub> (cm <sup>4</sup> )	36.45
	W <sub>y</sub> (cm <sup>4</sup> )	36.45
Dužina isporuke	mm	6500



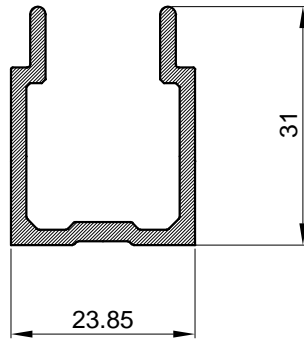
Profil okvira staklenih vrata		
Art.-Br.	<b>F-1102</b>	
Težina	kg/m	<b>0.839</b>
Opseg	mm	154.23
Moment inercije	I <sub>x</sub> (cm <sup>4</sup> )	8.73
	I <sub>y</sub> (cm <sup>4</sup> )	14.58
	W <sub>x</sub> (cm <sup>4</sup> )	2.27
	W <sub>y</sub> (cm <sup>4</sup> )	4.35
Dužina isporuke	mm	6500



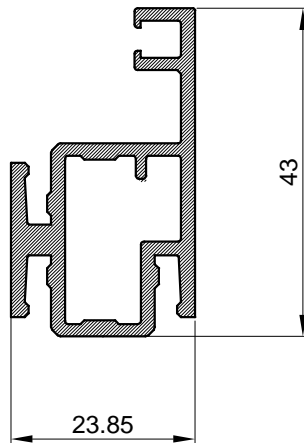
Obuhvatni profil stakl.vrata		
Art.-Br.	<b>F-1011</b>	
Težina	kg/m	<b>0.440</b>
Opseg	mm	164.84
Dužina isporuke	mm	6500



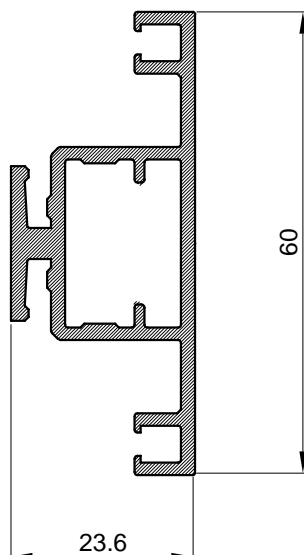
Obuhvatni profil stakl.vrata		
Art.-Br.	<b>F-1576</b>	
Težina	kg/m	<b>0.234</b>
Opseg	mm	98.42
Dužina isporuke	mm	6500



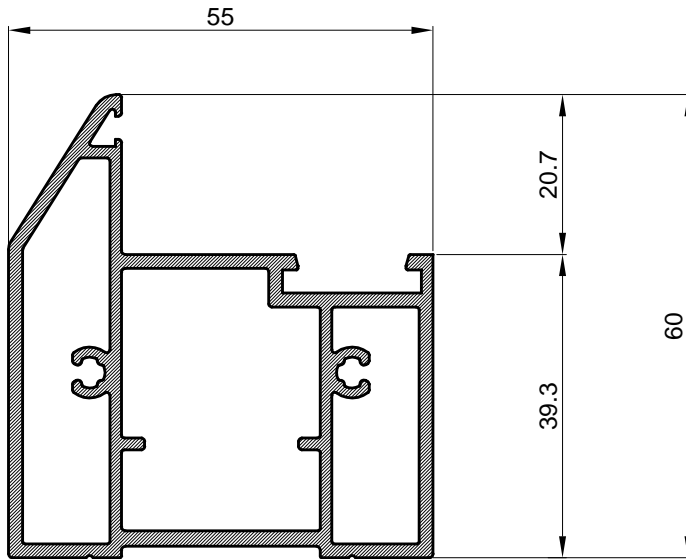
Profil pregrade		
Art.-Br.	<b>F-1517</b>	
Težina	kg/m	<b>0.484</b>
Opseg	mm	173.18
Moment inercije	$I_x$ (cm <sup>4</sup> )	1.7294
	$I_y$ (cm <sup>4</sup> )	1.5522
	$W_x$ (cm <sup>4</sup> )	0.9194
	$W_y$ (cm <sup>4</sup> )	1.3013
Dužina isporuke	mm	6500



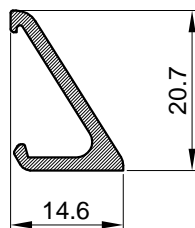
Profil pregrade		
Art.-Br.	<b>F-1518</b>	
Težina	kg/m	<b>0.733</b>
Opseg	mm	285.08
Moment inercije	$I_x$ (cm <sup>4</sup> )	3.6608
	$I_y$ (cm <sup>4</sup> )	1.8847
	$W_x$ (cm <sup>4</sup> )	1.4389
	$W_y$ (cm <sup>4</sup> )	1.4054
Dužina isporuke	mm	6500



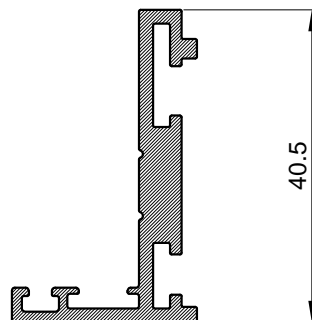
Profil pregrade		
Art.-Br.	<b>F-1519</b>	
Težina	kg/m	<b>0.836</b>
Opseg	mm	251.69
Moment inercije	$I_x$ (cm <sup>4</sup> )	7.2413
	$I_y$ (cm <sup>4</sup> )	2.1894
	$W_x$ (cm <sup>4</sup> )	2.4137
	$W_y$ (cm <sup>4</sup> )	1.5014
Dužina isporuke	mm	6500



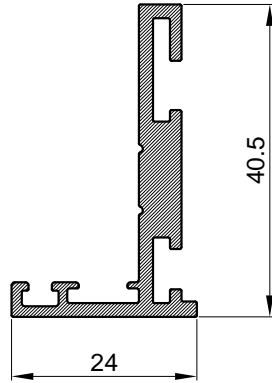
Profil pregrade		
Art.-Br.	<b>F-1700</b>	
Težina	kg/m	<b>1.46</b>
Opseg	mm	249.34
Moment inercije	$I_x$ (cm <sup>4</sup> )	14.4
	$I_y$ (cm <sup>4</sup> )	18.73
	$W_x$ (cm <sup>4</sup> )	3.9
	$W_y$ (cm <sup>4</sup> )	6.4
Dužina isporuke	mm	6500



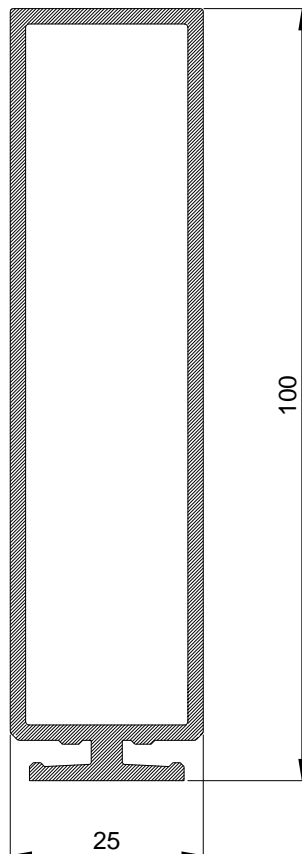
Profil pregrade		
Art.-Br.	<b>F-1701</b>	
Težina	kg/m	<b>0.19</b>
Opseg	mm	77.14
Moment inercije	$I_x$ (cm <sup>4</sup> )	0.31
	$I_y$ (cm <sup>4</sup> )	0.11
	$W_x$ (cm <sup>4</sup> )	0.24
	$W_y$ (cm <sup>4</sup> )	0.14
Dužina isporuke	mm	6500



Profil pregrade		
Art.-Br.	<b>F-1686</b>	
Težina	kg/m	<b>0.537</b>
Opseg	mm	185.87
Moment inercije	$I_x$ (cm <sup>4</sup> )	3.08
	$I_y$ (cm <sup>4</sup> )	0.55
	$W_x$ (cm <sup>4</sup> )	1.25
	$W_y$ (cm <sup>4</sup> )	0.33
Dužina isporuke	mm	6500



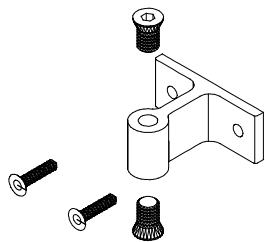
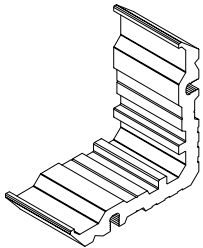
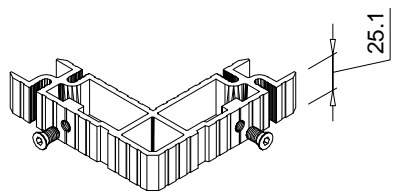
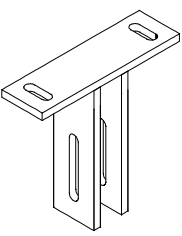
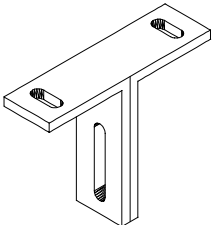
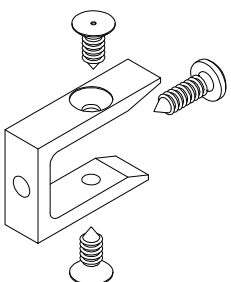
Profil pregrade		
Art.-Br.	<b>F-1686/A</b>	
Težina	kg/m	<b>0.54</b>
Opseg	mm	182.21
Moment inercije	I <sub>x</sub> (cm <sup>4</sup> )	3.08
	I <sub>y</sub> (cm <sup>4</sup> )	0.55
	W <sub>x</sub> (cm <sup>4</sup> )	1.25
	W <sub>y</sub> (cm <sup>4</sup> )	0.33
Dužina isporuke	mm	6500



Profil pregrade		
Art.-Br.	<b>F-1525/A</b>	
Težina	kg/m	<b>1.4</b>
Opseg	mm	281.23
Moment inercije	I <sub>x</sub> (cm <sup>4</sup> )	59.15
	I <sub>y</sub> (cm <sup>4</sup> )	5.46
	W <sub>x</sub> (cm <sup>4</sup> )	11.21
	W <sub>y</sub> (cm <sup>4</sup> )	4.37
Dužina isporuke	mm	6500

# Vezni elementi

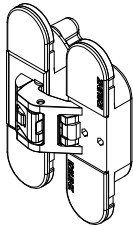
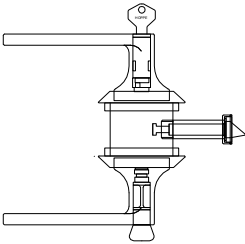
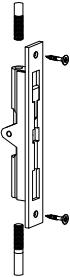
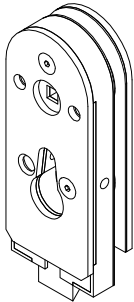
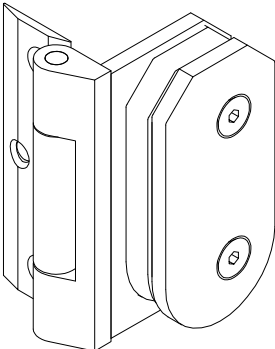


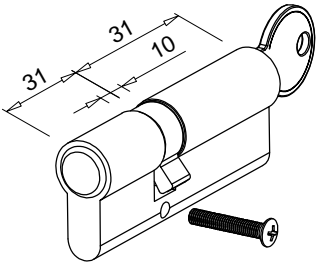
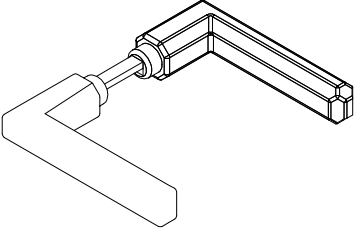
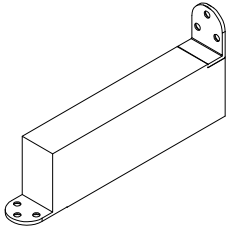
Oznaka	Izgled-presjek	Opis	Materijal	Nap.
710.071		<ul style="list-style-type: none"> <li>- Veznik pregrade (L=20.5mm)</li> <li>- Stara oznaka VP 01</li> </ul>	Al.	
710.444		<ul style="list-style-type: none"> <li>- Kutna spojnica za profil F-1155 (za komoru 41.3x13)</li> <li>- Stara oznaka 710.028</li> <li>- Stara oznaka 712.013</li> </ul>	Al.	
710.057		<ul style="list-style-type: none"> <li>- Kutna spojnica za vrata (za komoru 25.6x35.2)</li> <li>- Stara oznaka K-0795/E</li> </ul>	Al.	
501.015		<ul style="list-style-type: none"> <li>-aluminijski ili čel. pocinčano sidreni nosač pregrade PF-100S</li> <li>-stara oznaka: SP 01</li> </ul>	Al.	
501.016		<ul style="list-style-type: none"> <li>-aluminijski ili čel. pocinčano sidreni nosač pregrade PF-100S</li> <li>-stara oznaka SP 02</li> </ul>	Al.	
710.068		<ul style="list-style-type: none"> <li>- Veznik pregrade za jednostruko staklo</li> </ul>	Al.	



# Mehanizmi

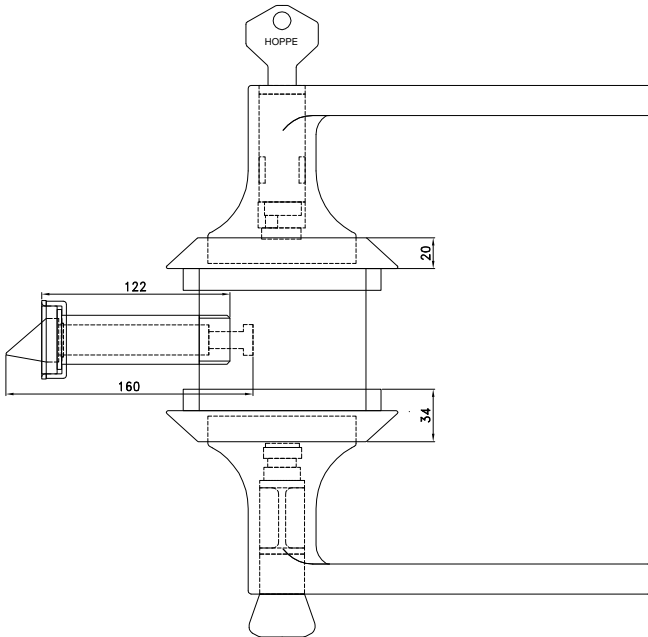
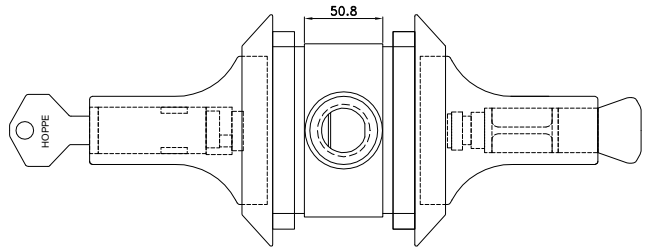
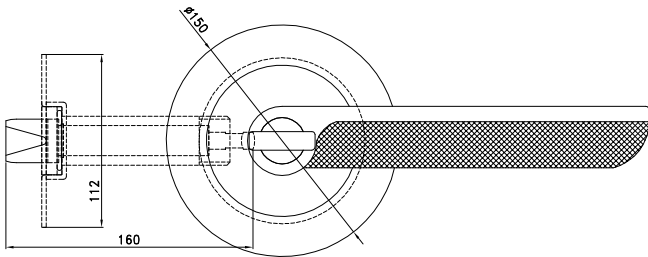


Oznaka	Izgled-presjek	Opis	Materijal	Nap.
110.002		<ul style="list-style-type: none"> <li>- Šarka za vrata u pregradama PF-100S</li> <li>- Stara oznaka K-6700 (Koblenz-Kubica)</li> </ul>		
120.000		<ul style="list-style-type: none"> <li>- brava za vrata u pregradama PF-100S</li> <li>- Stara oznaka Hoppe - HCS</li> </ul>		
124.006		<ul style="list-style-type: none"> <li>- Preklopni zapinjač-krakun za dvokrilna vrata</li> <li>- Stara oznaka: 3008/00.xx(art.2101)</li> </ul>		
120.008		<ul style="list-style-type: none"> <li>- Brava za staklena vratata sa jednostrukim staklom (14.60.695-0)</li> </ul>		
110.008		<ul style="list-style-type: none"> <li>- Baglama za staklena vrata sa jednostrukim staklom (glasmarte) (Art.-Nr. 96309)</li> </ul>		

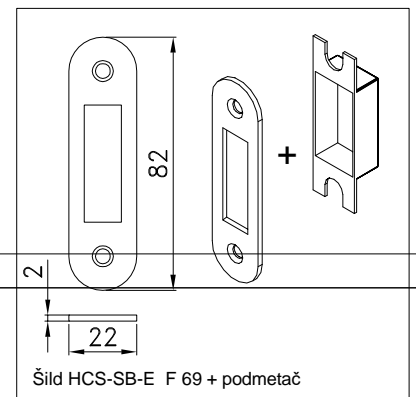
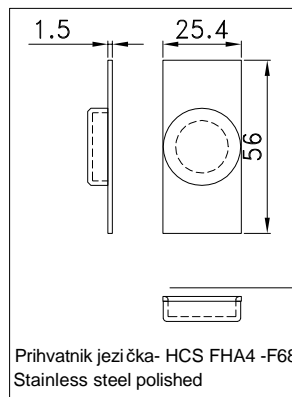
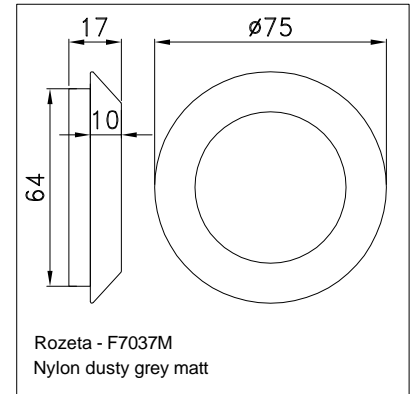
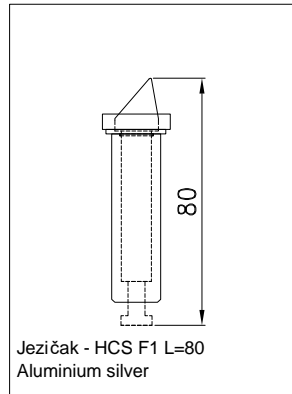
Oznaka	Izgled-presjek	Opis	Materijal	Nap.
124.025		- Uložak za bravu 31/31		
120.009		- Ručka za staklena vrata sa jednostrukim staklom (14.60.695-0)		
140.089		Skriveni automat za drveno krilo Proizvođač: Ozone Oznaka proizvođača: OCFH-W-100		

Okov za jedna vrata: Brava Hoppe HCS-(120.000) + baglama Koblenz Kubica 6700-(110.002)

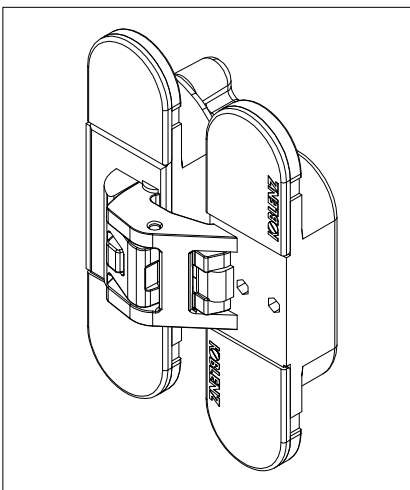
Brava-Hoppe HCS-120.000



Stavke koje treba naručiti uz bravu :




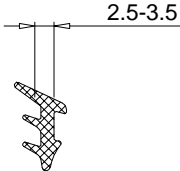
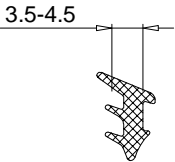
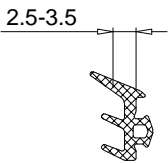
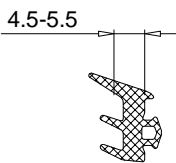

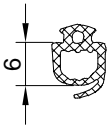
Baglama KK 6700-110.002





Brtvila

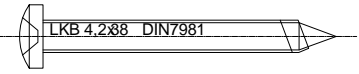

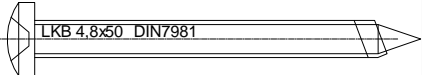
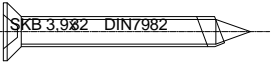
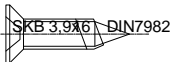

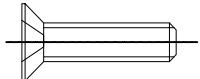


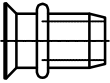
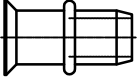
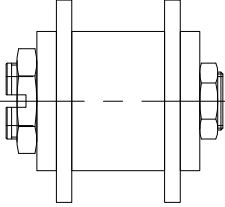
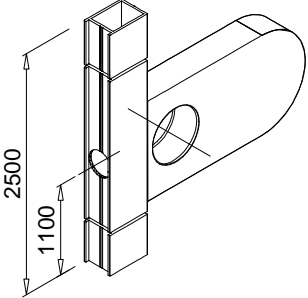
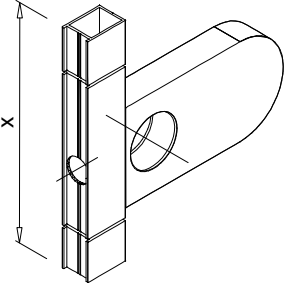
Oznaka	Izgled-presjek	Opis	Materijal	Nap.
321.001		- Brtva u krilu - Stara oznaka (Z107)	EPDM	
311.001		-Brtva prema staklu /unutarnja/ -Stara oznaka (921)	EPDM	
311.002		-Brtva prema staklu /unutarnja/ -Stara oznaka (918)	EPDM	
321.002		-Brtva prema staklu /vanjska/ -Stara oznaka (Z111)	EPDM	
321.003		-Brtva prema staklu /vanjska/ -Stara oznaka (Z113)	EPDM	
347.003		- Četkasta brtva 7x9	PP	
341.011		- Unutarnja brtva između rama i krila	EPDM	



# Dodatak



Oznaka	Izgled-presjek	Opis	Materijal	Nap.
433.035		- Vijak 4.2x38 DIN 7981		
433.039		Vijak 4.2x70 DIN-7981		
433.049		Vijak 4.8x50 DIN 7981		
433.109		Vijak 3.9x32 DIN 7982		
433.105		- Vijak 3.9x16 DIN 7982		
433.104		- Vijak 3.9x13 DIN 7982		
431.284		-Vijak M5x20 DIN 7991		

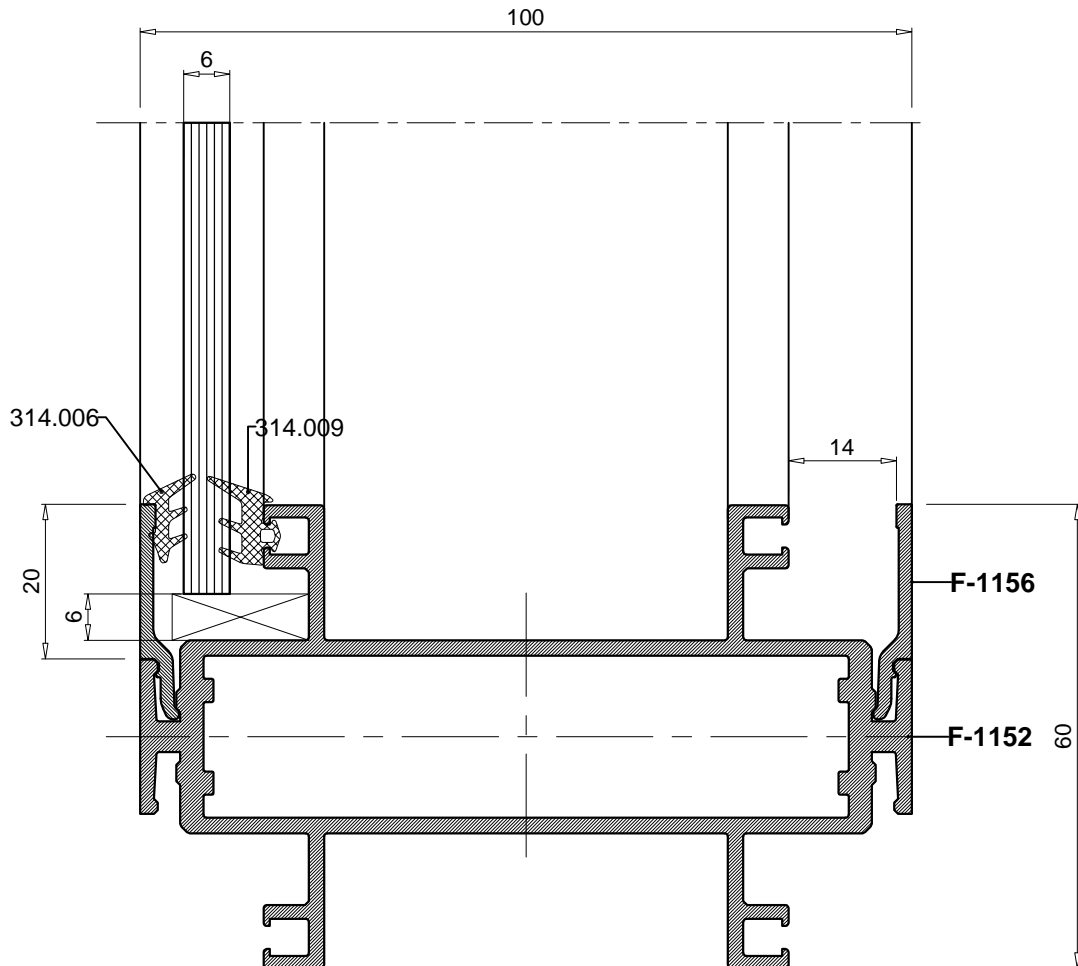
Oznaka	Izgled-presjek	Opis	Materijal	Nap.
434.050	SGN M5 A2 	- zakivna matica M5X13 W-948		
434.051	SGN M5 A2 	- zakivna matica M5X16.5 W-948		
220.009		- Snop glodala za pregrade (PF-100S) - Stara oznaka GL1-PREGRADE	Čelik	
521.276		-Nosač brave (Hoppe -HCS) kod staklenih vrata -Zadana mjera	Al	
521.139		-Nosač brave (Hoppe -HCS) kod staklenih vrata -Slobodna mjera	Al	

# Prikaz stakljenja



### NAPOMENE PRI UGRADNJI ISPUNE U PREGRADE

-Mogućnost ugradnje ispuna od različitih materijala (staklo (kaljeno), drvo itd.)



Ispuna [mm]	Vanjska brtva	Unutarnja brtva	
4	314.007	314.009	<p>F-1156</p>
5-6	314.006	314.009	
7-9	314.006	314.008	
10-11	314.006	-	



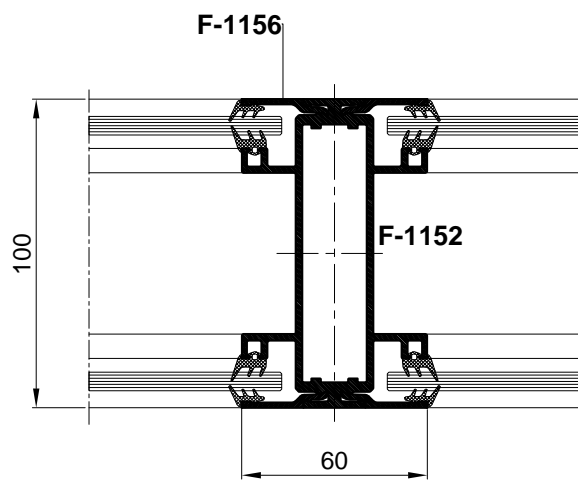
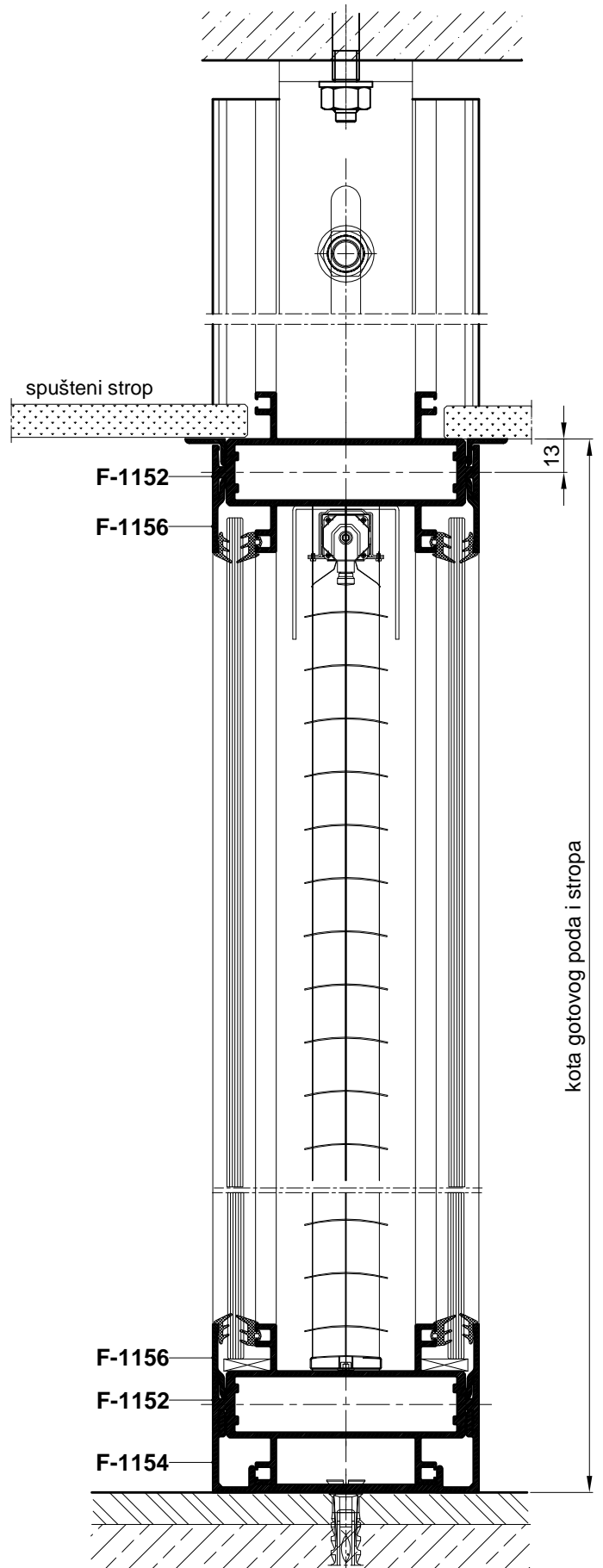
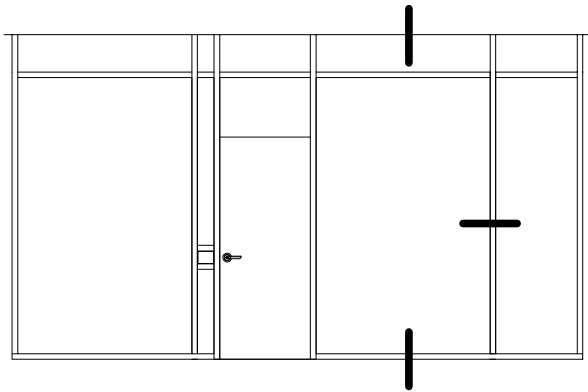
## Presjeci

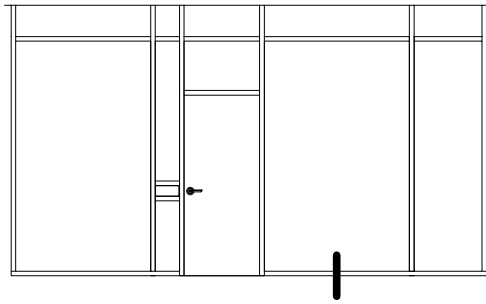


# PRESJECI PREGRADA S DVOSTRUKIM STAKLOM

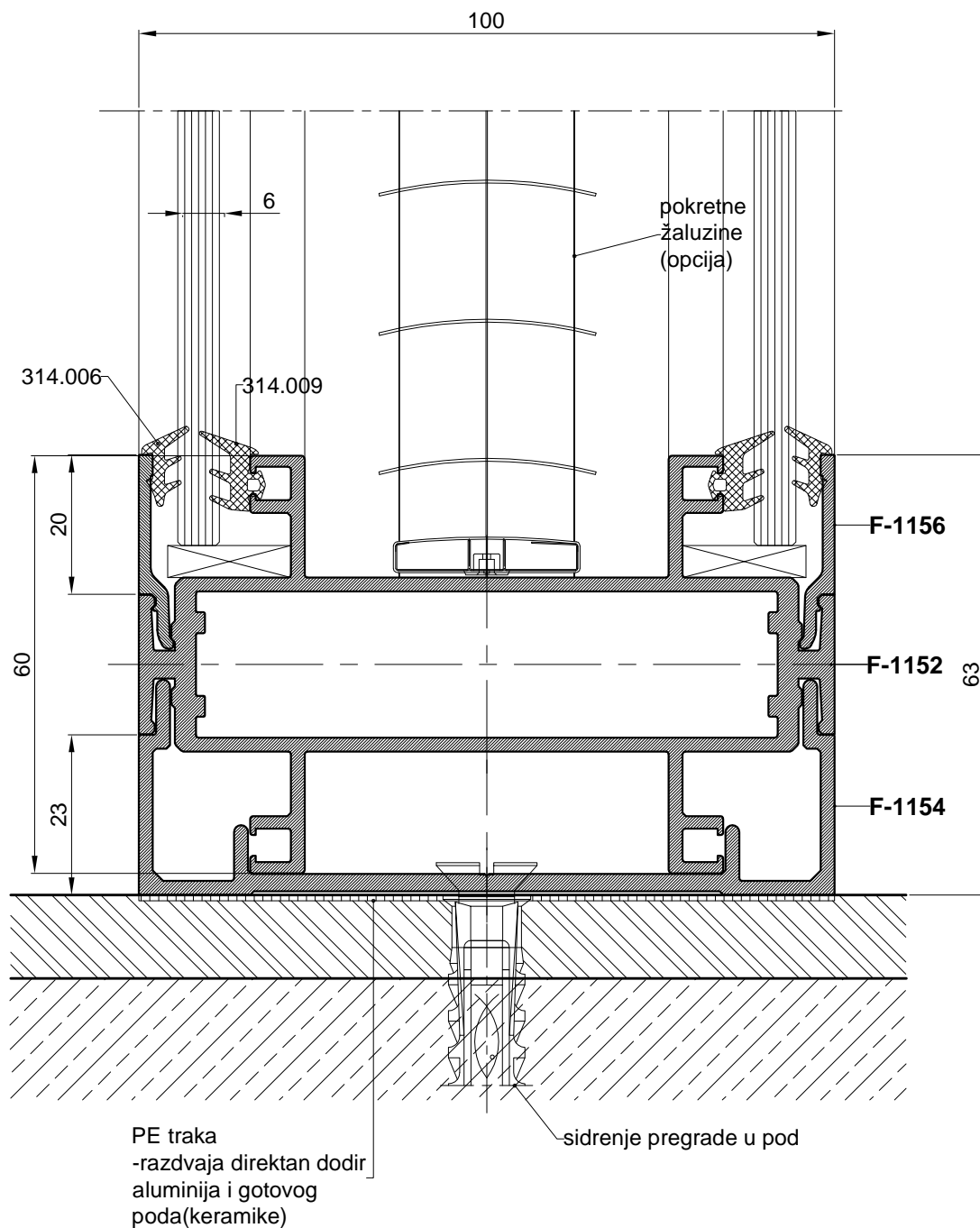


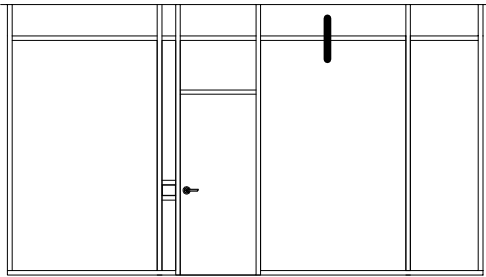
PREGRADE  
ISPUNA : STAKLO



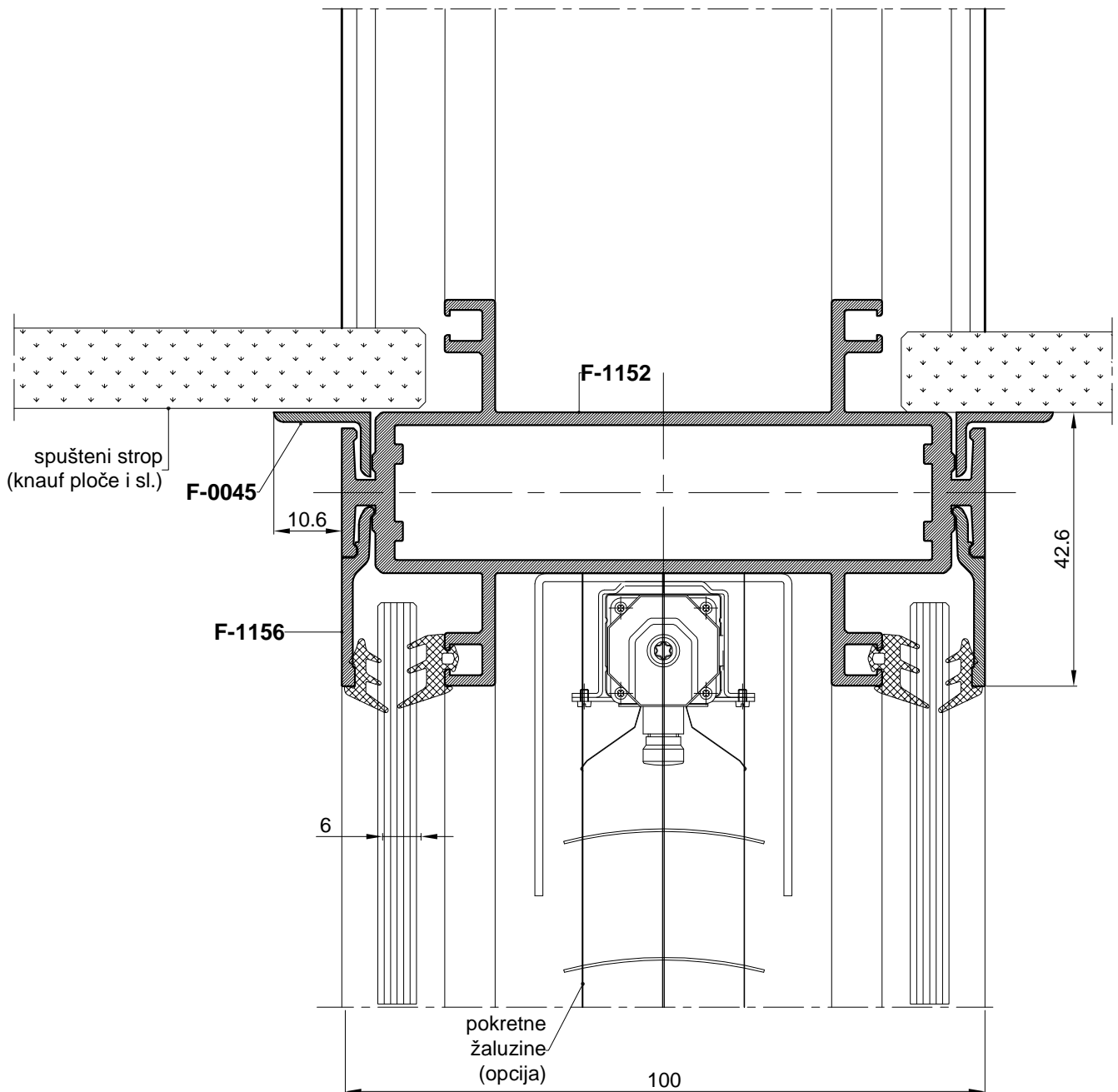


PREGRADE  
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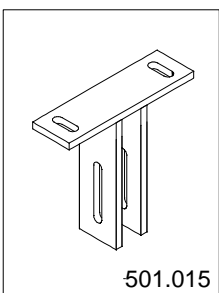
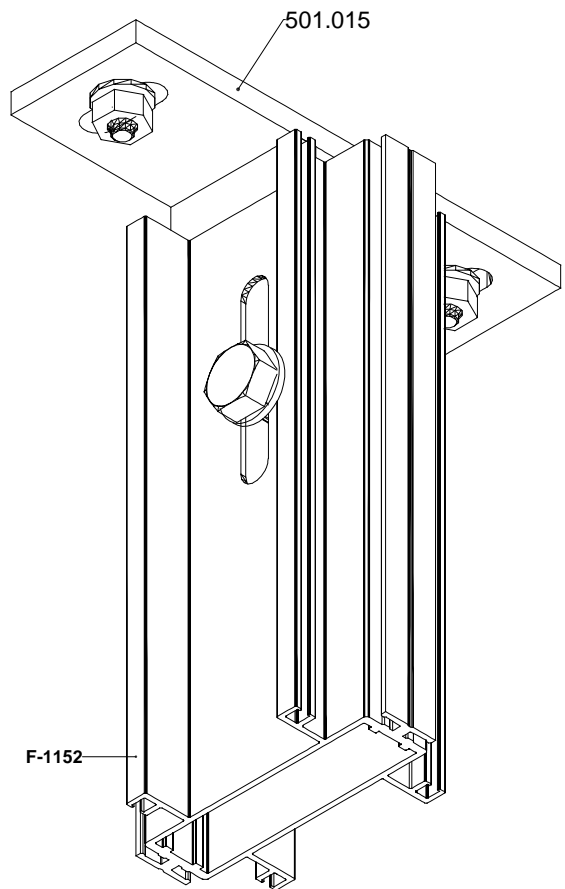
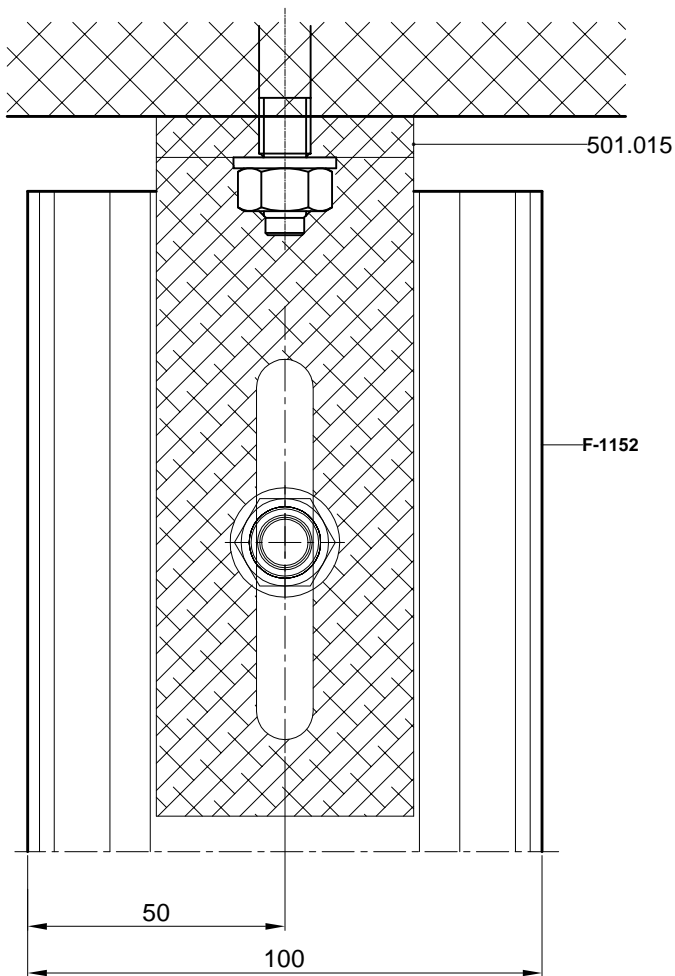
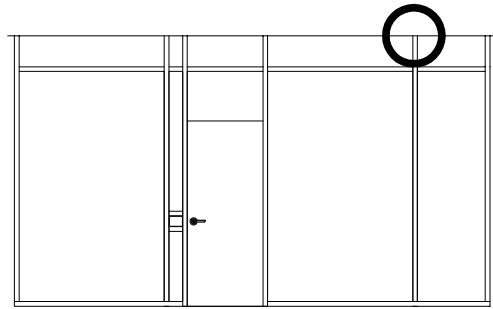




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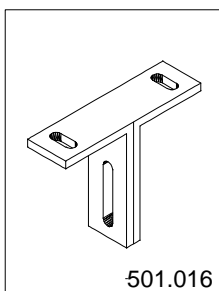
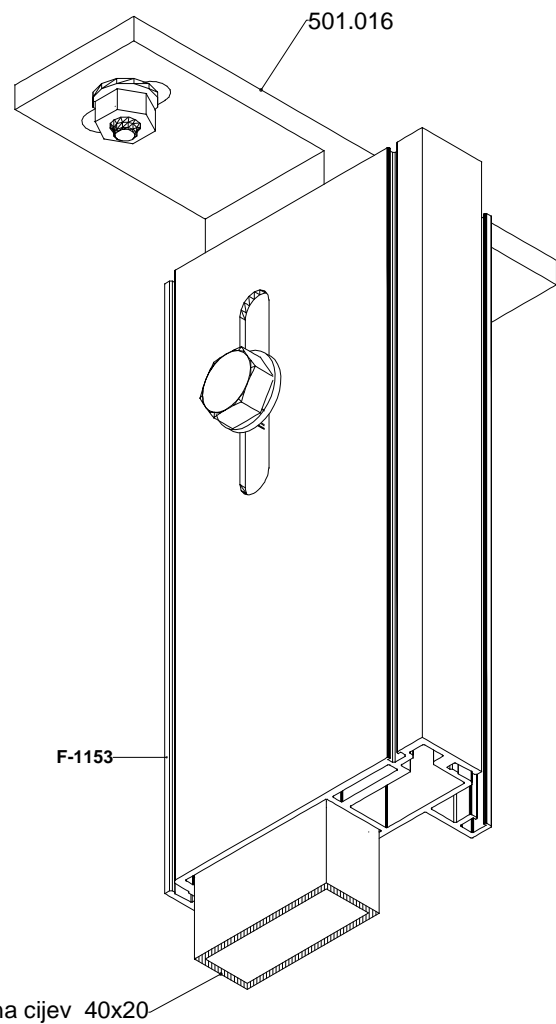
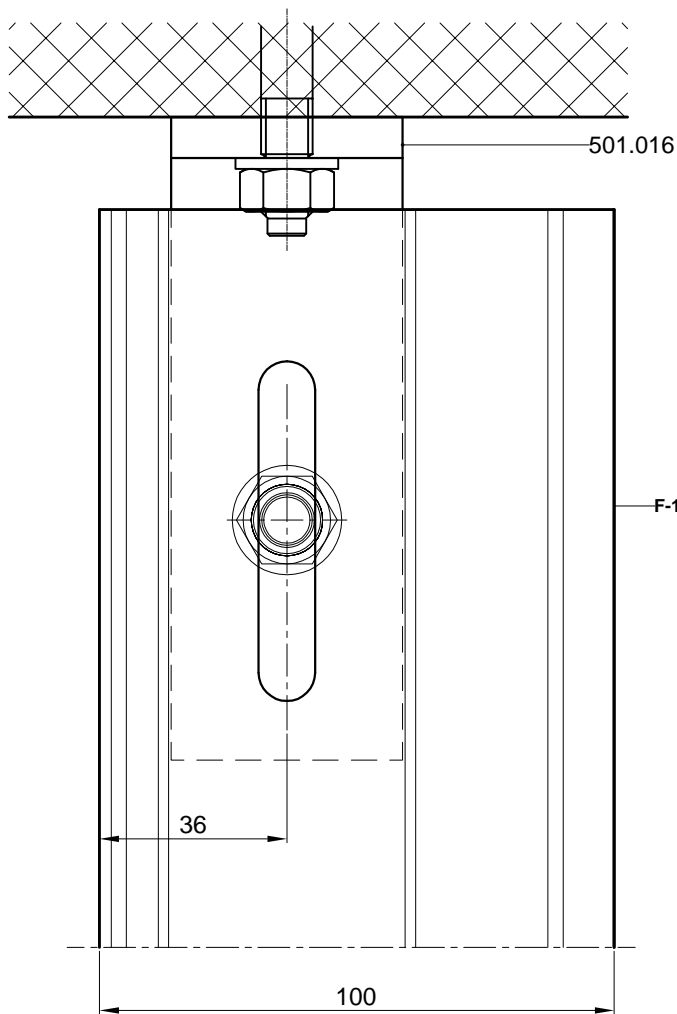
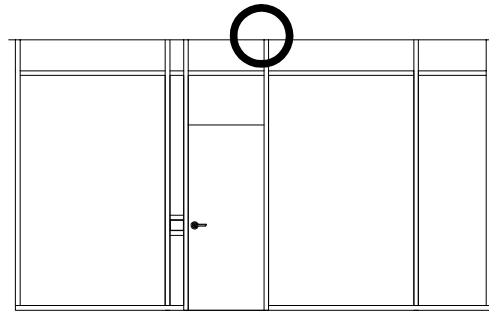
### SIDRENJE PREGRADE U STROPU

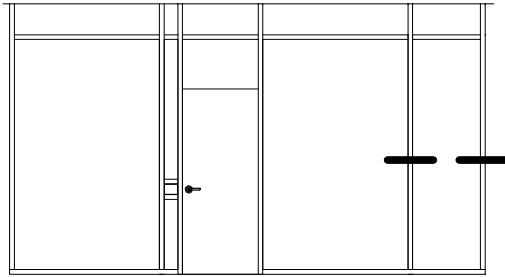


### SIDRENJE PREGRADE U STROPU

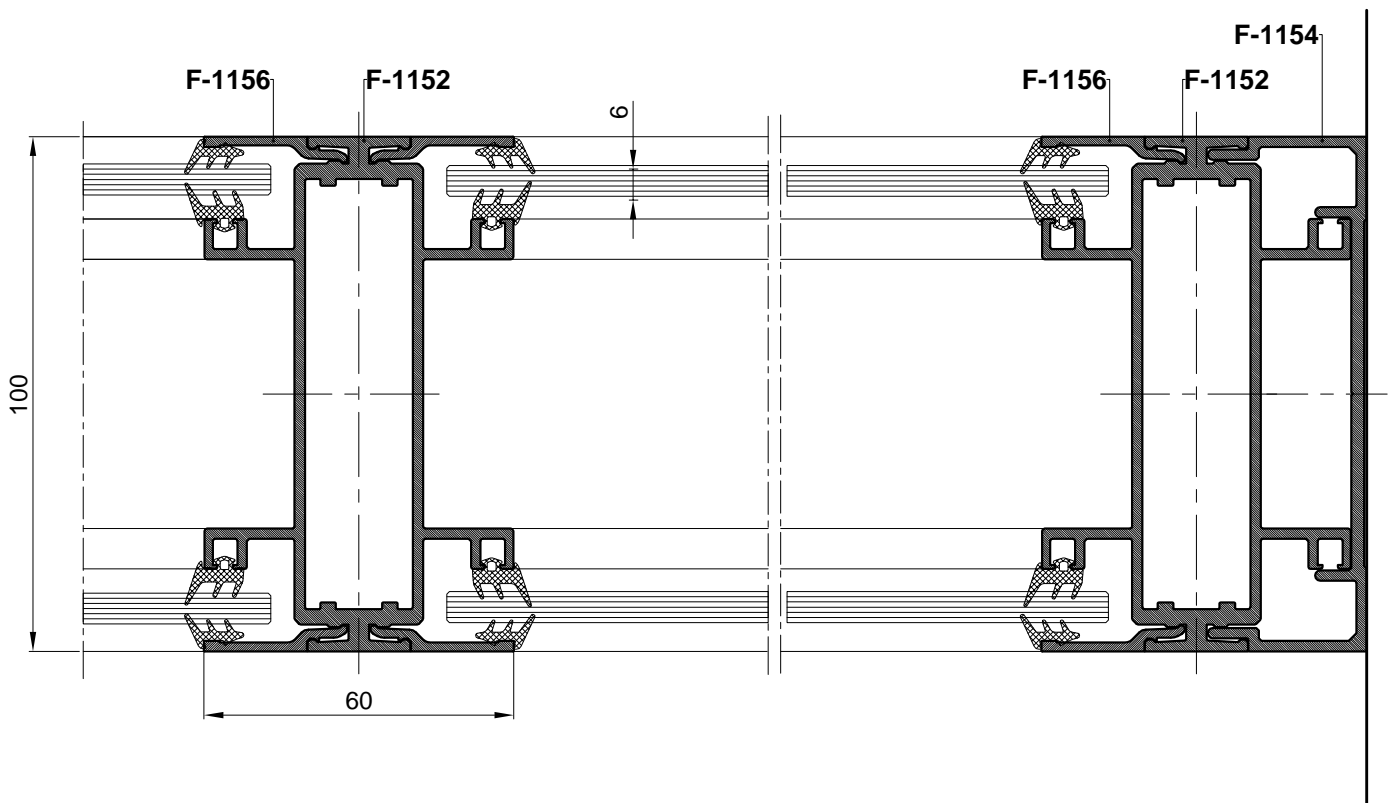
#### NA MJESTU VRATA

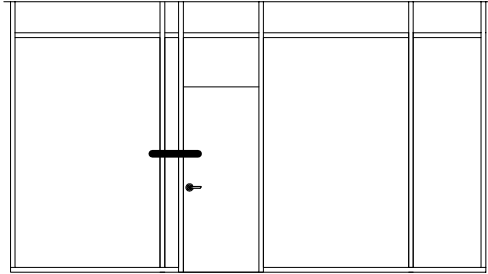
-Na mjestu vrata u okomice profila F-1153, na strani brave i baglame, umeće se čelična pocinčana cijev 50x20, radi ojačanja i stabilnosti konstrukcije pregrade



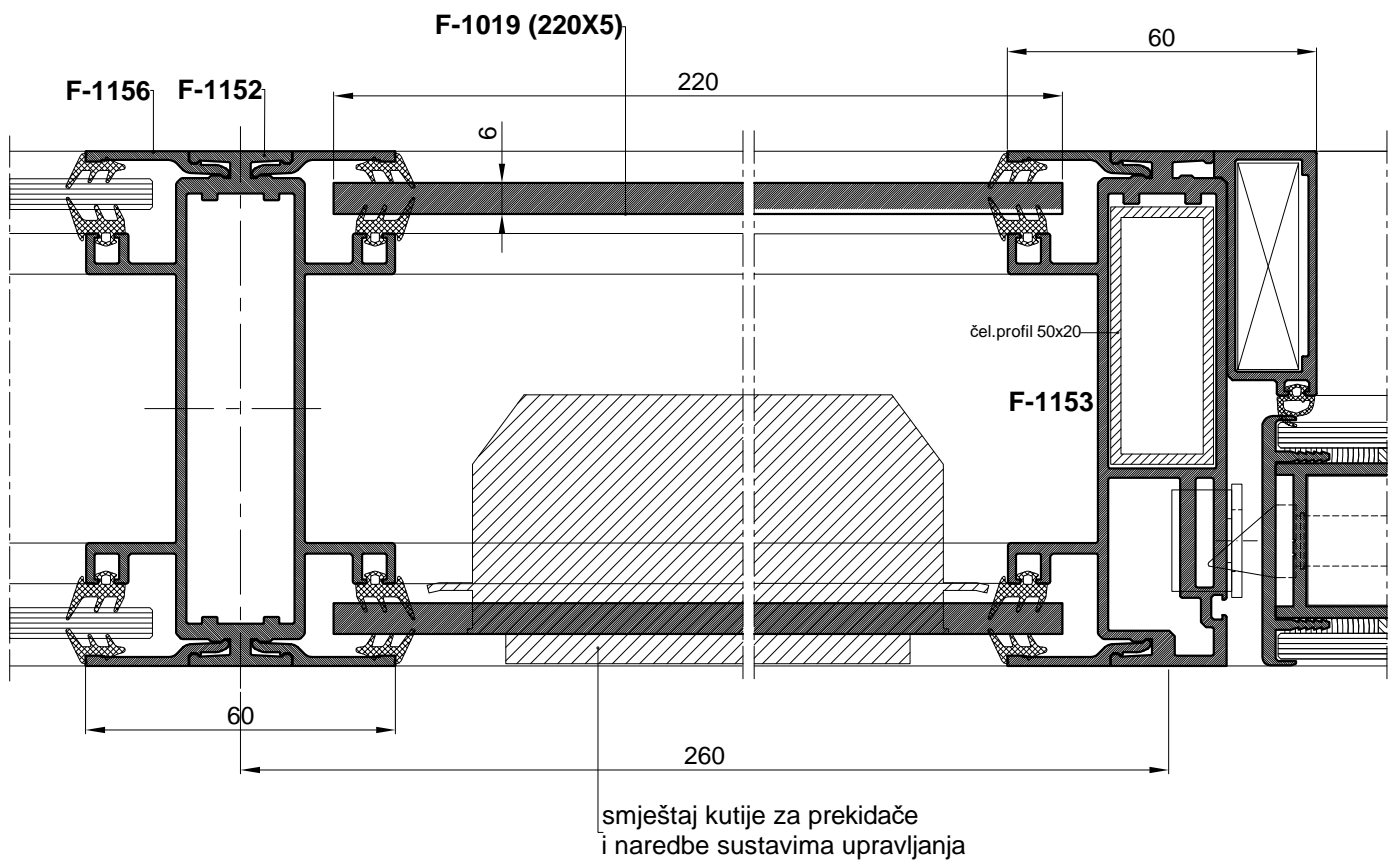


PREGRADE  
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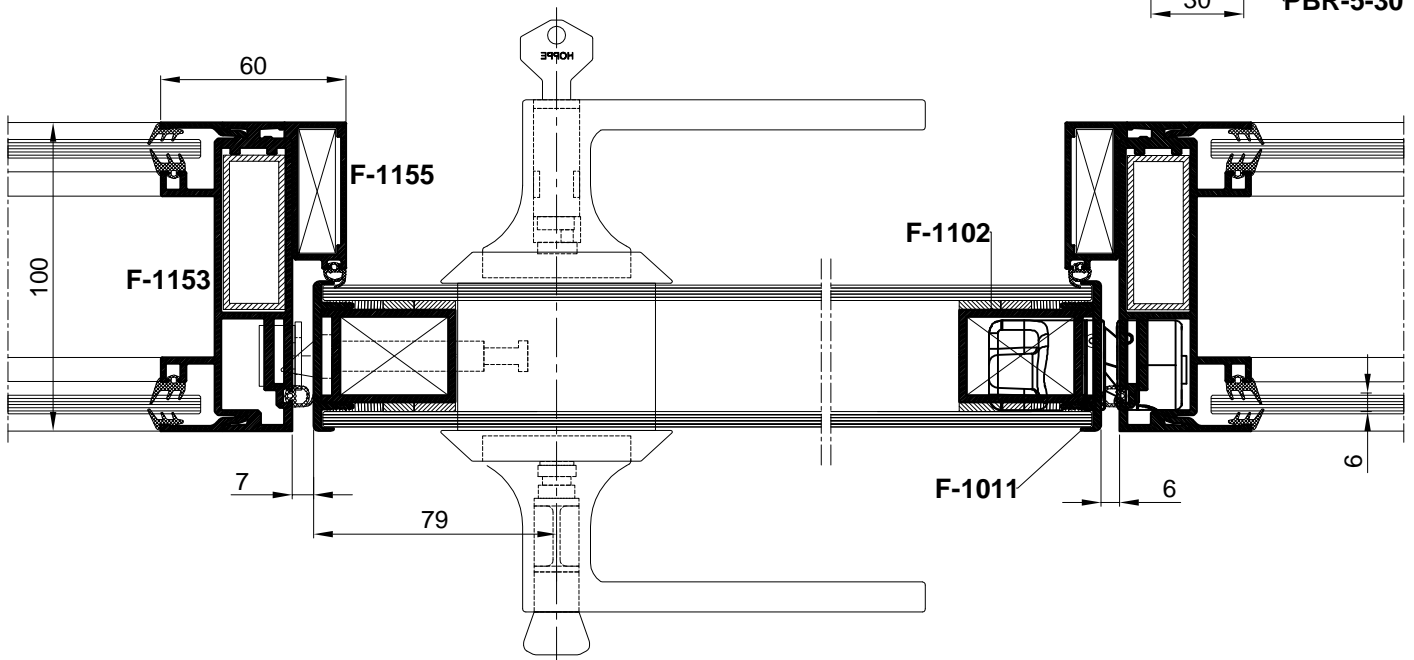
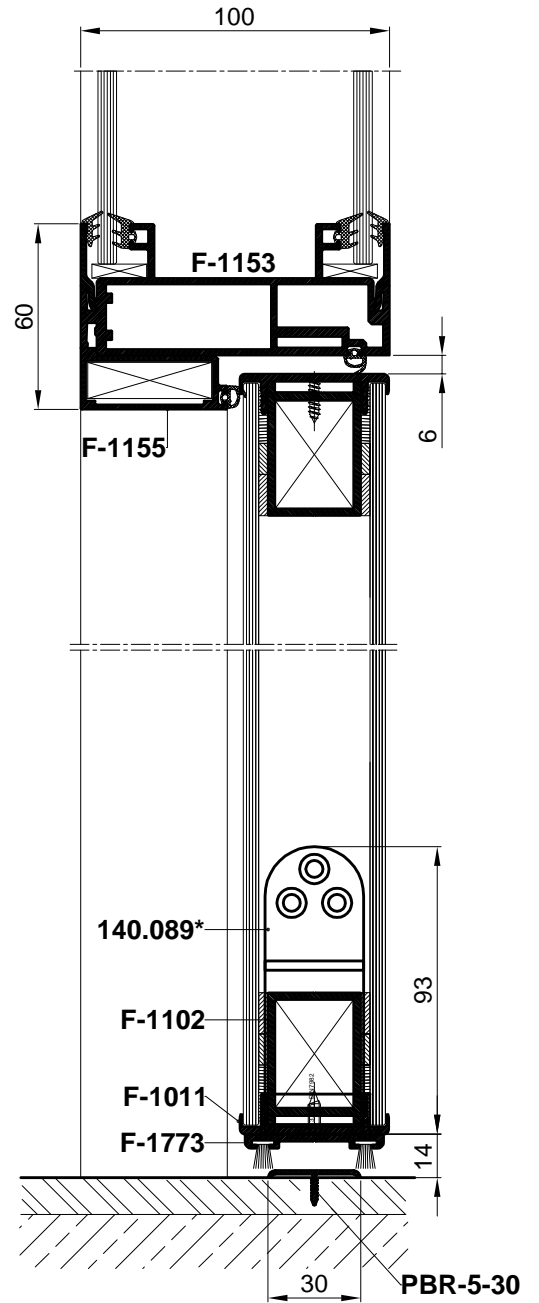
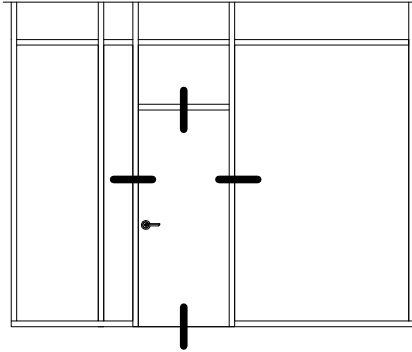
PREGRADE  
ISPUNA : STAKLO



VRATA U PREGRADI

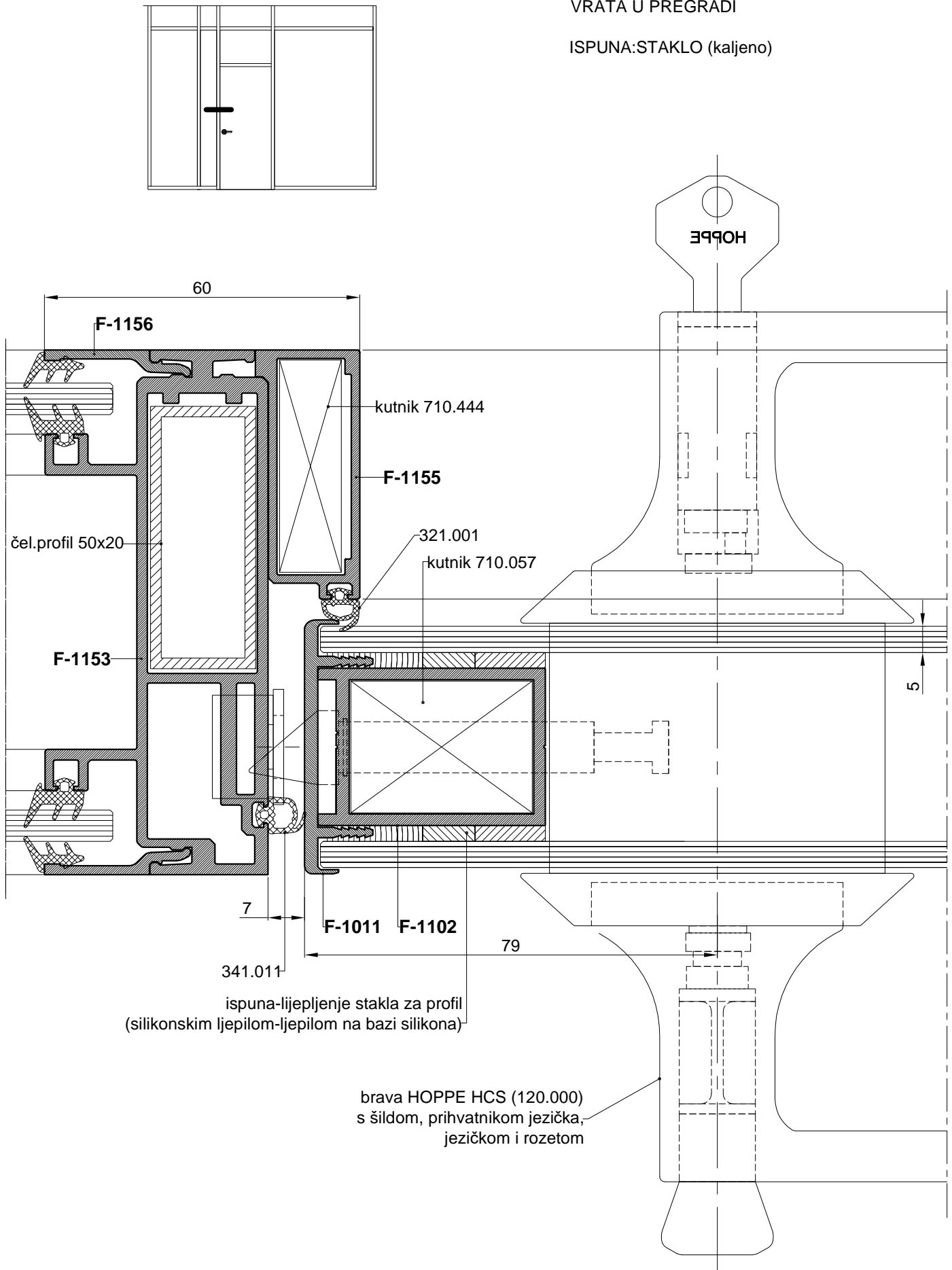
ISPUNA KRILA VRATA: STAKLO

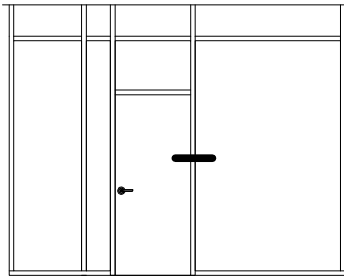
\*MOGUĆNOST UGRADNJE SKRIVENOG AUTOMATA



### VRATA U PREGRADI

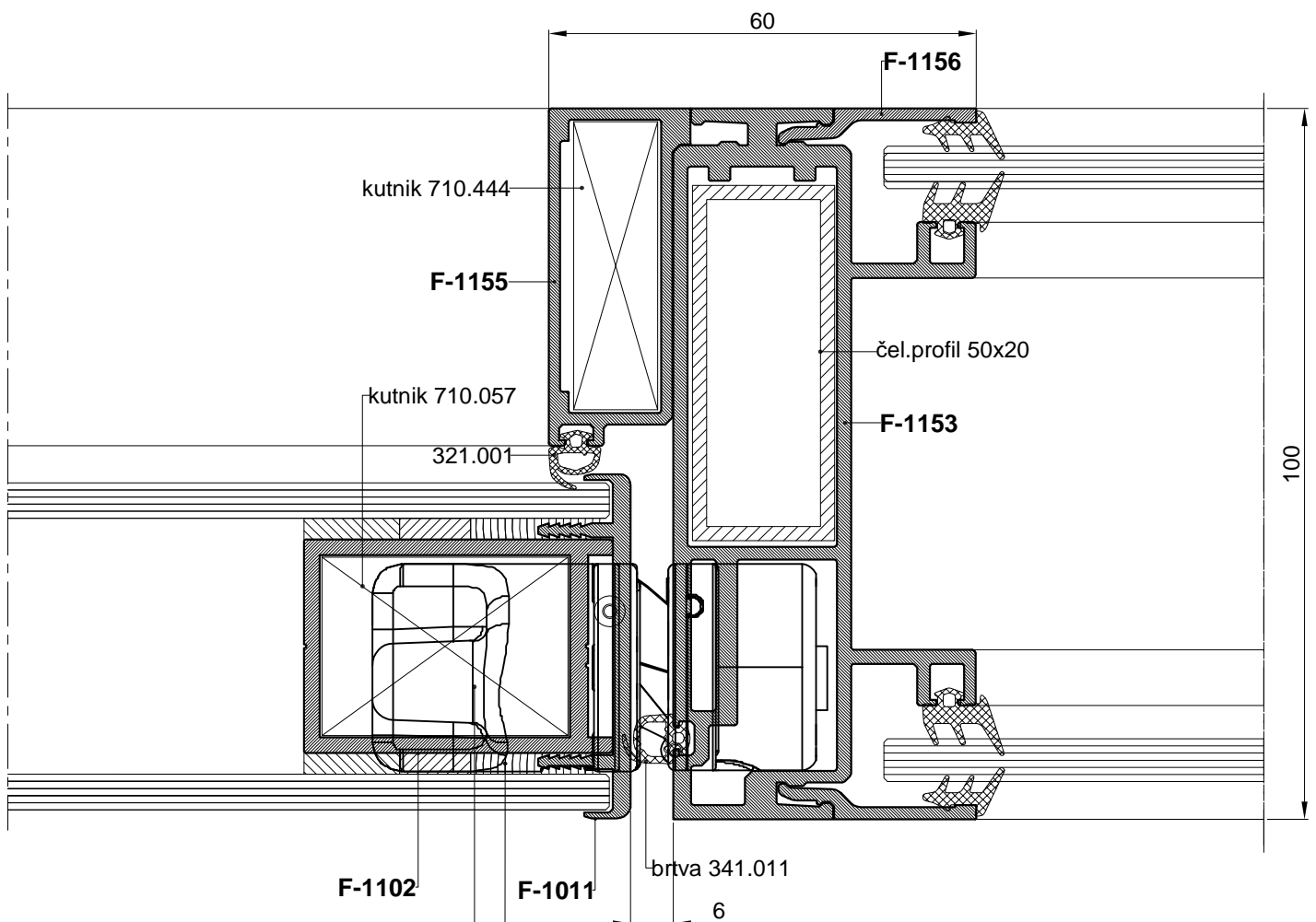
ISPUNA:STAKLO (kaljeno)





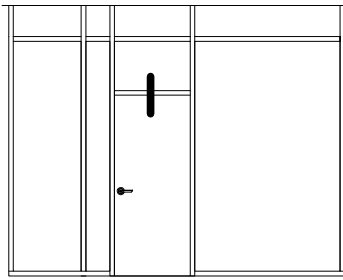
VRATA U PREGRADI

ISPUNA:STAKLO (kaljeno)



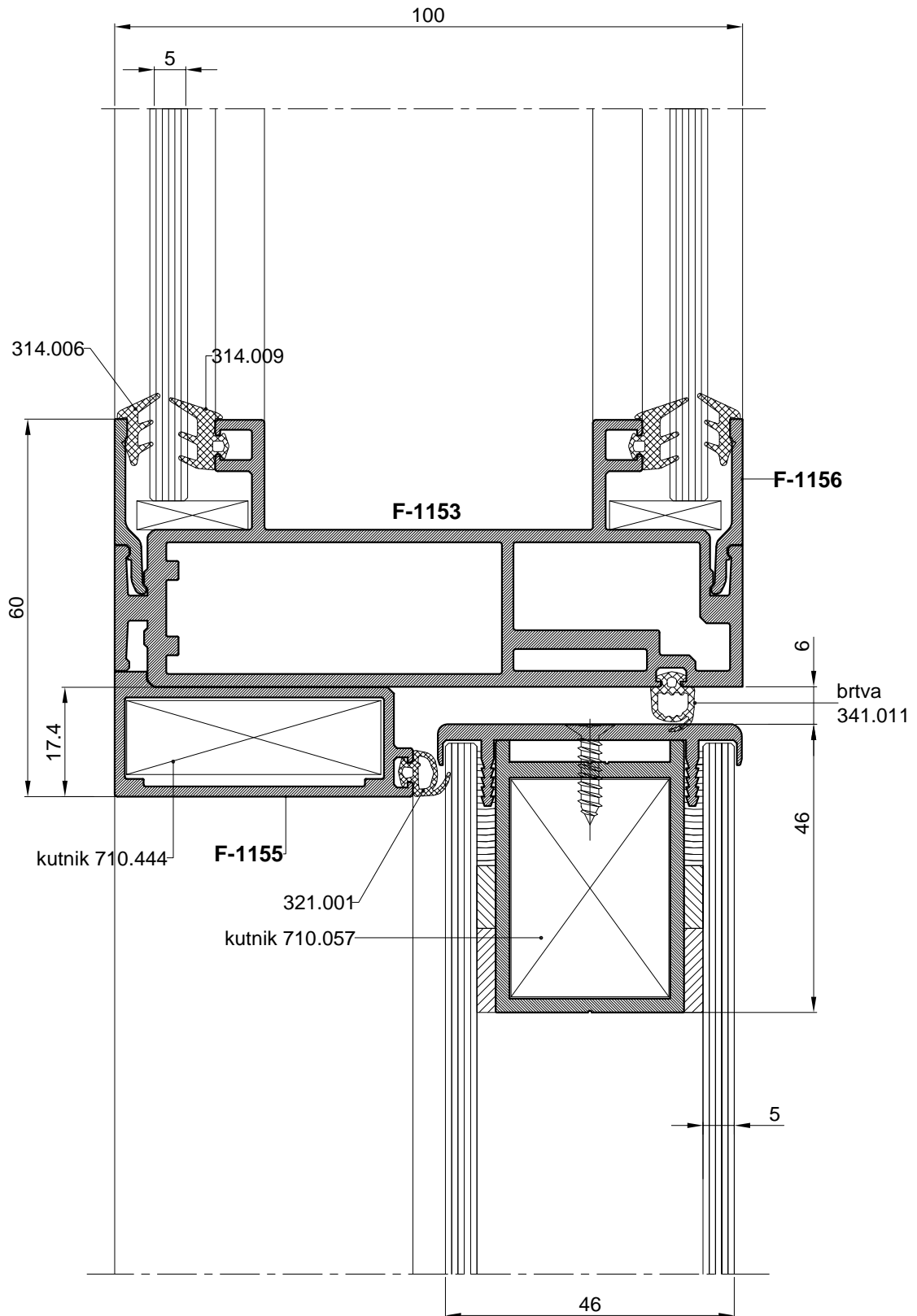
skrivene šarke Koblenz Kubica (110.002)  
(tri šarke po krillu)  
ugradnja uz korištenje samourezujućih vijaka

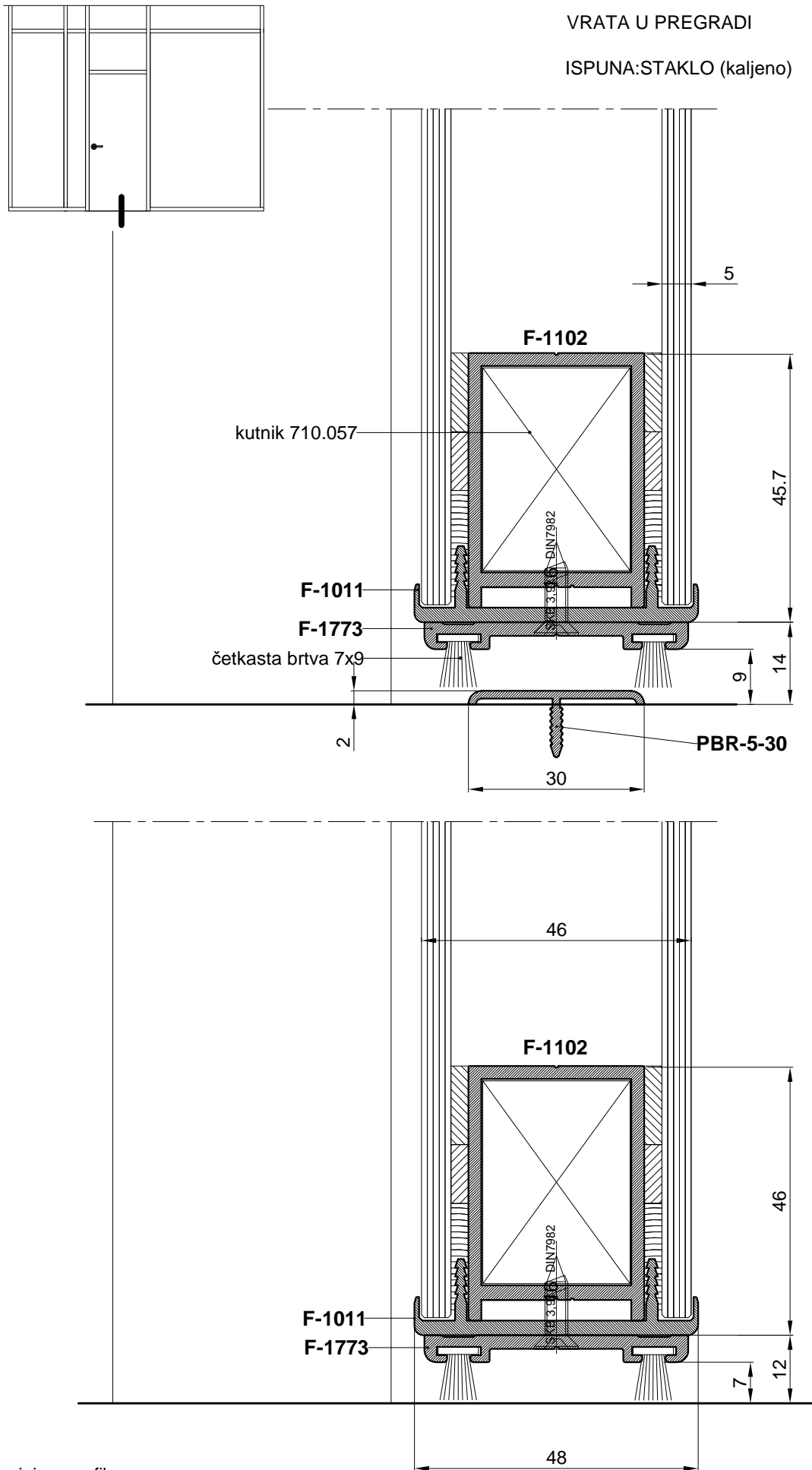
ispuna-lijepljenje stakla za profil  
(silikonskim ljepilom-ljepilom na bazi silikona)



VRATA U PREGRADI

ISPUNA: STAKLO (kaljeno)



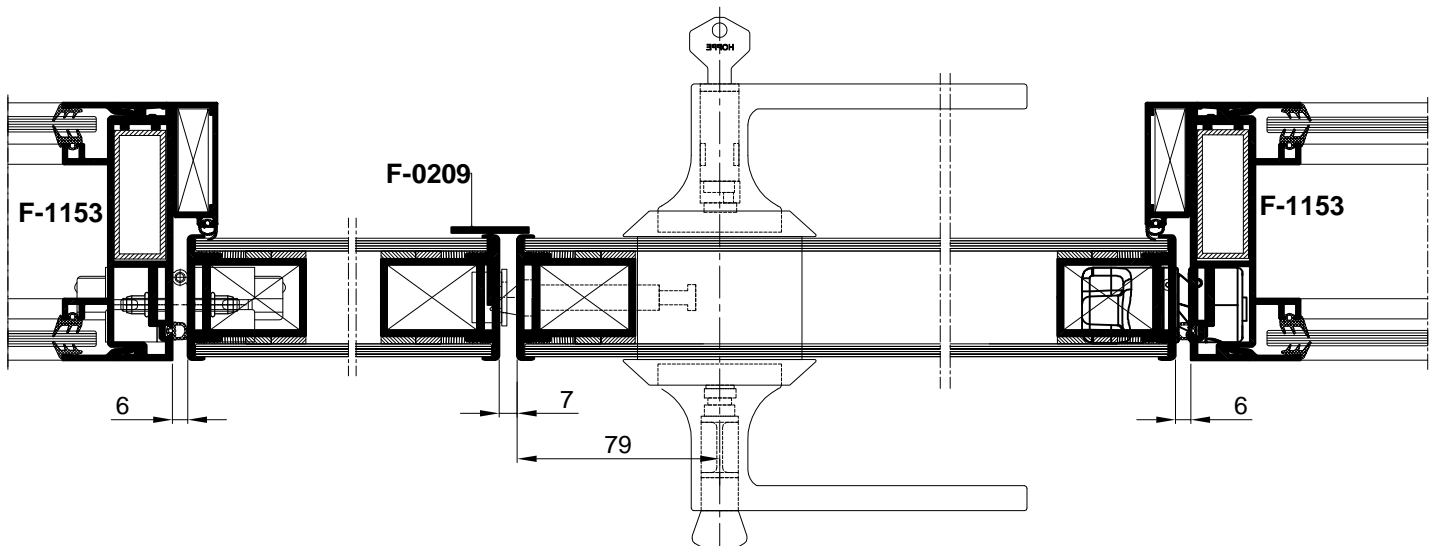
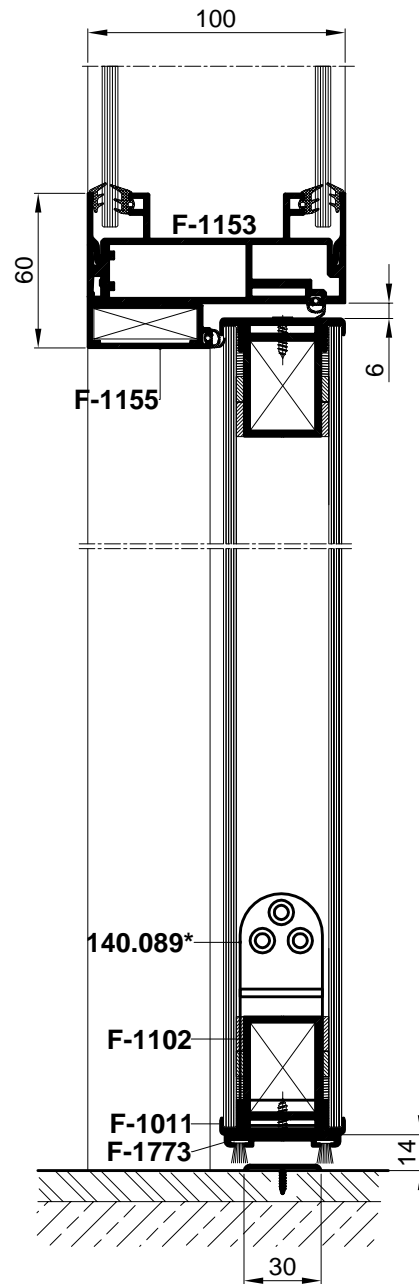
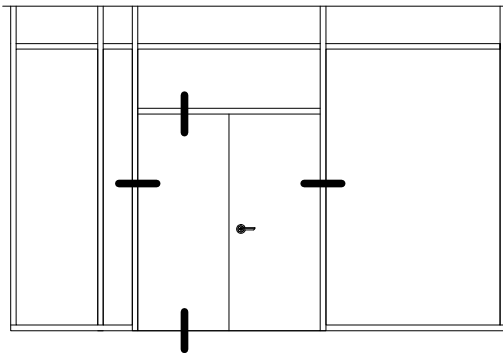


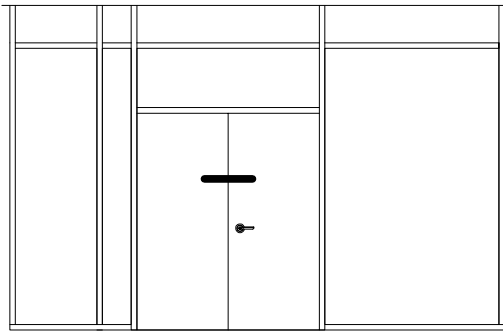
P45-644\*-korigiran profil

DVOKRILNA VRATA U PREGRADI

ISPUNA KRILA DVOKRILNIH VRATA: STAKLO

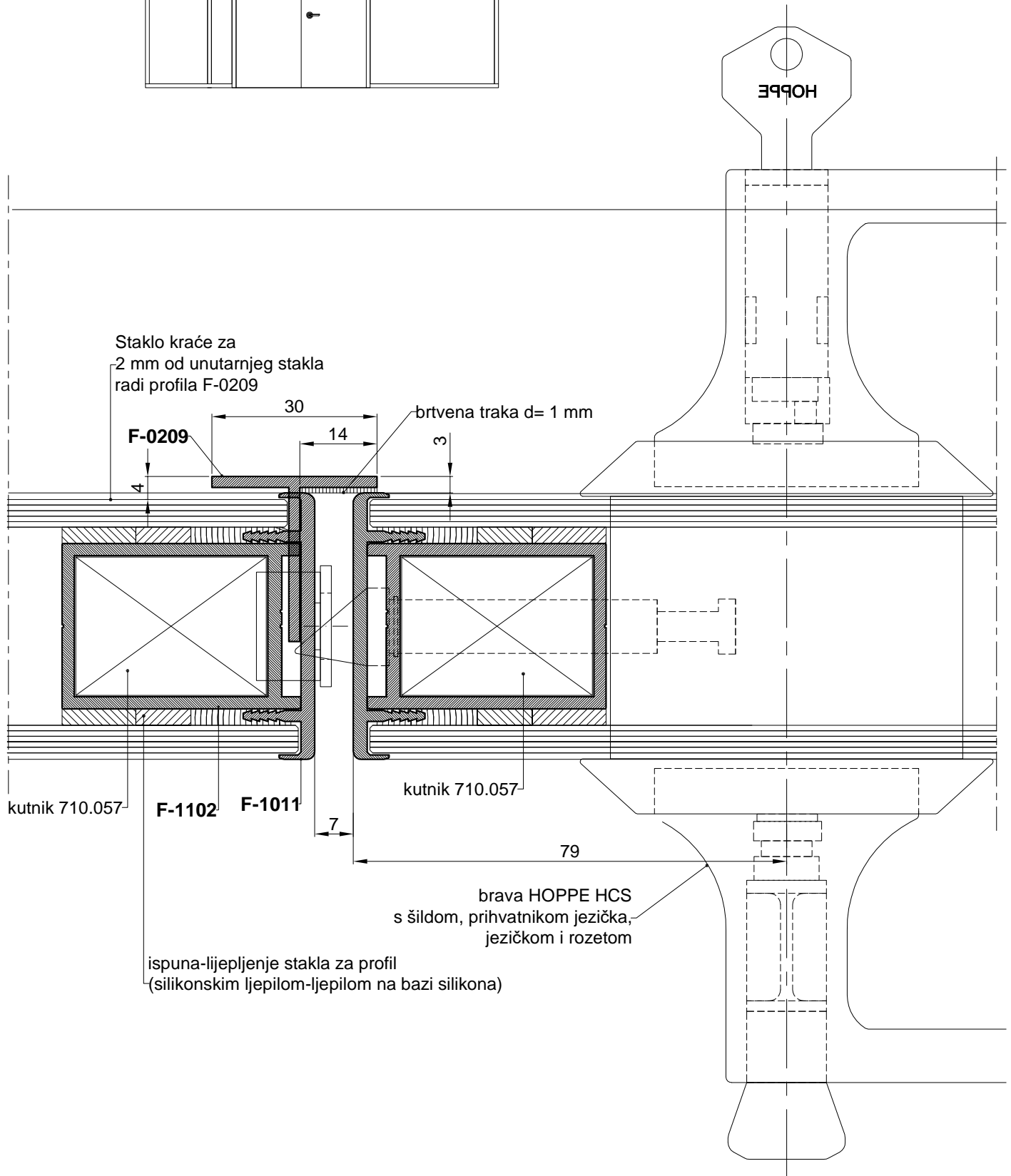
\*MOGUĆNOST UGRADNJE SKRIVENOG AUTOMATA



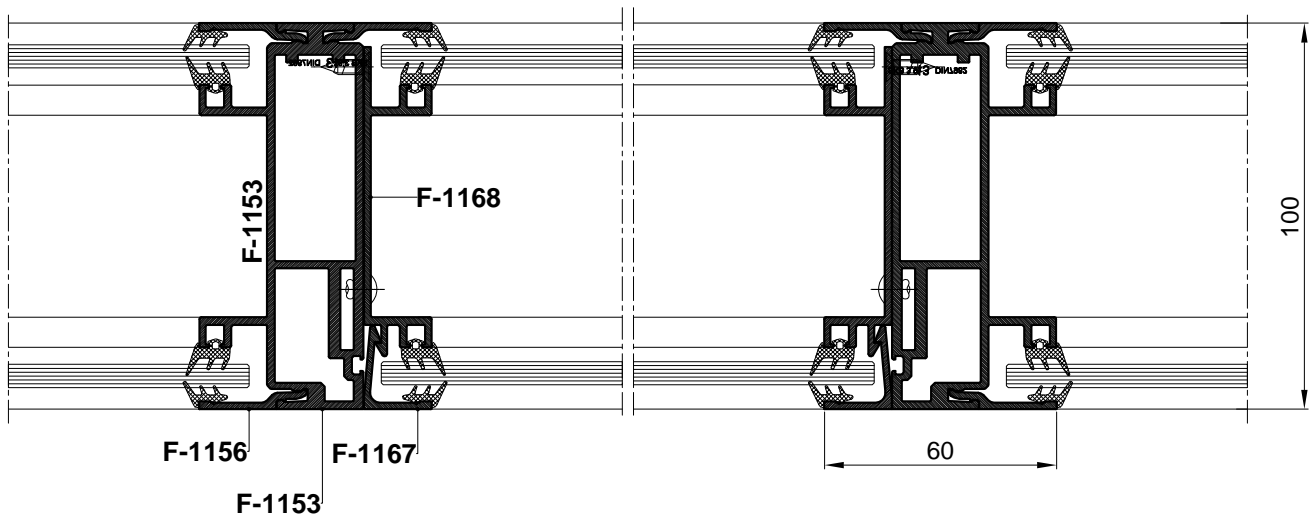
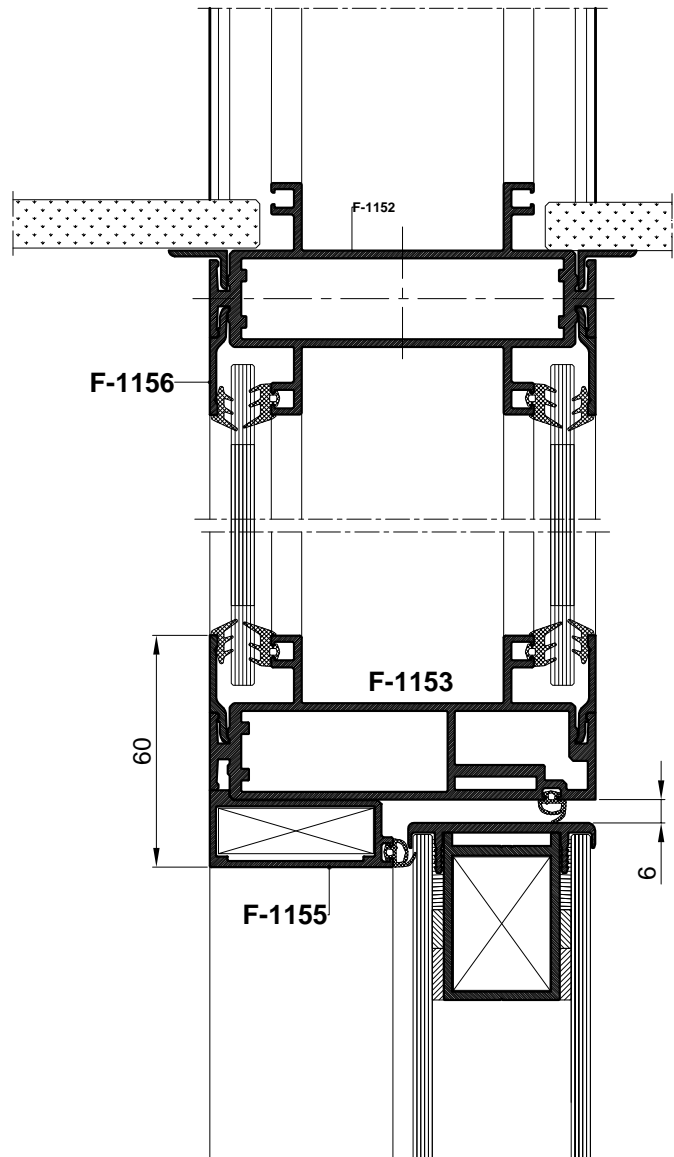
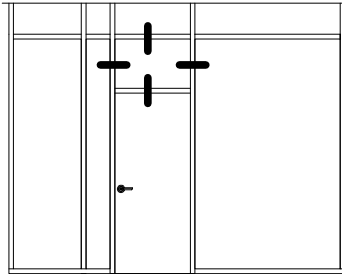


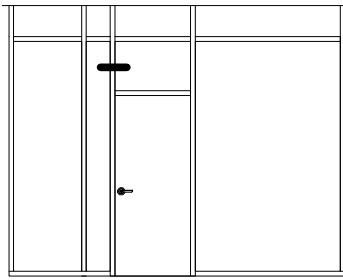
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ISPUNA:STAKLO (kaljeno)

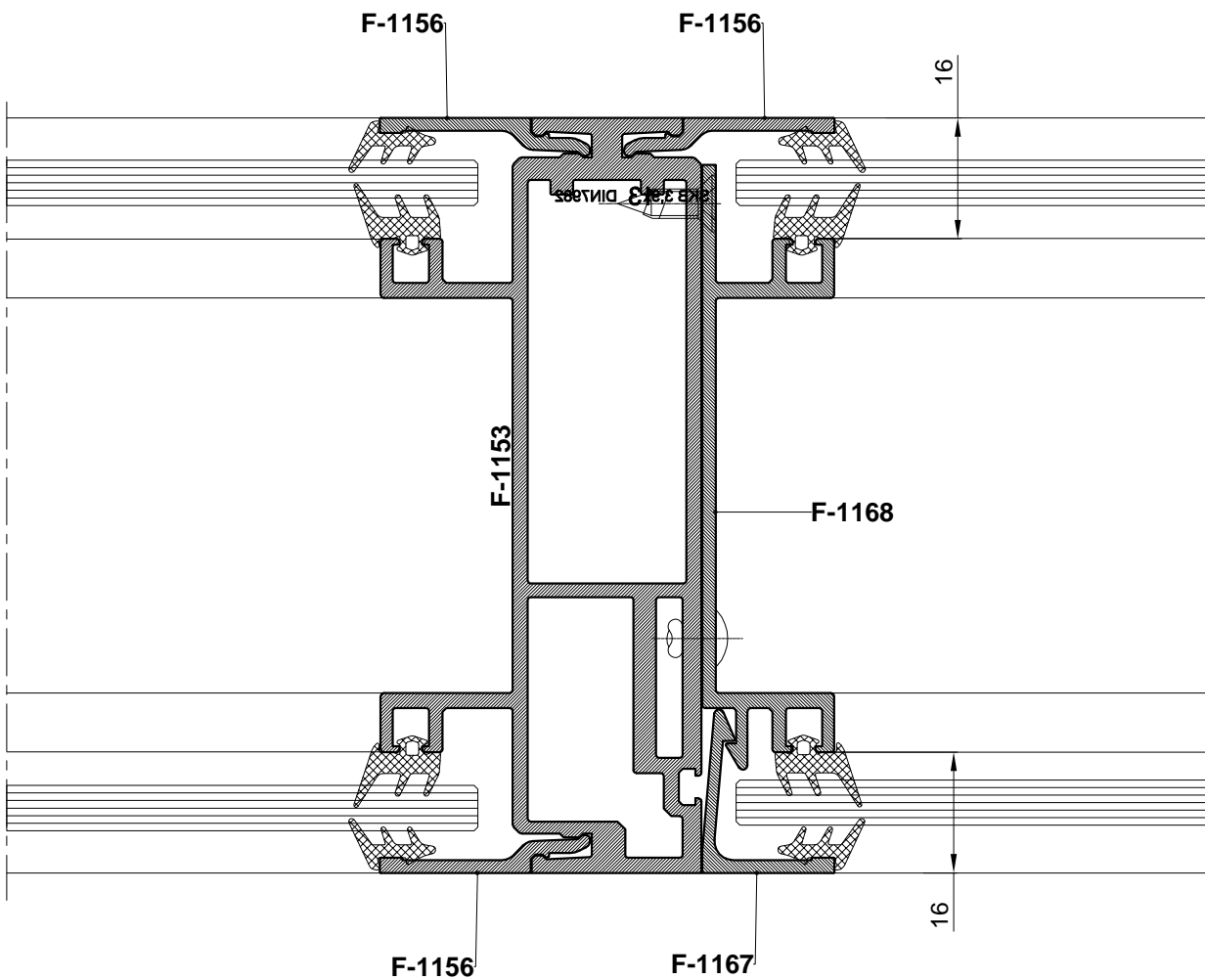


NADSVIJETLO VRATA  
-UGRADNJA ISPUNE





NADSVIJETLO VRATA  
-UGRADNJA ISPUNE

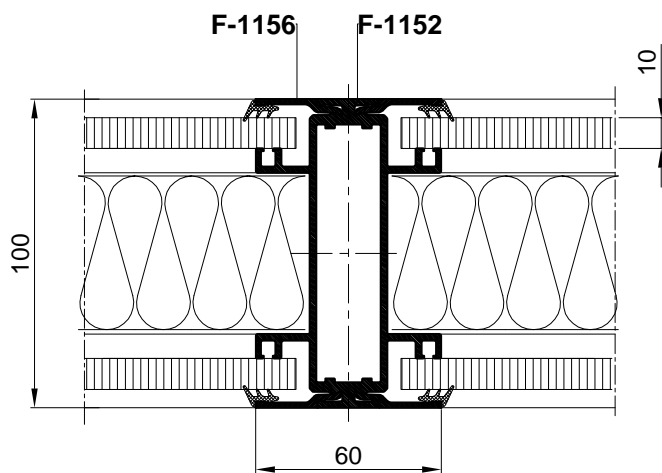
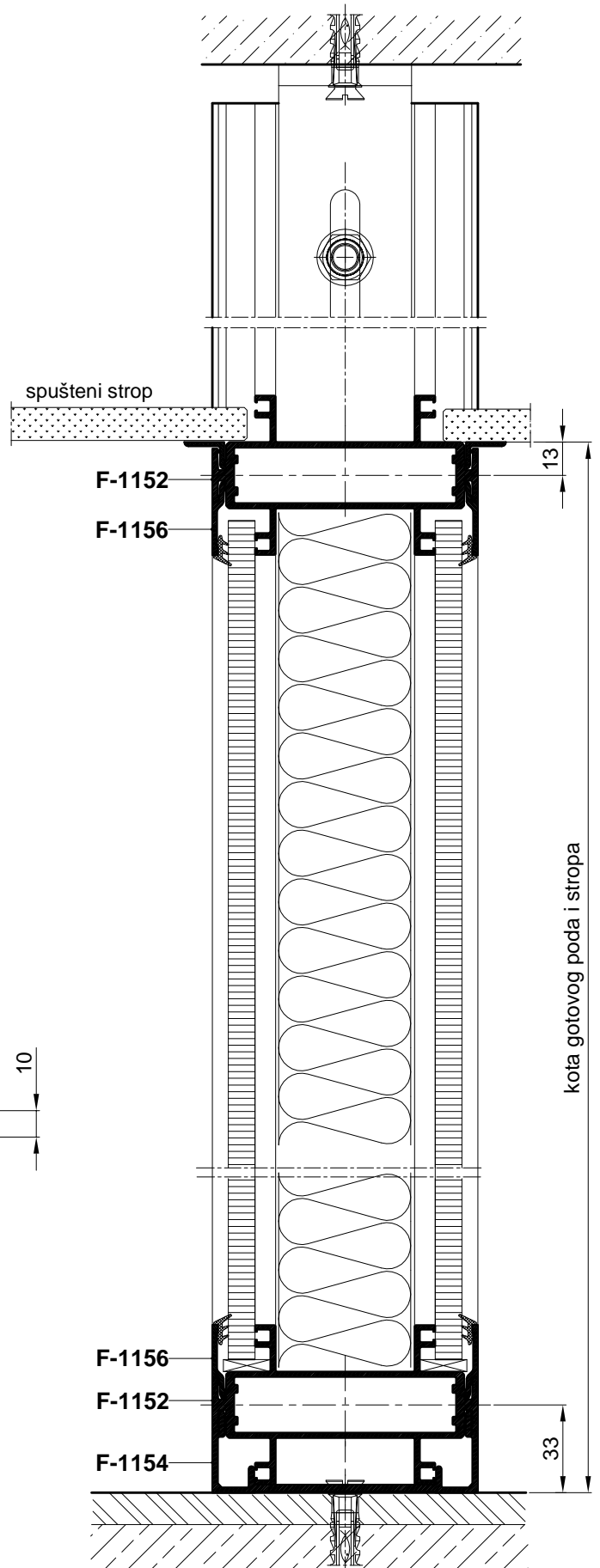
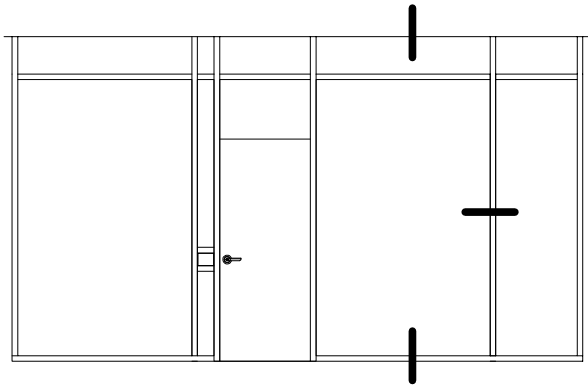


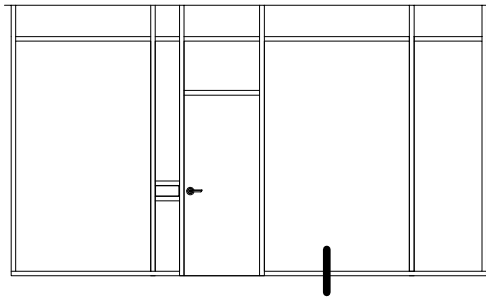


PRESJECI PREGRADA S  
ISPUNOM OD DRVETA

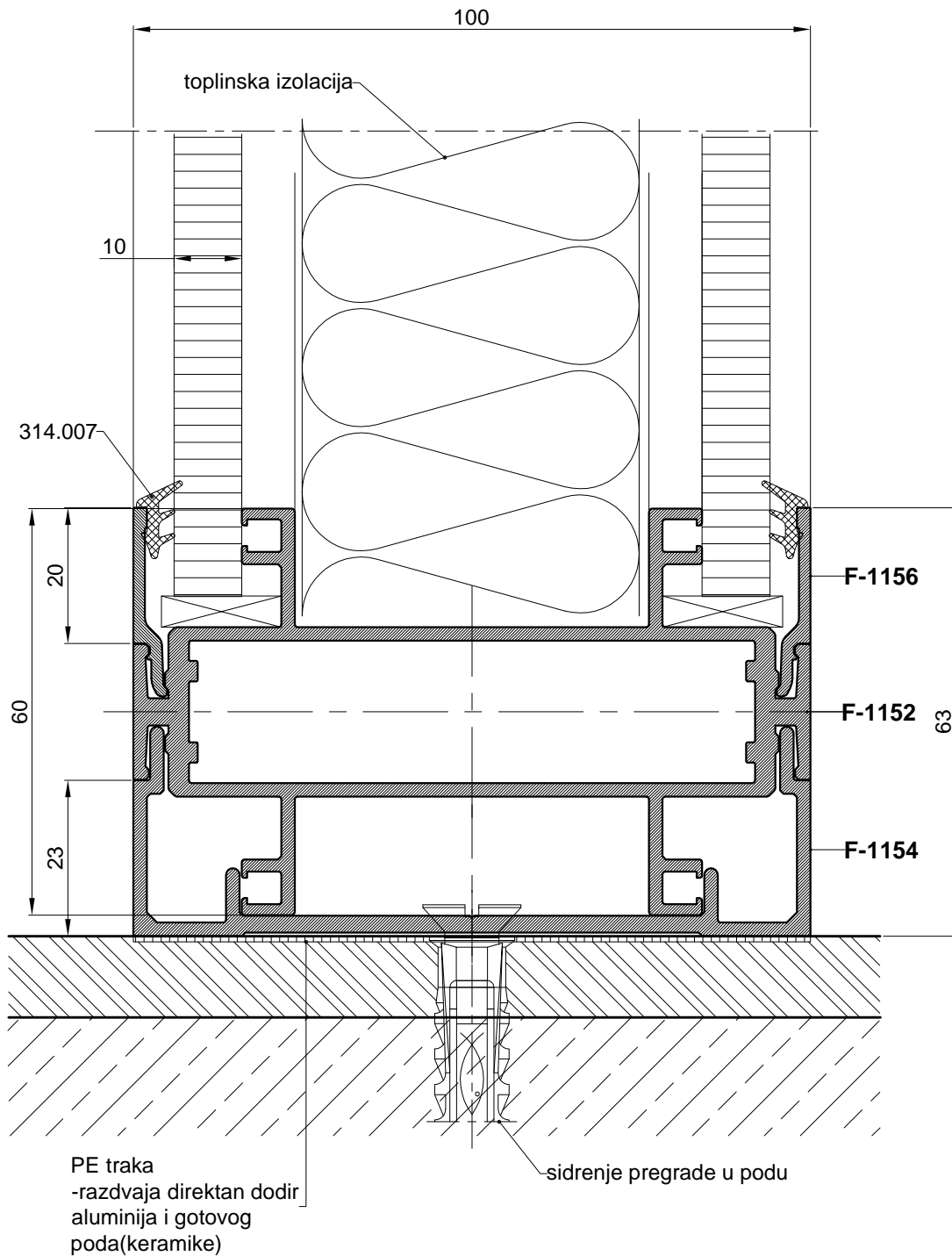


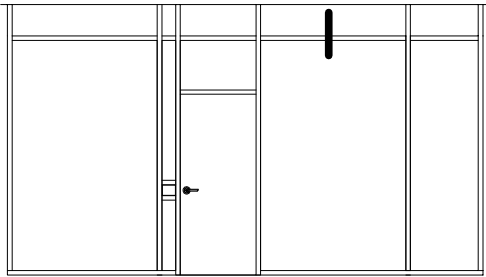
PREGRADE  
ISPUNA : DRVO



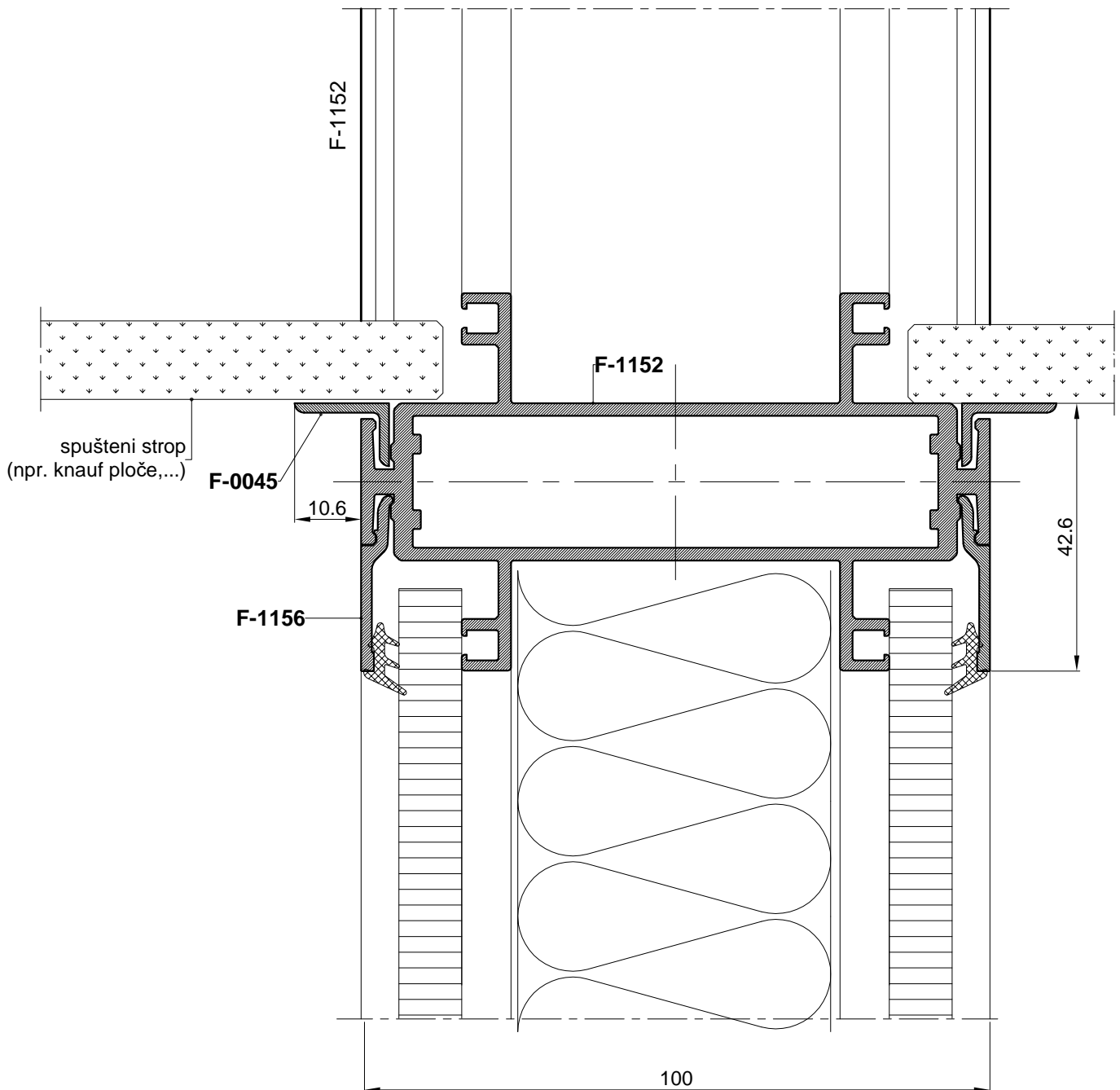


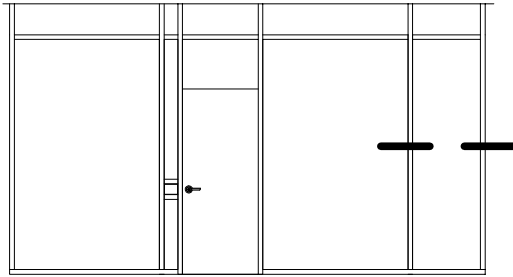
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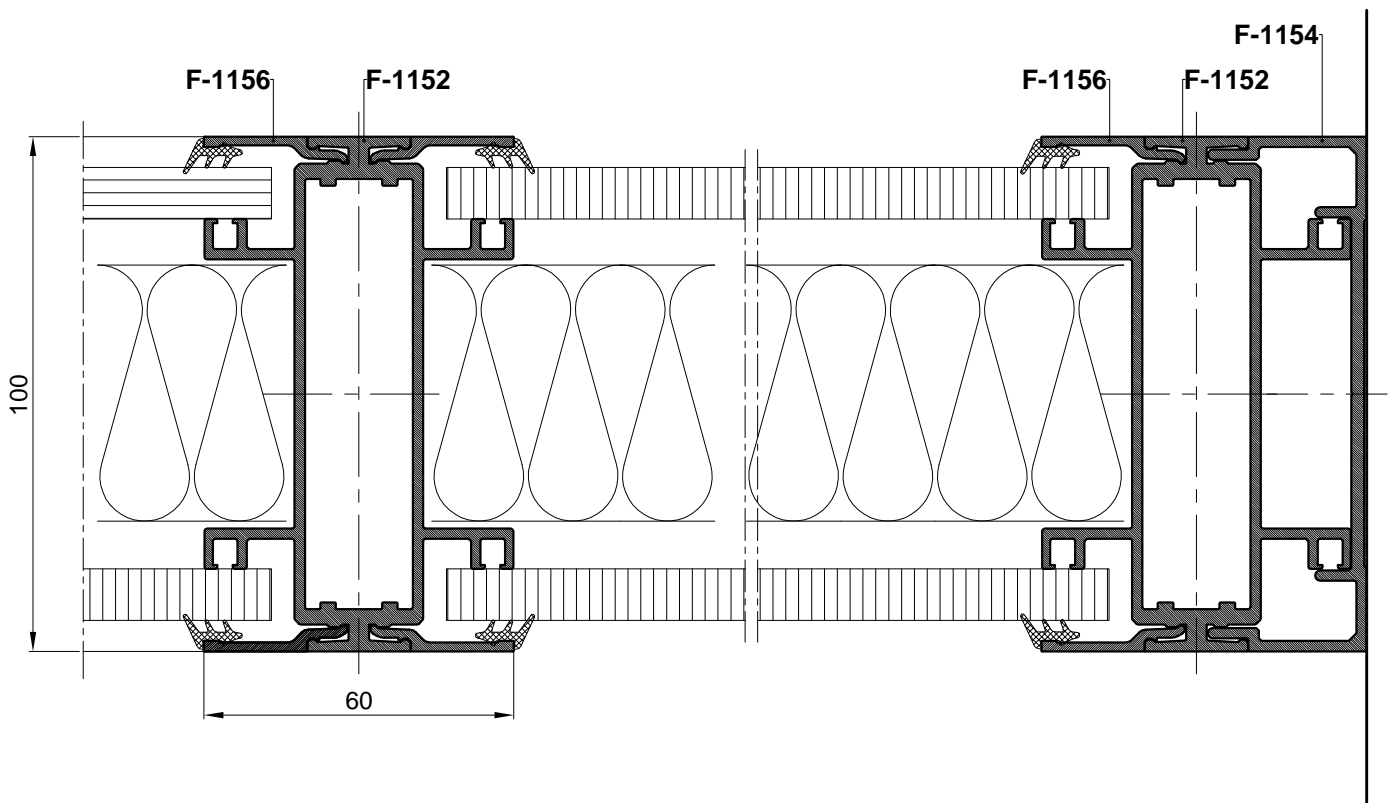


PREGRADE  
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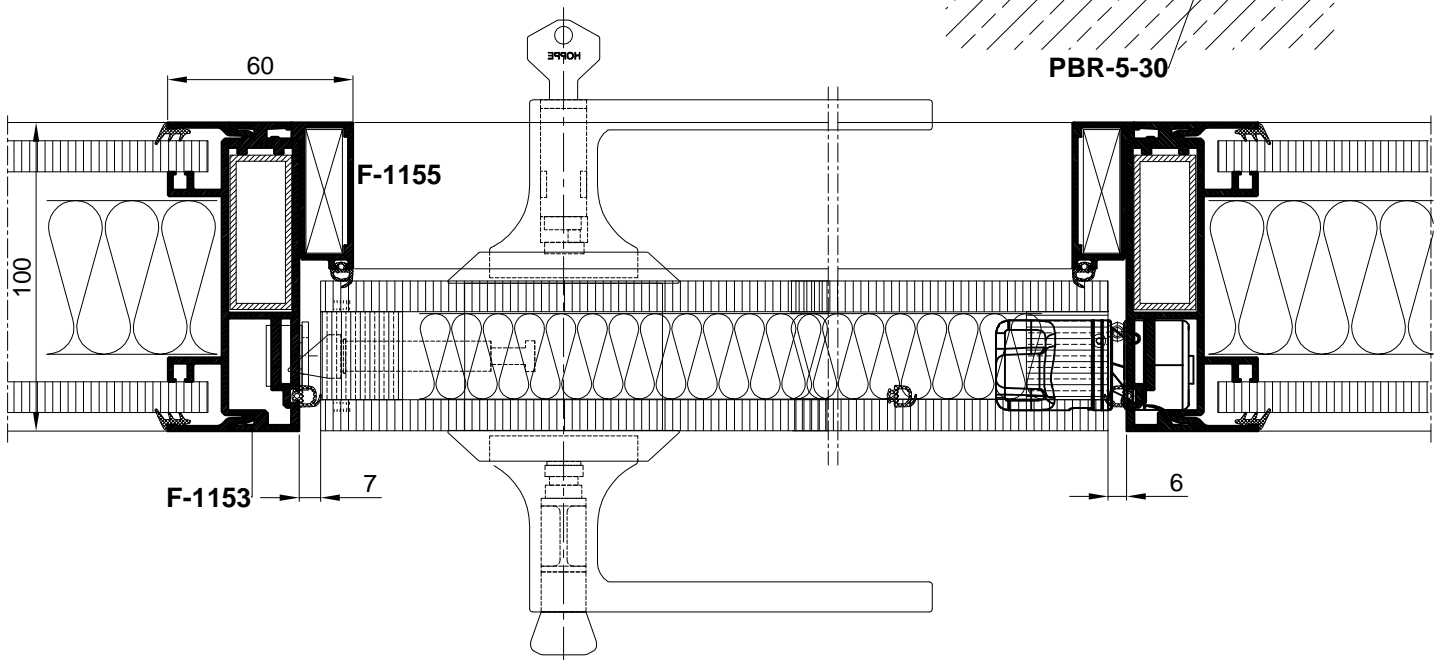
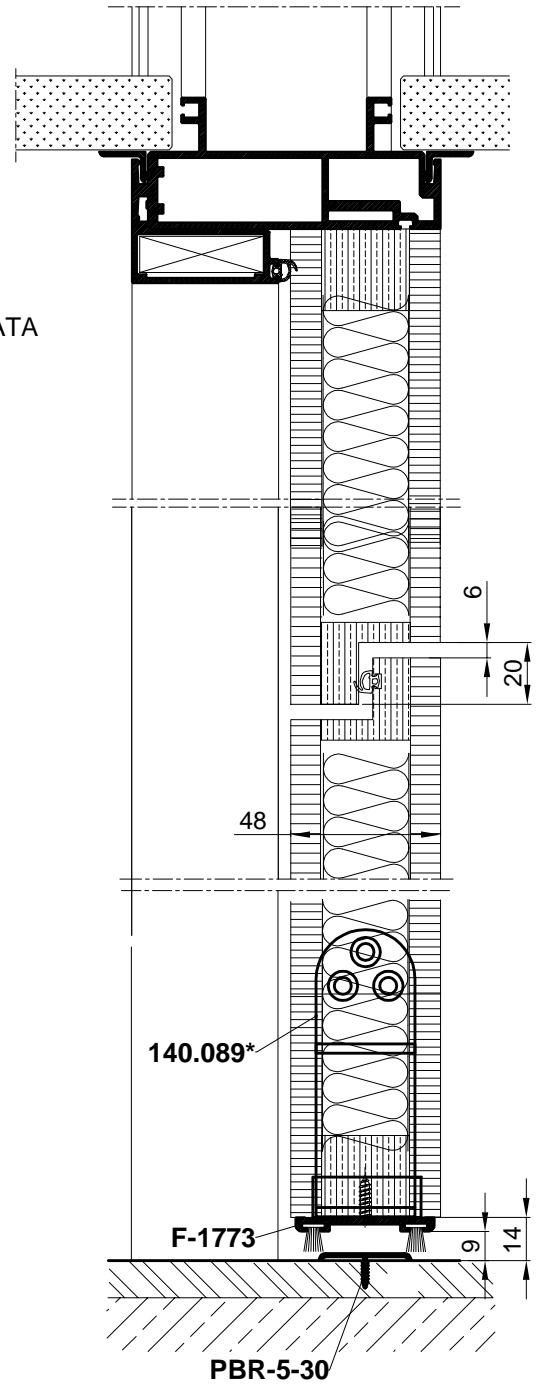
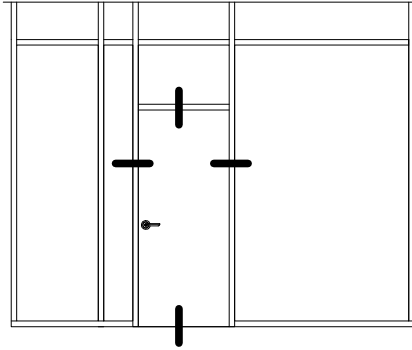
PREGRADE  
ISPUNA : DRVO

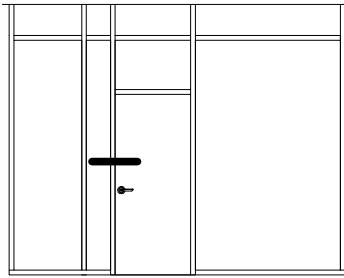


VRATA U PREGRADI

ISPUNA KRILA VRATA: DRVO

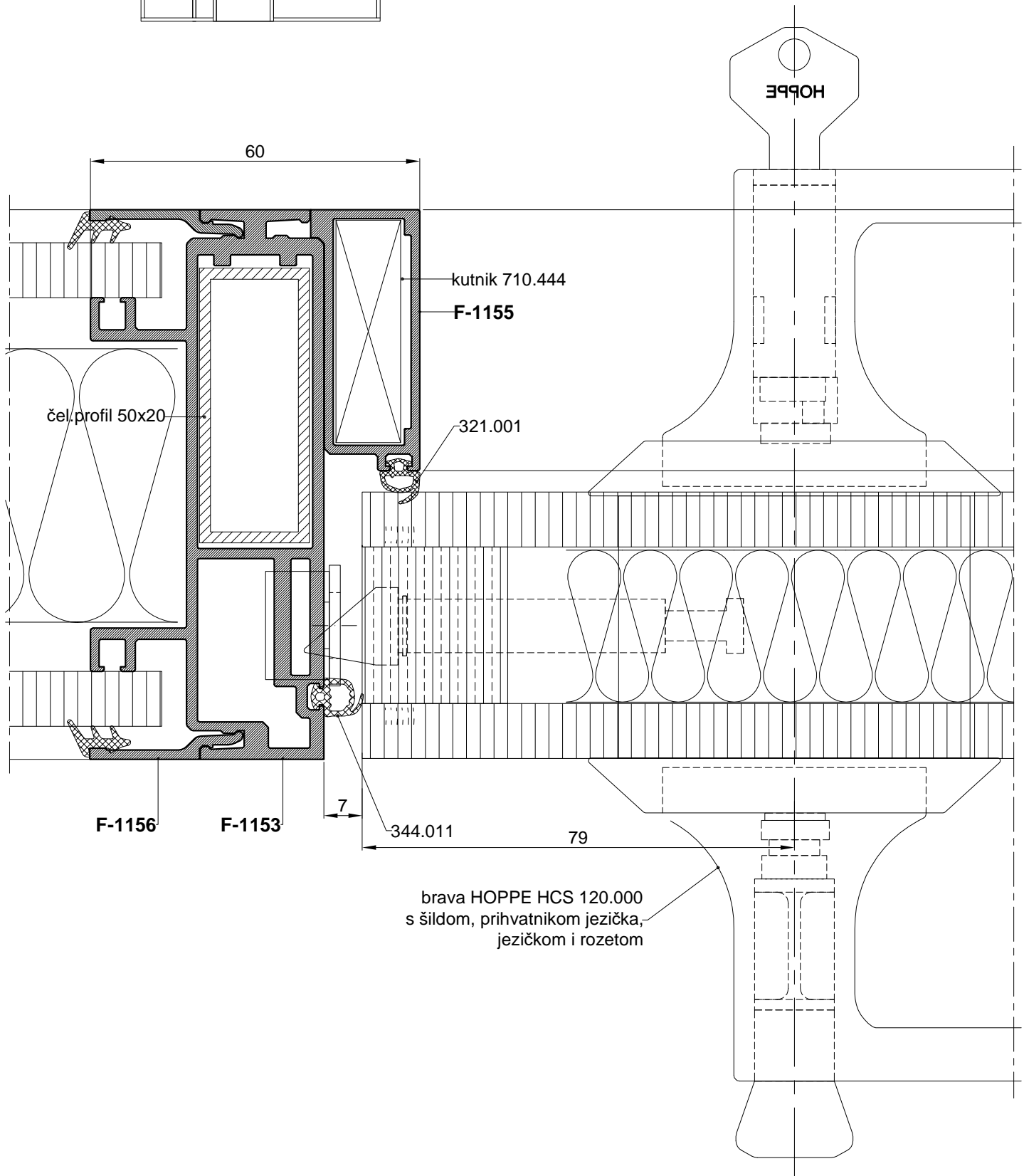
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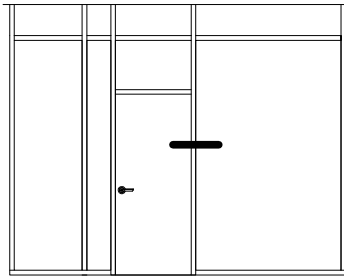




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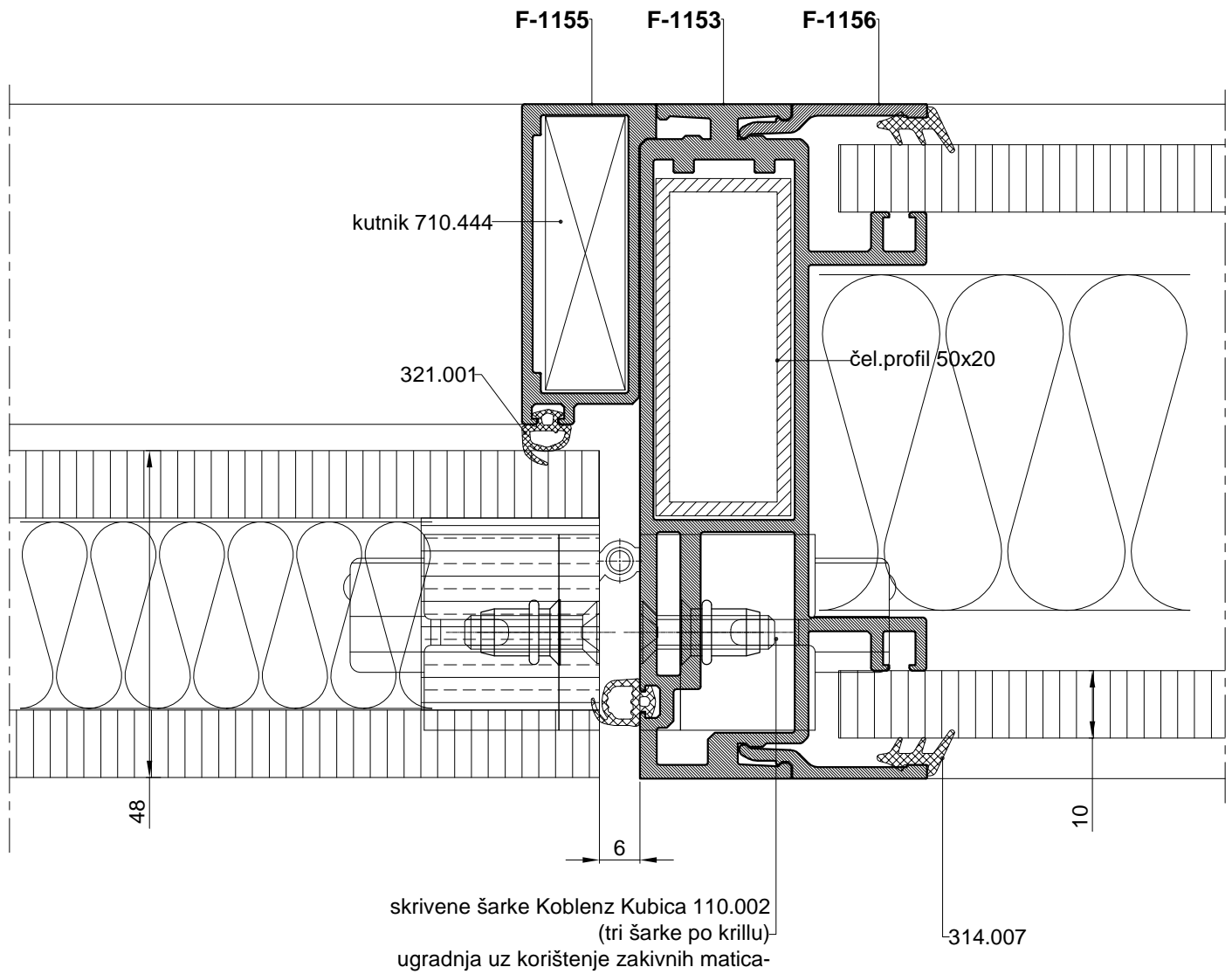
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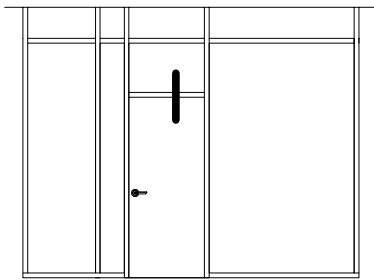




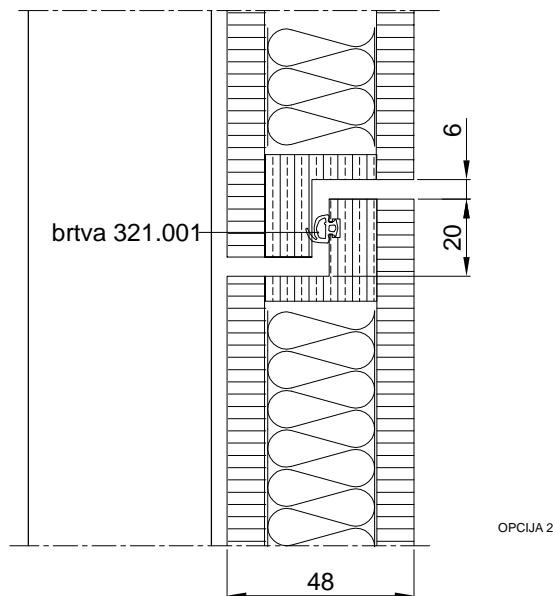
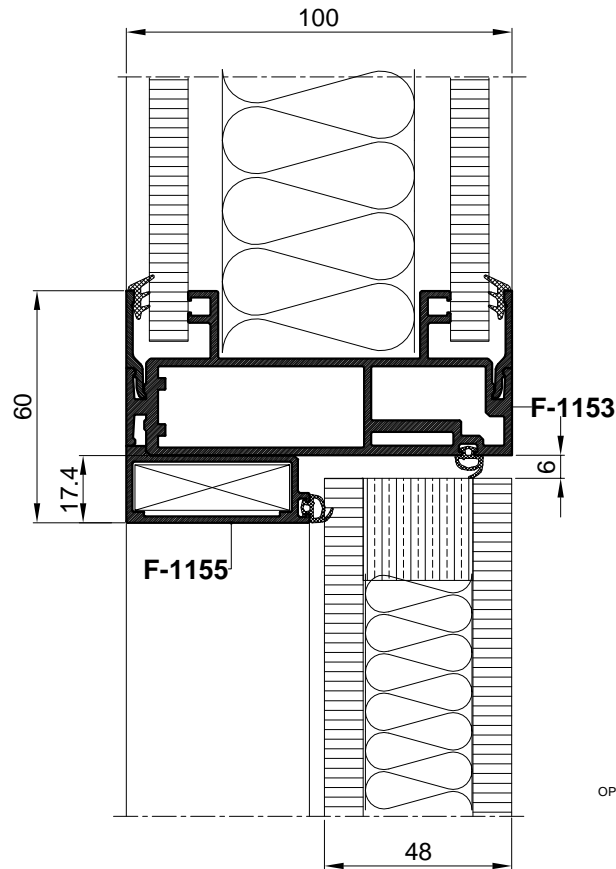
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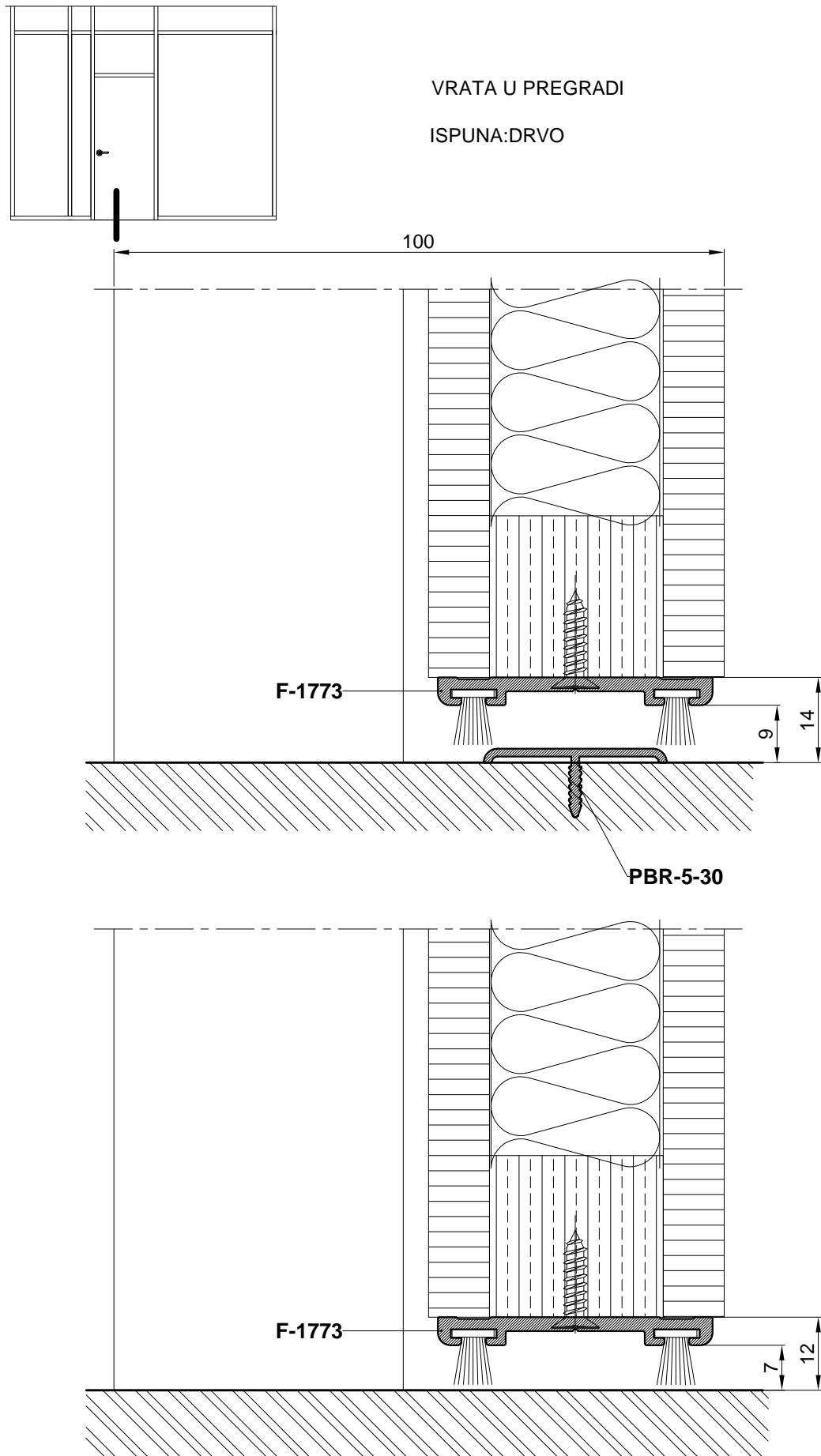
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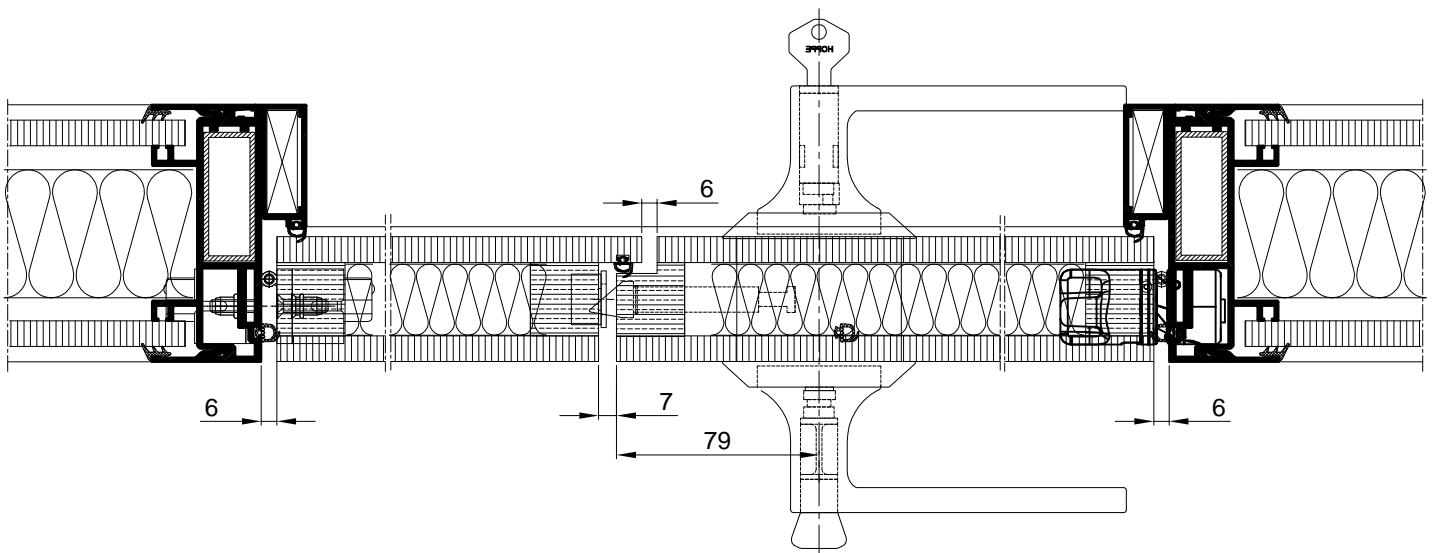
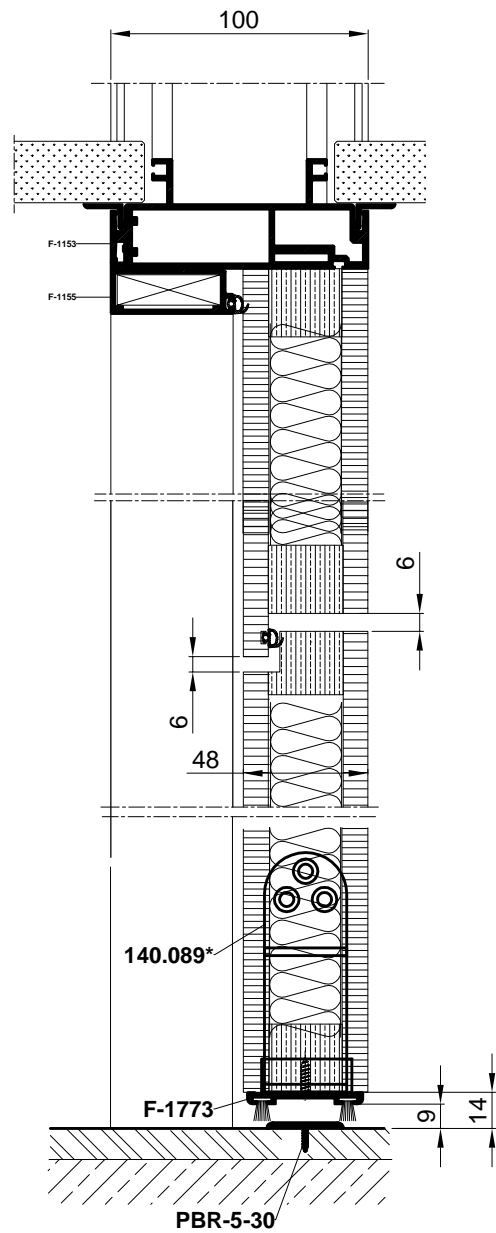
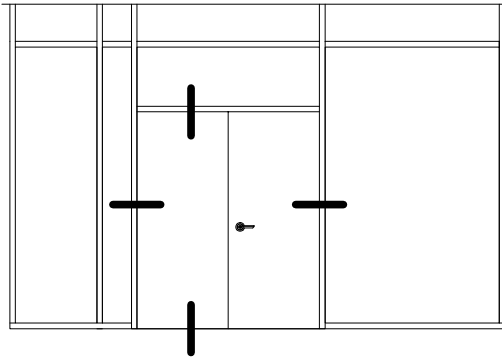


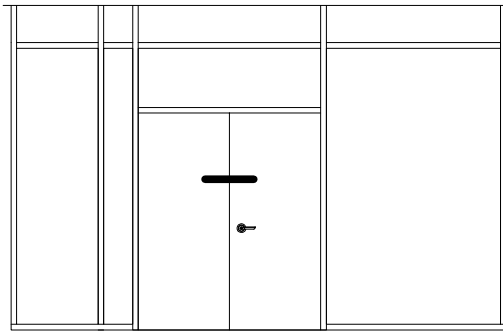


VRATA U PREGRADI

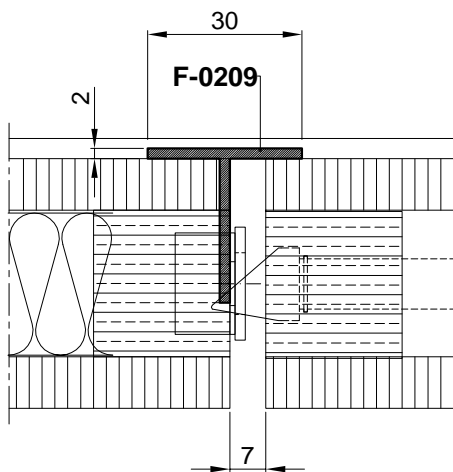
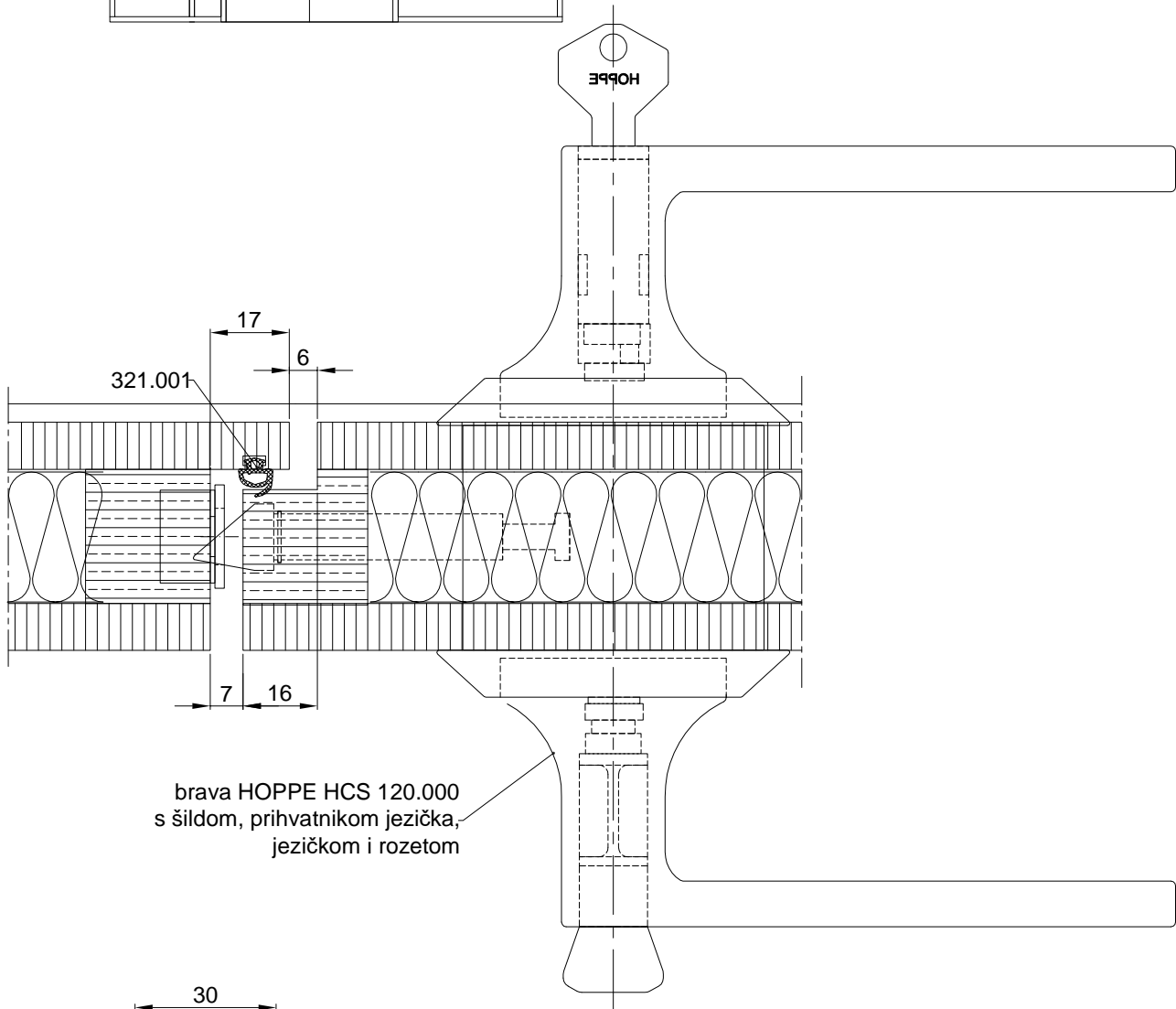
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\*MOGUĆNOST UGRADNJE SKRIVENOG  
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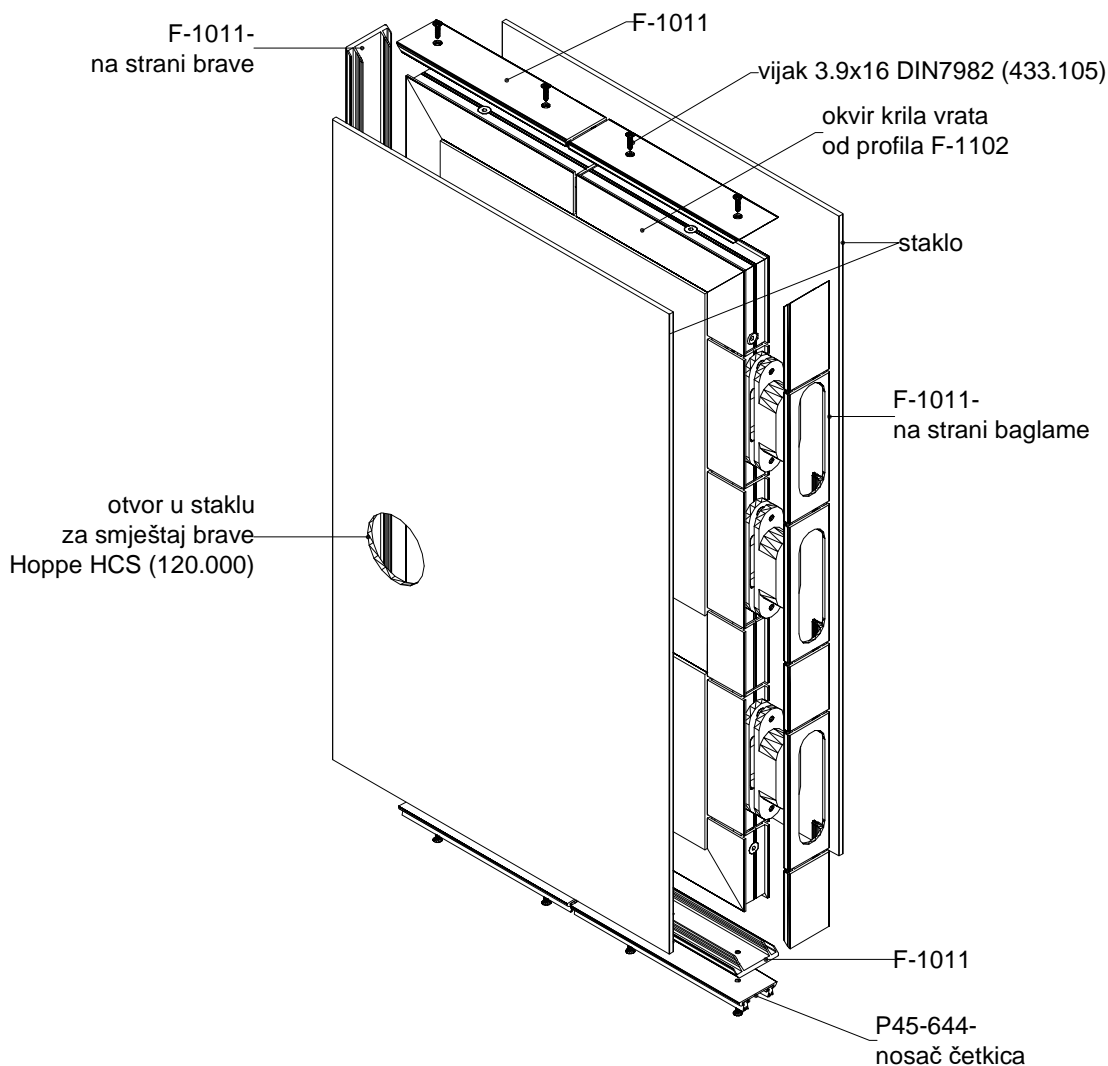


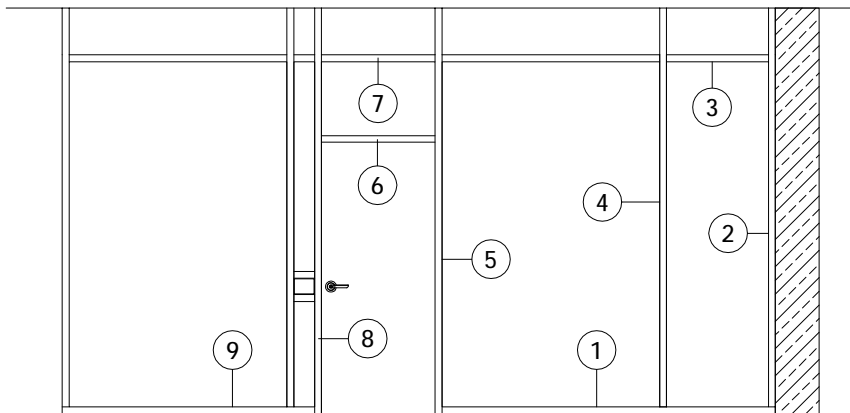
DVOKRILNA VRATA U PREGRADI  
ISPUNA: DRVO



IZRADA VRATA SA STAKLENOM ISPUNOM

- Uradi se okvir krila vrata od profila F-1102 s kutnicima 710.057
- Staklo (kaljeno, emajlirano po rubu, da se ne vide detalji lijepljenja, ili emajlirano cijelo ) obostrano se lijepi za aluminijski okvir silikonskim ljepilom uz istovremenu ugradnju profila F-1011 po opsegu okvira, koji ubuhvata staklo i al. okvir
- Al. profili F-1011 se u gornjem i u donjem pojasu krila veže vijcima za al. okvir
- Na staklu se radi obrada za bravu Hoppe HCS (otvor Ø67)
- Međuprostor (između stakla ) moguće je po potrebi ispuniti raznim materijalima
- Umjesto stakla moguća je ugradnja drugih vrsta ispune, drvo i sl.





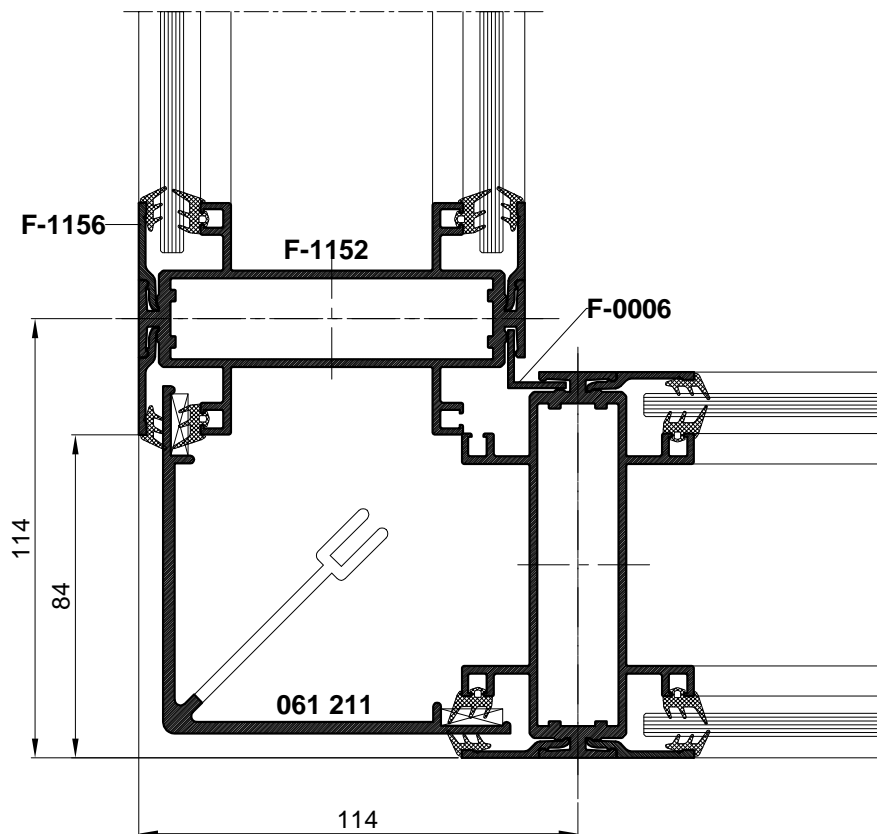
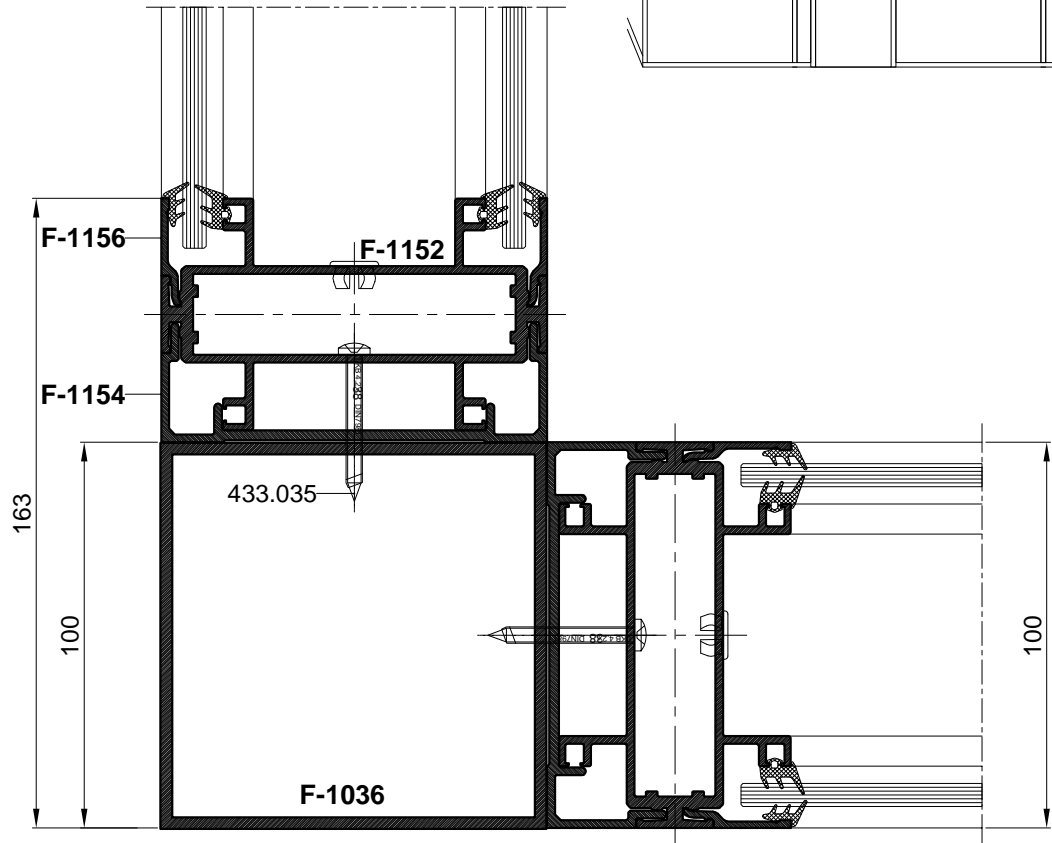
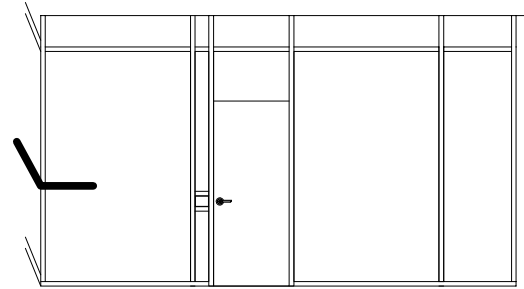
#### REDOSLIJED UGRADNJE PREGRADE

1. Profil FT-1154 (u sklopu s profilom FT-1152) se fiksira u pod poz.1
2. Prethdno obrađeni okomiti profil FT-1154 (u sklopu s FT-1152) poz.2 se veže veznikom 710.071 za (poz.1) te se istovremeno fiksira za zid.
3. Jednostrano obrađeni okomiti profil F-1152 poz.4 se veznikom 710.071 spaja za (poz.1) uz istovremeno ugradnju, veznicima, obostrano obrađene prečke F-1152 poz.3. Okomiti profil F-1152 (poz.4) se u gornjem dijelu (u stropu) fiksira za čvrstu podlogu al. ili čel.pocinčanim sidrima.

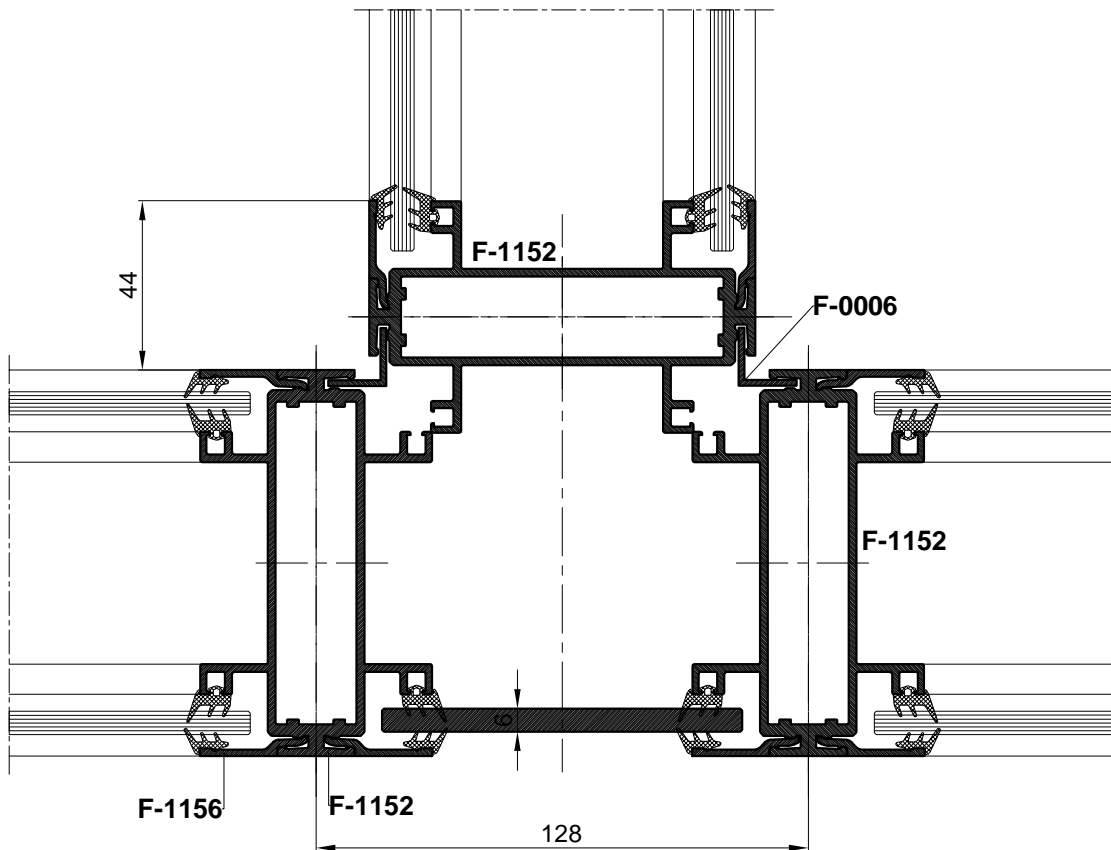
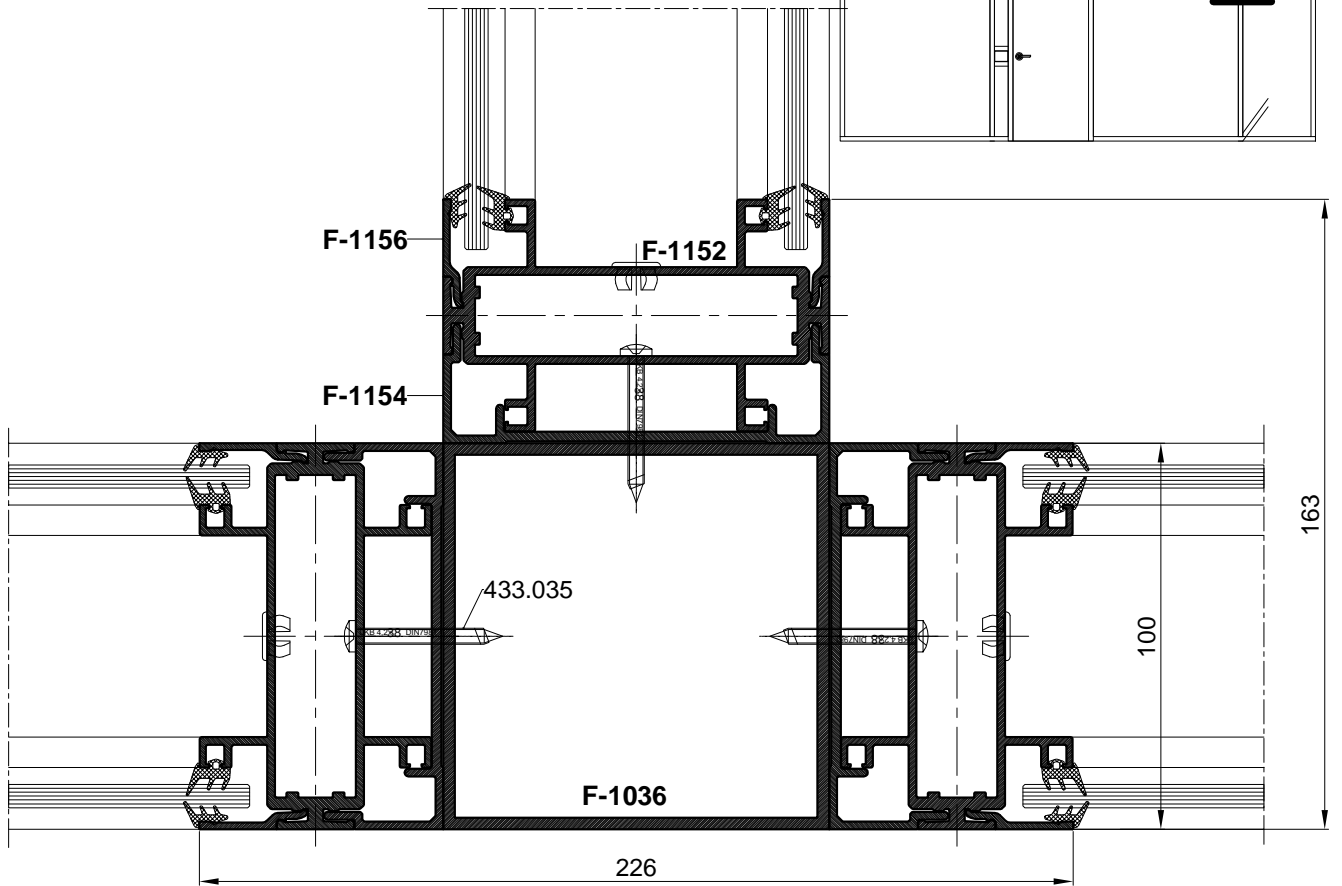
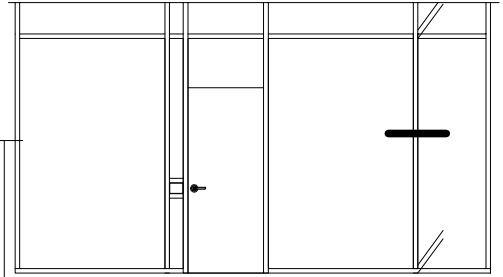
#### UGRADNJA PREGRADE NA MJESTU VRATA

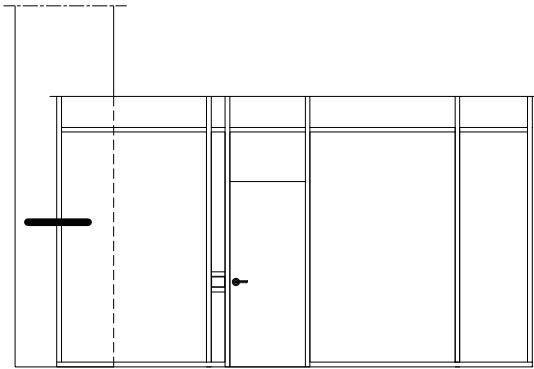
1. Okomica pregrade F-1153 poz.5 (u koju se prethodno umeće čelični profil 50x20) se u donjem dijelu veže veznikom 710.071 za (poz 1) a u gornjem dijelu se fiksira za čvrstu podlogu al. ili čel. pocinčanim sidrima.
2. Okomica pregrade F-1153 poz.8 (u koju se prethodno umeće čelični profil 50x20) se u donjem dijelu veže veznikom 710.071 za (poz 9) a u gornjem dijelu se fiksira za čvrstu podlogu al. ili čel. pocinčanim sidrima, uz istovremeno ugradnju, veznicima, obostrano obrađenih prečki poz.6 i poz.7

PREGRADA POD 90°

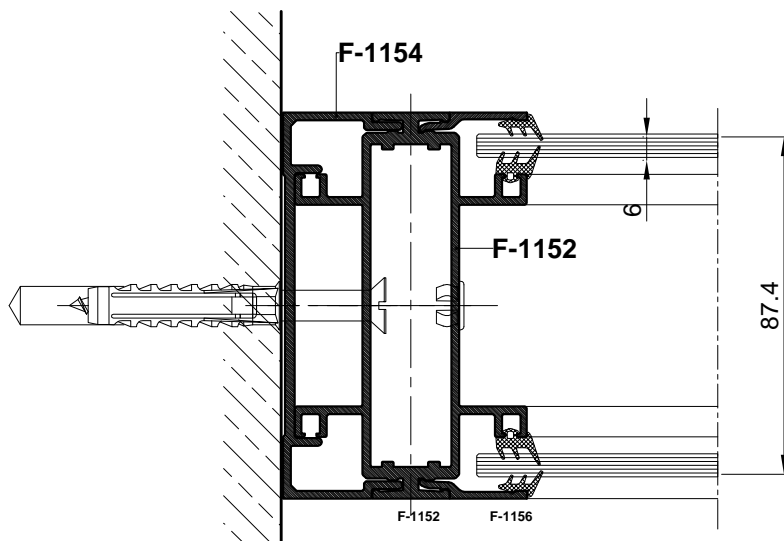
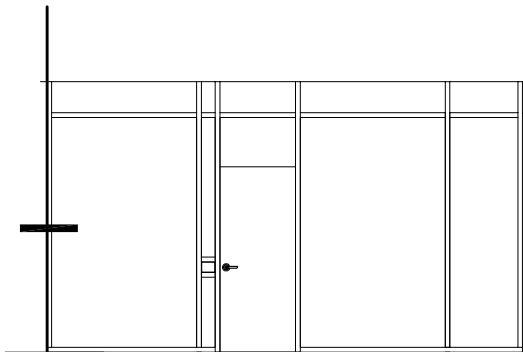
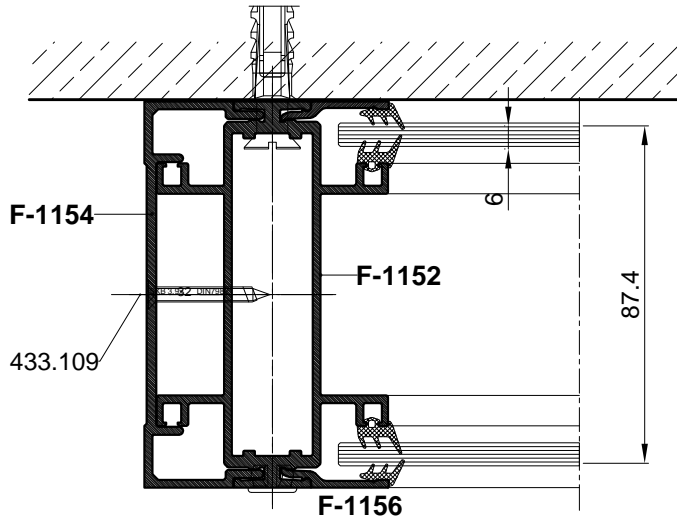


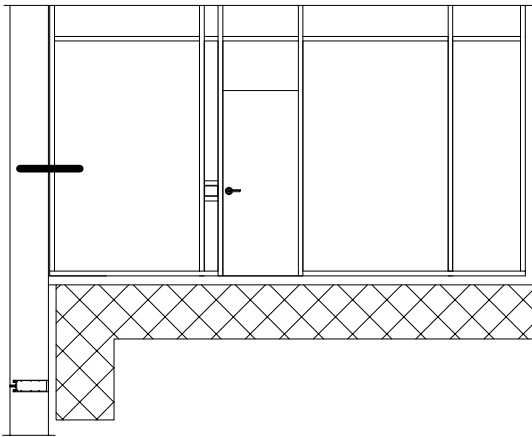
PREGRADA POD 90° I 180°



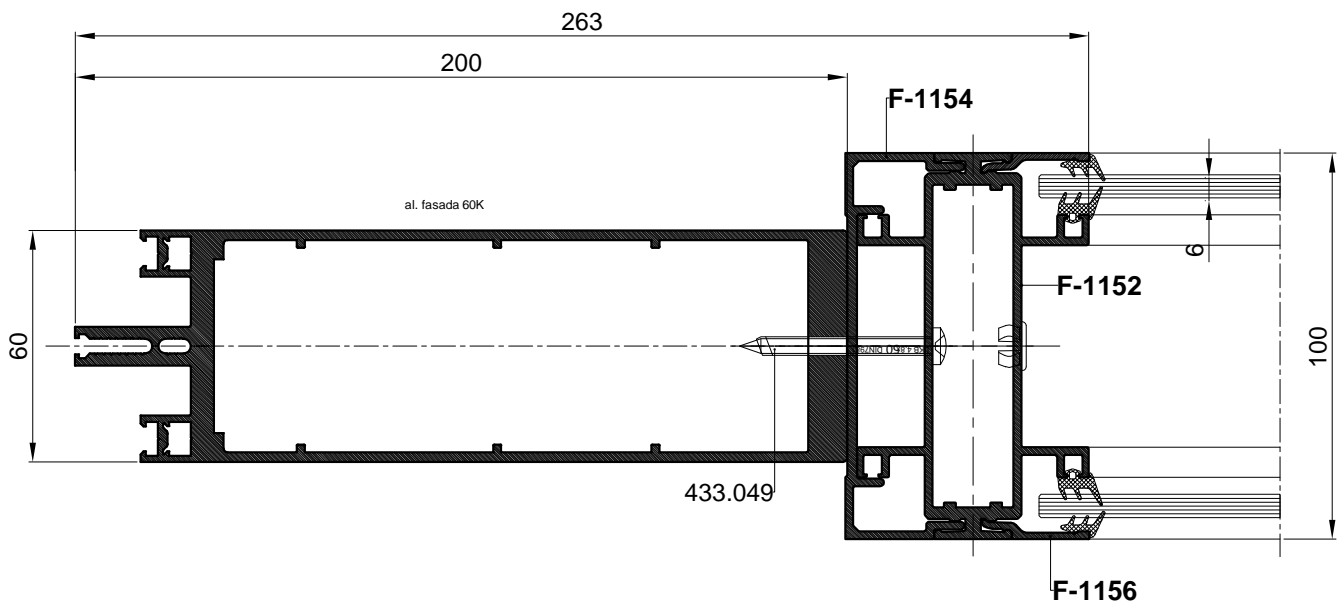


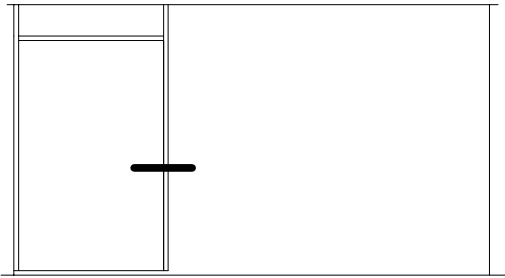
UGRADNJA PREGRADE PREMA ZIDU



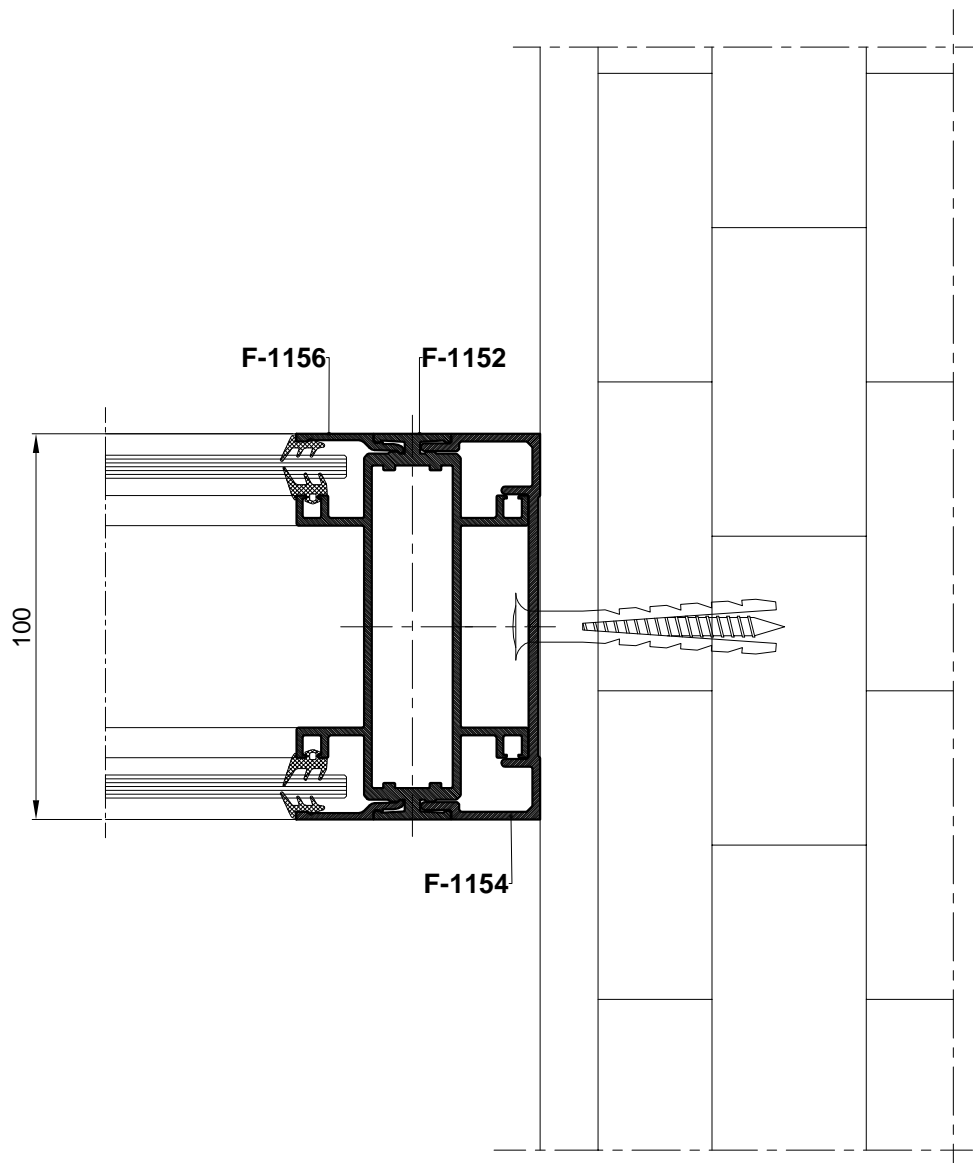


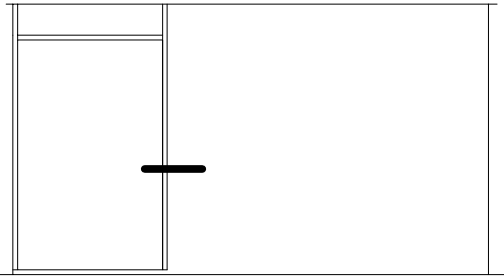
VEZA PREGRADE S AL. FASADOM



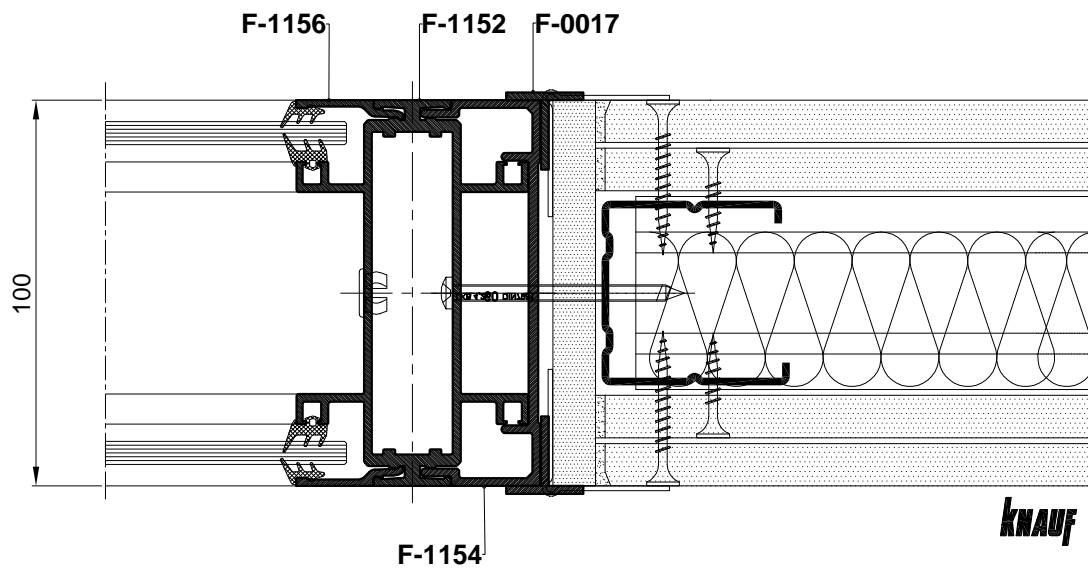


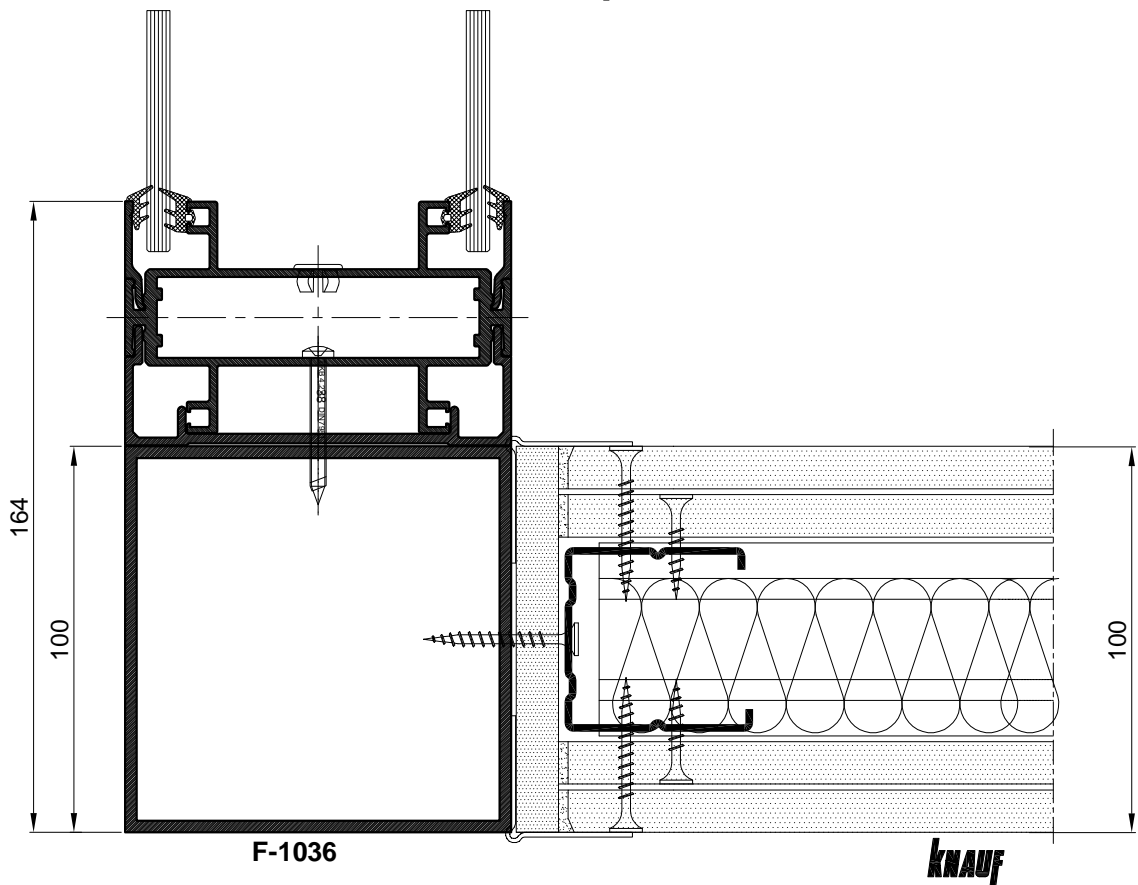
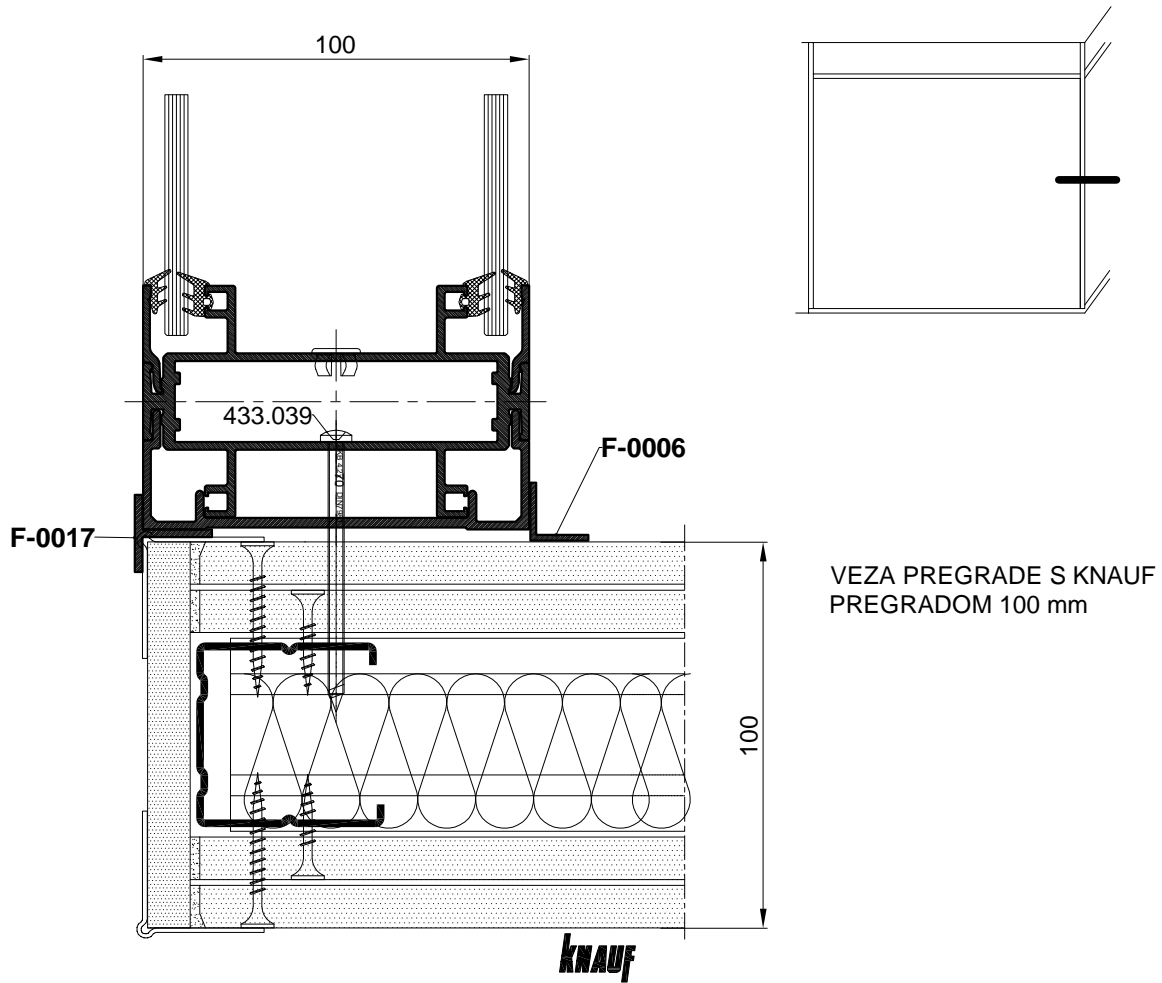
## VEZA PREGRADE SA ZIDANIM ZIDOM

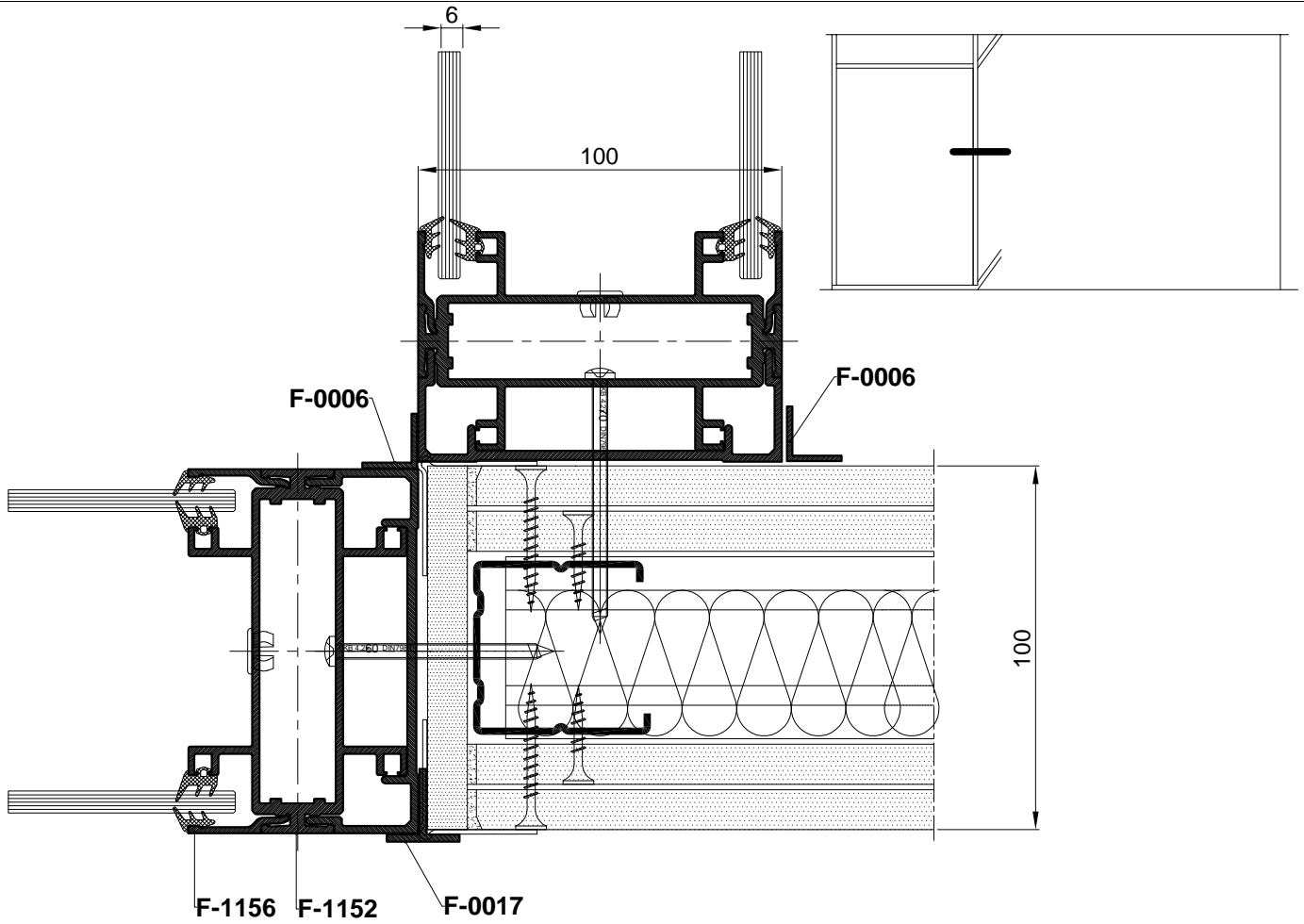




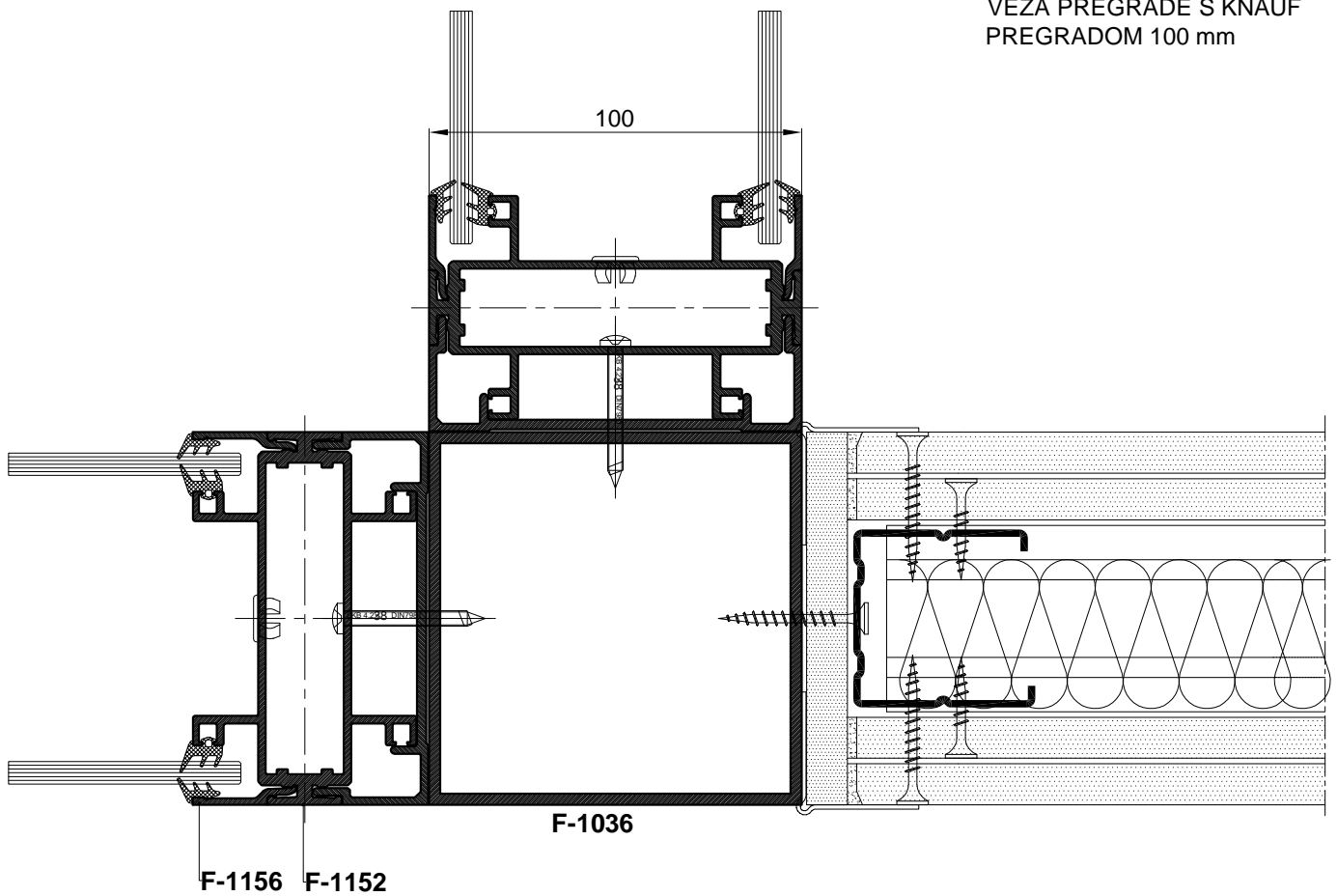
VEZA PREGRADE S KNAUF PREGRADOM 100 mm

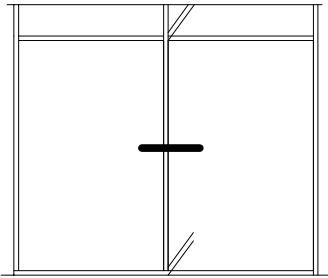




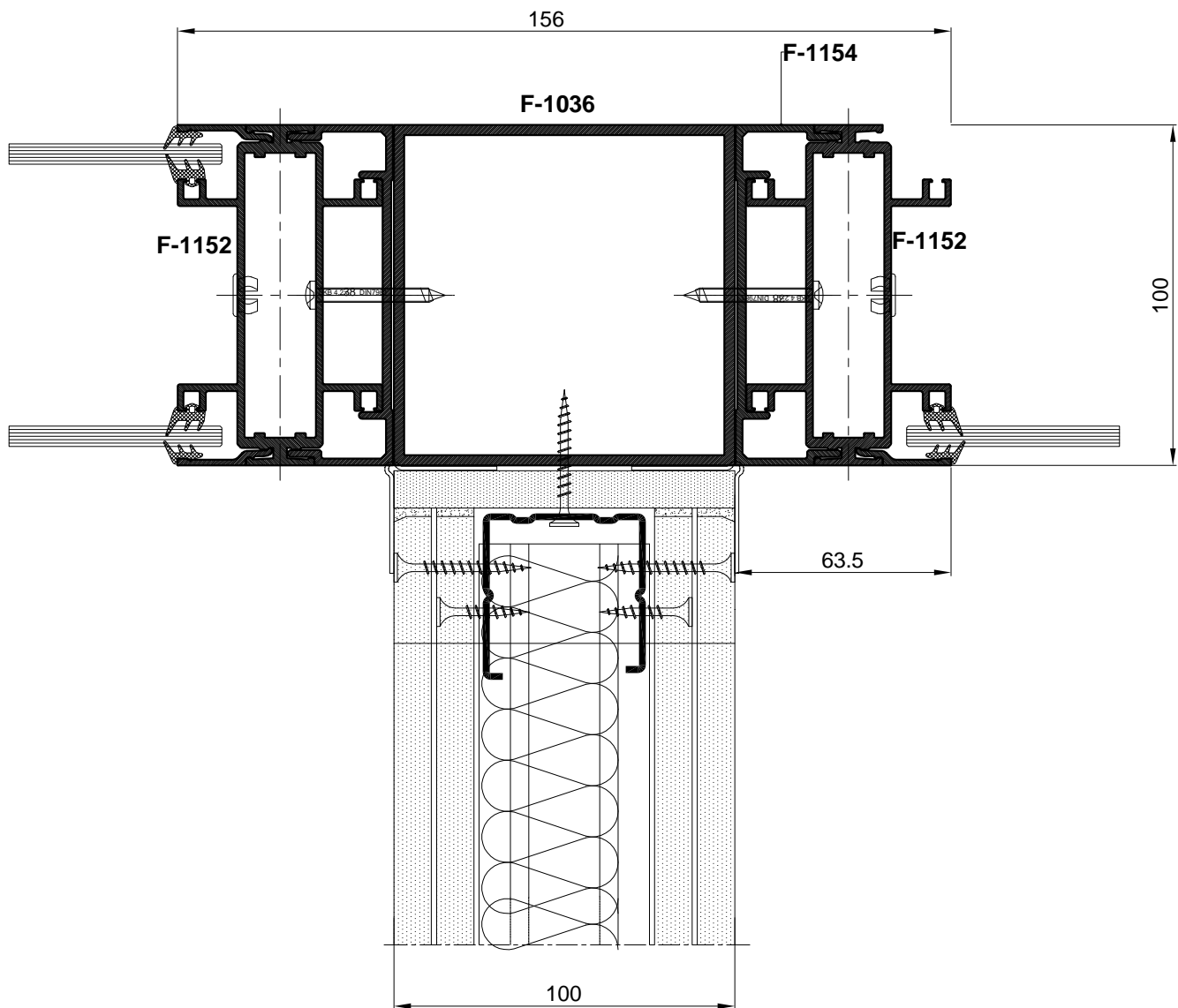


VEZA PREGRADE S KNAUF  
PREGRADOM 100 mm





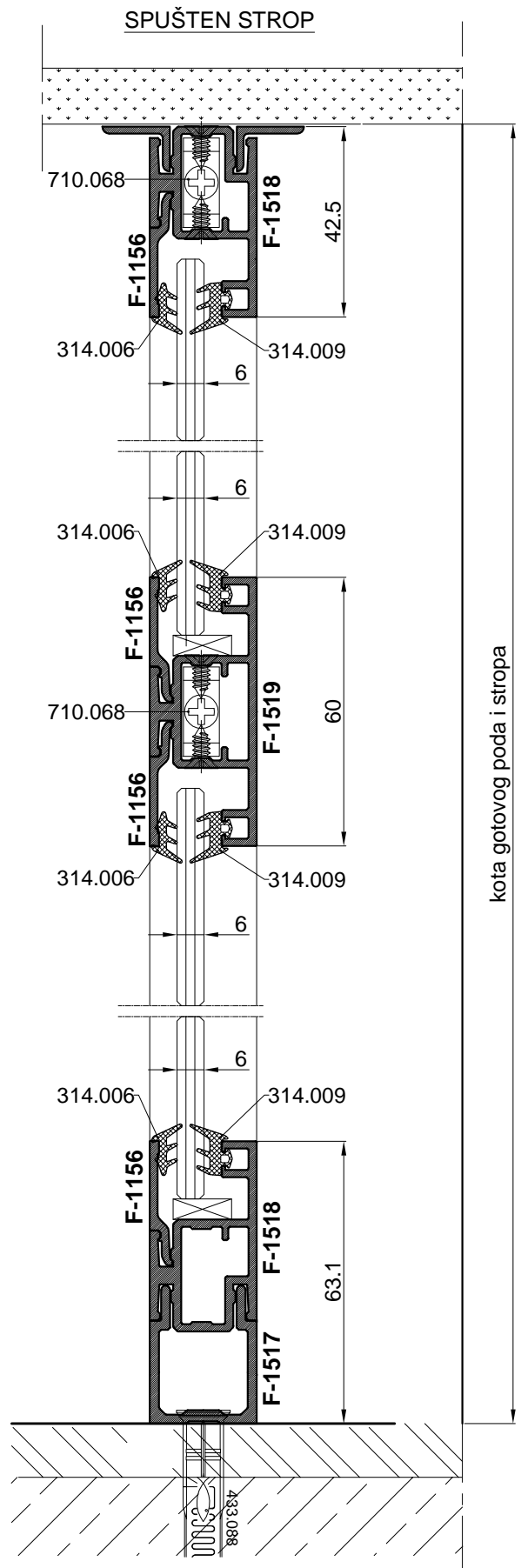
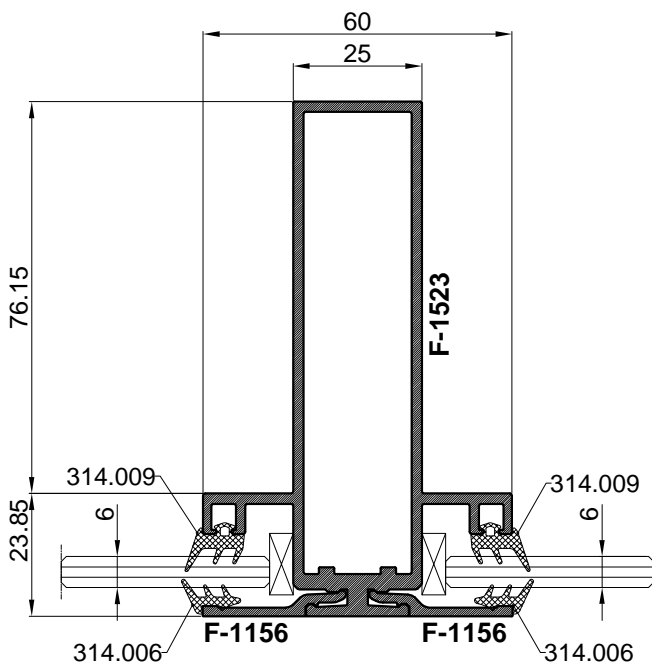
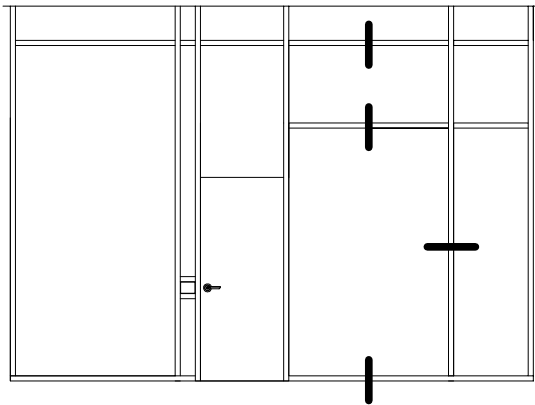
VEZA PREGRADE S KNAUF  
PREGRADOM 100 mm

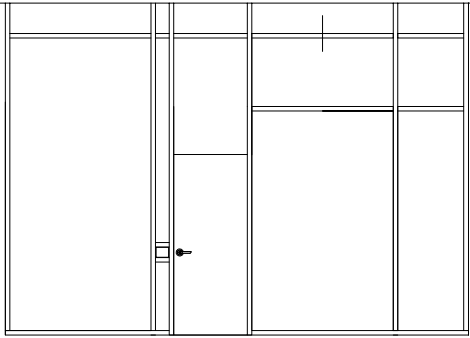


PRESJECI PREGRADA S  
JEDNOSTRUKIM STAKLOM

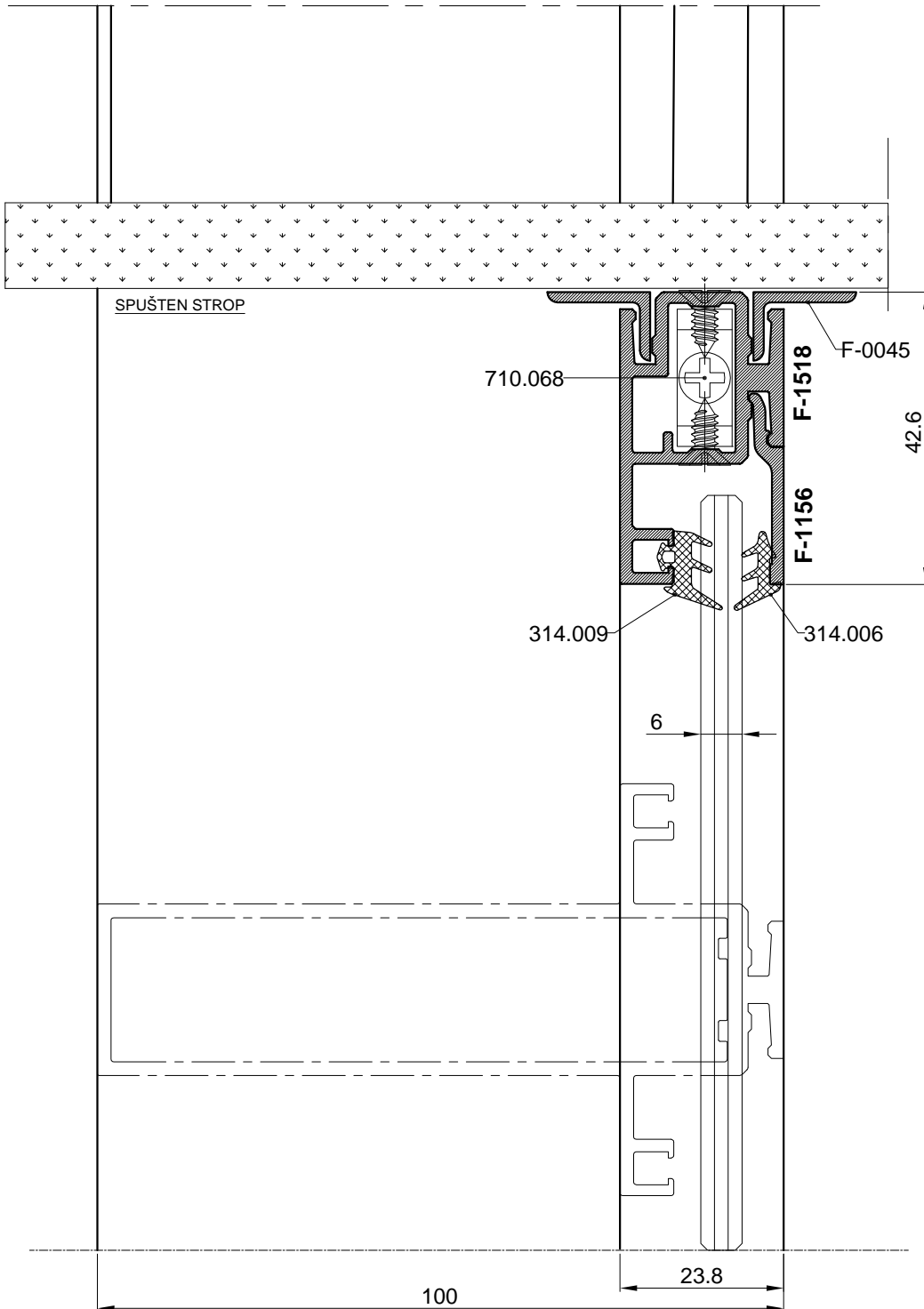


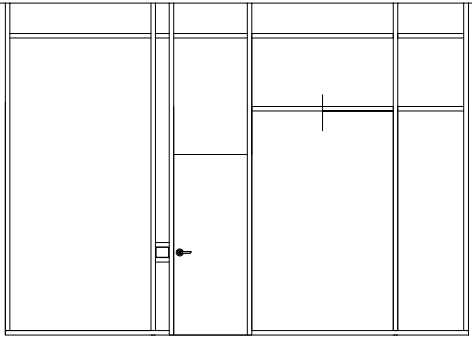
PREGRADE  
ISPUNA : STAKLO



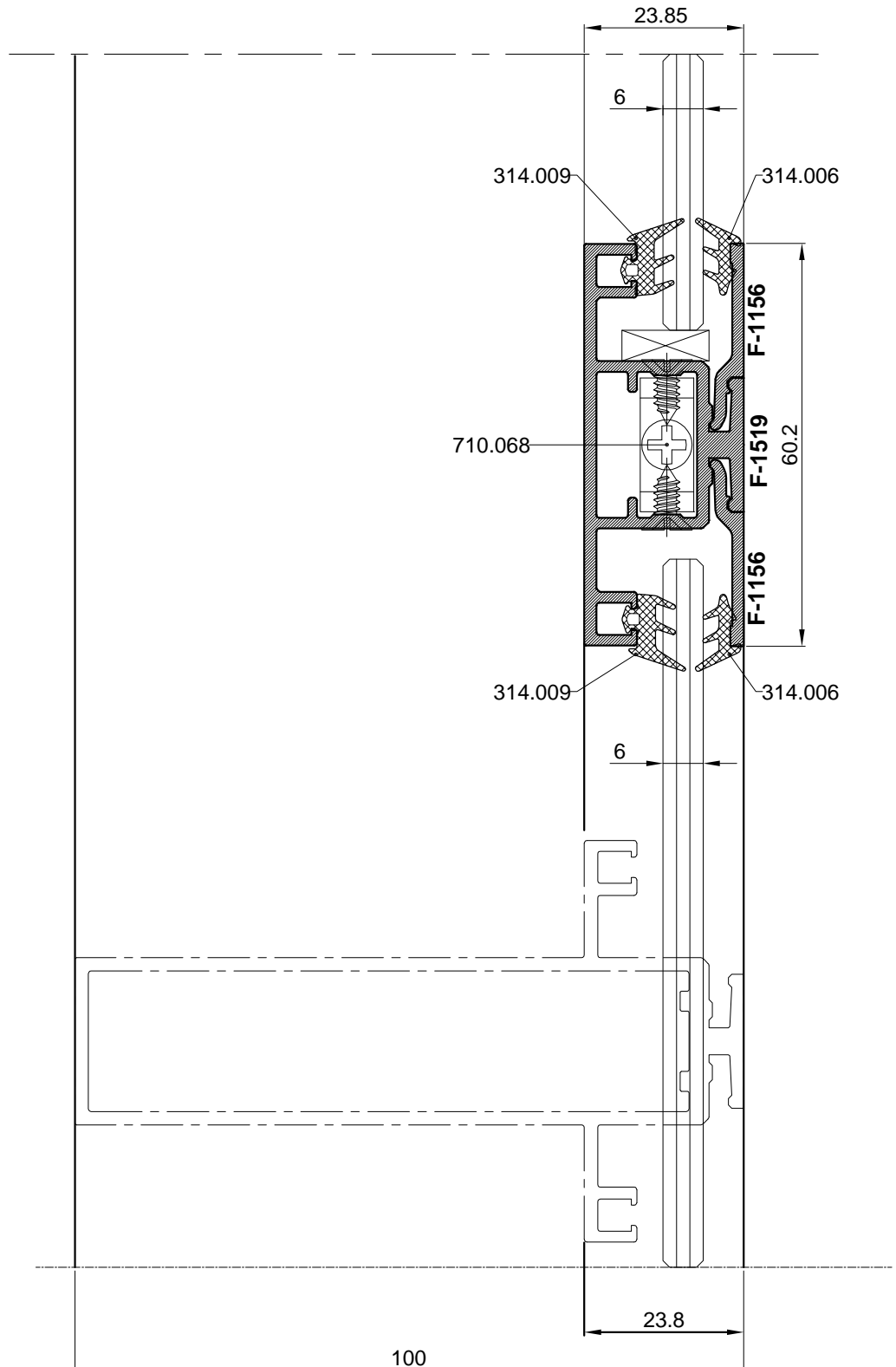


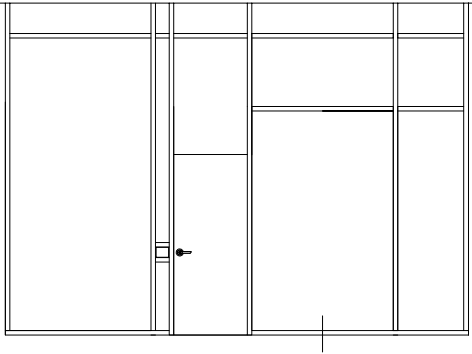
PREGRADE  
ISPUNA : STAKLO



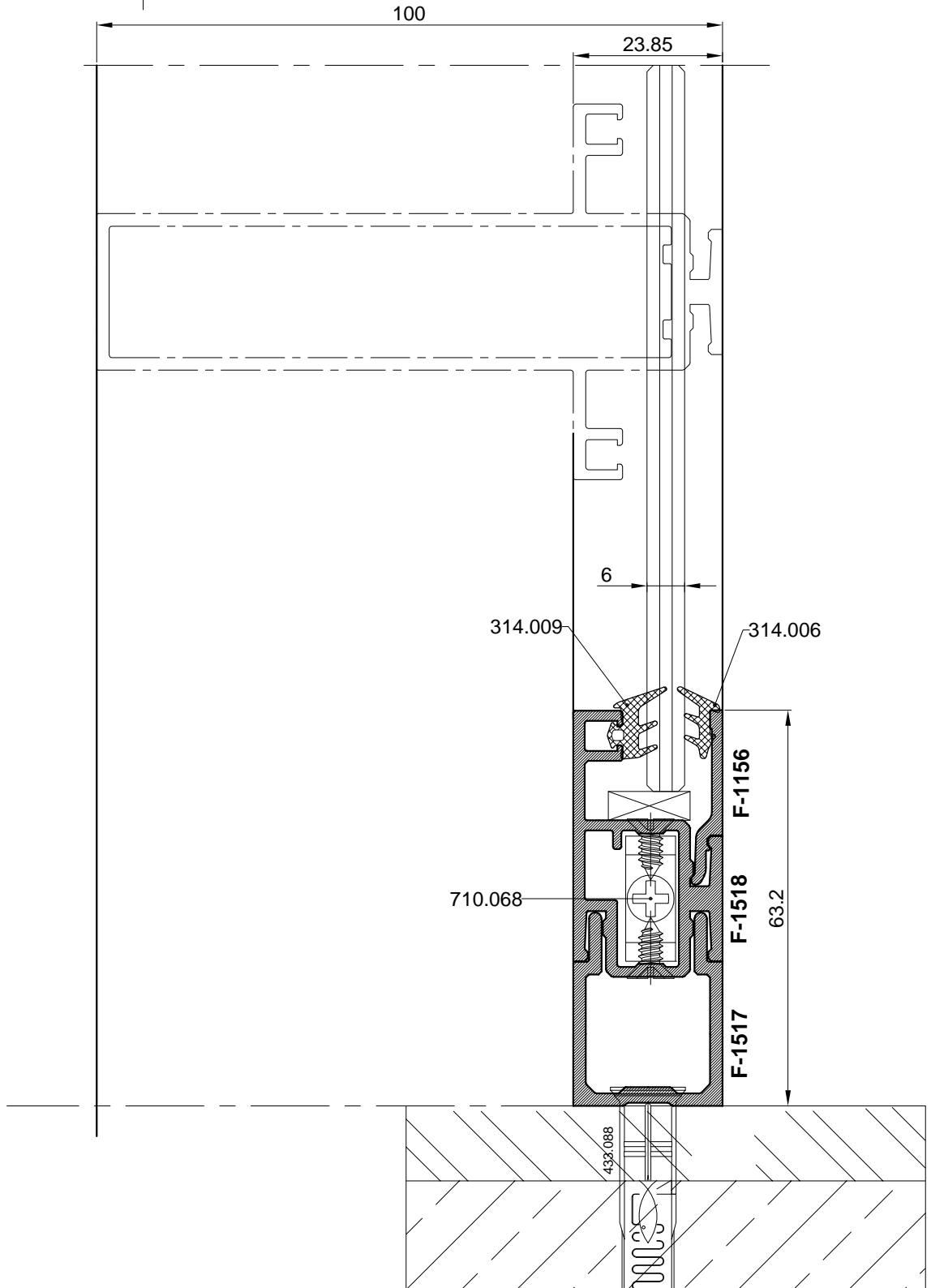


PREGRADE  
ISPUNA : STAKLO

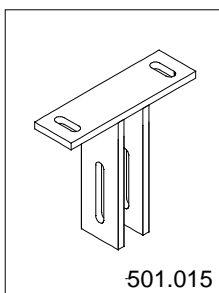
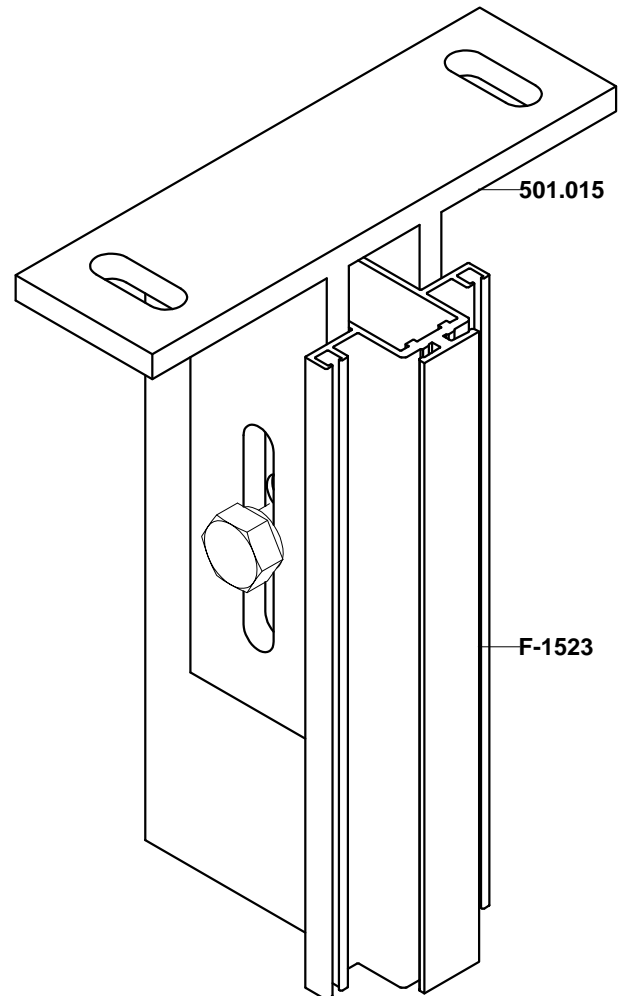
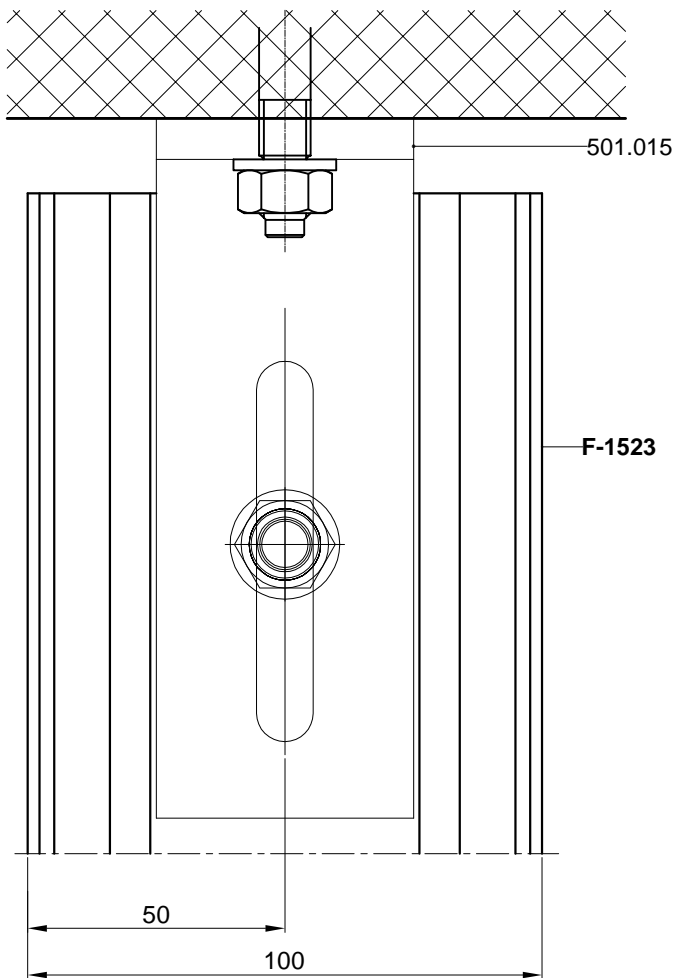
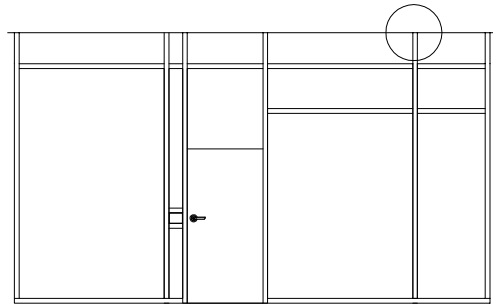




PREGRADE  
ISPUNA : STAKLO



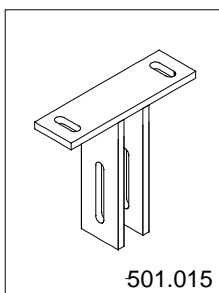
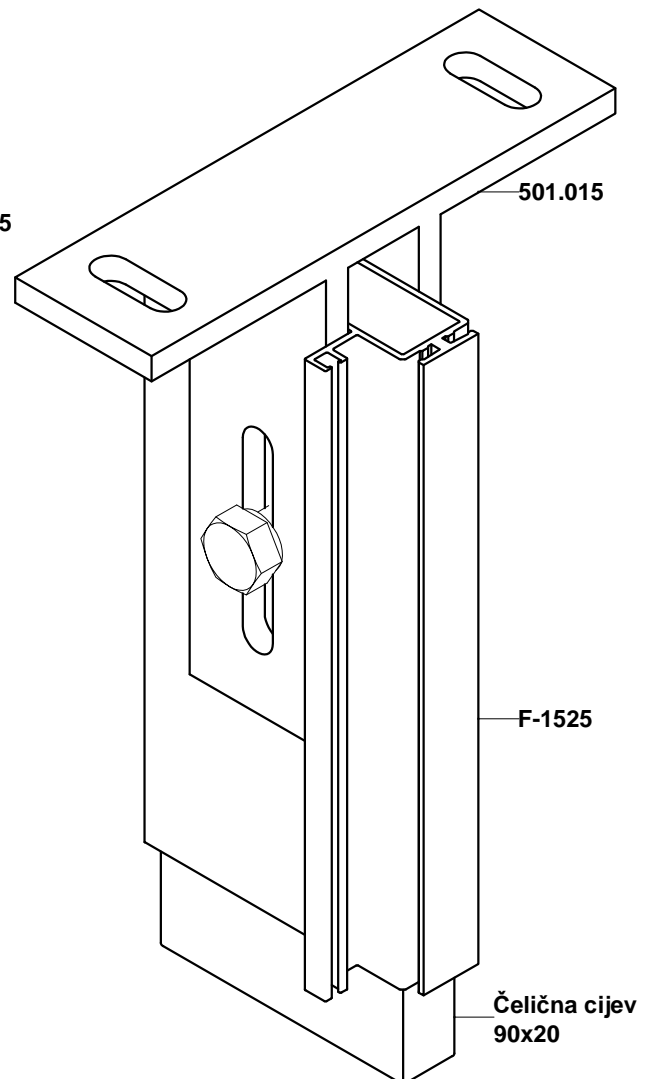
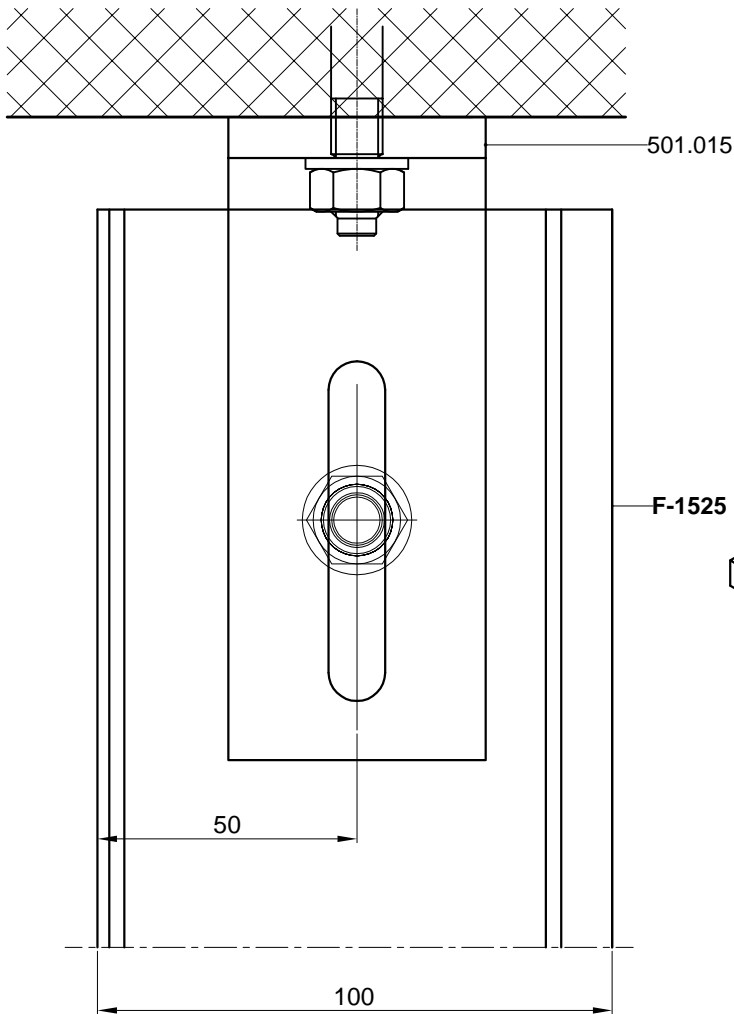
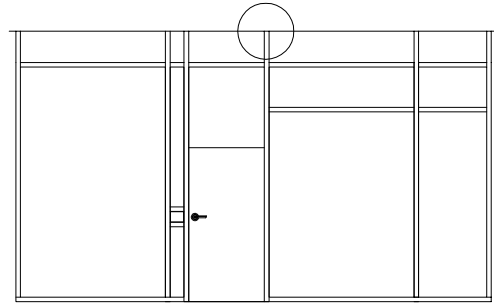
### SIDRENJE PREGRADE U STROPU



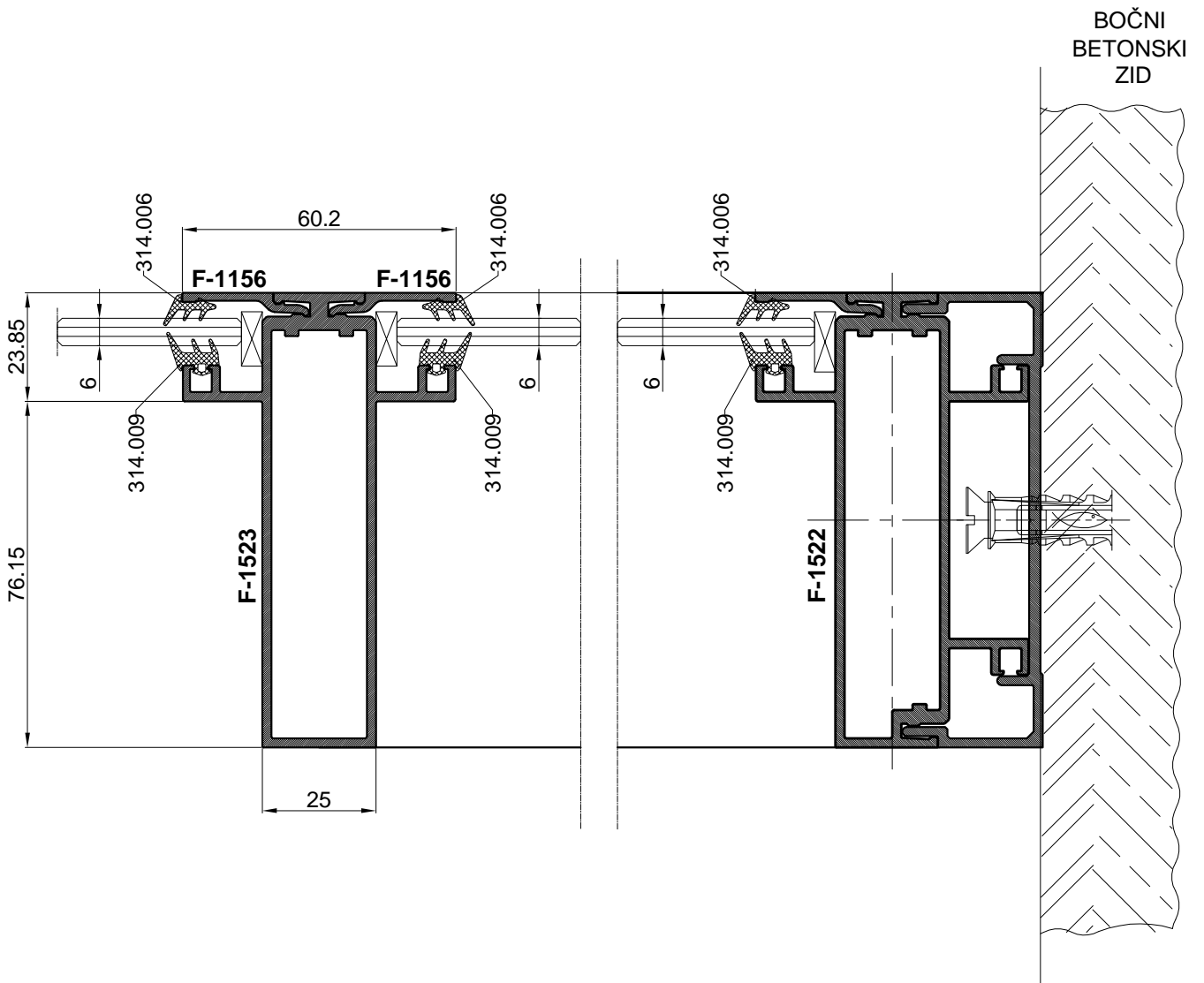
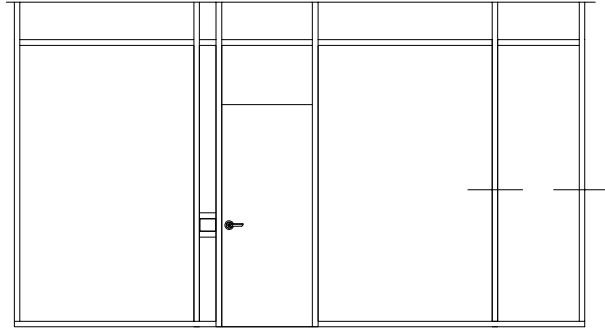
### SIDRENJE PREGRADE U STROPU

#### NA MJESTU VRATA

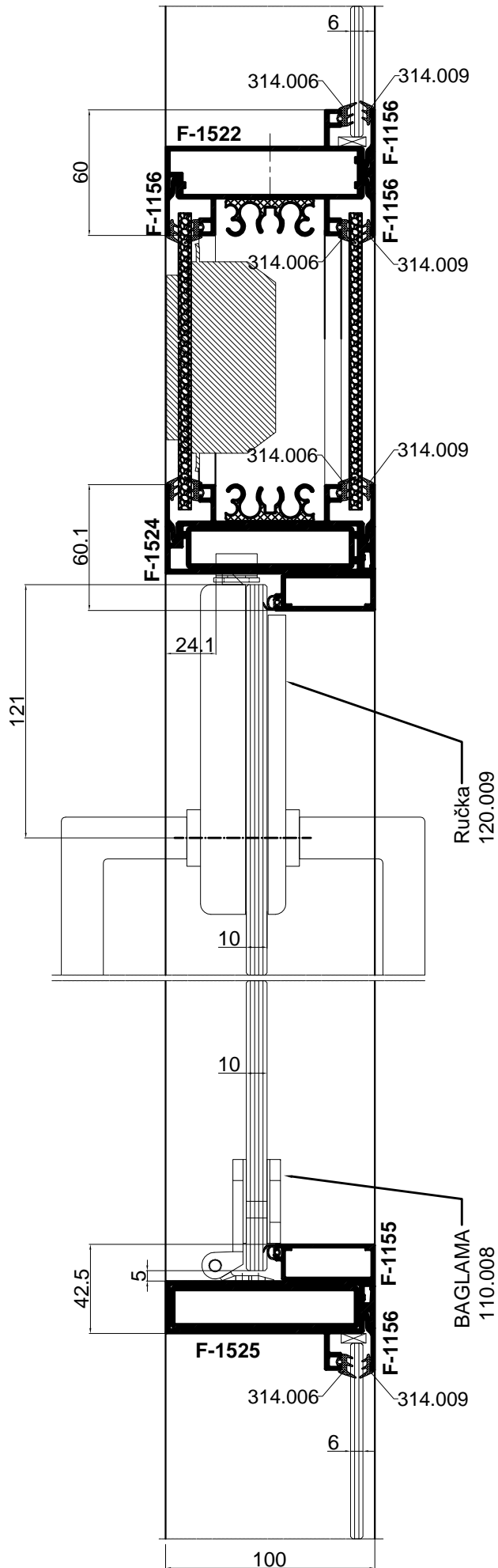
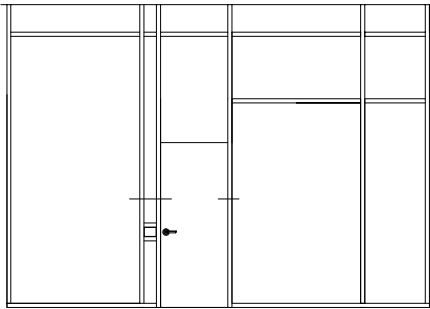
-Na mjestu vrata u okomice profila F-1525, na strani brave i baglame, umeće se čelična pocinčana cijev 90x20, radi ojačanja i stabilnosti konstrukcije pregrade

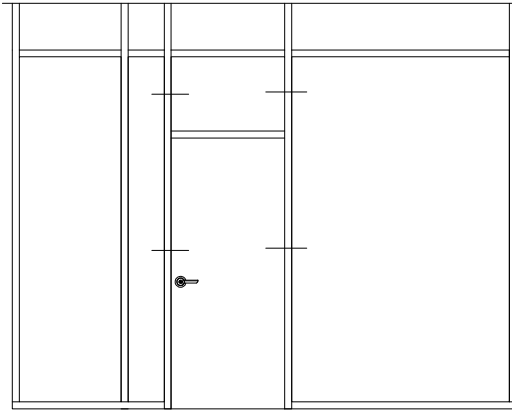


PREGRADE  
ISPUNA : STAKLO



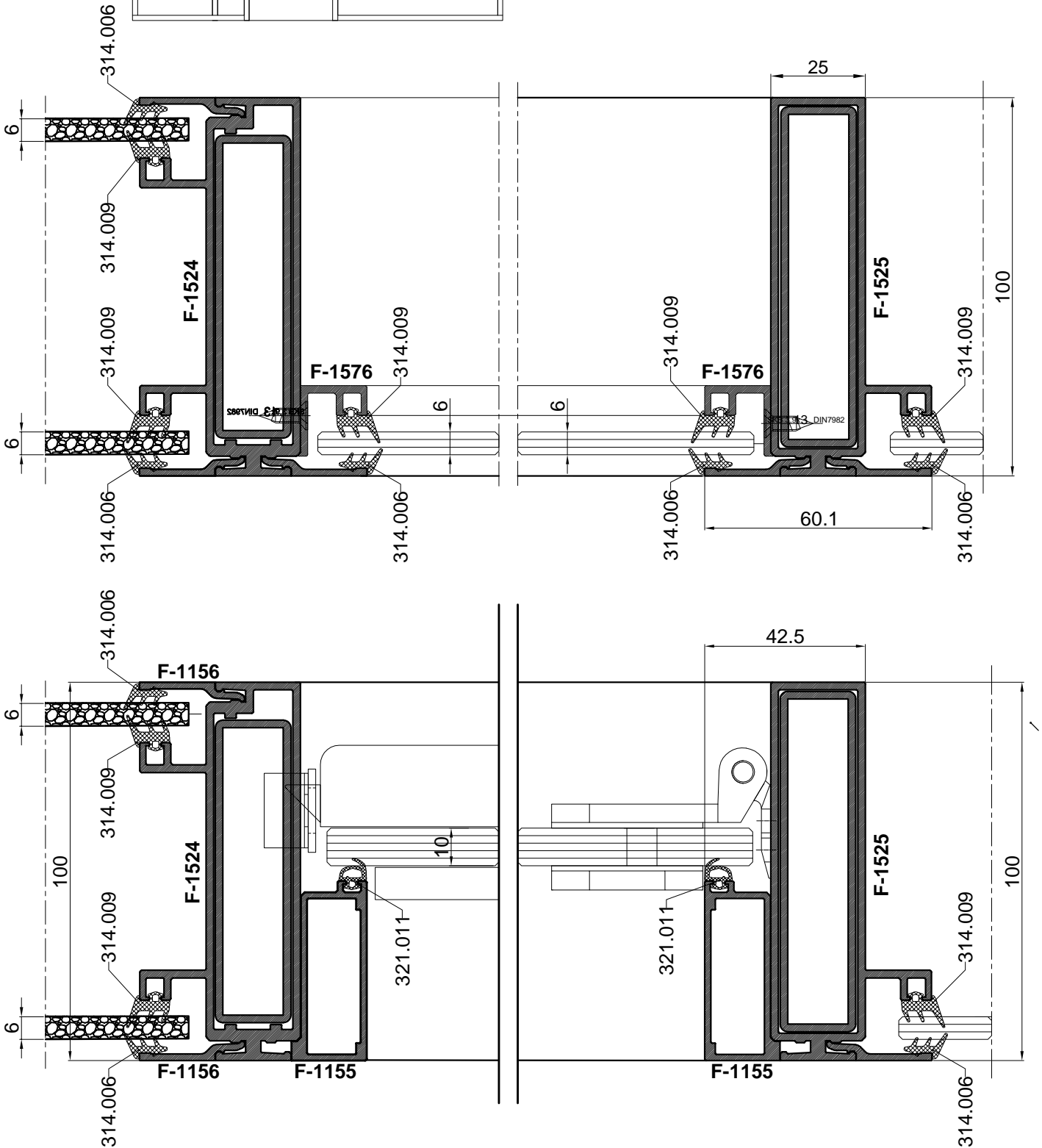
PREGRADE  
ISPUNA : KRILO VRATA STAKLO



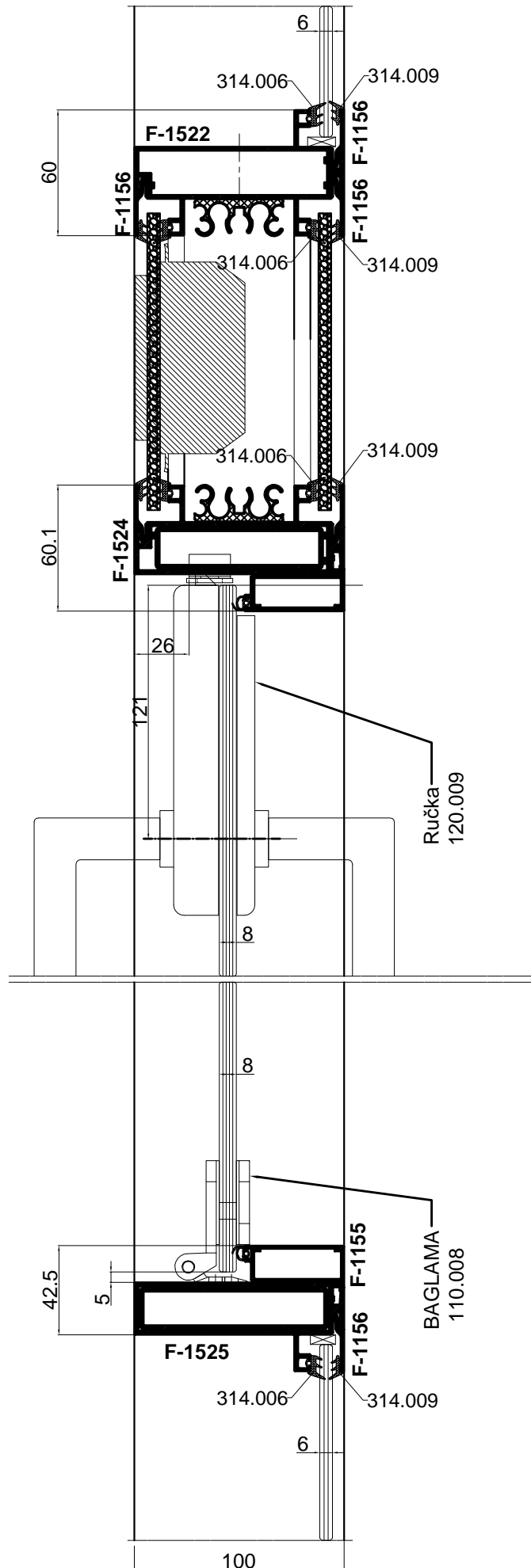
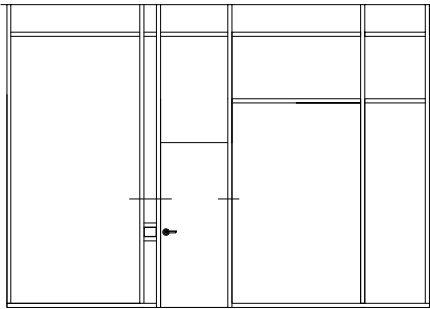


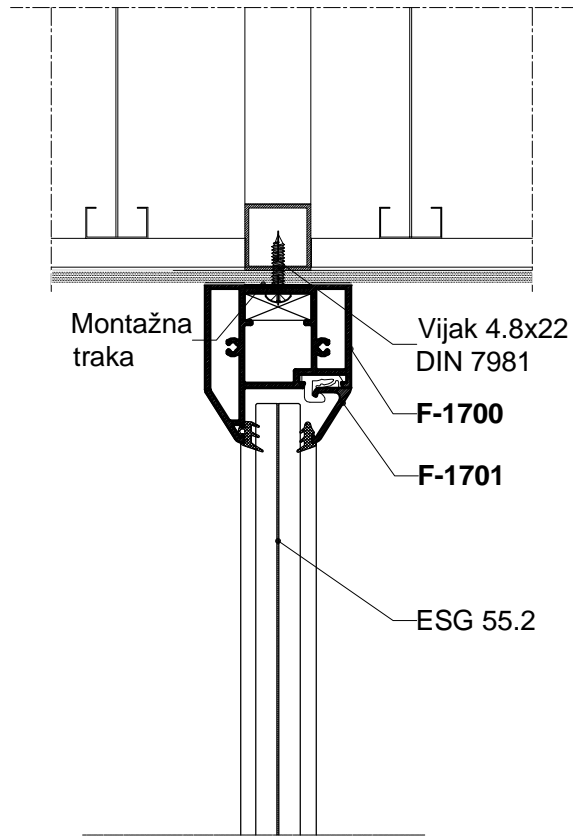
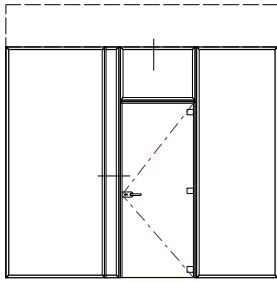
VRATA U PREGRADI

ISPUNA KRILA VRATA:

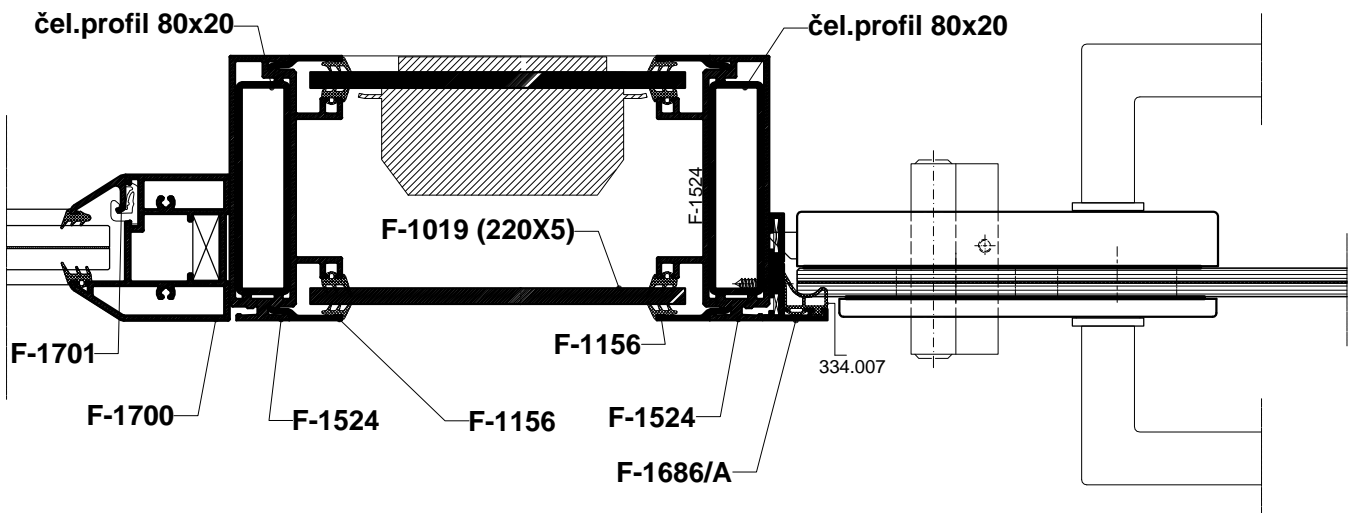


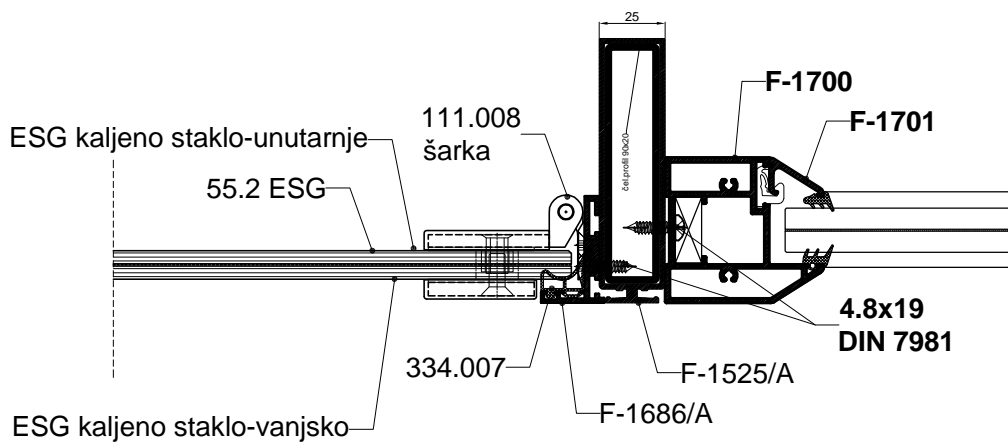
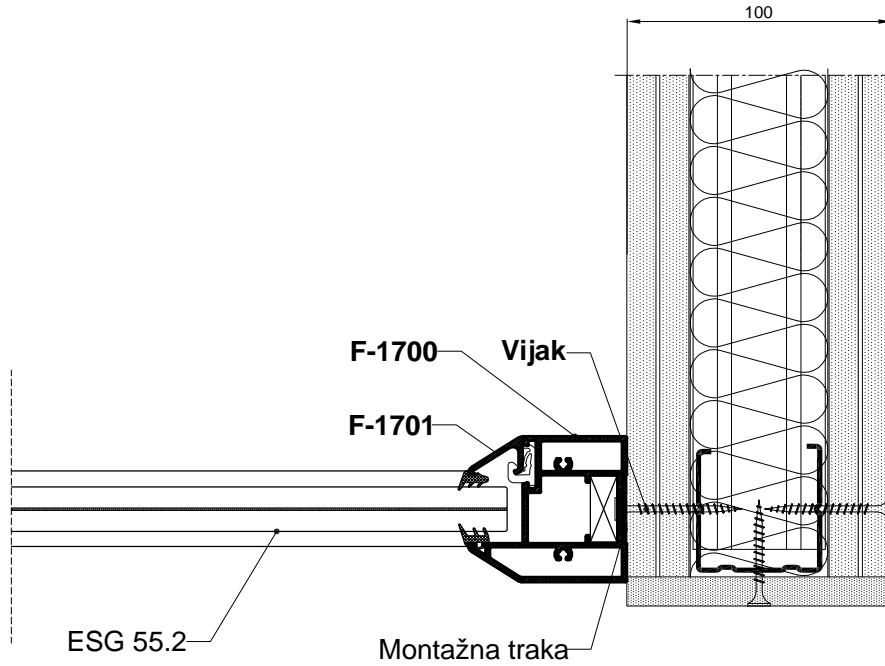
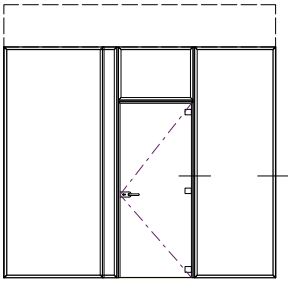
PREGRADE  
ISPUNA : KRILO VRATA STAKLO

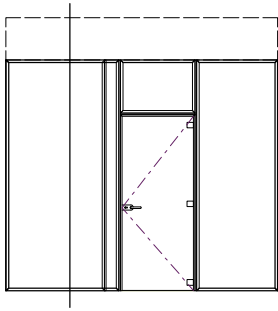




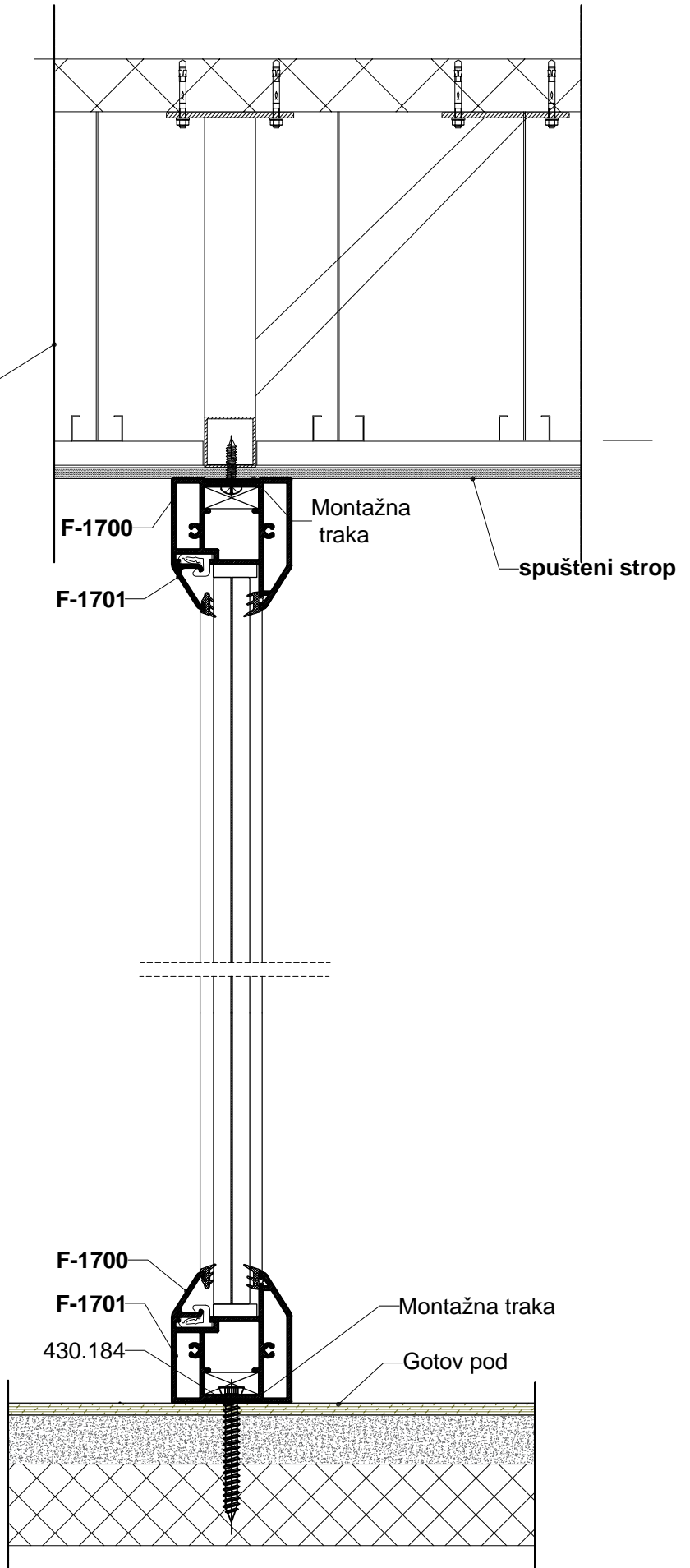
**ELEKTRO-INSTALACIONI PANEL  
(STRUJA; INTERNET; TELEFON itd.)**

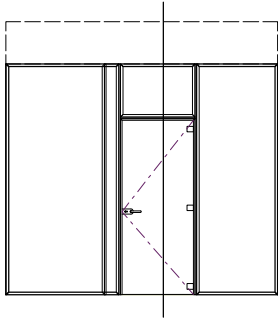




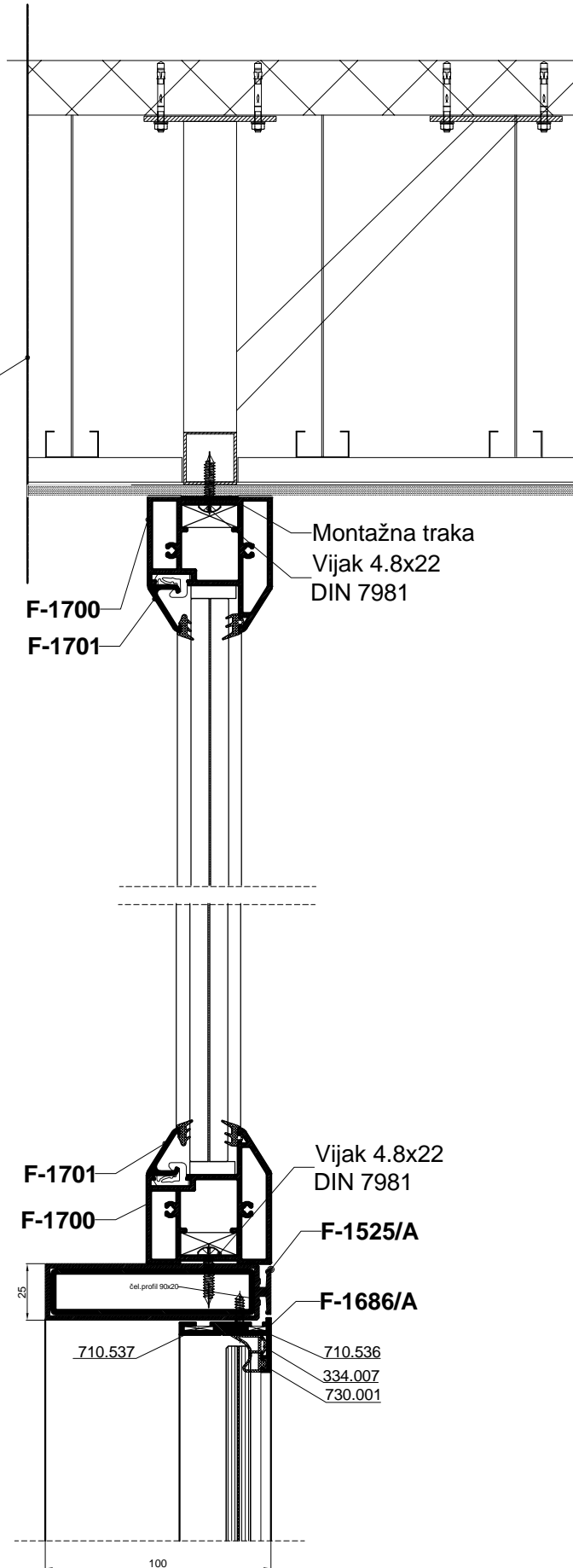


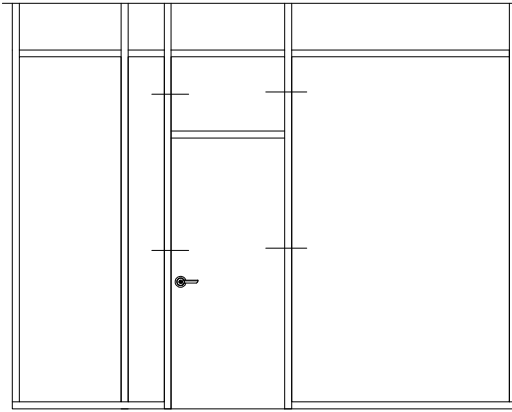
Sekundarna podkonstrukcija





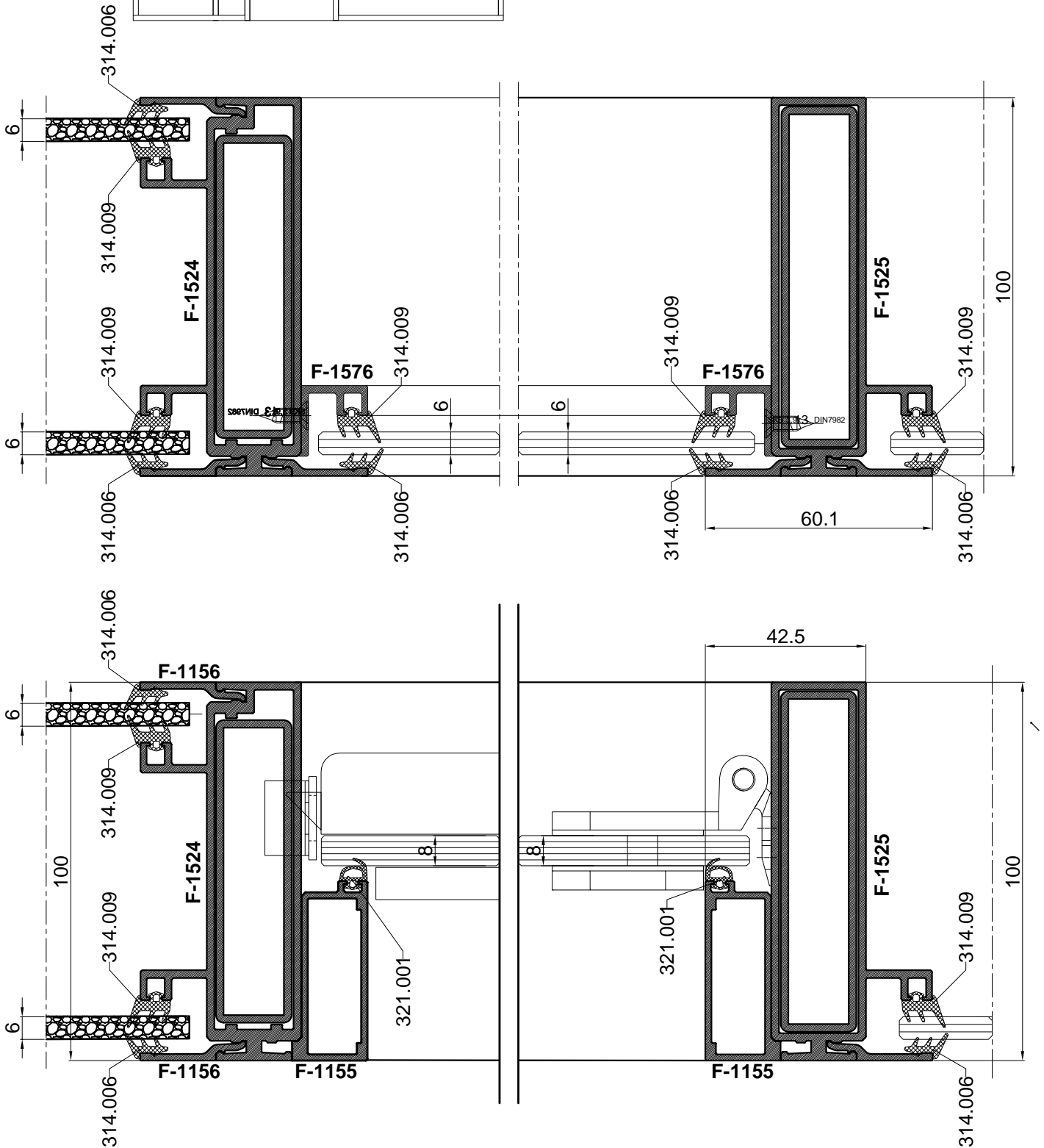
Sekundarna podkonstrukcija

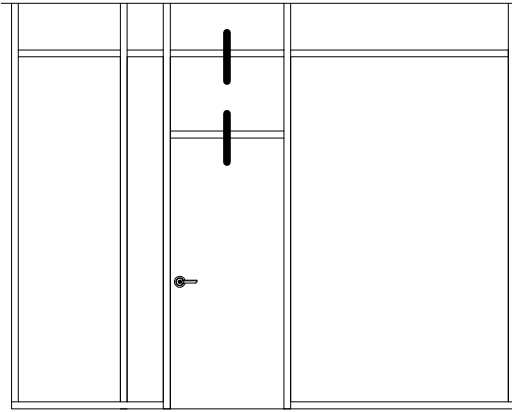




VRATA U PREGRADI

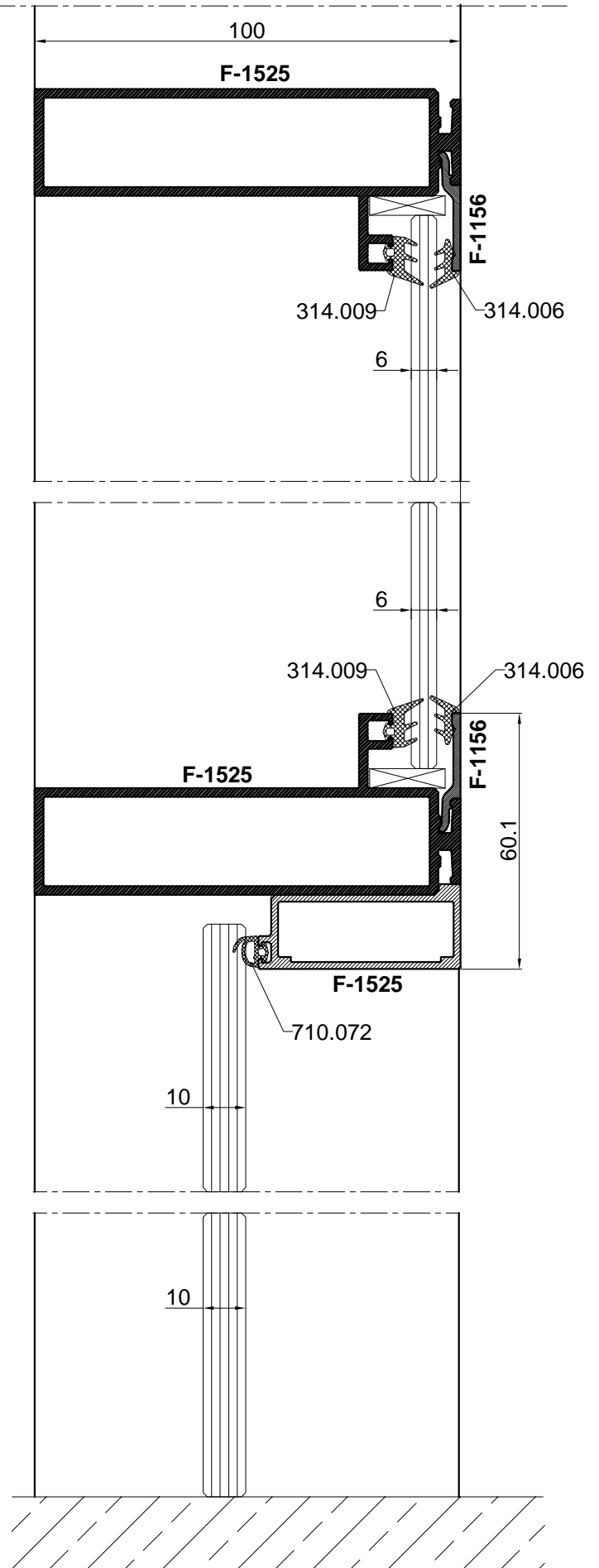
ISPUNA KRILA VRATA:



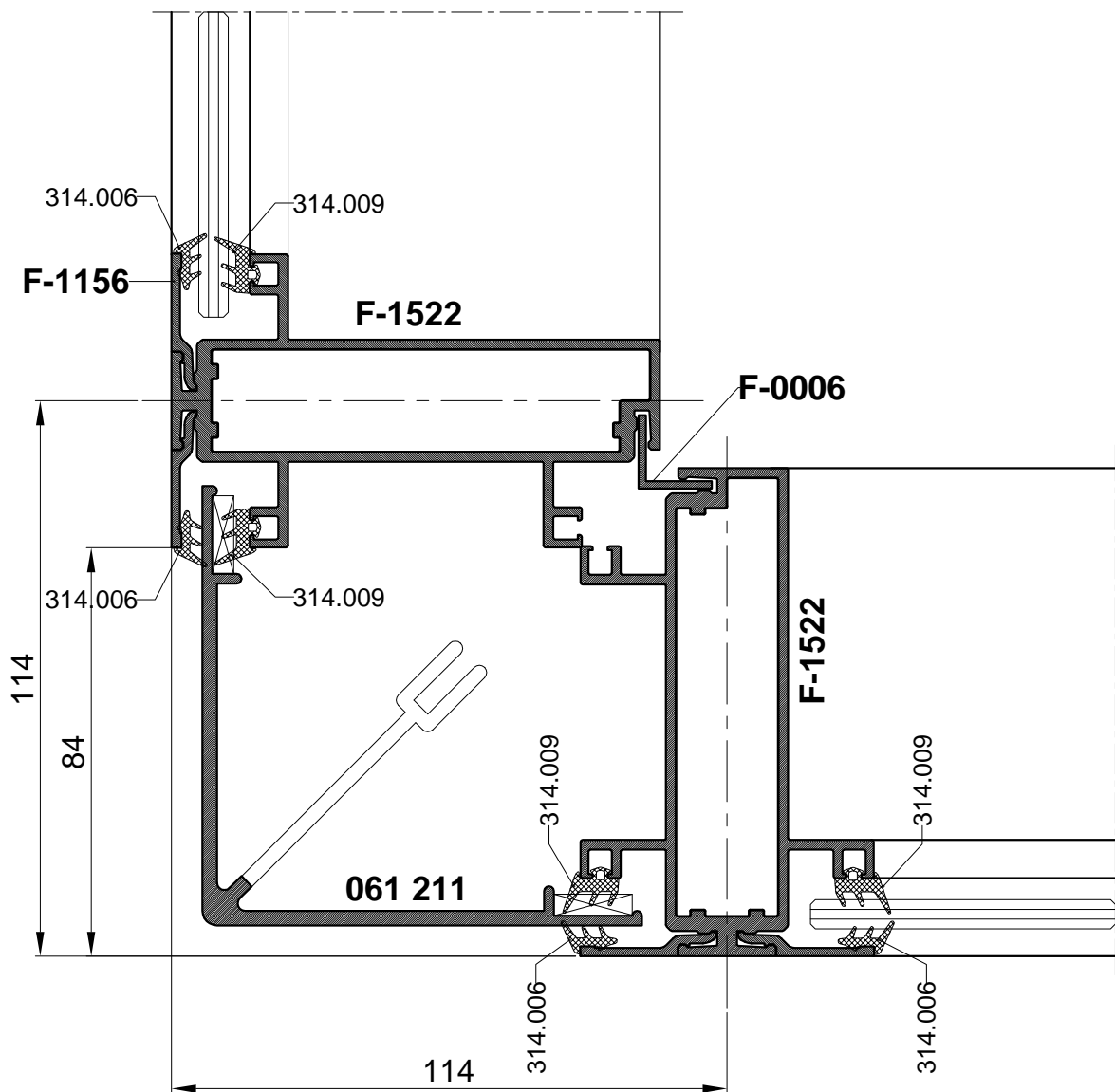
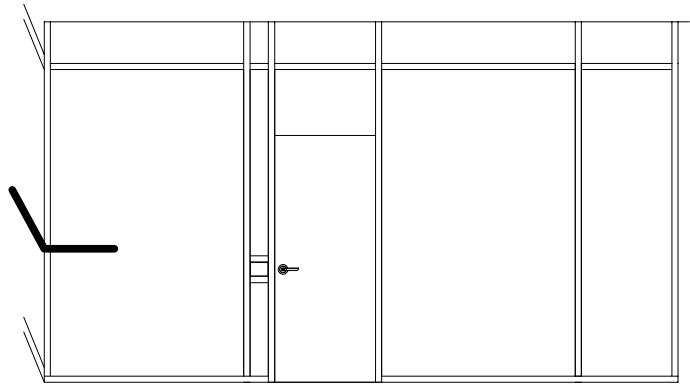


VRATA U PREGRADI

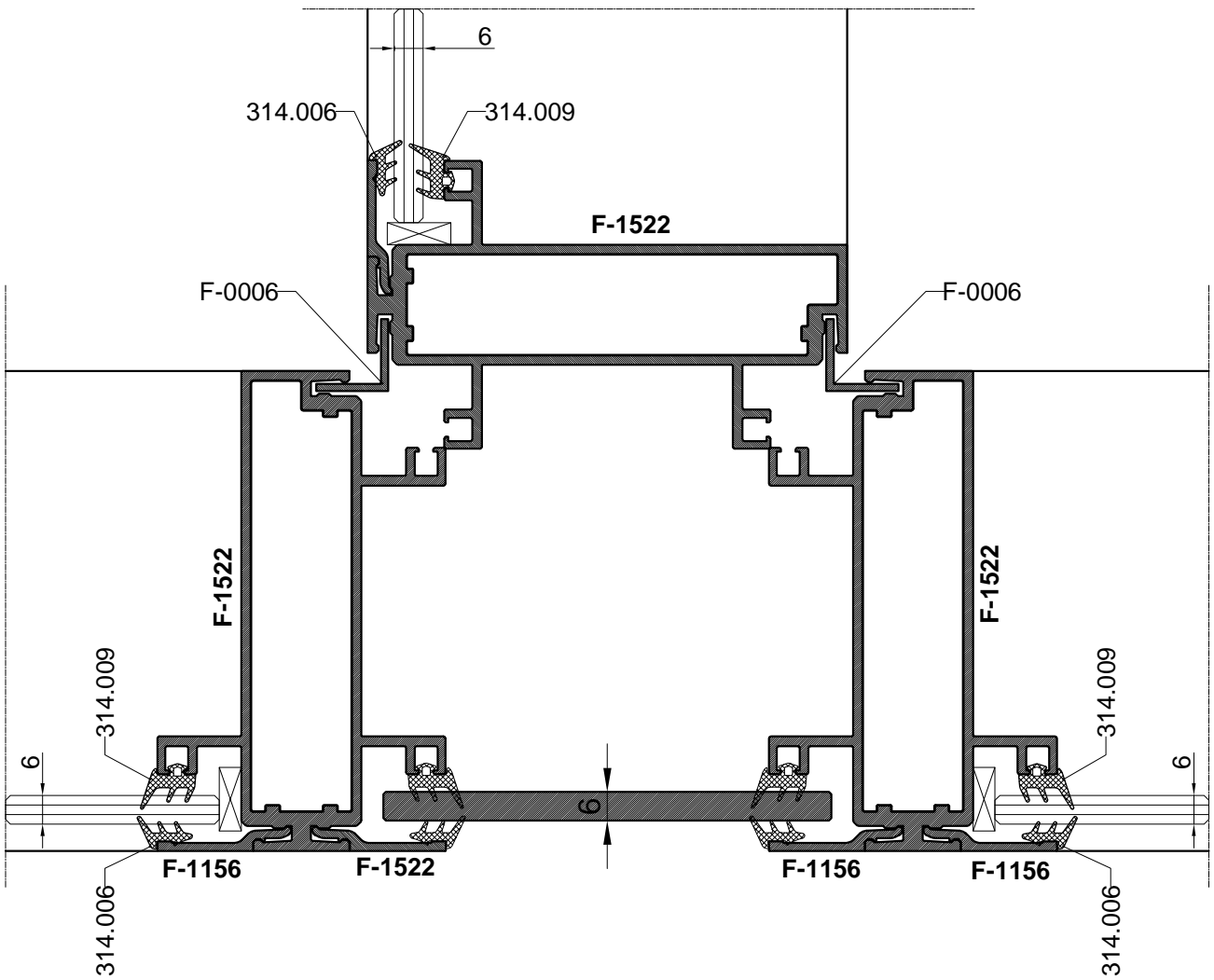
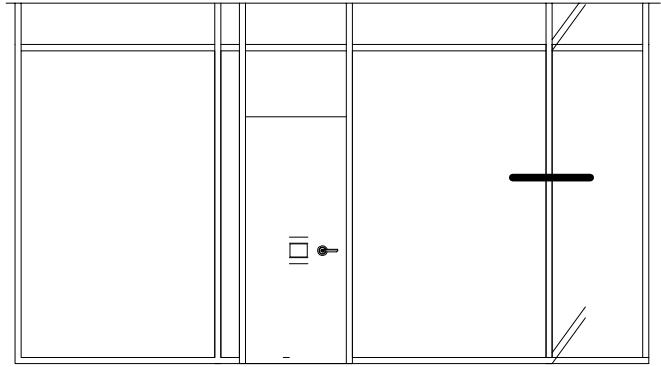
ISPUNA KRILA VRATA: STAKLO



PREGRADA POD 90°



PREGRADA POD 90° I 180°





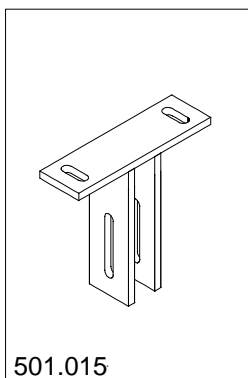
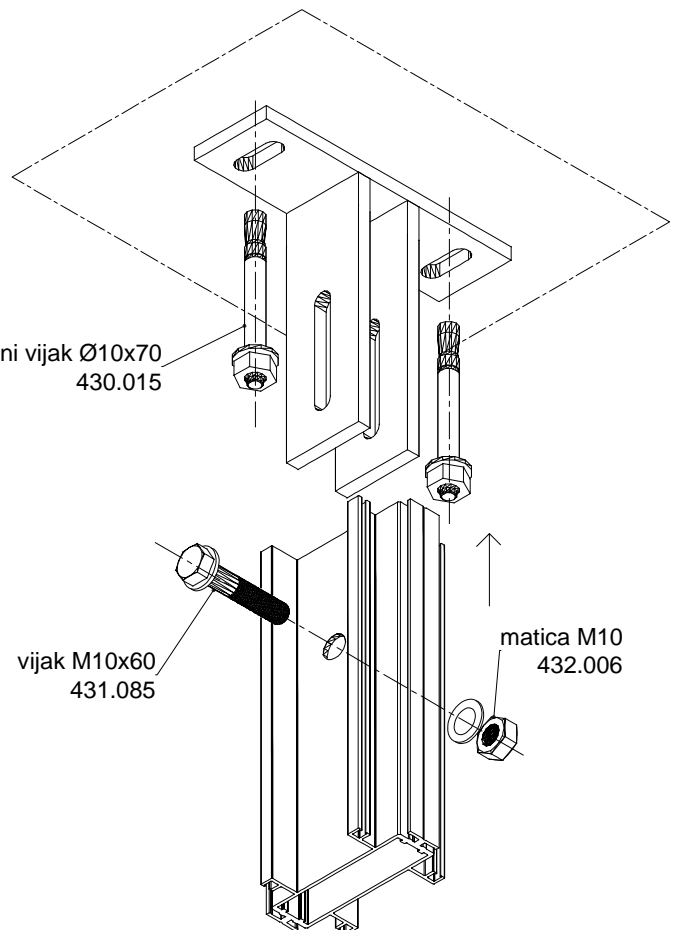
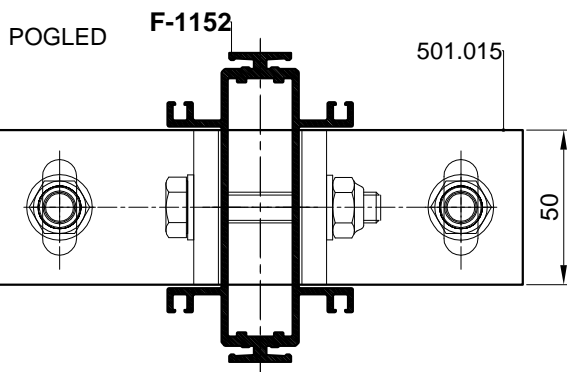
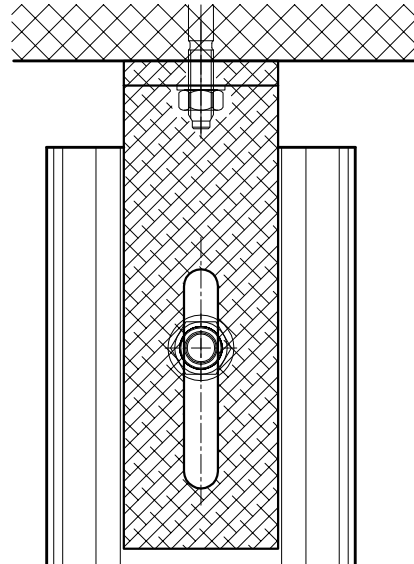
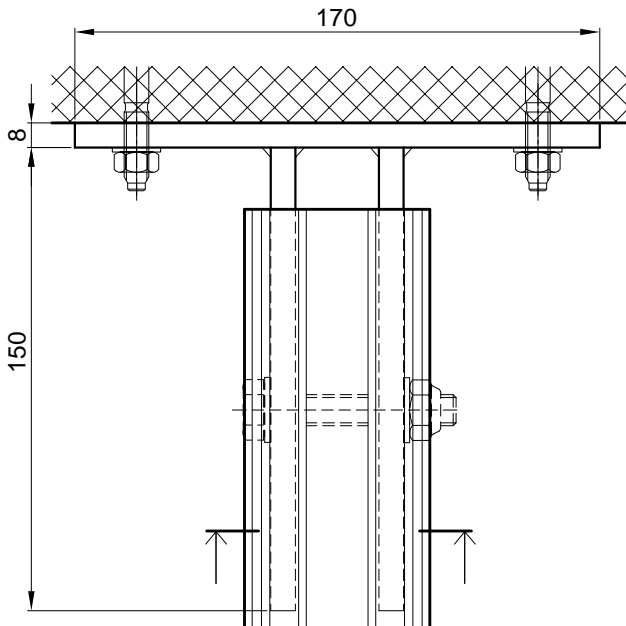
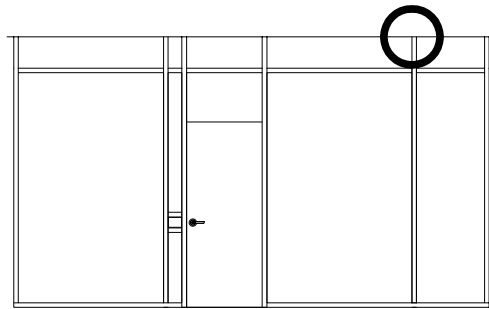
## Obrada i montaža



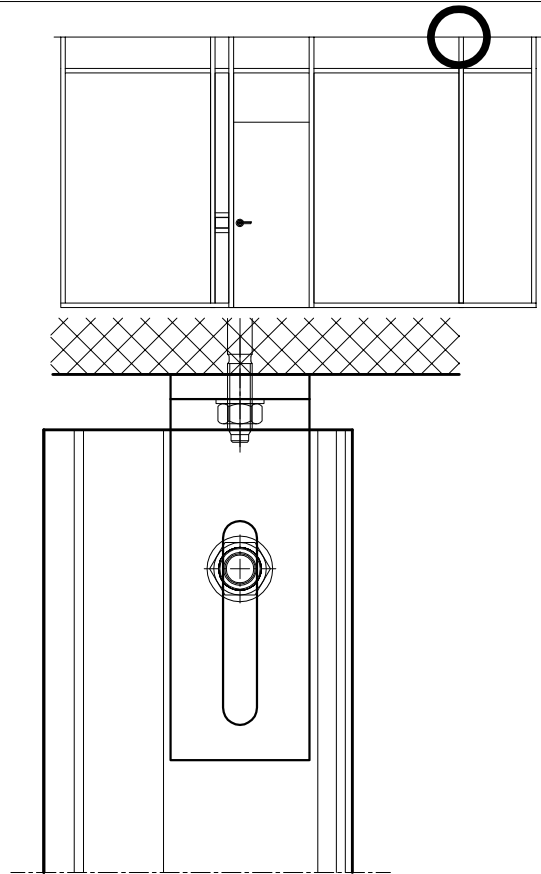
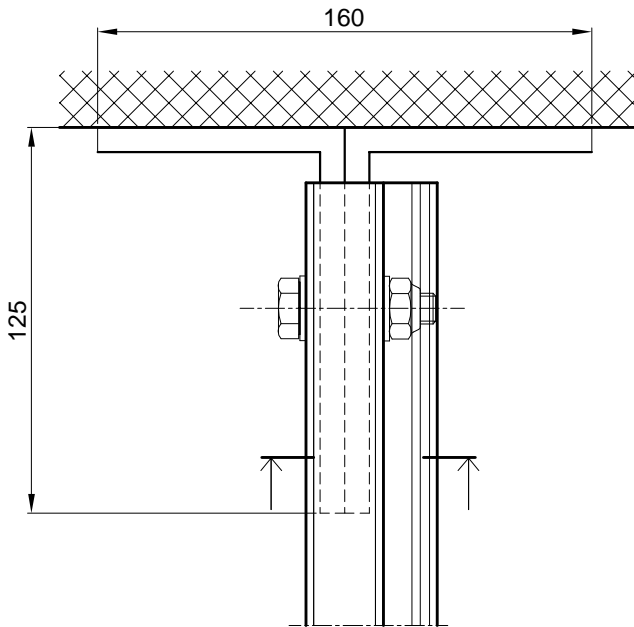
Obrada i montaža  
ispuna staklo  
ispuna drvo



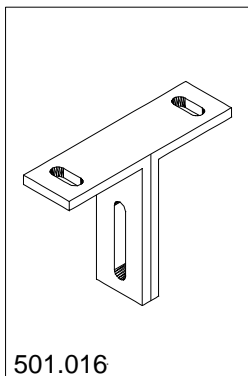
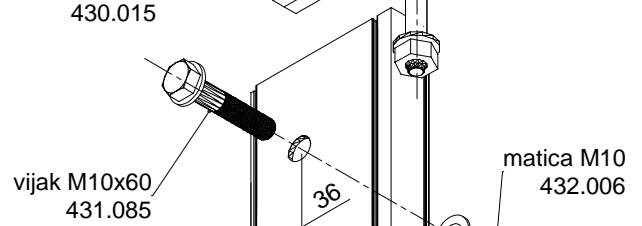
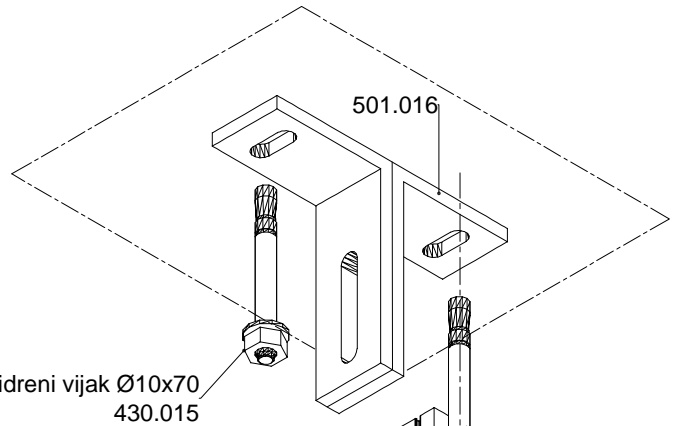
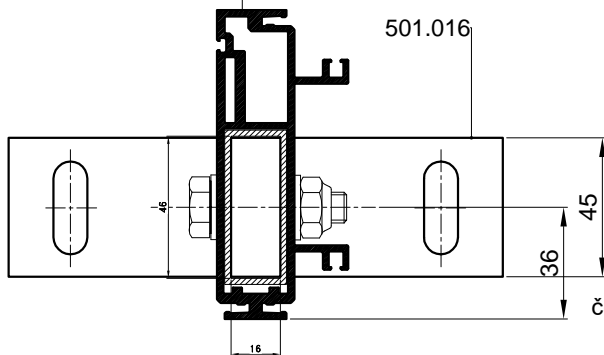
### SIDRENJE PREGRADE U STROPU



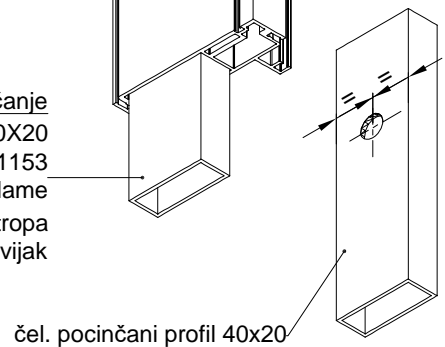
### SIDRENJE PREGRADE U STROPU NA MJESTU VRATA



#### PRESJEK F-1153

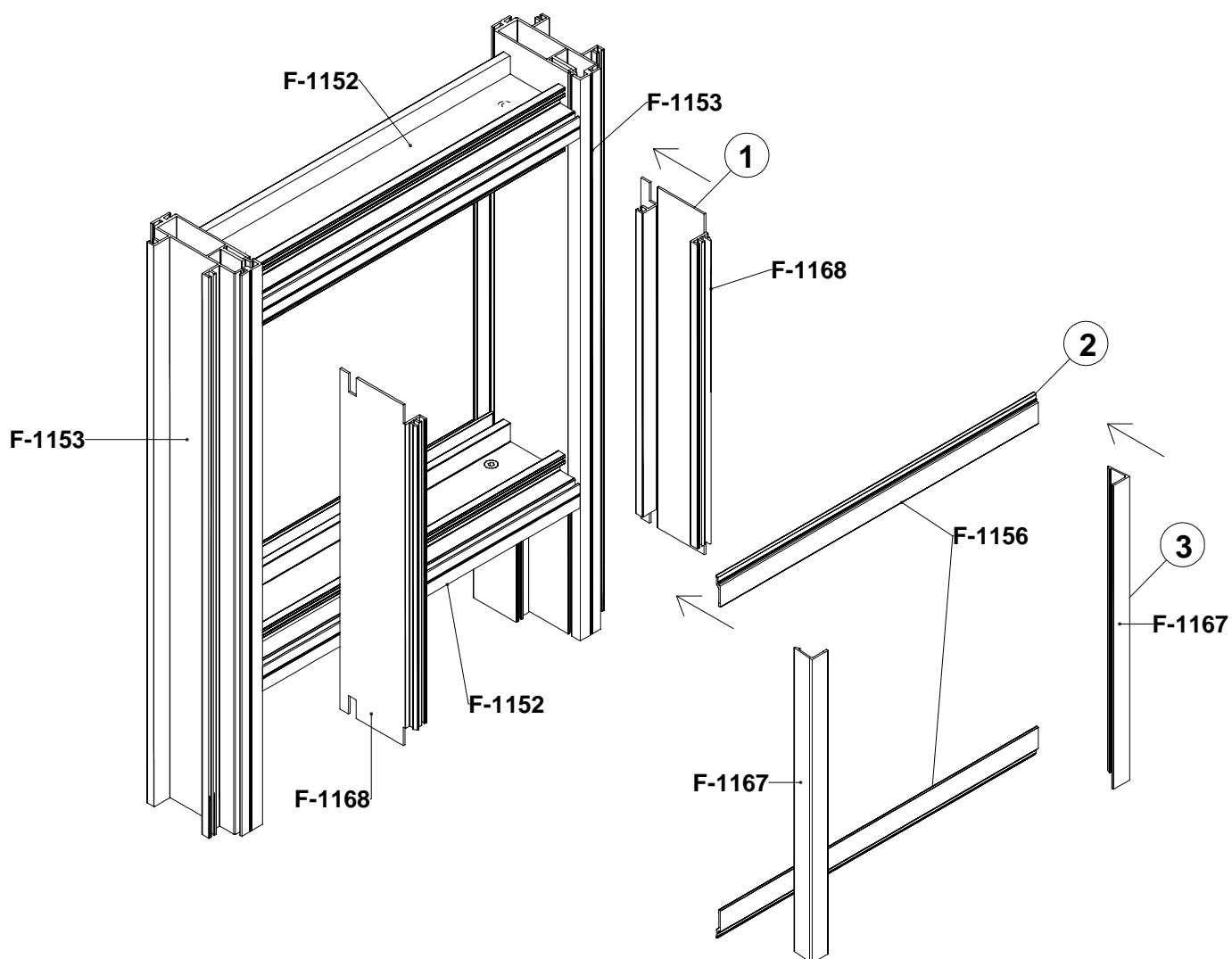
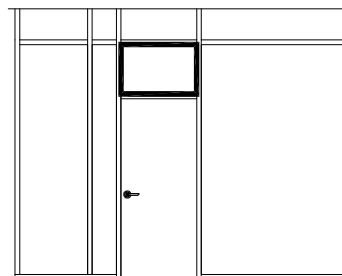


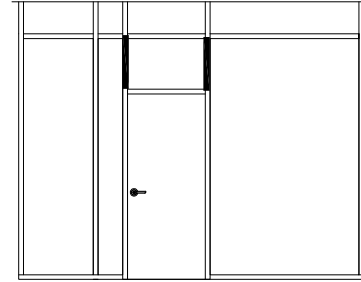
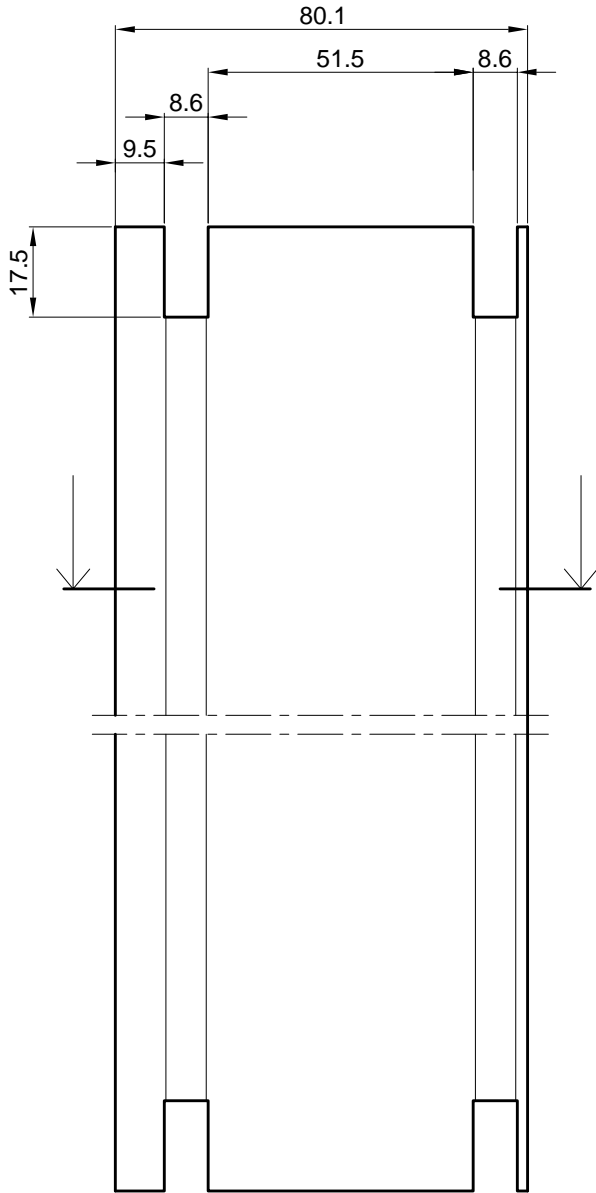
**Ojačanje**  
 Čel. pocinčani profil 50X20  
 Umeće se u profil okomice uz vrata F-1153  
 na mjestu brave i baglame  
 Čel. profil ide od poda do stropa  
 te se na njemu radi obrada za M vijak



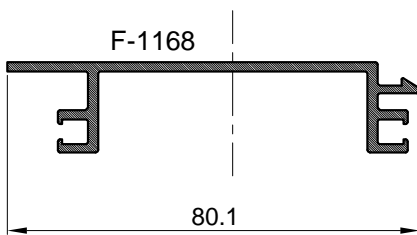
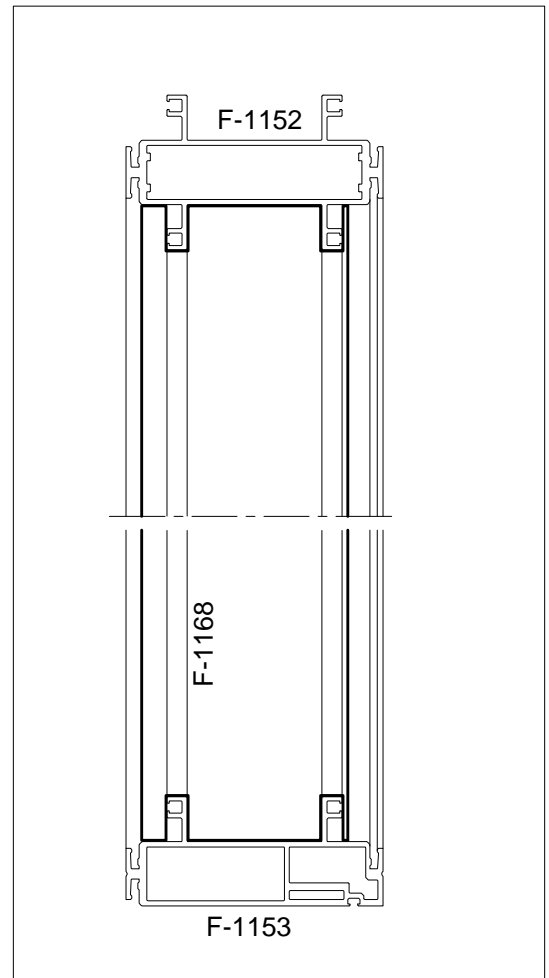
### NADSVIJETLO VRATA-UGRADNJA ISPUNE -REDOSLIJED UGRADNJE

1. Ugradnja okomitih umetaka od profila F-1168 poz.1
2. Ugradnja ispune
3. Ugradnja vodoravnih lajsni F-1156 poz.2
4. Ugradnj okomitih lajsni F-1167 poz.3

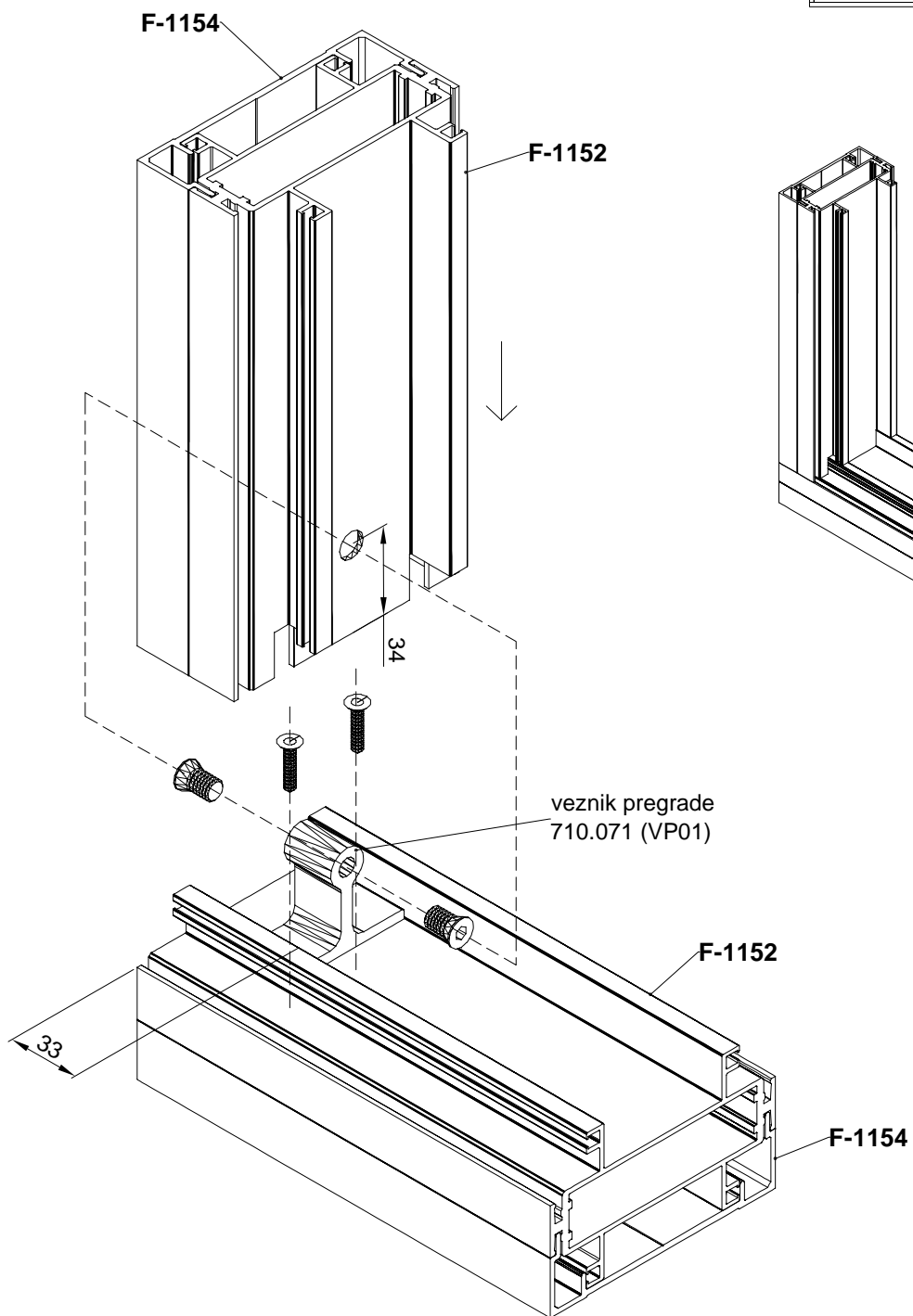
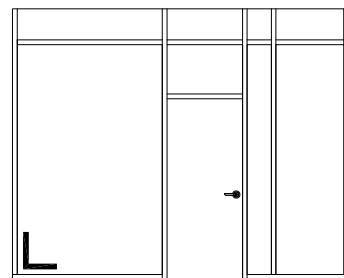




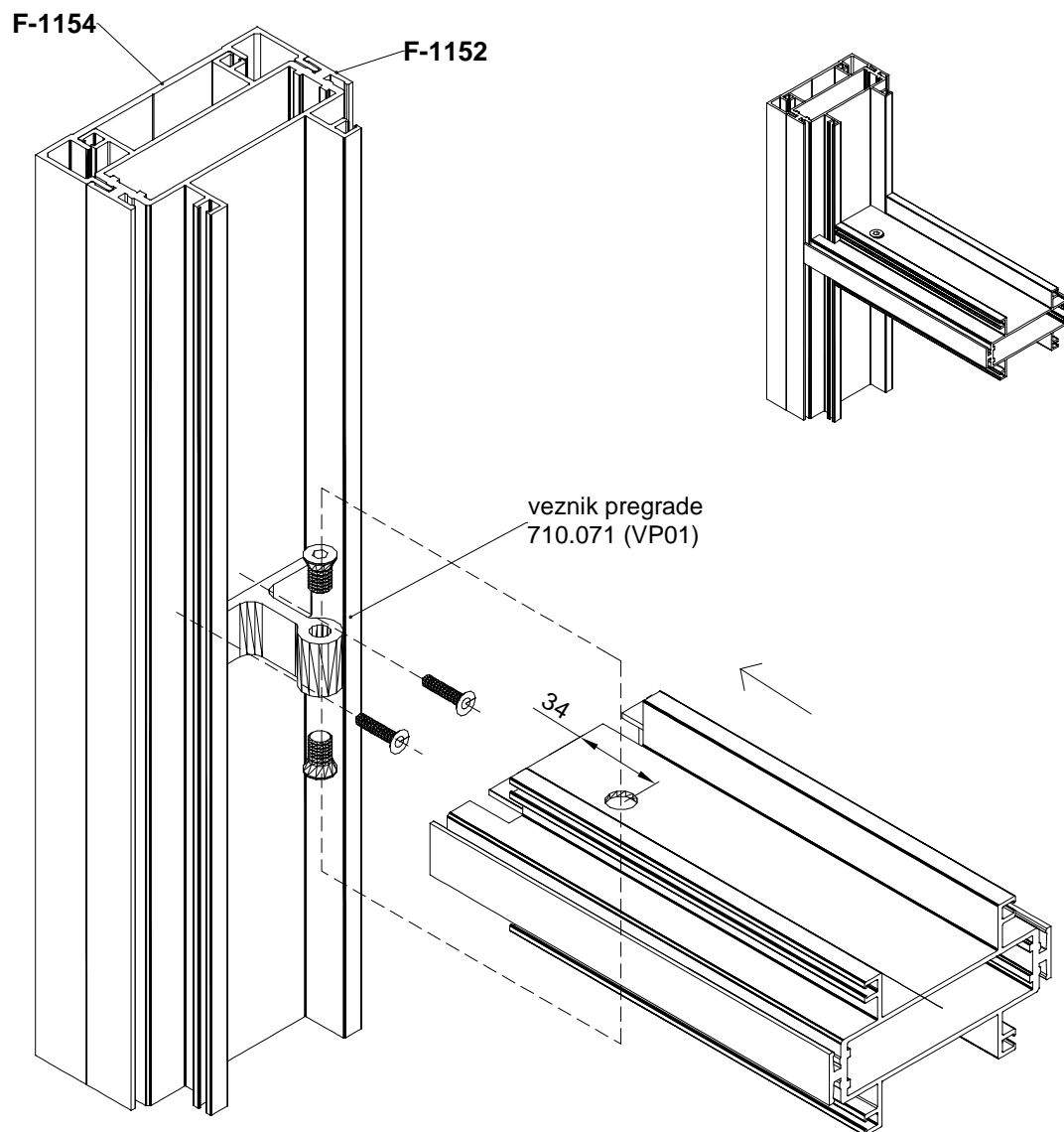
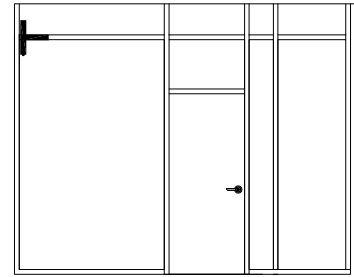
OBRADA PROFILA F-1168 U NADSVIJETLU  
 VRATA(obostrano) PREMA PROFILU F-1152 I F-1153  
 -OBRADU RADITI SNOPOM GLODALA  
220.009 (GL1-pregrade)

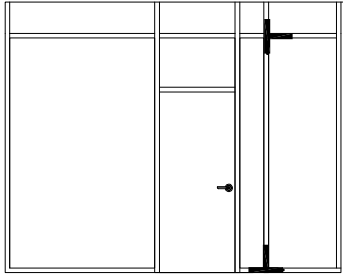


### DETALJI SPAJANJA PREGRADE

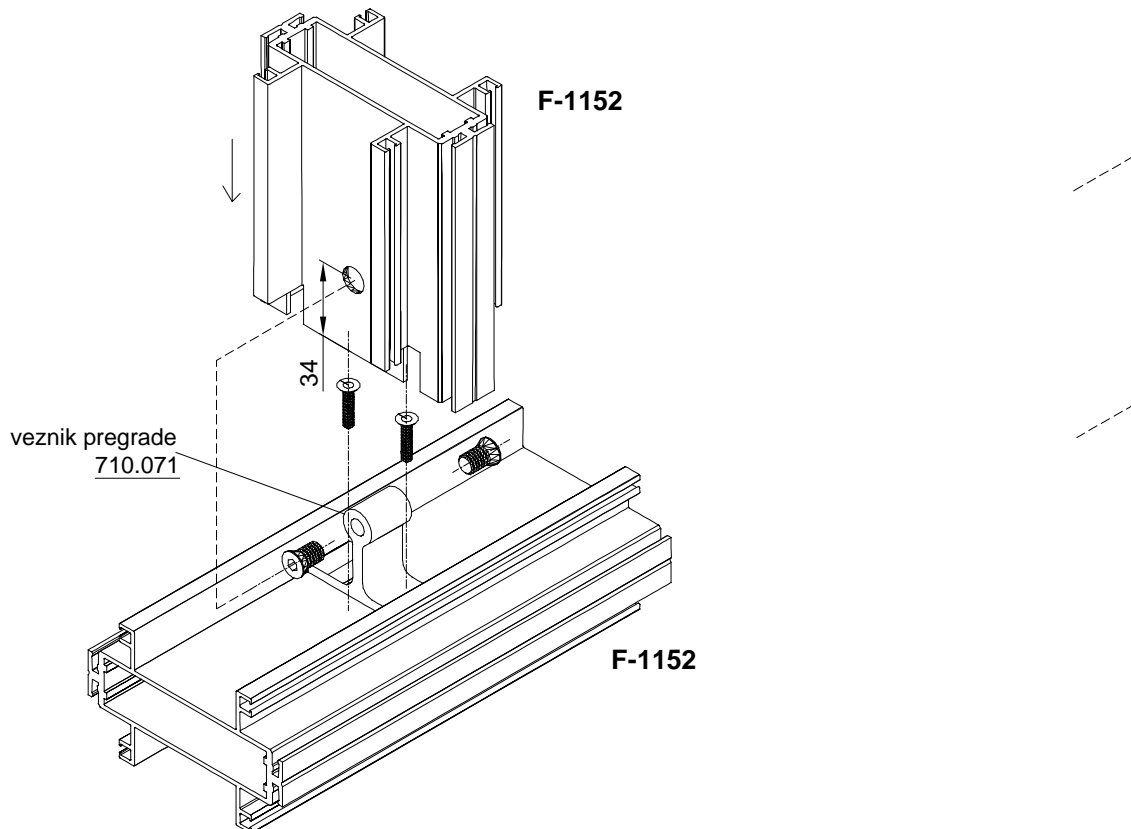
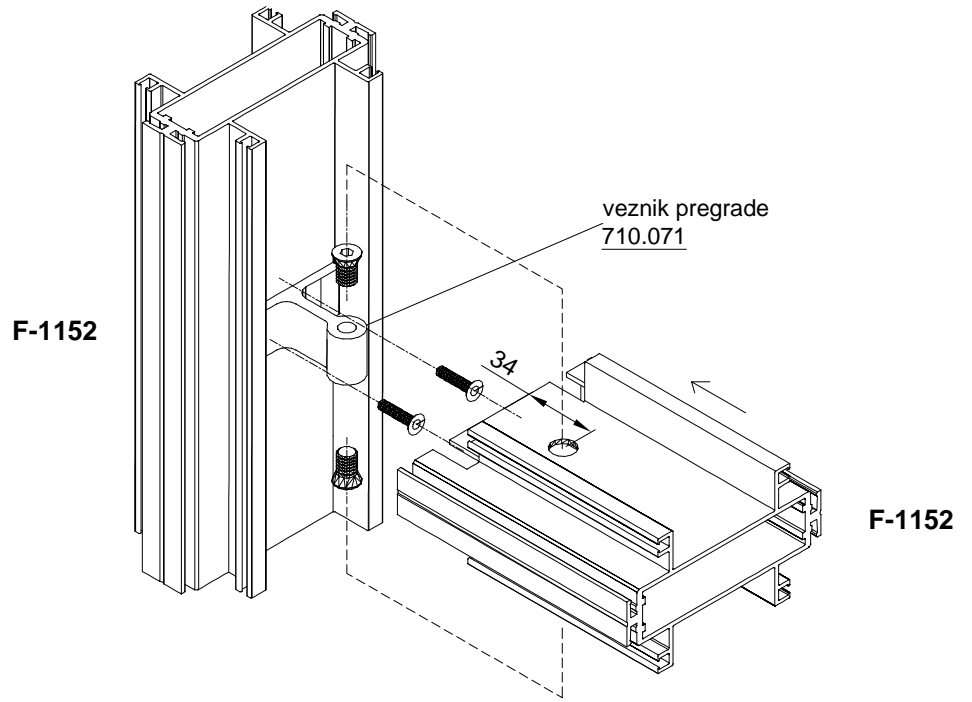


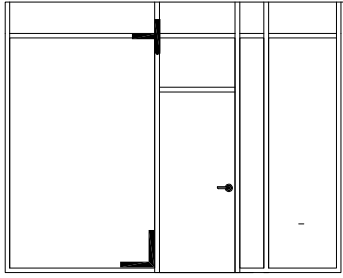
### DETALJI SPAJANJA PREGRADE



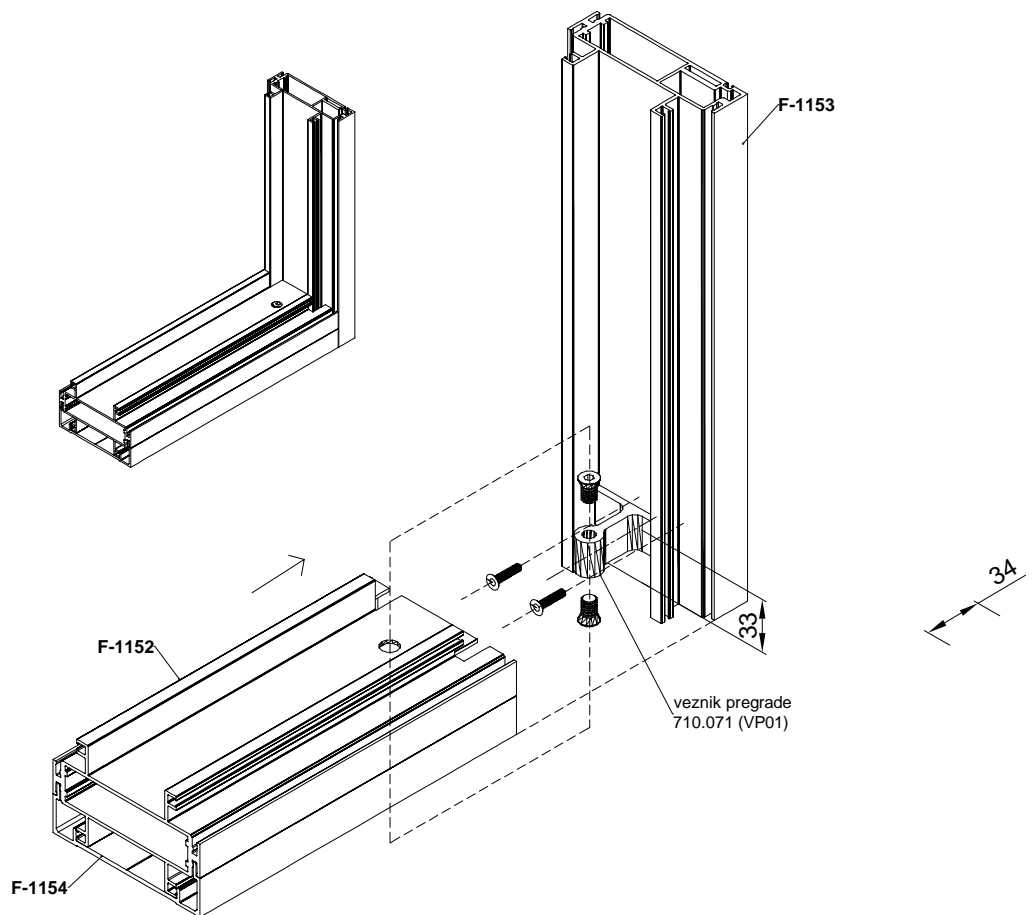
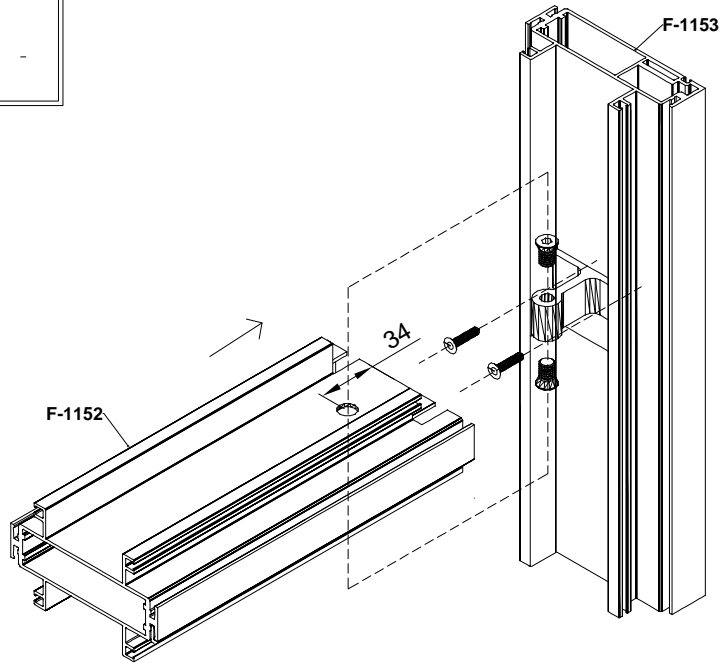


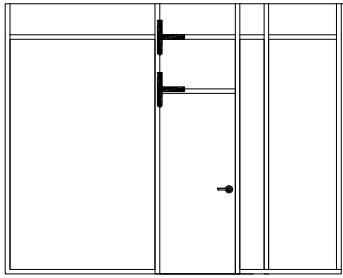
### DETALJI SPAJANJA PREGRADE



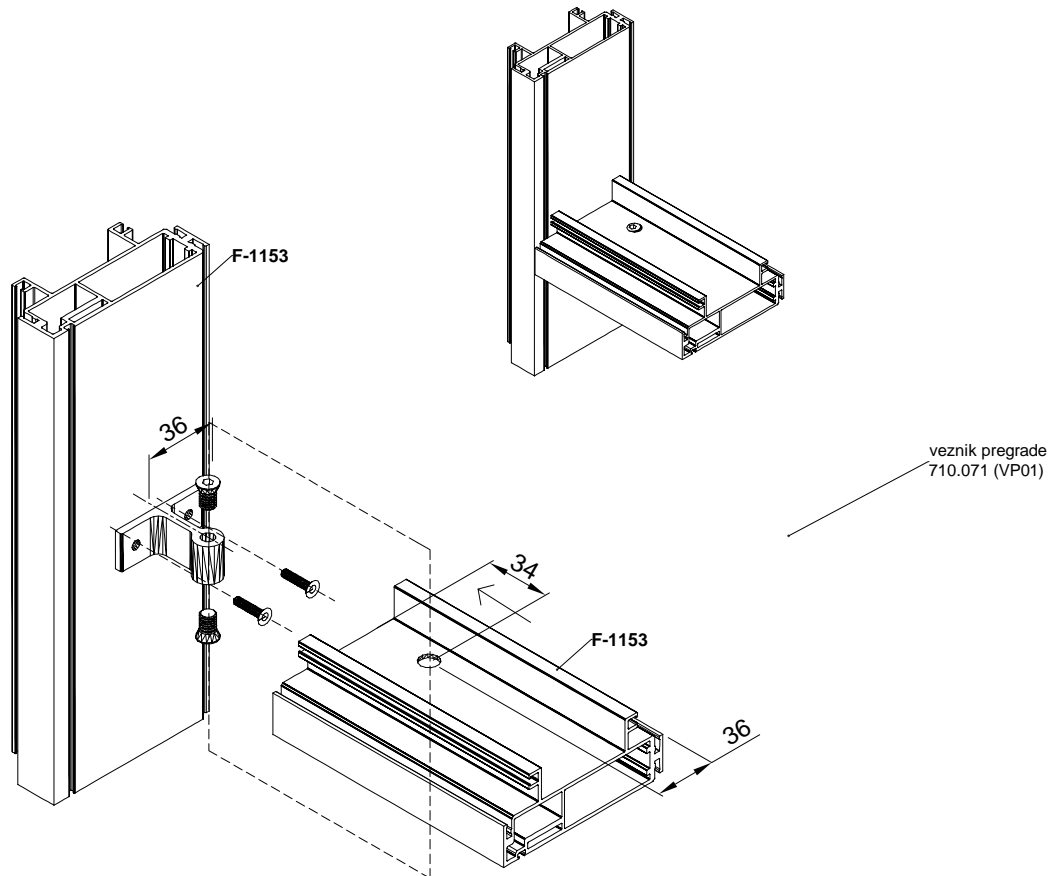
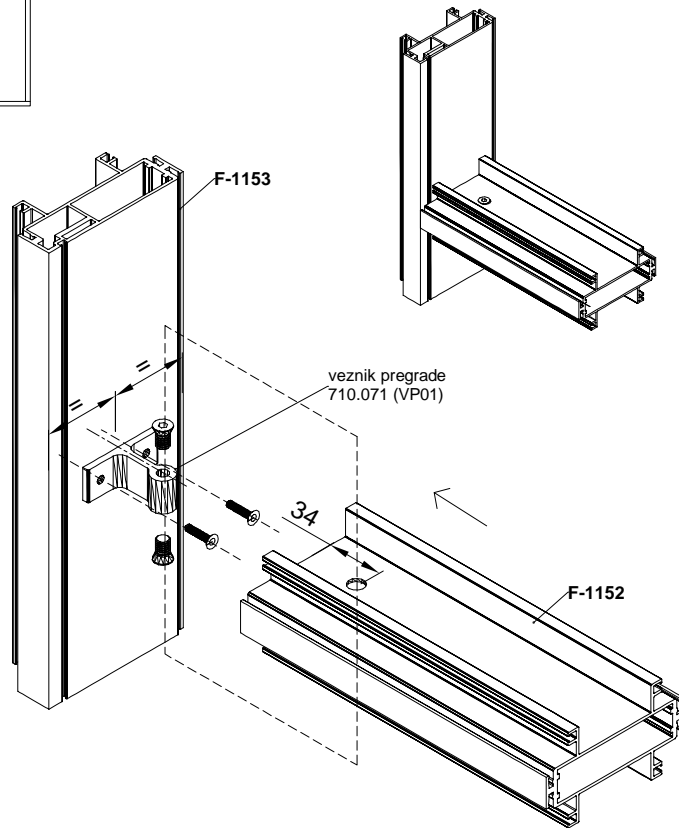


### DETALJI SPAJANJA PREGRADE

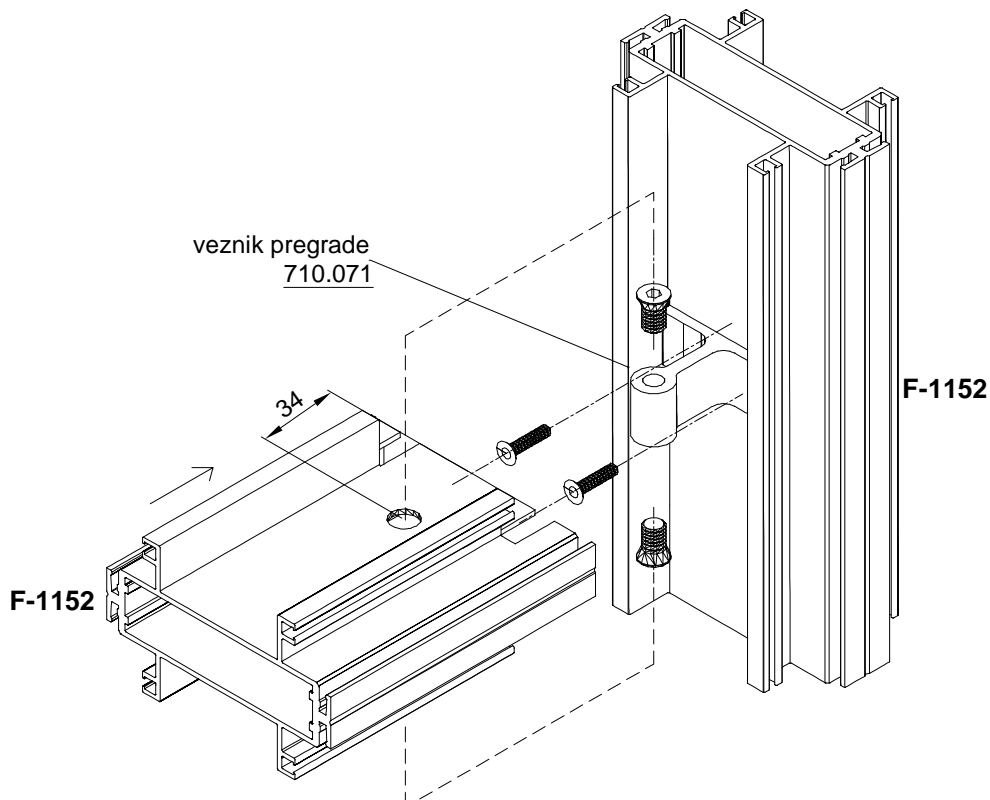
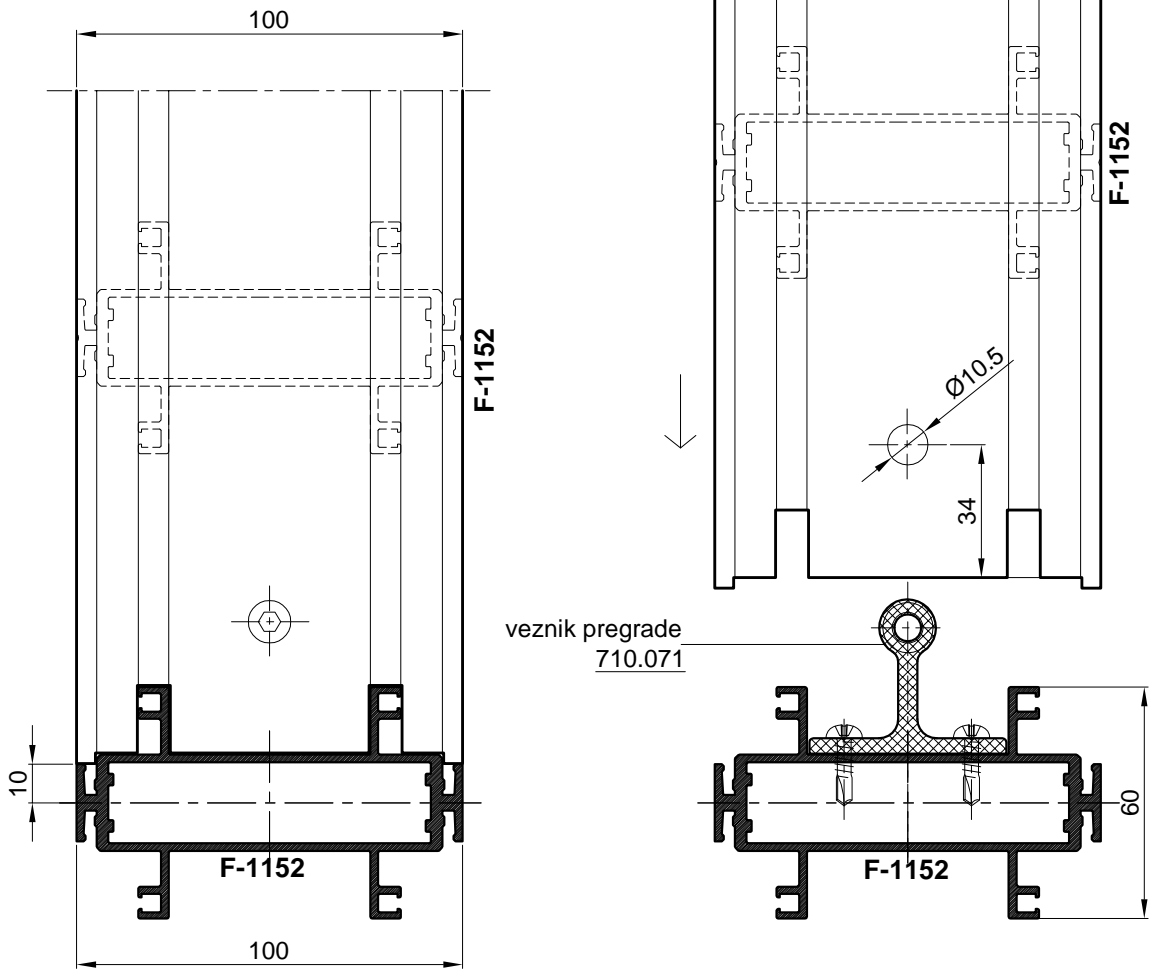


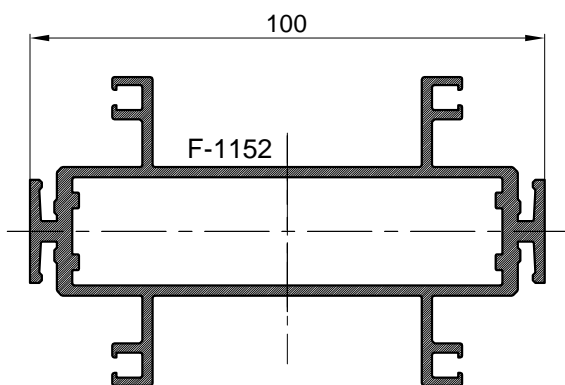
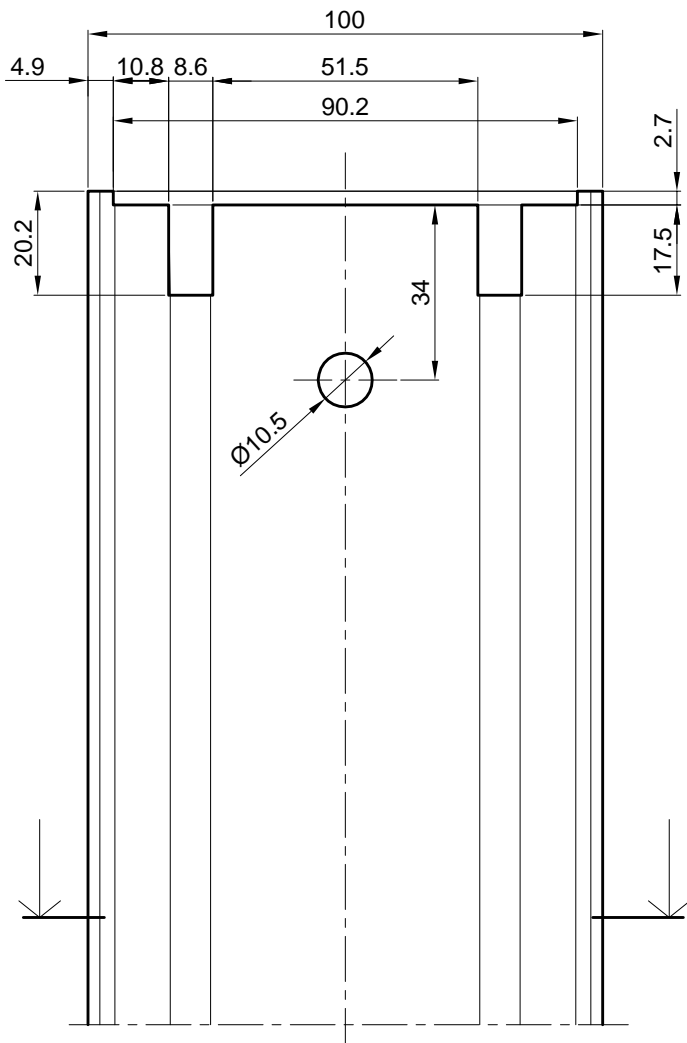


### DETALJI SPAJANJA PREGRADE



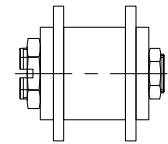
DETALJ SPAJANJA PROFILA F-1152 VEZNIKOM 710.071 (VP01)



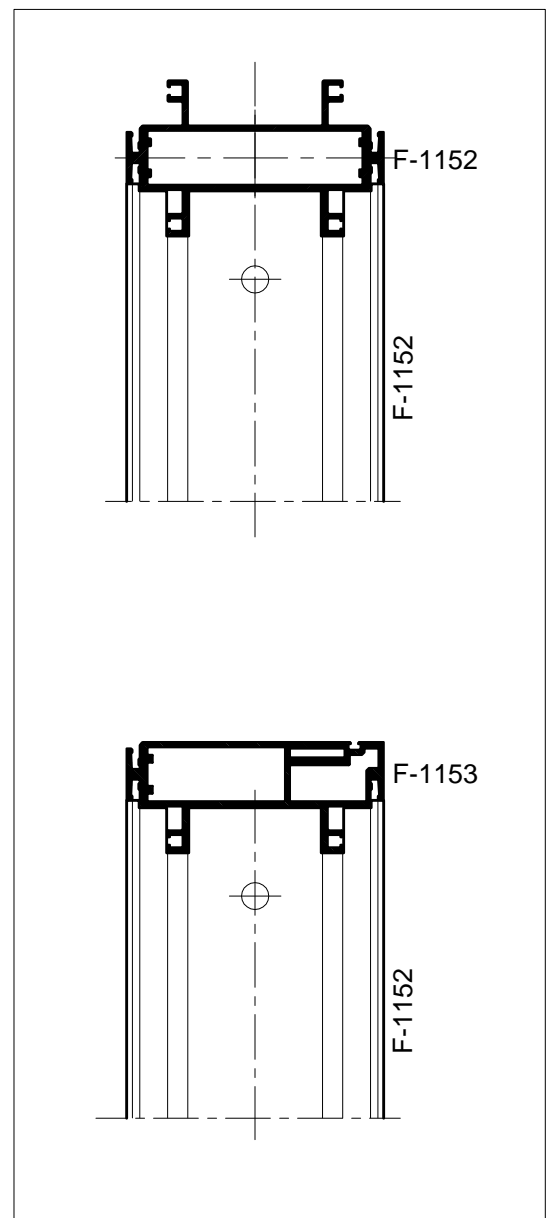


OBRADA PROFILA F-1152 PREMA  
PROFILIMA F-1152 i F-1153

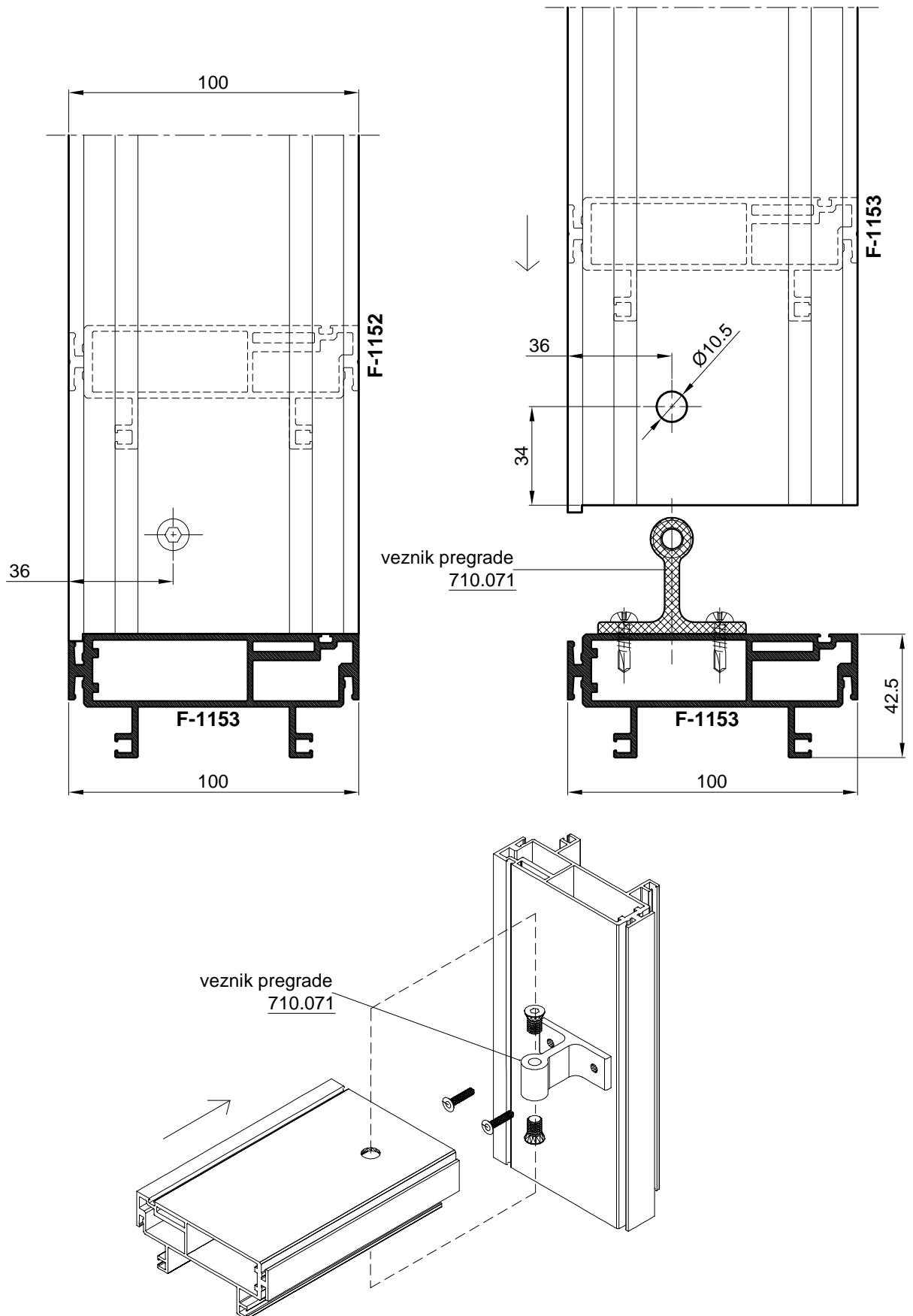
-OBRADU RADITI SNOPOM GLODALA  
220.009 (GL1-pregrade)

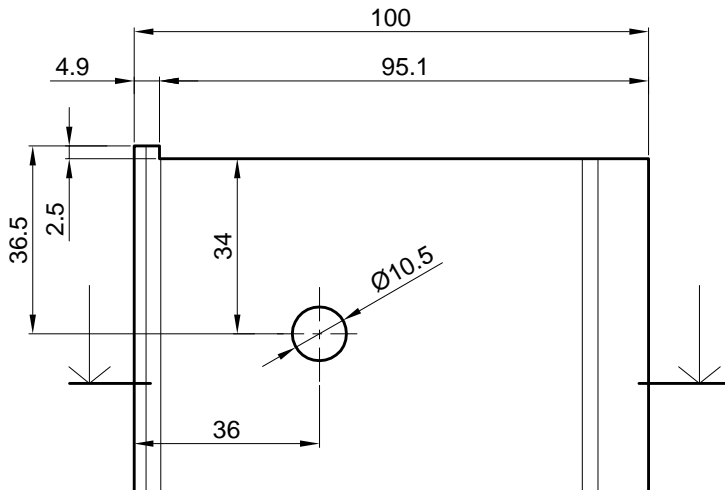


snop glodala -220.009

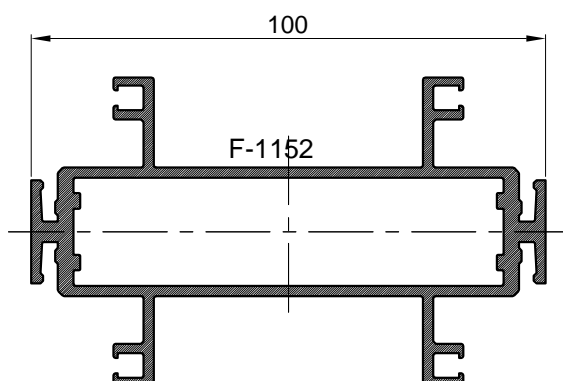
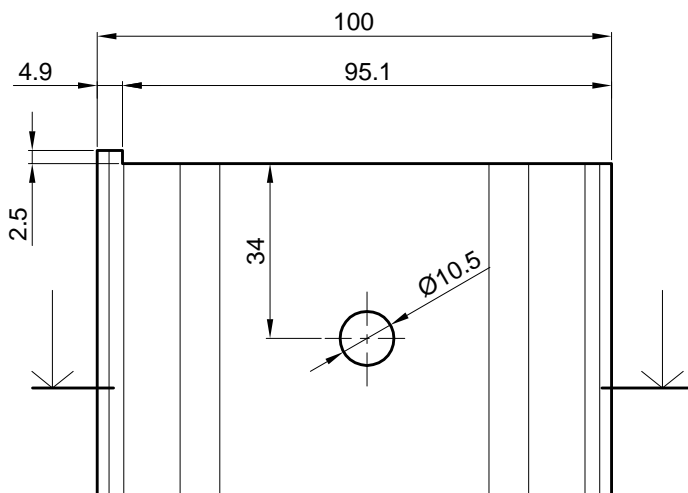
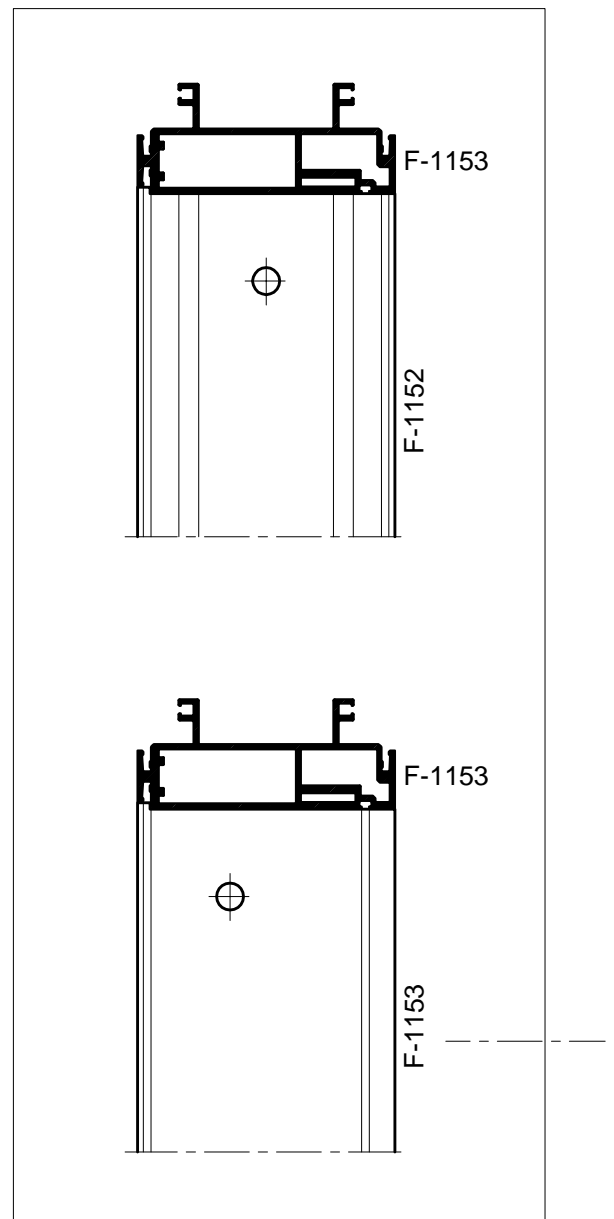
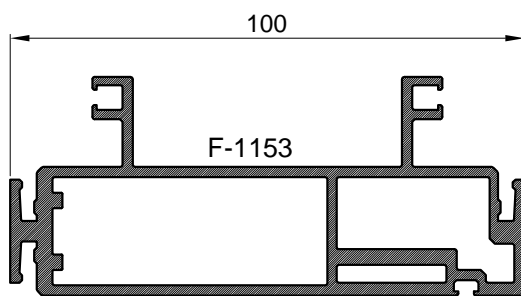


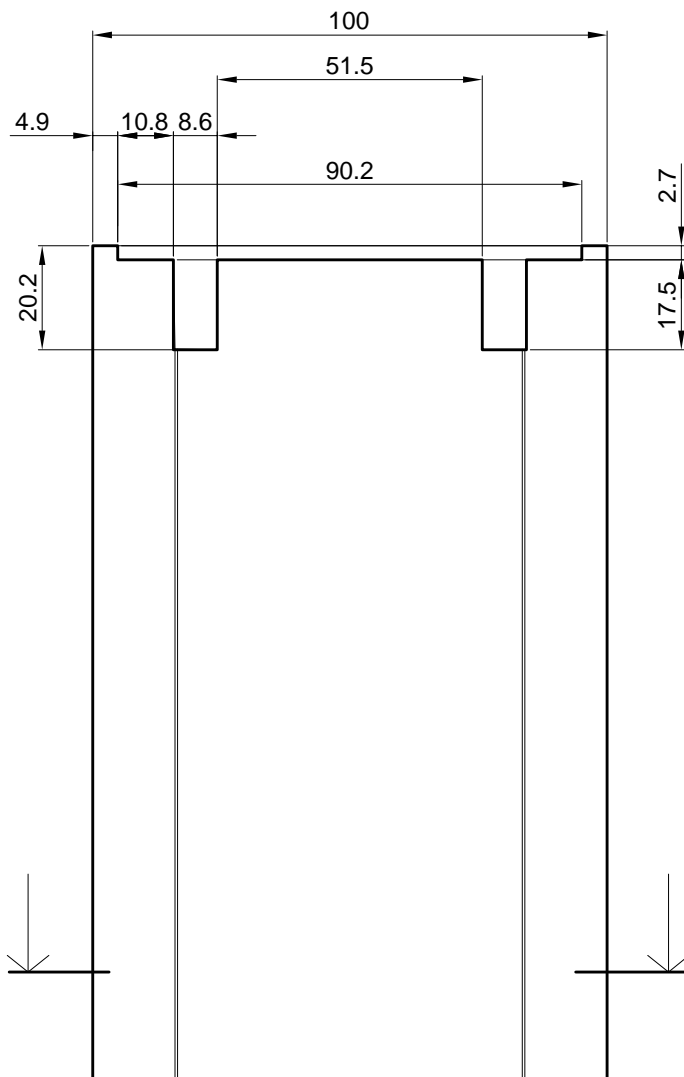
### DETALJ SPAJANJA PROFILA F-1153 VEZNIKOM 710.071 (VP01)





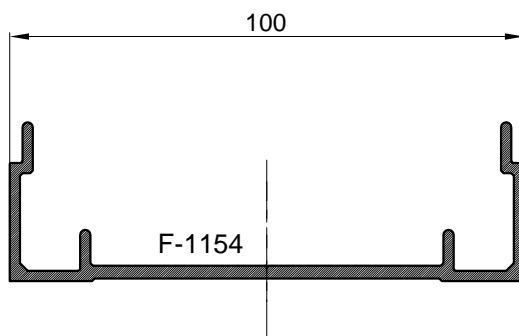
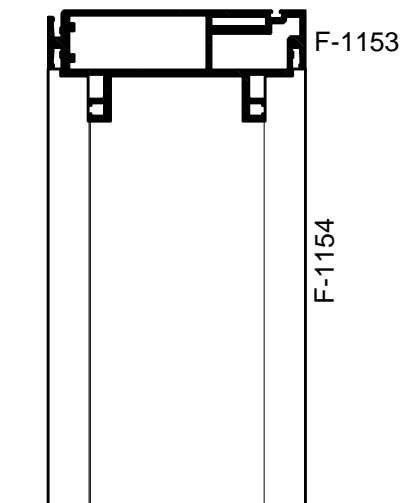
OBRADA PROFILA F-1152 I F-1153  
PREMA PROFILU F-1153



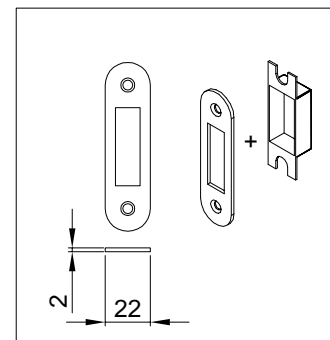
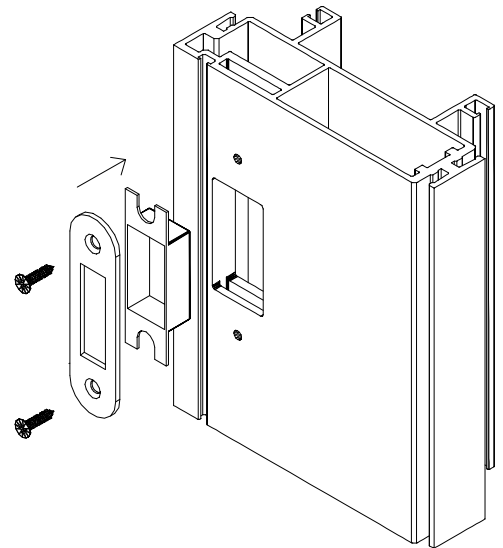
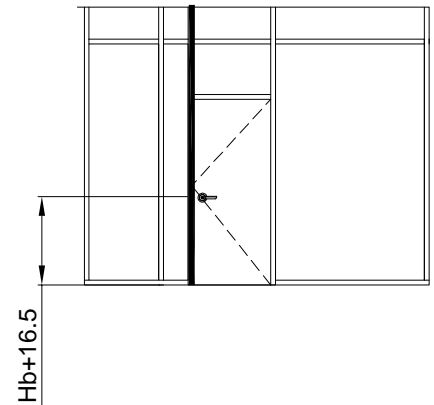
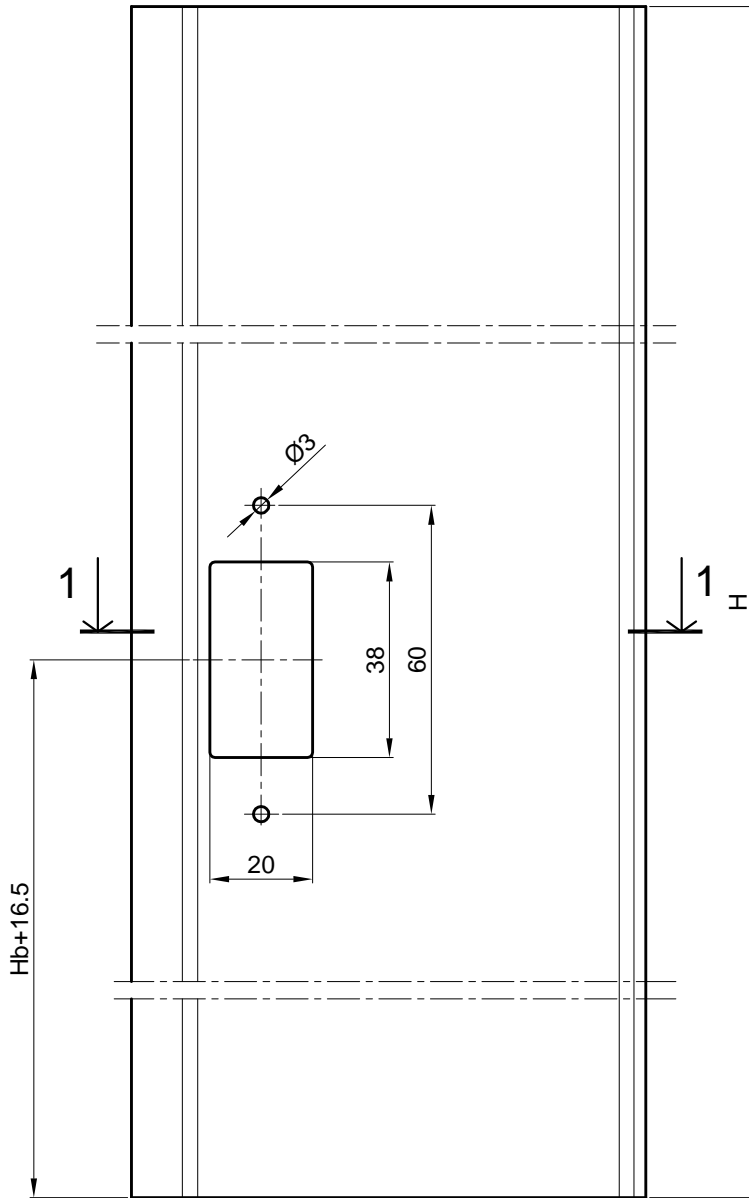


OBRADA PROFILA F-1154 PREMA  
PROFILU F-1153

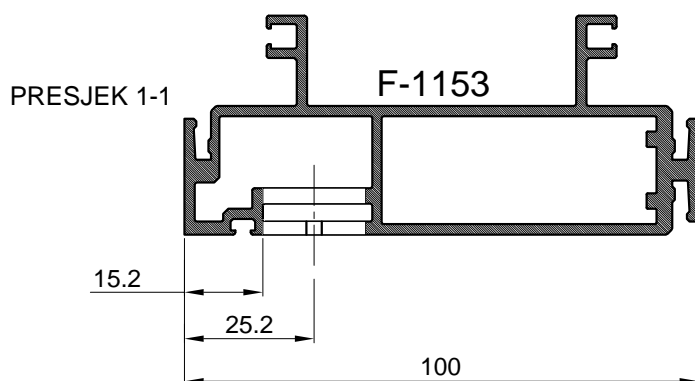
-OBRADU RADITI SNOPOM GLODALA  
GL-1 PREGRADE



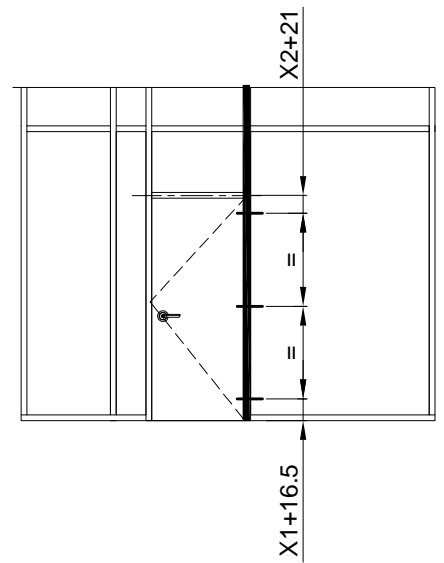
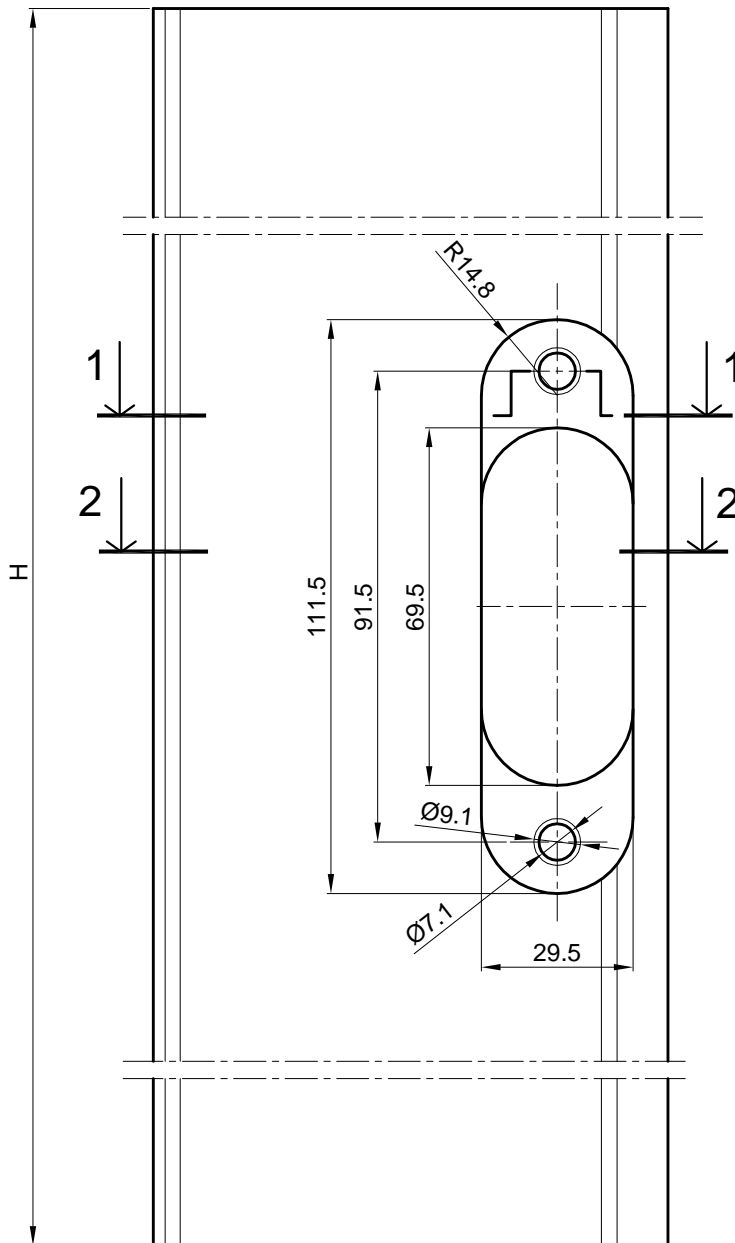
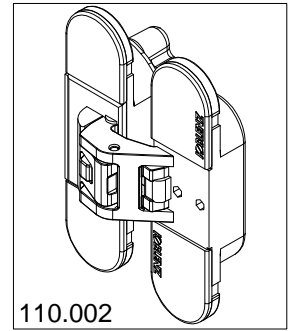
OBRADA PROFILA F-1153 (NA STRANI BRAVE)  
ZA PRIHVAT ŠILDA HCS-SB-E F69 S PODMETAČEM



Šild HCS-SB-E F 69  
s podmetačem

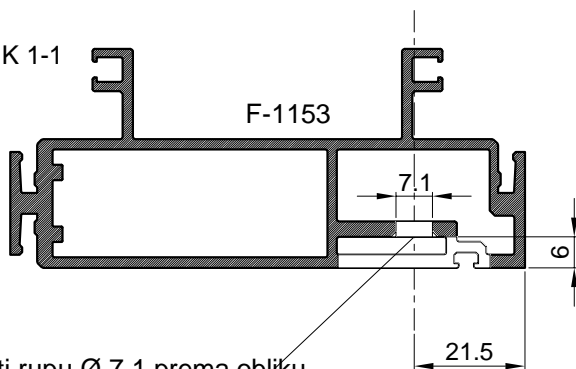


OBRADA PROFILA F-1153 ZA PRIHVAT  
SKRIVENE BAGLAME Koblenz-Kubica 6700-110.002



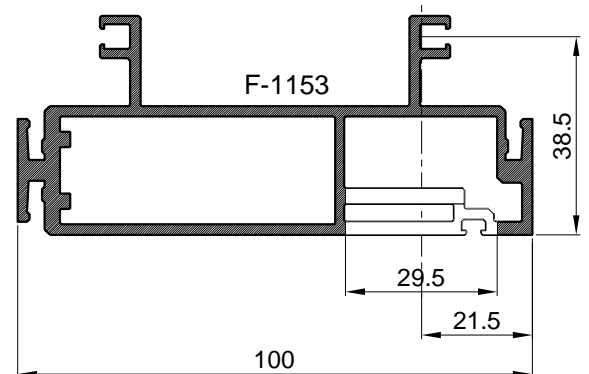
POLOŽAJI OBRADJE ZA BAGLAMA

PRESJEK 1-1



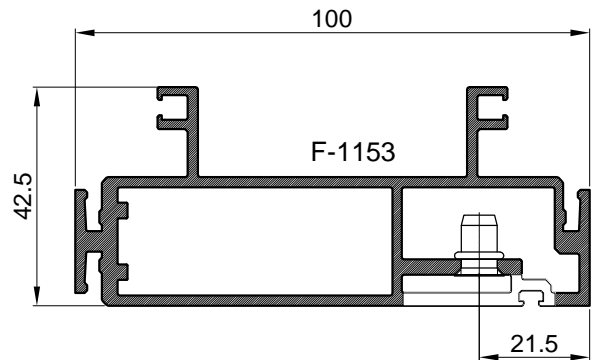
upustiti rupu  $\varnothing 7.1$  prema obliku zakivne matice M5x13-da se glava ravna s profilom

PRESJEK 2-2

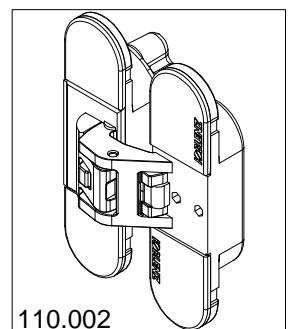
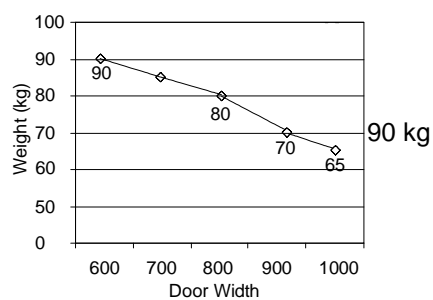
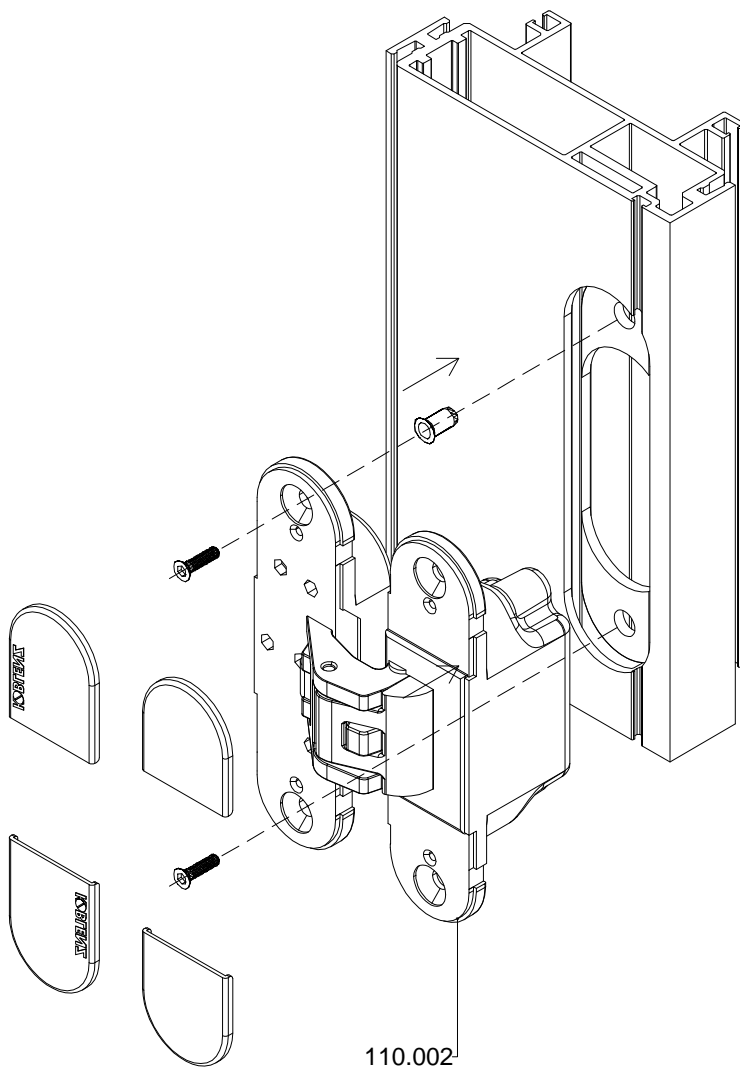


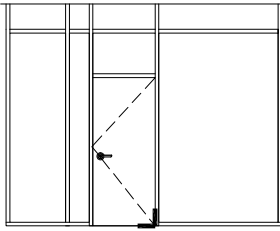
### UGRADNJA SKRIVENE BAGLAME Koblenz-Kubica 6700 (110.002) NA PROFIL F-1153

- Obavezna ugradnja zakivnih matica
- Za vrata do L=1000 mm i H=2700 mm te težine krila od 65-90 kg
- Tri baglame po krilu vrata
- Mogućnost podešavanja baglame u tri ose
- Otvaranje pod 180°



Zakivna matica M5x13 (434.050)



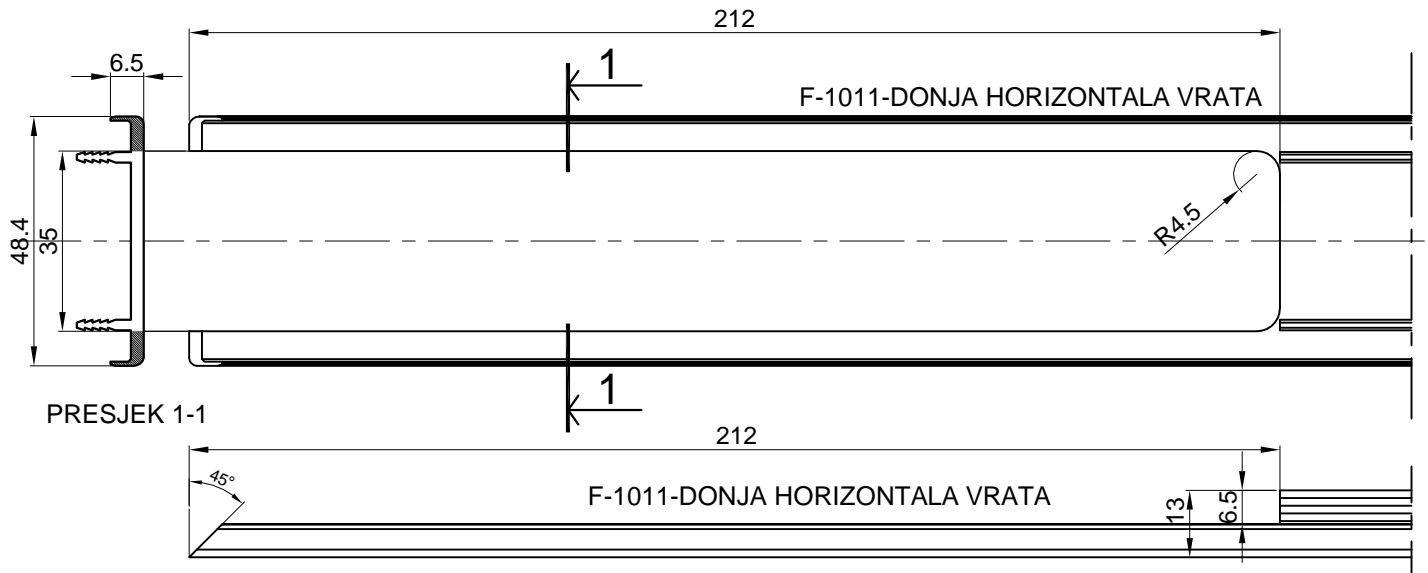


UGRADNJA SKRIVENOG AUTOMATA OZONE OCFH-W-100 (140.089) NA PROFIL F-1153

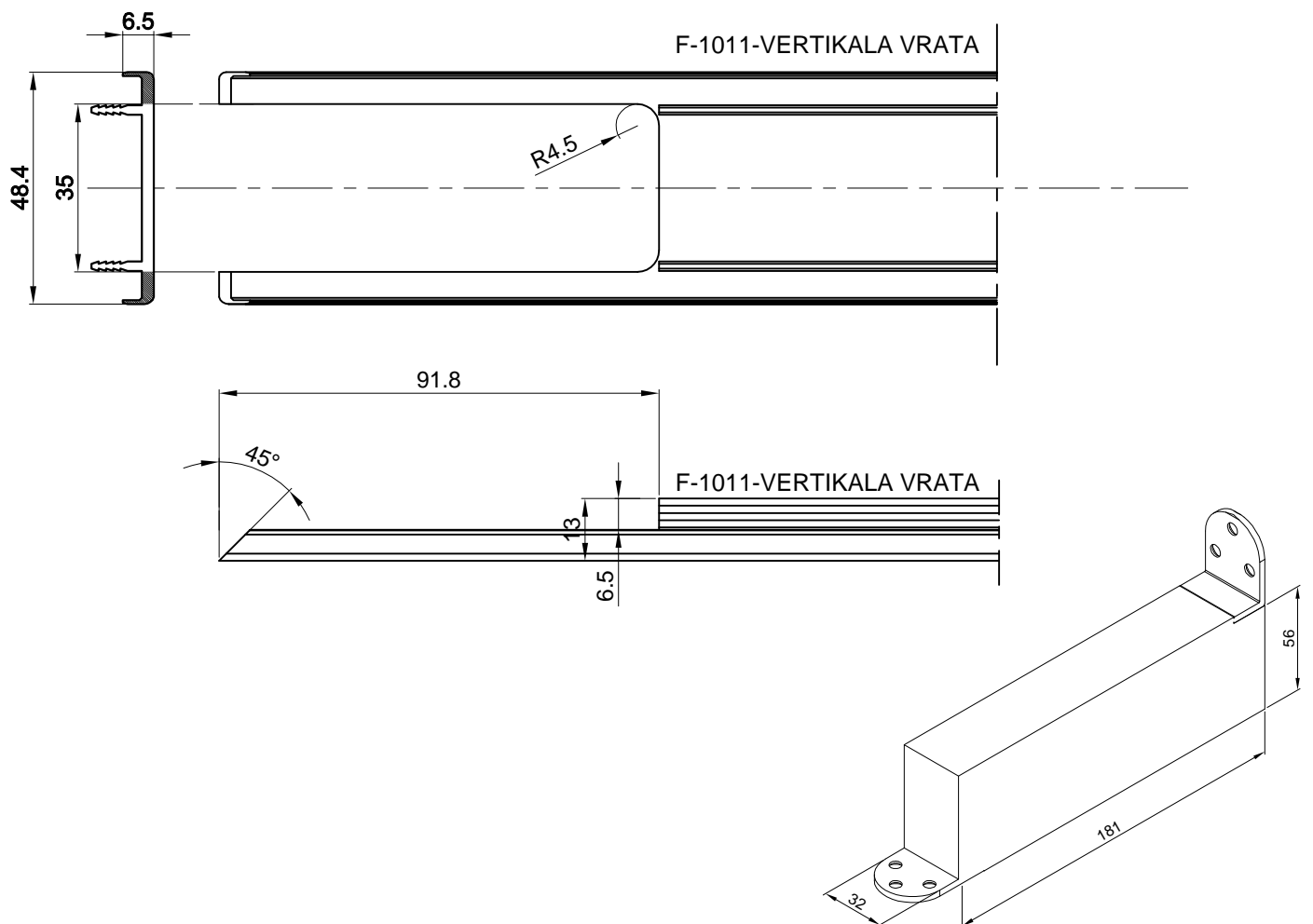
-Za vrata do L=1000 mm i H=2700 mm te težine krila od 100 kg

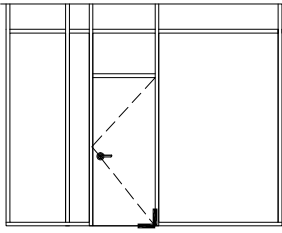
-Kut otvaranja 150°

### OBRADA PROFILA F-1011-(DONJA HORIZONTALA) ZA PRIHVAT SKRIVENOG AUTOMATA



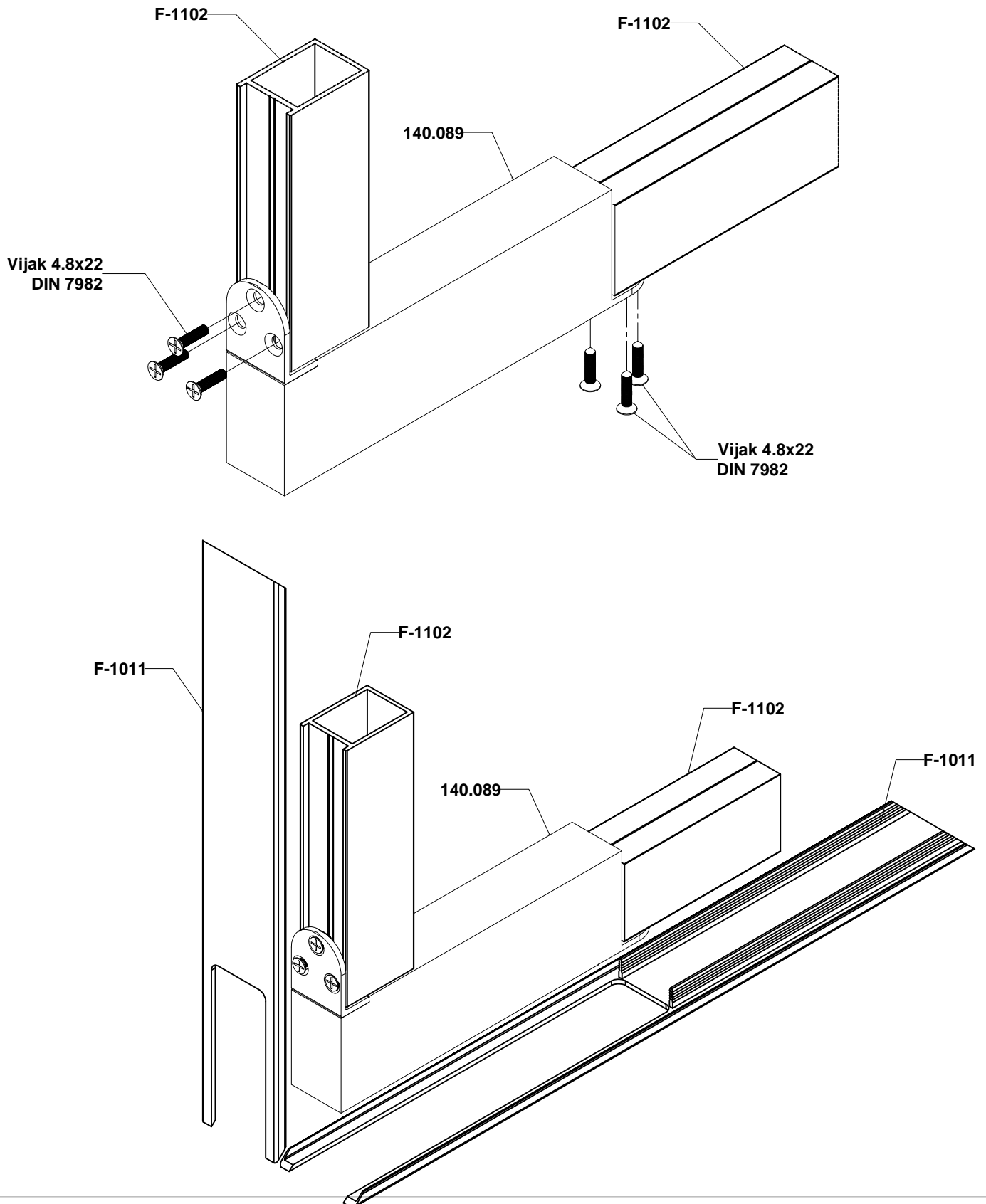
### OBRADA PROFILA F-1011-(VERTIKALA) ZA PRIHVAT SKRIVENOG AUTOMATA

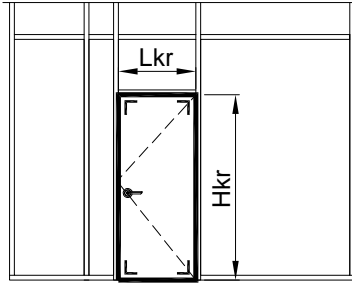




UGRADNJA SKRIVENOG AUTOMATA OZONE OCFH-W-100 (140.089) NA PROFIL F-1102

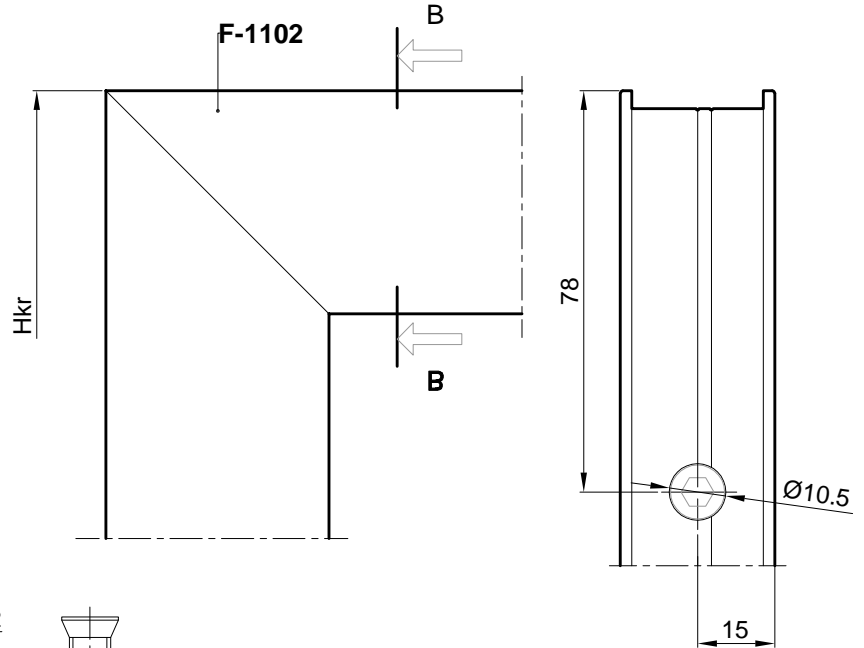
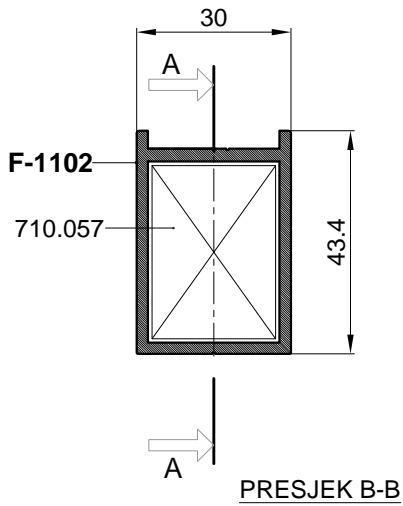
SKRIVENI AUTOMAT MONTIRAMO NA PROFIL F-1102 SAMOUREZUJUĆIM VIJCIMA



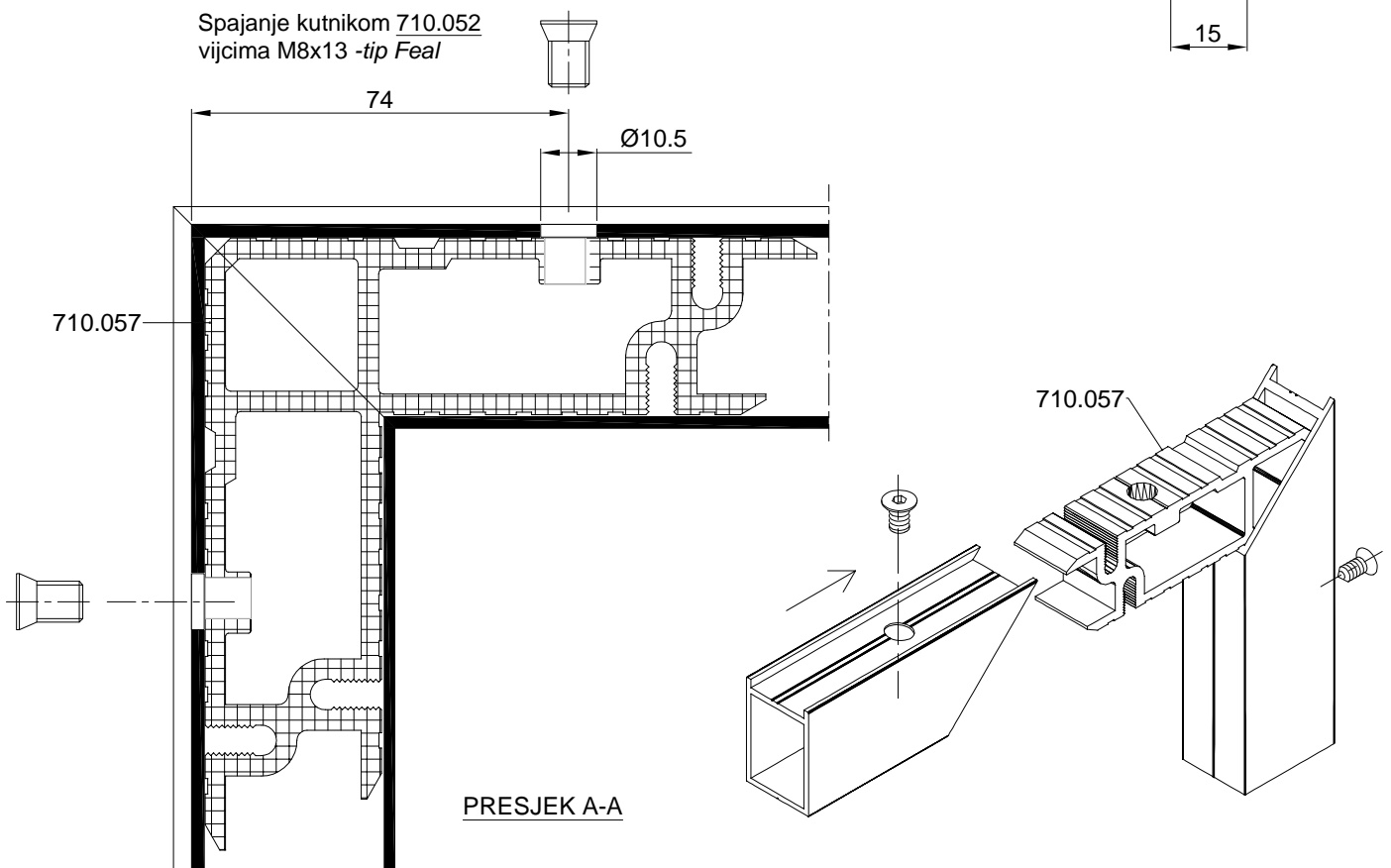


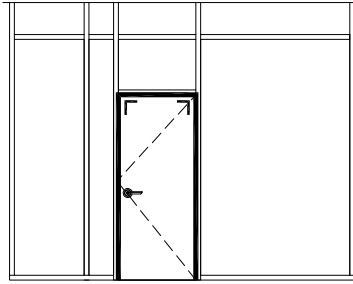
### VRATA U PREGRADI

-Spajanje okvira krila F-1102 kutnicima 710.057 (K-0795/E)



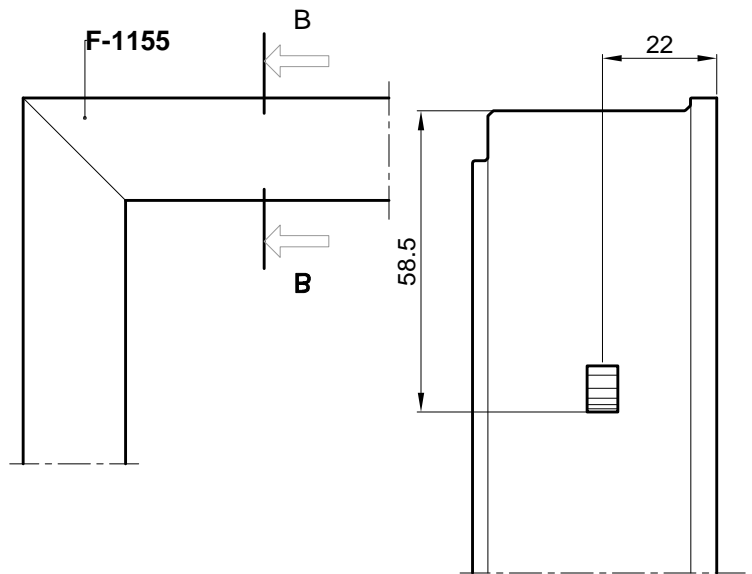
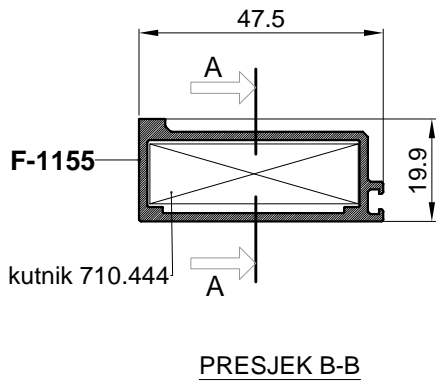
Spajanje kutnikom 710.052  
vijcima M8x13 -tip Feal



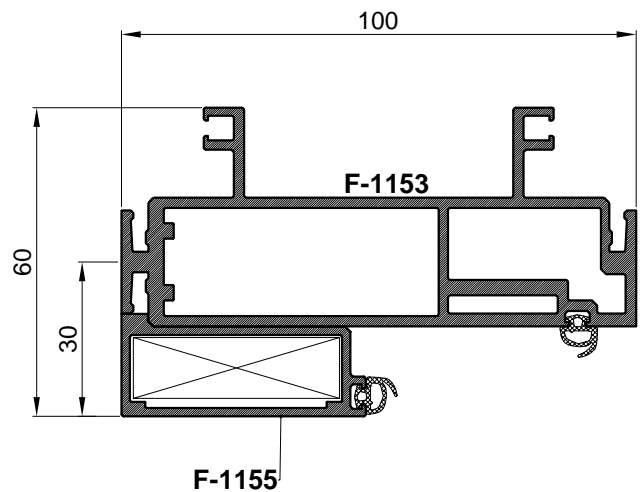
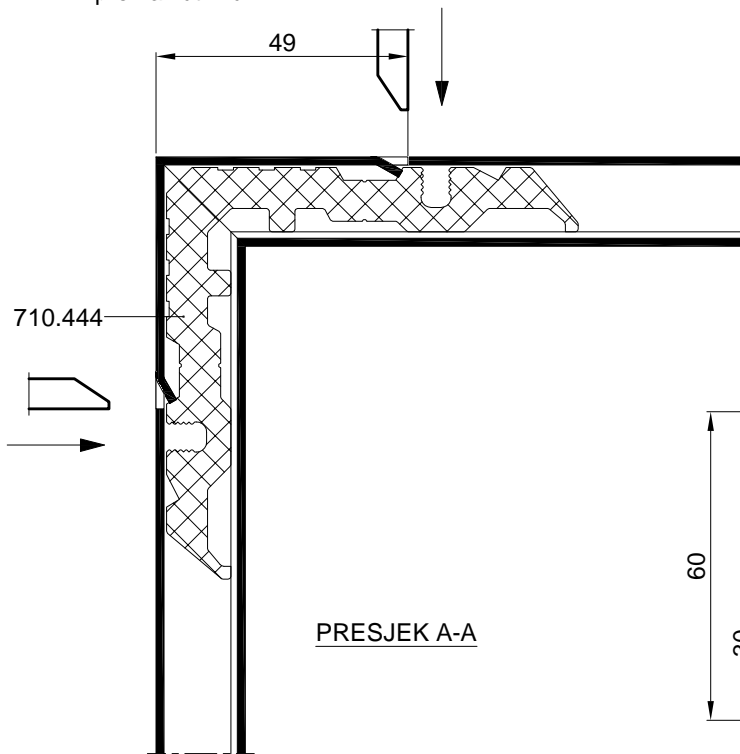


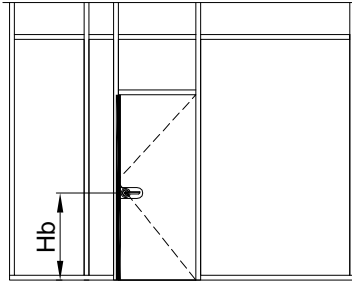
### VRATA U PREGRADI

-Spajanje okvira dovratnika F-1155 kutnicima 710.444(712.013)



Spajanje kutnikom 710.444  
uprešavanjem stijenke profila  
prema kutniku

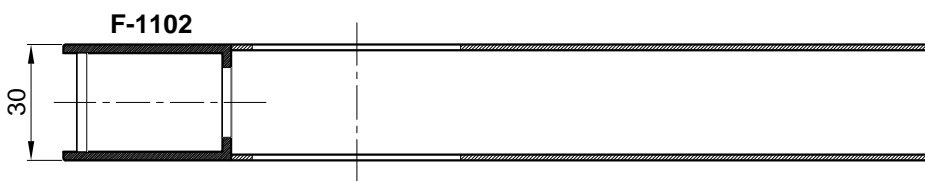
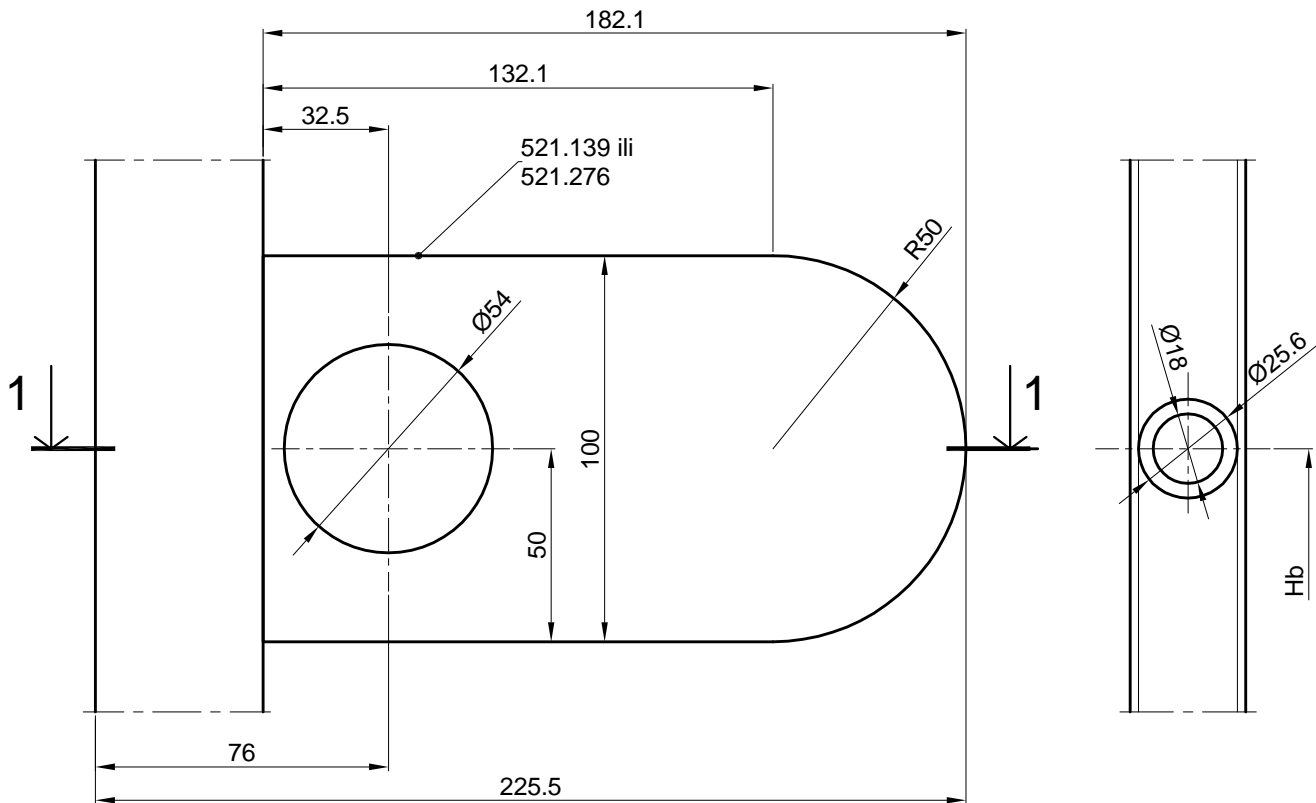




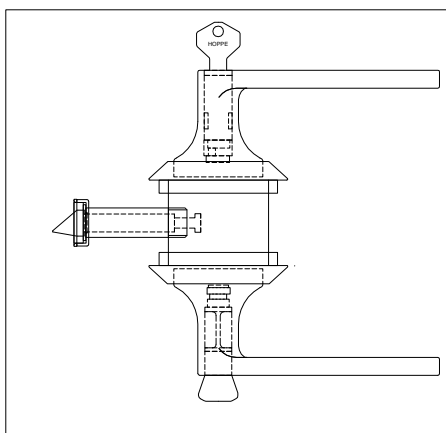
OBRADA ZA UGRADNJU BRAVE art. 120.000-(Hoppe HCS)

-Za prihvat brave koristi se gotov komad:

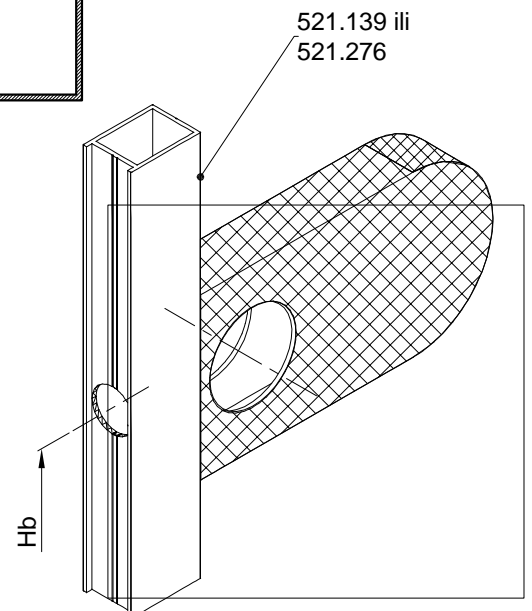
- art. 521.276 ili 521.139

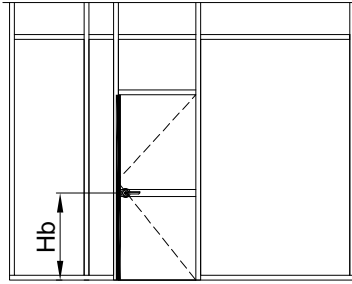


PRESJEK 1-1



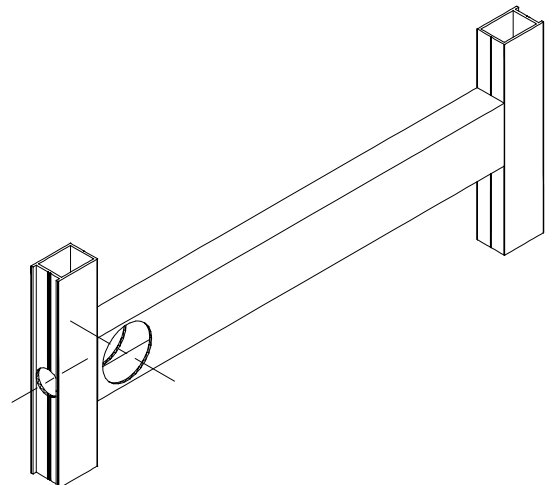
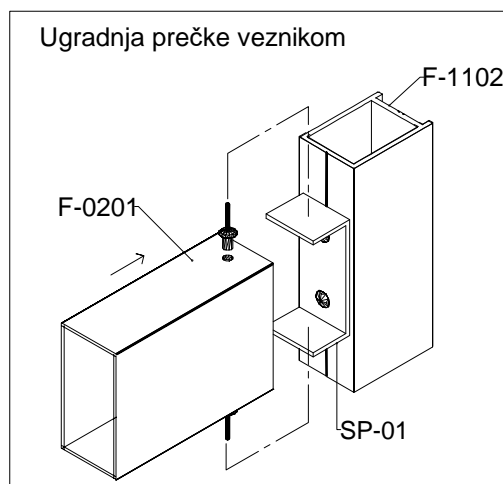
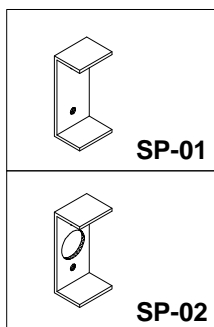
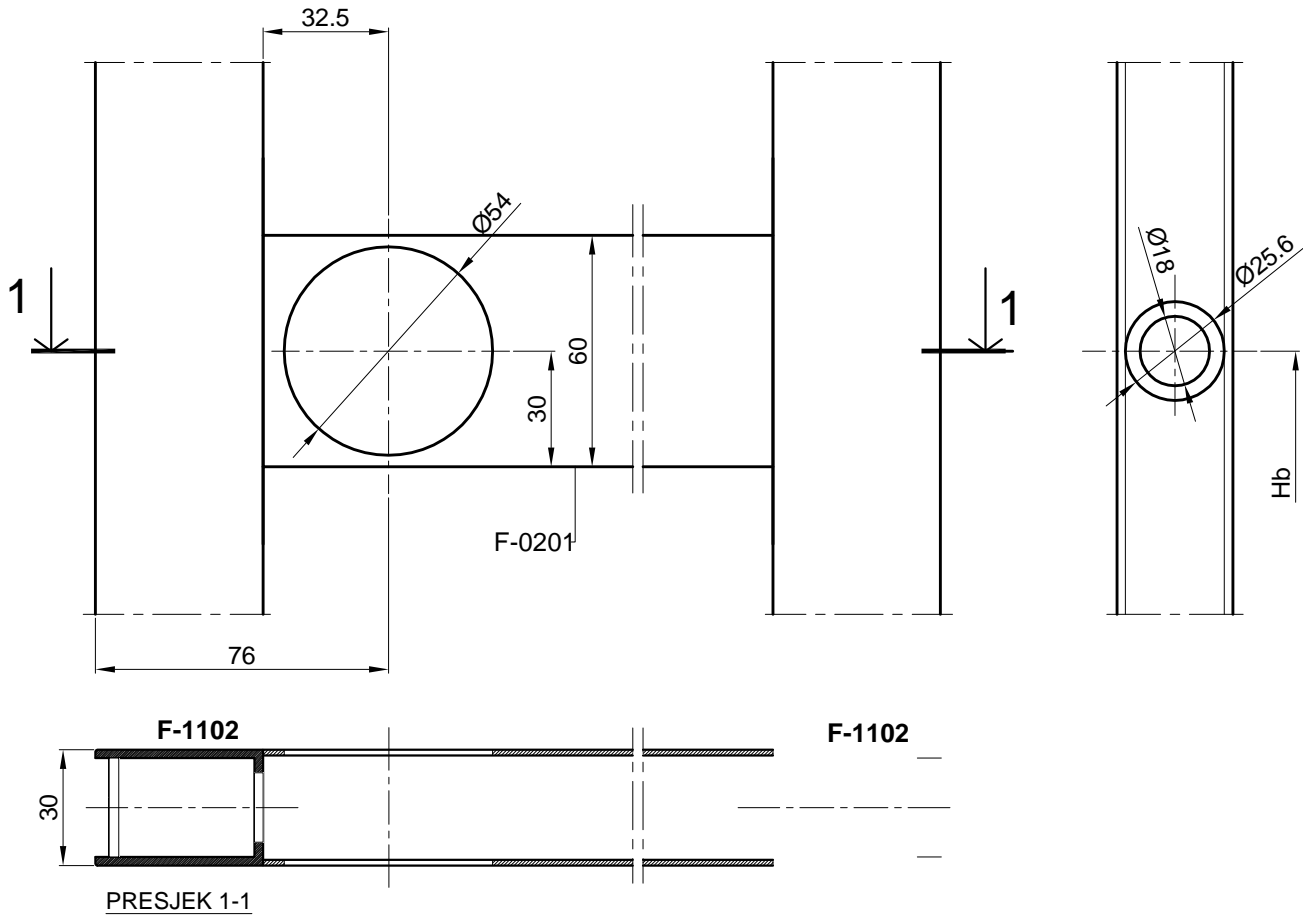
-art.120.000-brava Hoppe HCS)  
s jezičkom i prihvatnikom jezička





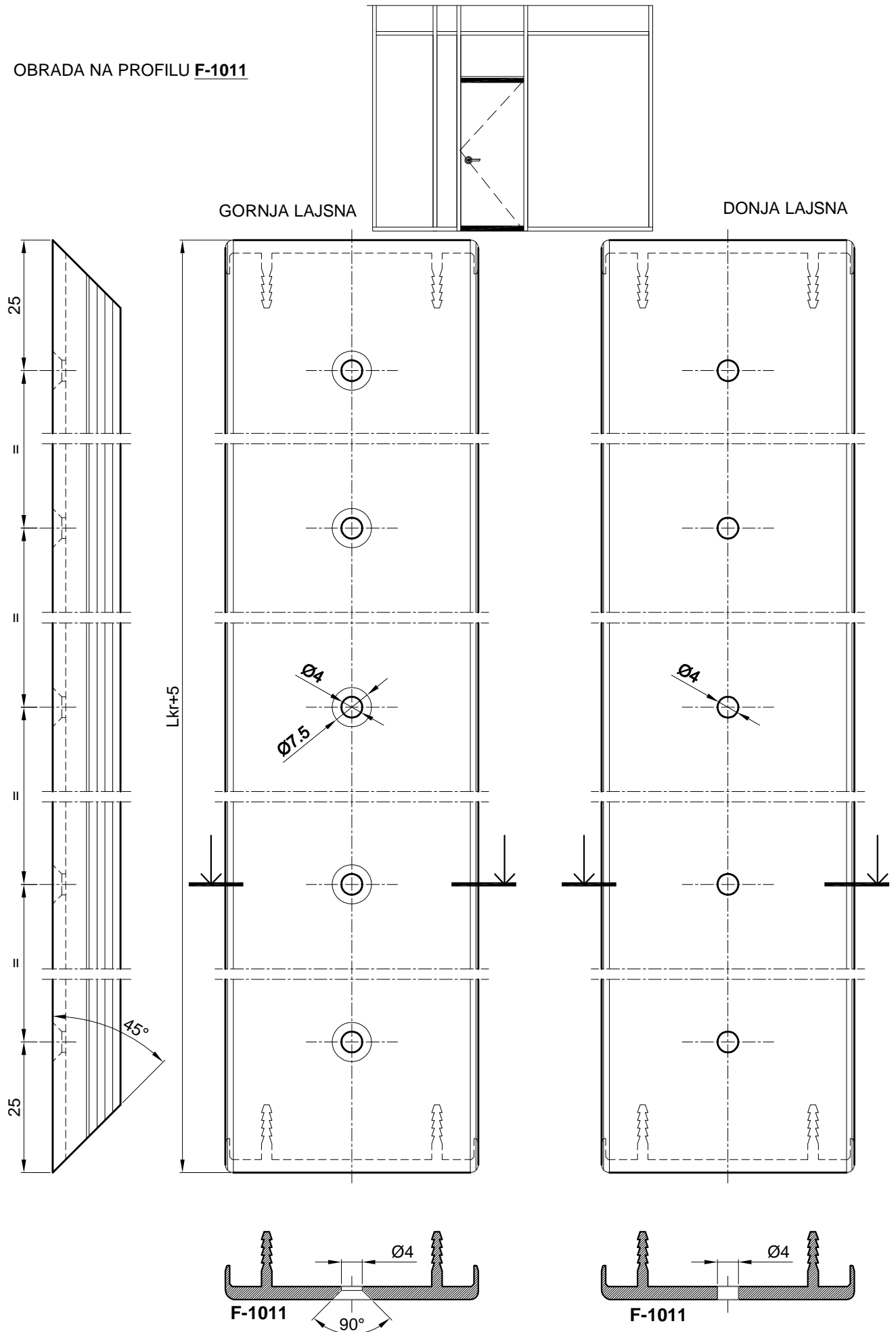
### UGRADNJA PREČKE-OBRADA ZA BRAVU

- Obrada za bravu Hoppe HCS-120.000
- Umetak za prihvat brave - u slučaju korištenja neprozirne ispune (umetak se radi kao prečka krila vrata od profila F-0201(30x60) a za veznike se koriste komadi art. SP01 i SP02).





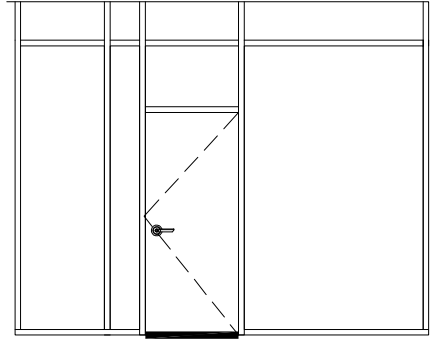
OBRADA NA PROFILU **F-1011**



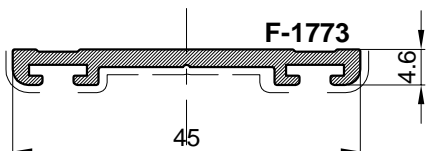
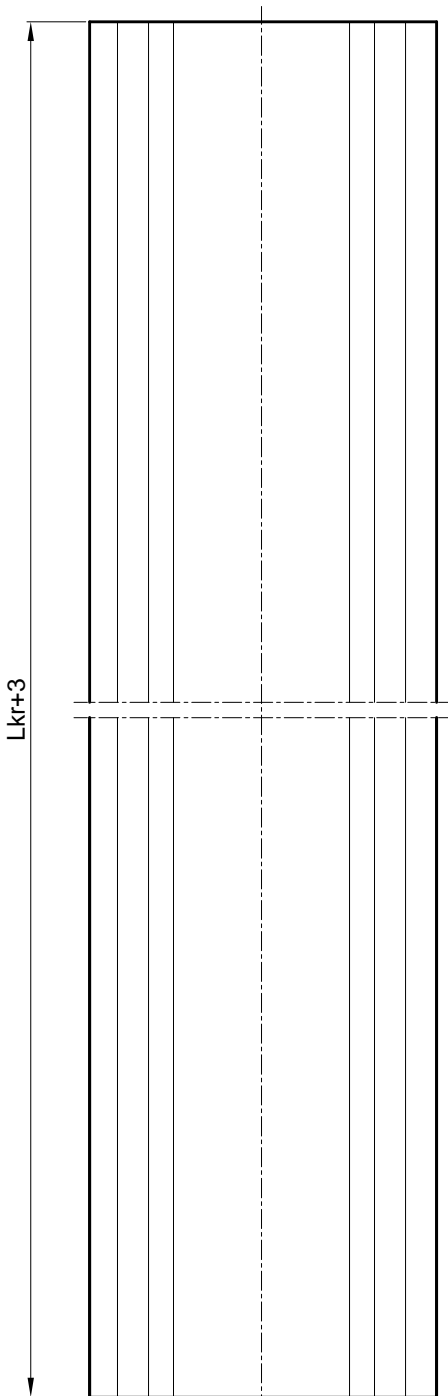


OBRADA NA PROFILU F-1773 - držač četkica

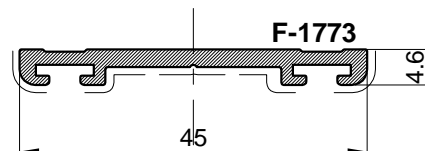
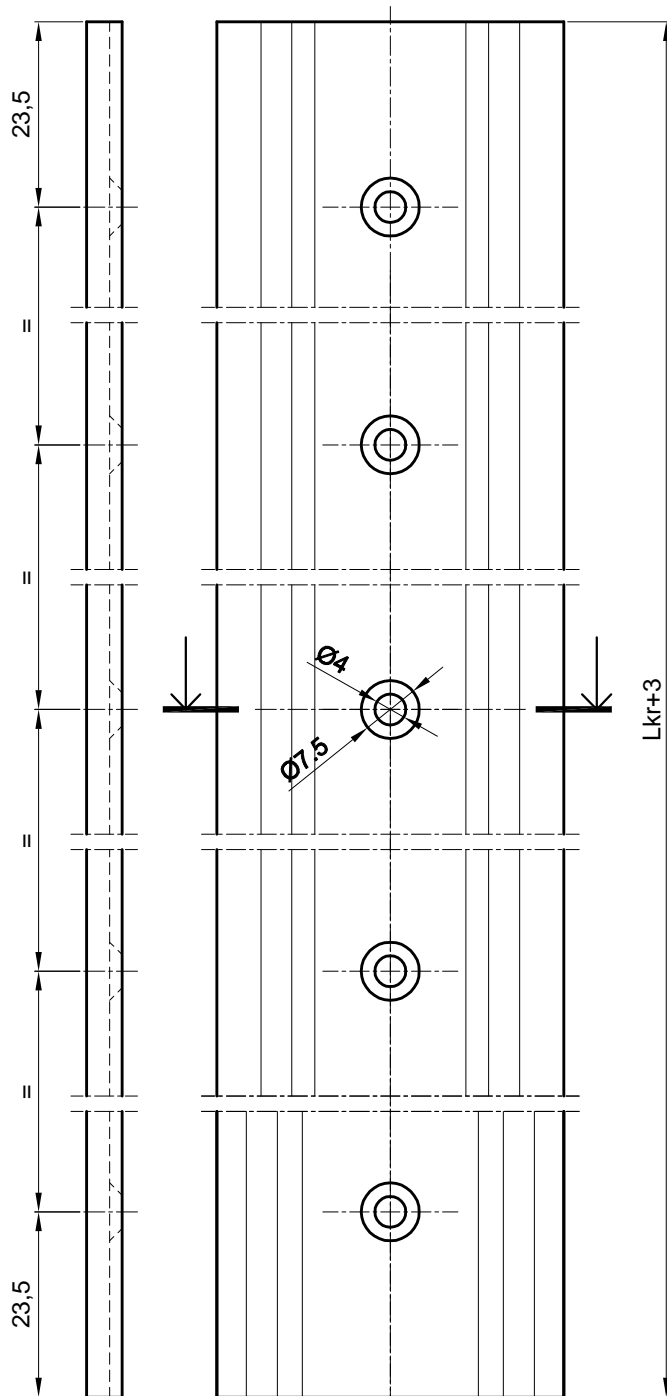
1. RASPILAVANJE
2. OBRADA ZA VIJKE



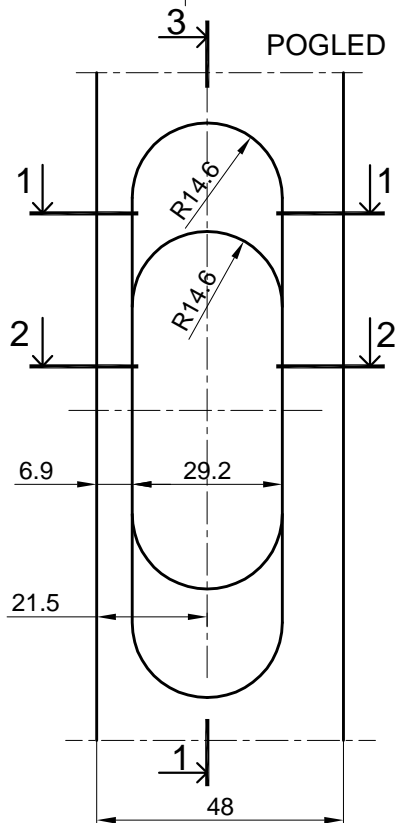
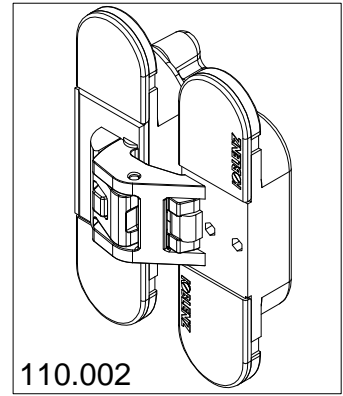
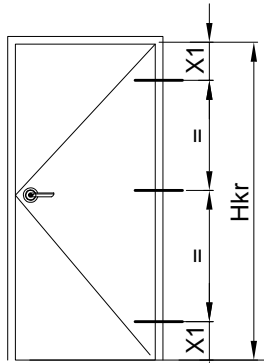
1. RASPILAVANJE



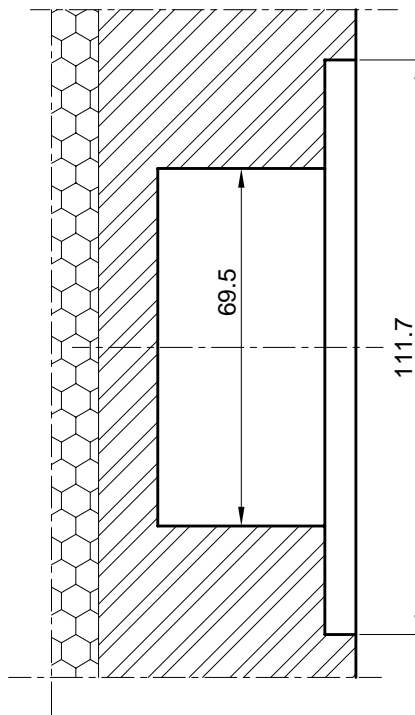
2. OBRADA ZA VIJKE



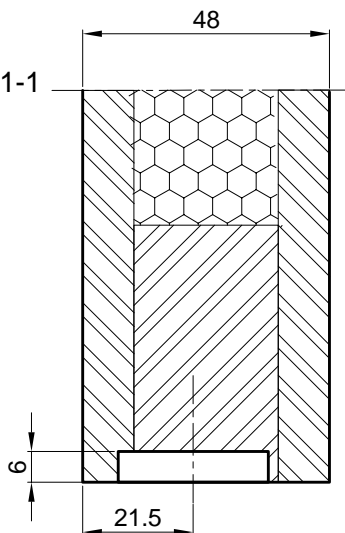
OBRADA PROFILA KRILA DRVENIH VRATA  
ZA PRIHVAT NEVIDLJIVIH BAGLAMA 110.002



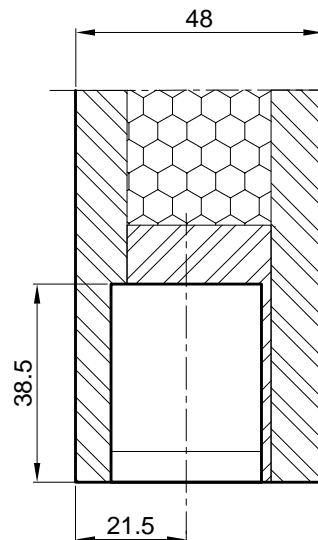
PRESJEK 3-3



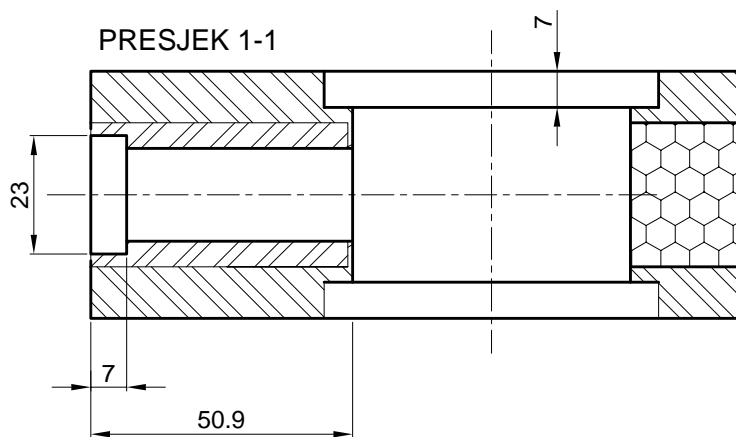
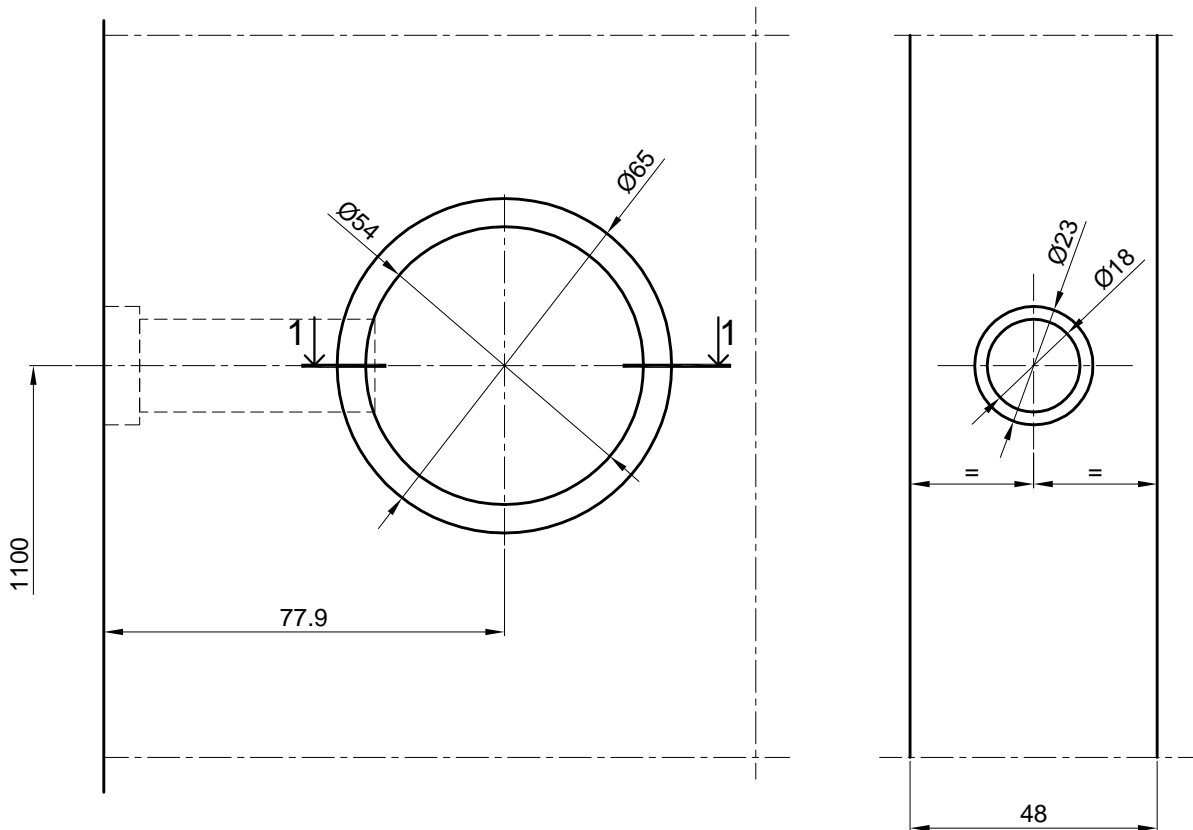
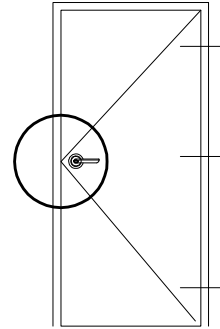
PRESJEK 1-1



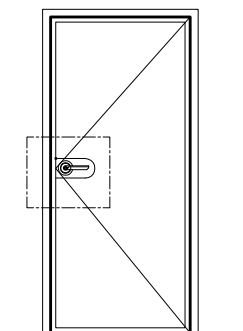
PRESJEK 2-2



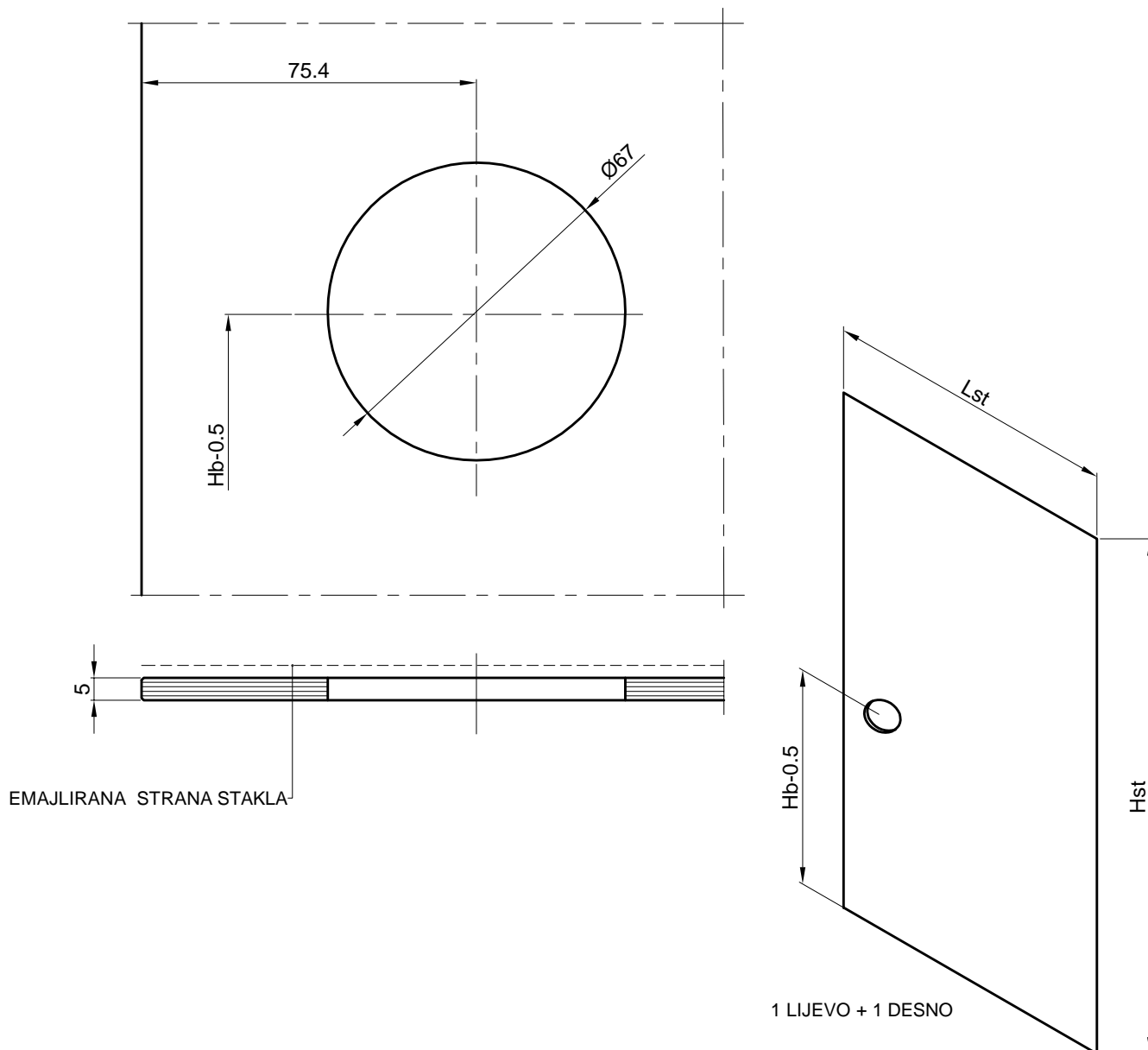
OBRADA PROFILA KRILA DRVENIH VRATA  
ZA PRIHVAT BRAVE Hoppe HCS-120.000

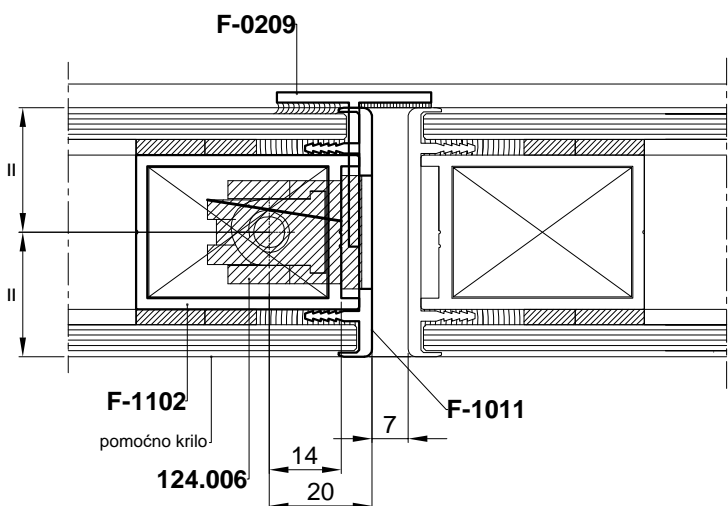
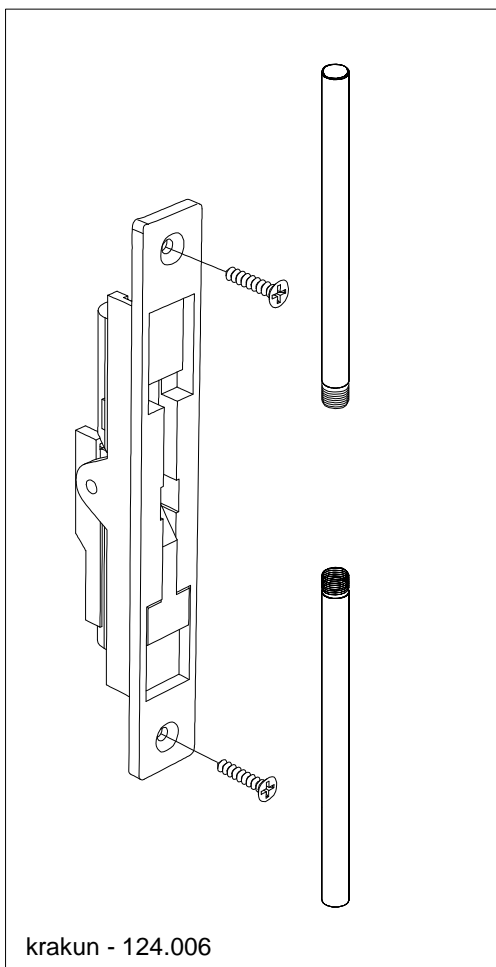
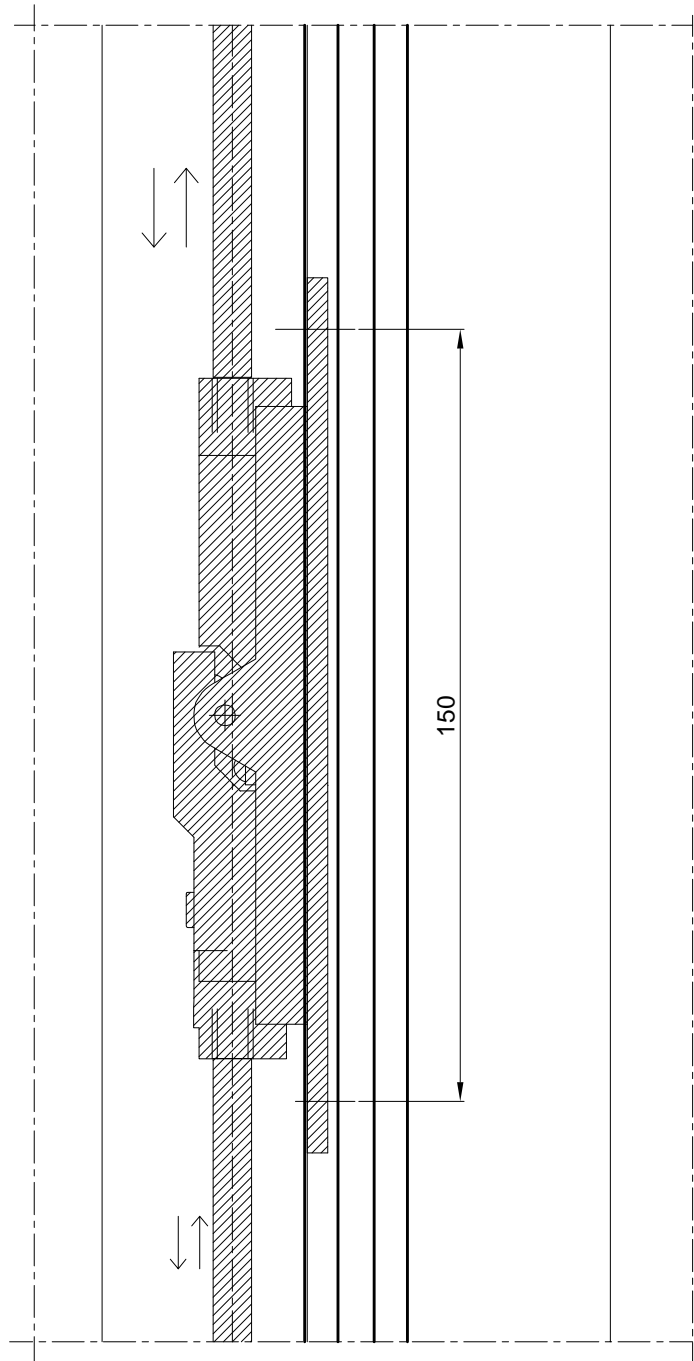
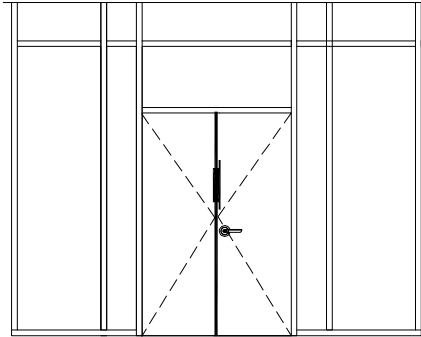


## OBRADA NA STAKLU ZA VRATA, ZA BRAVU HOOPE

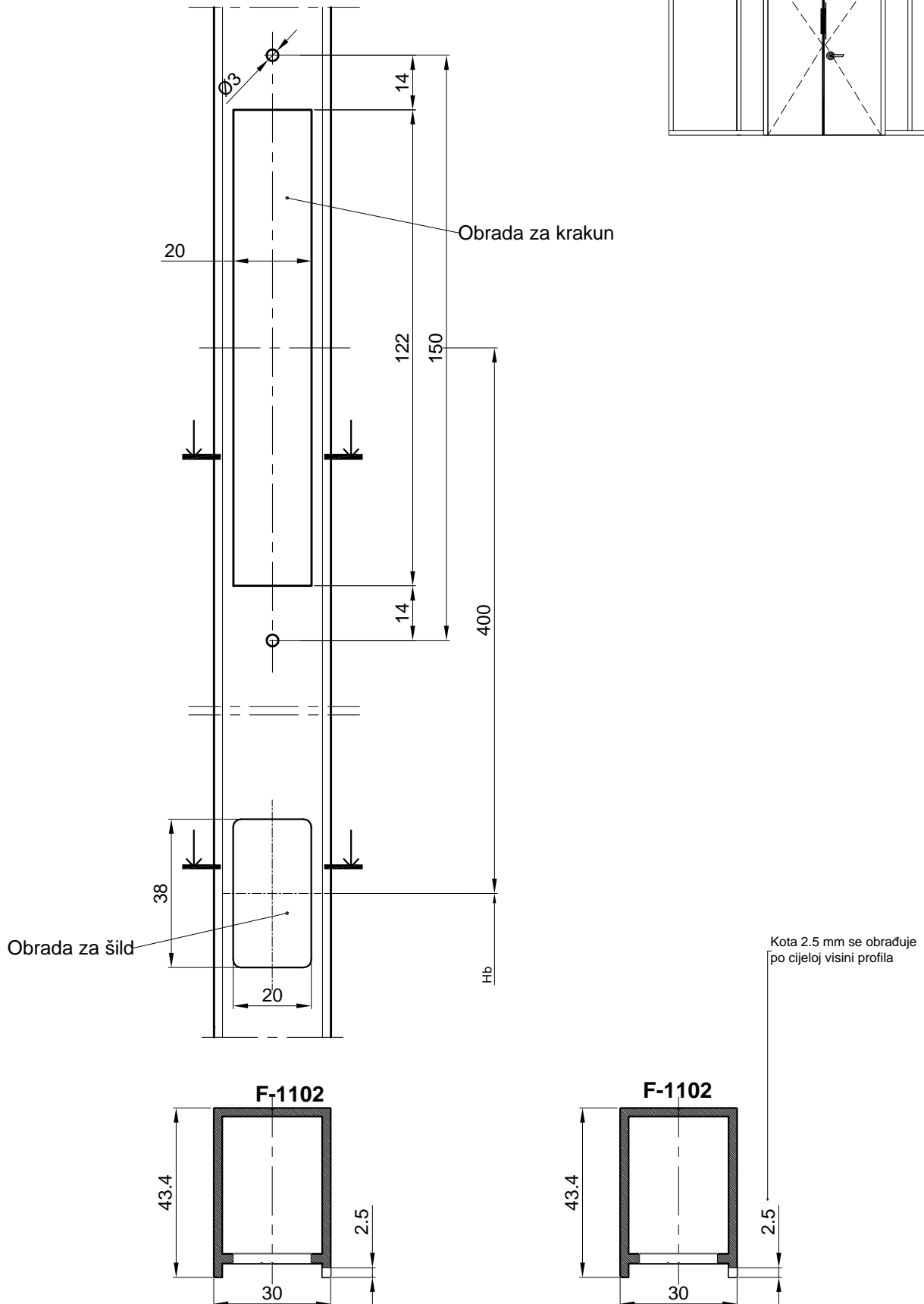
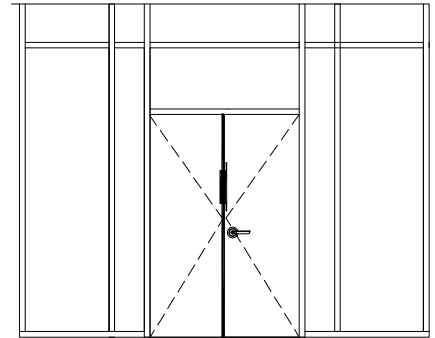


- Na staklu se radi obrada za bravu (rozetu)
- Staklo se emajlira (kali) da se sakrije rubna površina lijepljenja stakla i aluminija, a emajlirana strana stakla ide prema unutra radi mogućih oštećenja emajla
- Debljina stakla  $d=5$  mm
- Stakla su simetrična: lijevo i desno

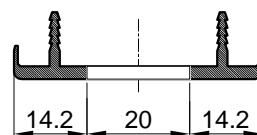
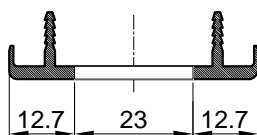
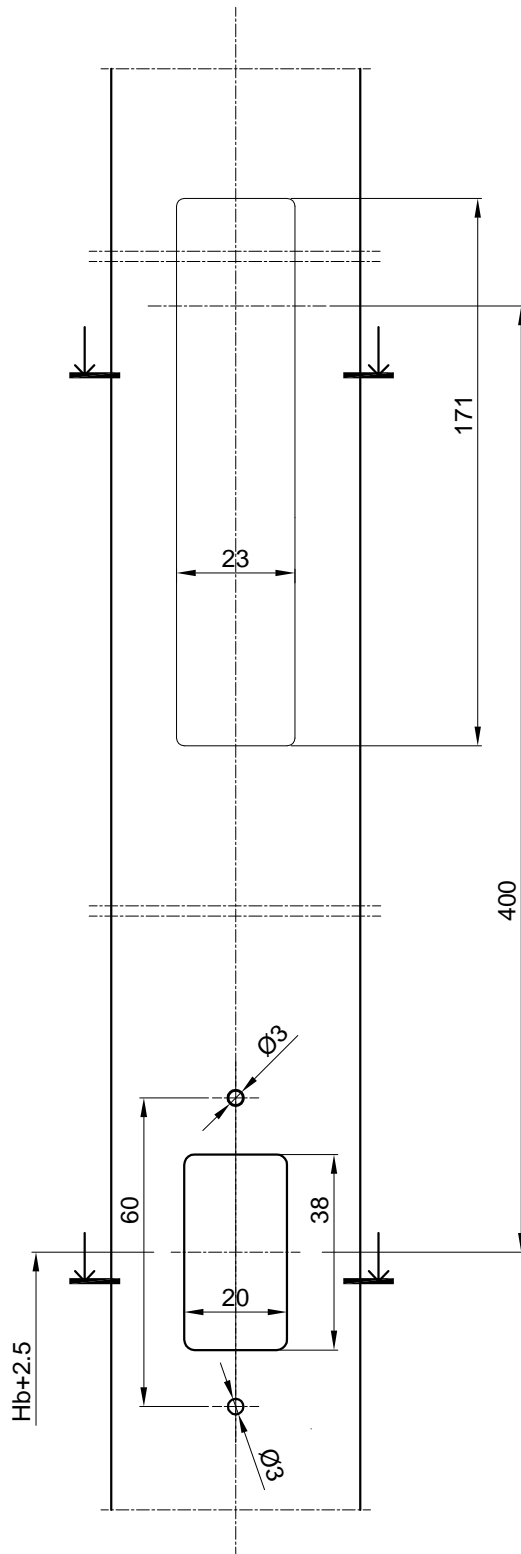
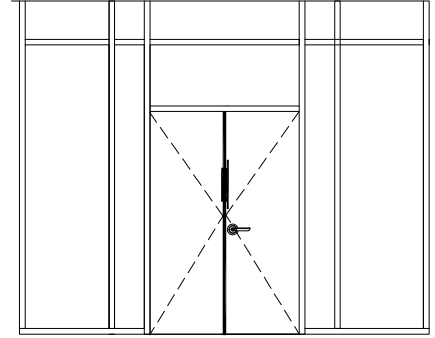


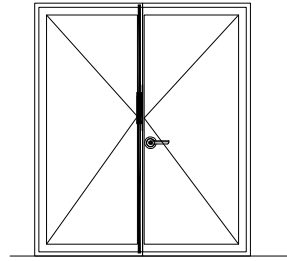
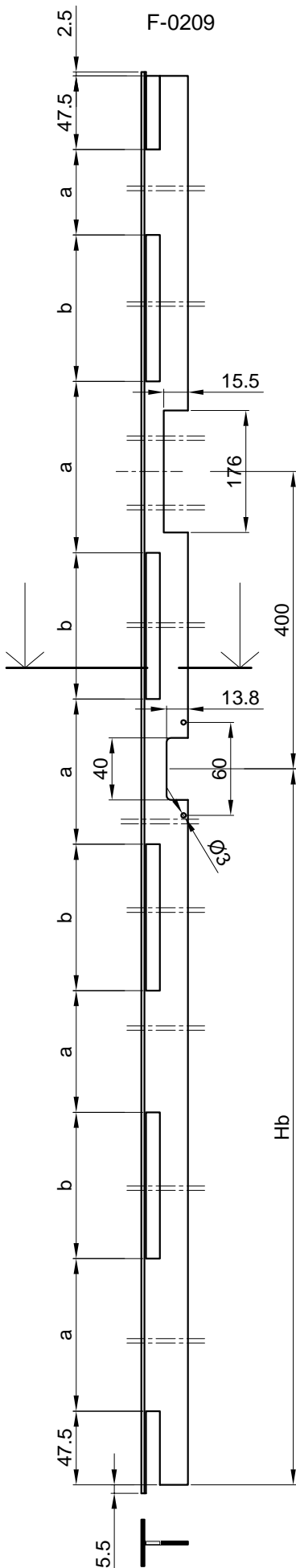


OBRADA PROFILA F-1102  
 -ZA ŠILD I KRAKUN KOD DVOKRILNIH VRATA NA POMOĆNOM KRILU



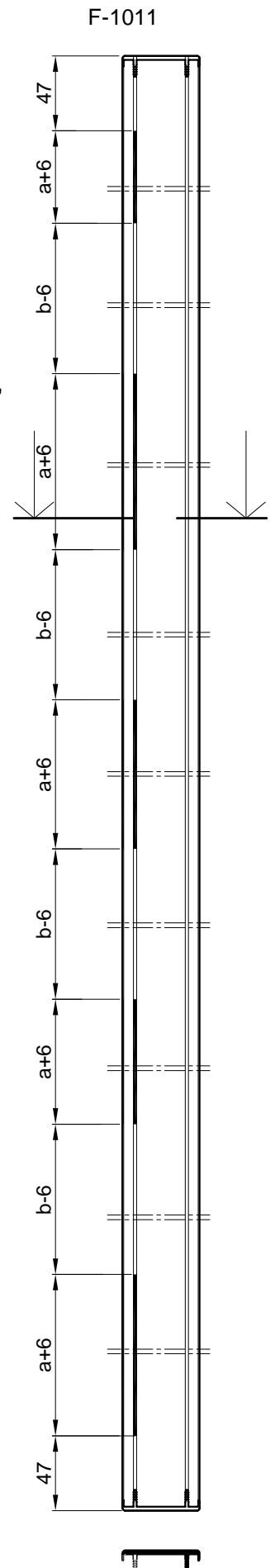
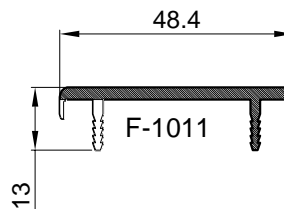
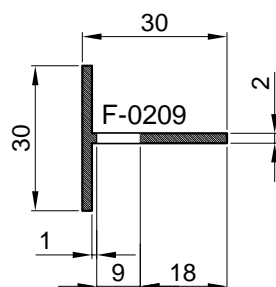
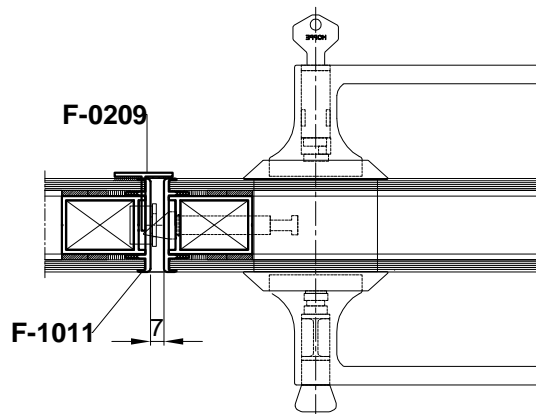
OBRADA PROFILA F-1011  
 -ZA ŠILD I KRAKUN KOD DVOKRILNIH VRATA NA POMOĆNOM KRILU





### OBRADA PROFILA F-0209 I F-1011

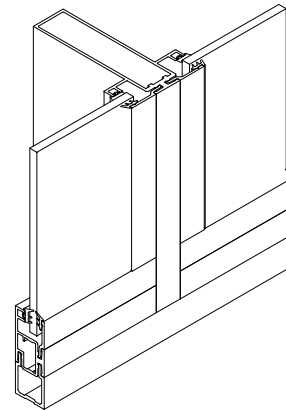
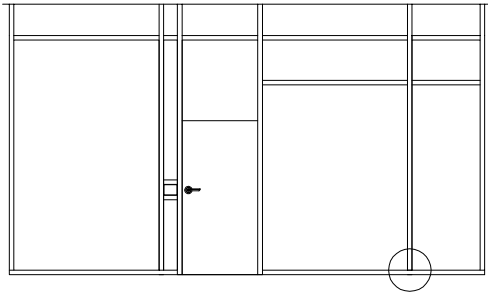
- Za dvokrilna vrata - pomoćno krilo
- Obradeni profili ulaze jedan u drugi po sistemu "češalj"



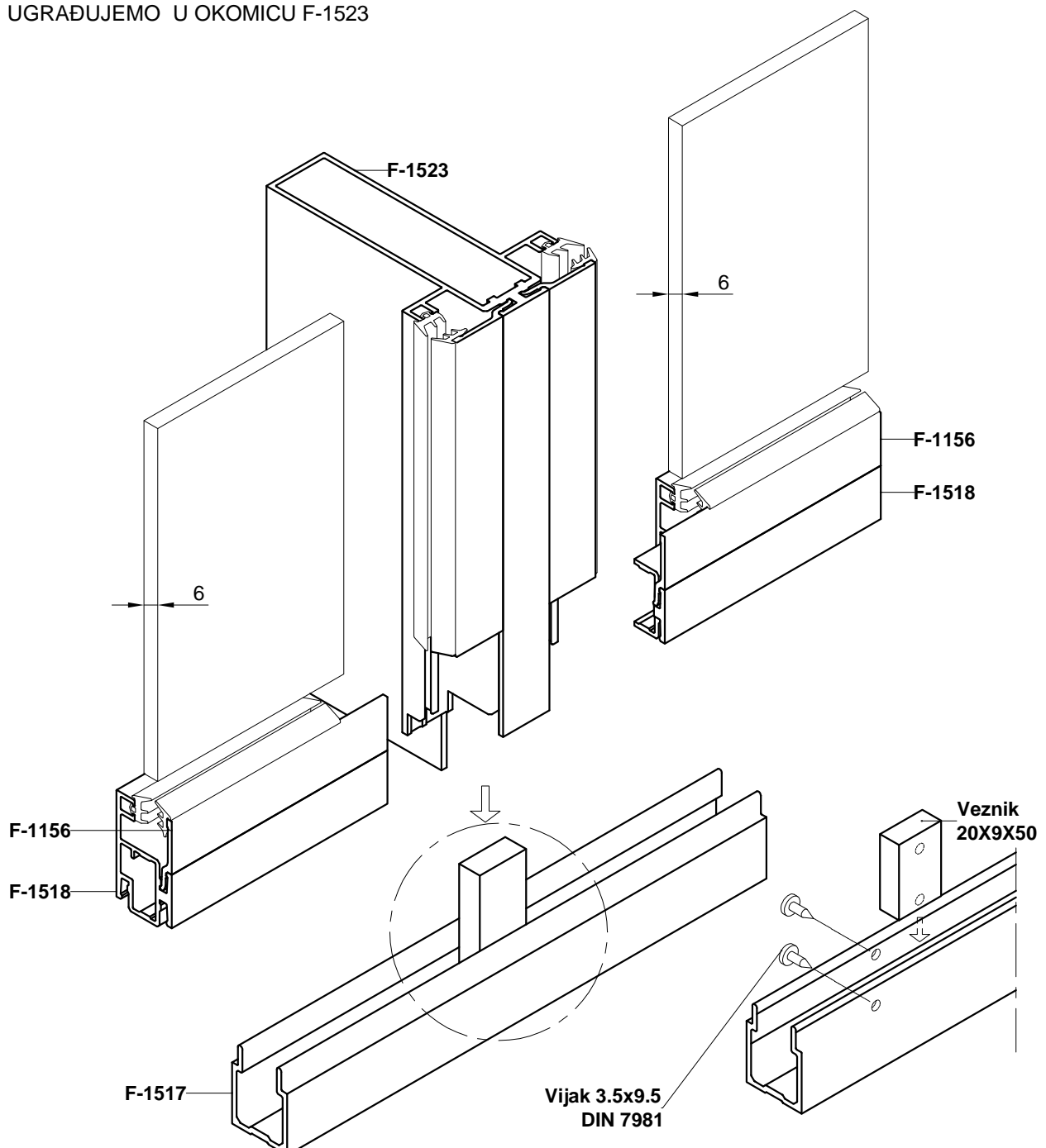


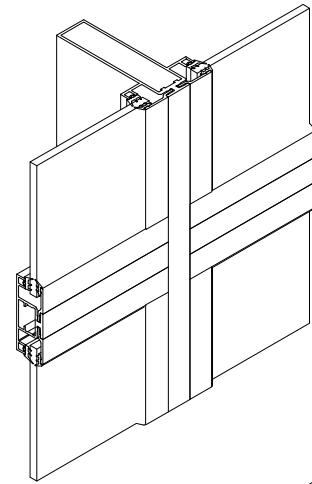
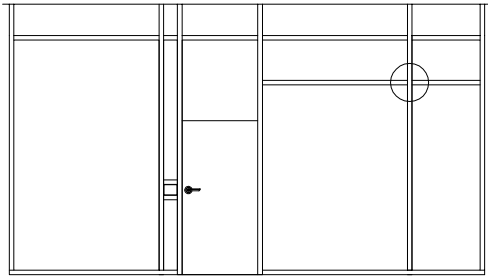
## Obrada i montaža za prihvat jednostrukog stakla



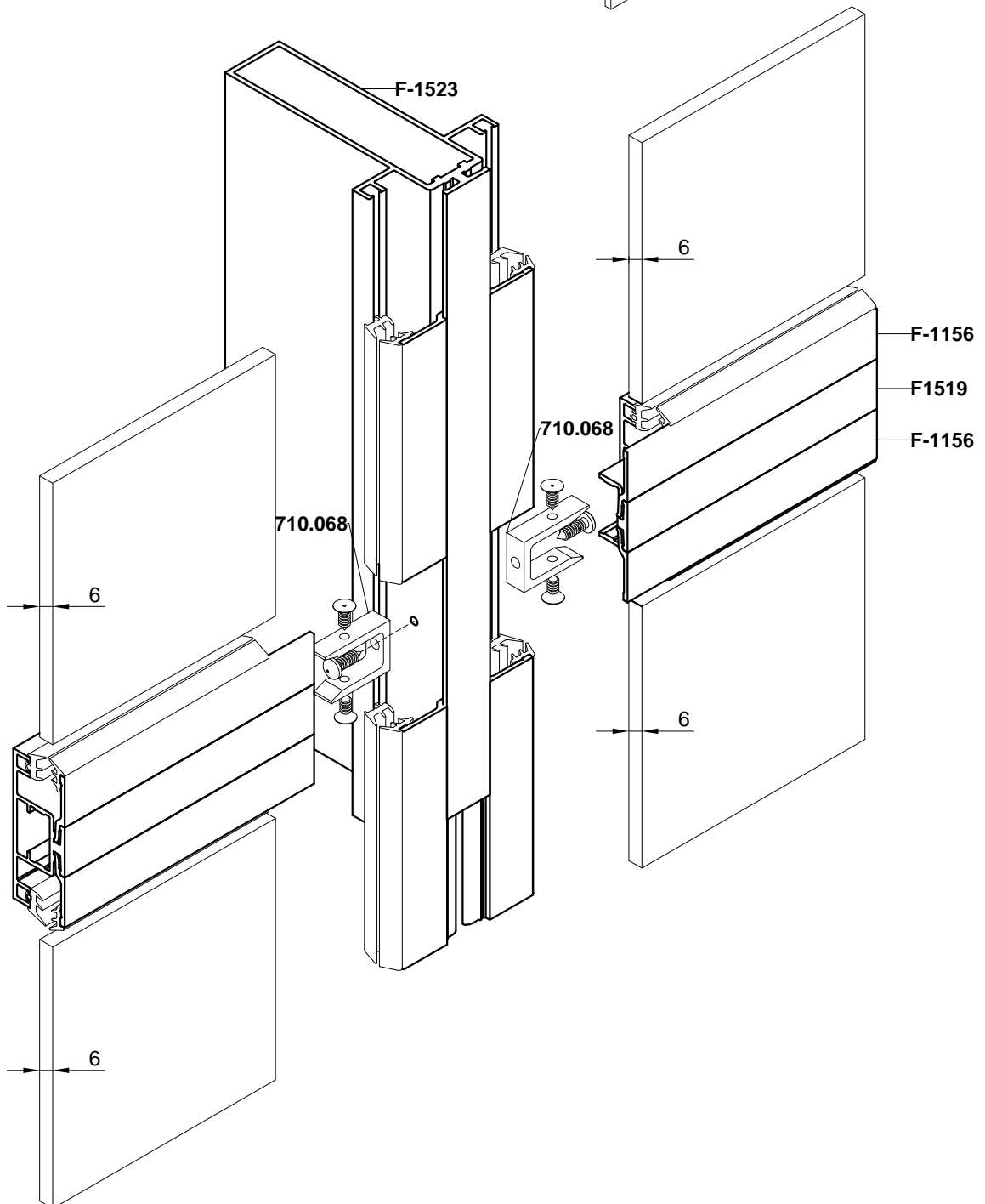


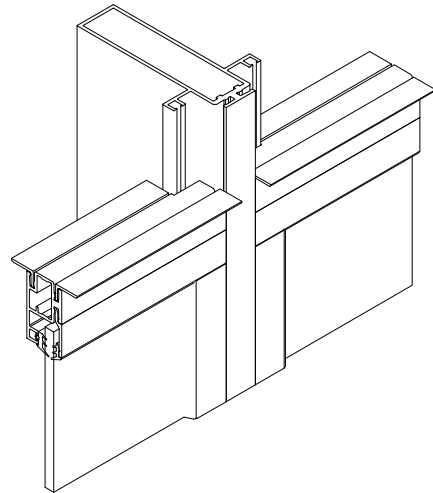
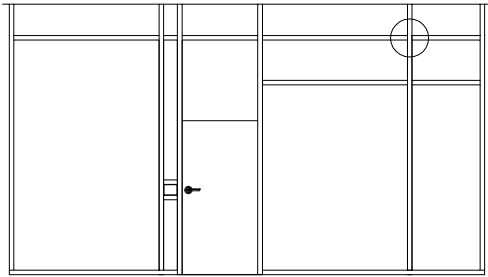
- POČETNI PROFIL F-1517 FIKSIRAMO U POD
- NA PROFIL F-1517 POSTAVLJAMO VEZNIK
- OKOMICU F-1523 POSTAVLJAMO PREKO VEZNIKA U PODNI PROFIL
- DONJI PREČKU PREGRADE UGRAĐUJEMO U OKOMICU F-1523



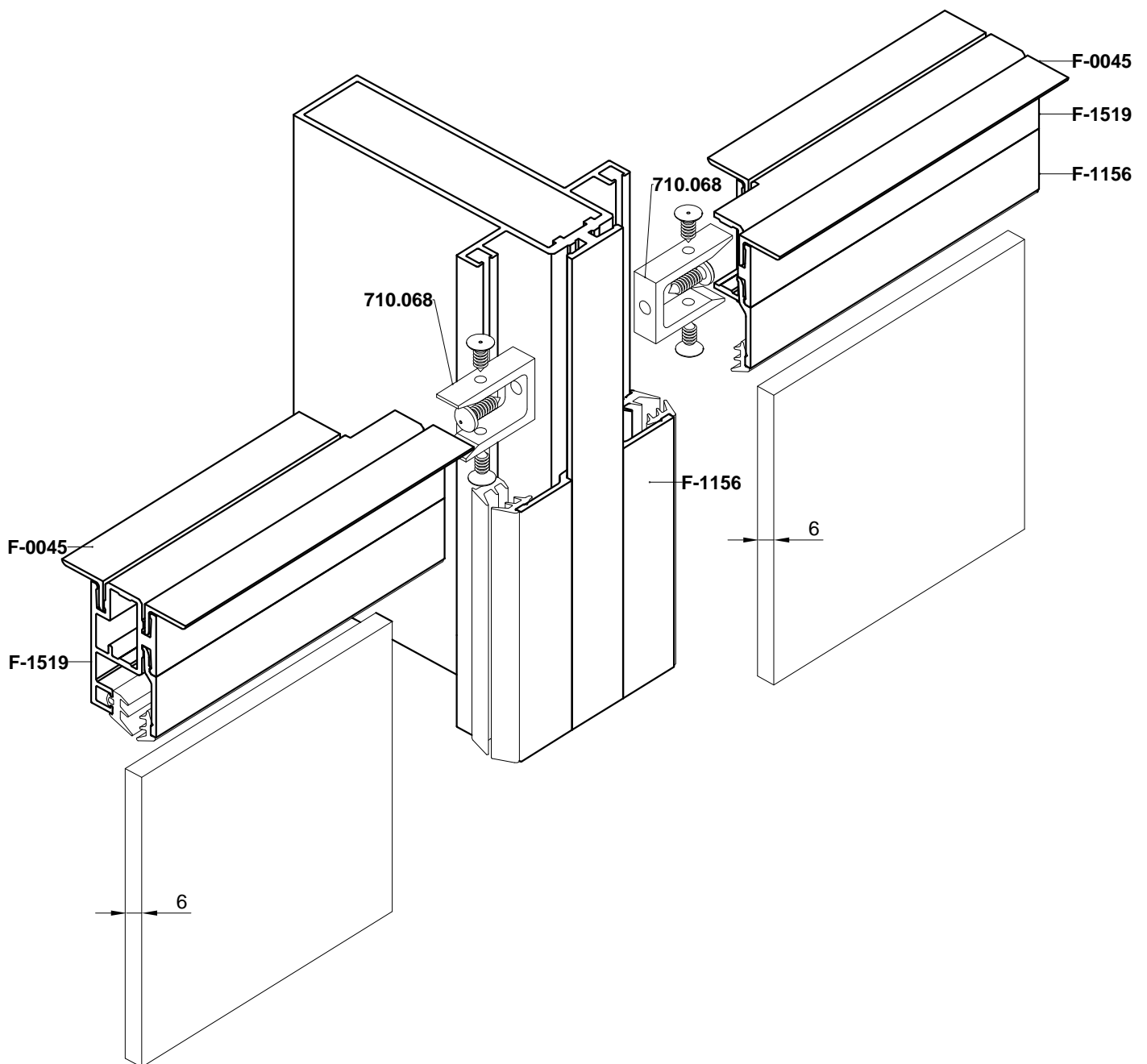


-SREDNJI PREČKU PREGRADE  
UGRAĐUJEMO U OKOMICU F-1523

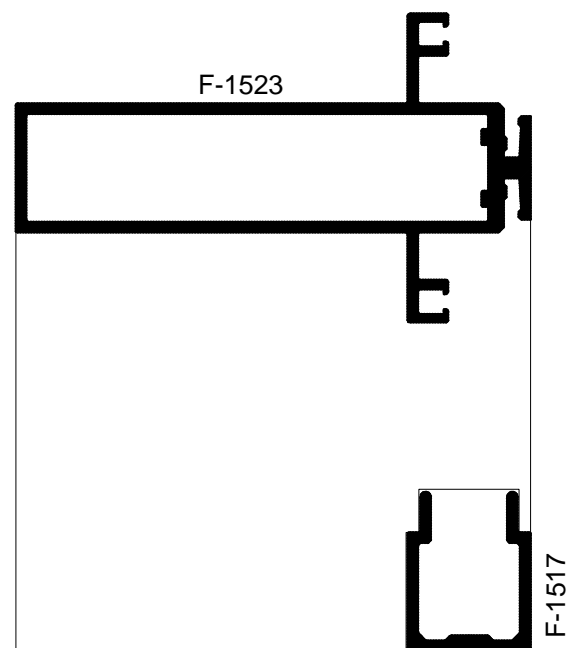
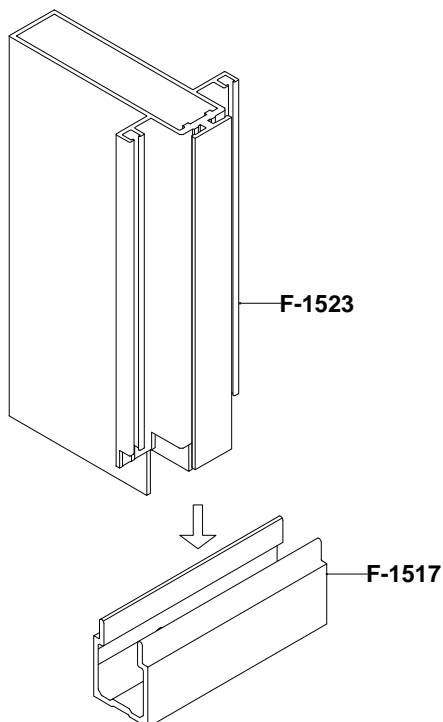
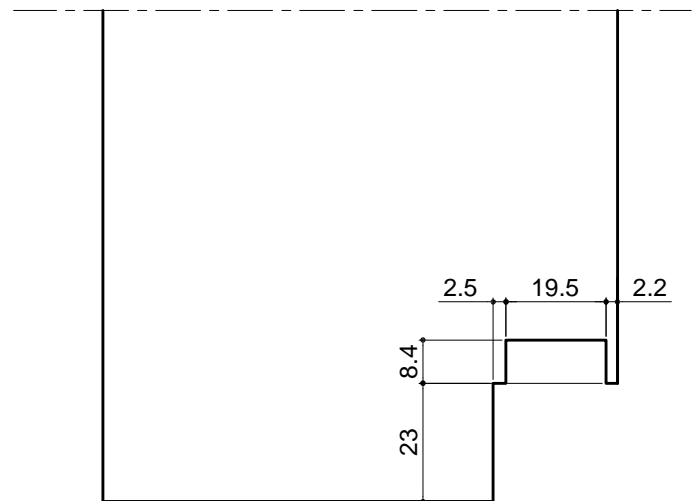
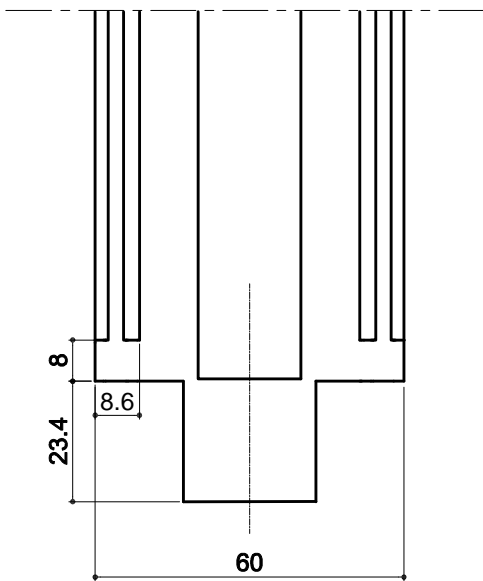
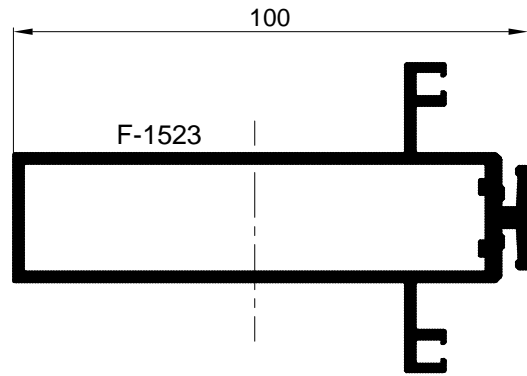




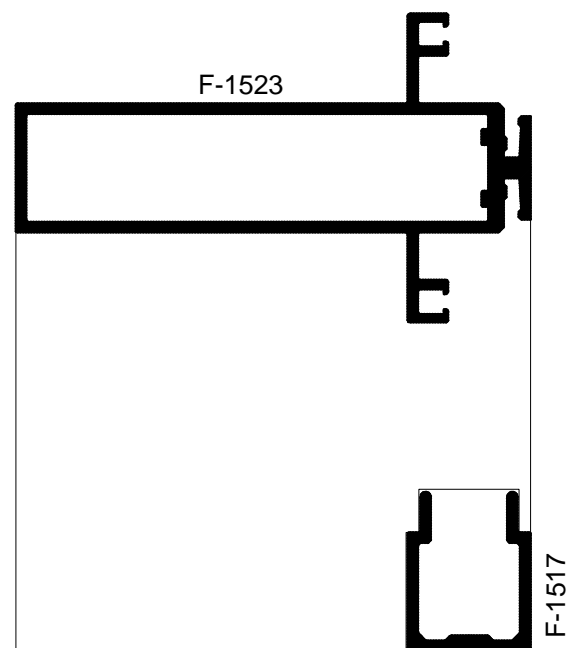
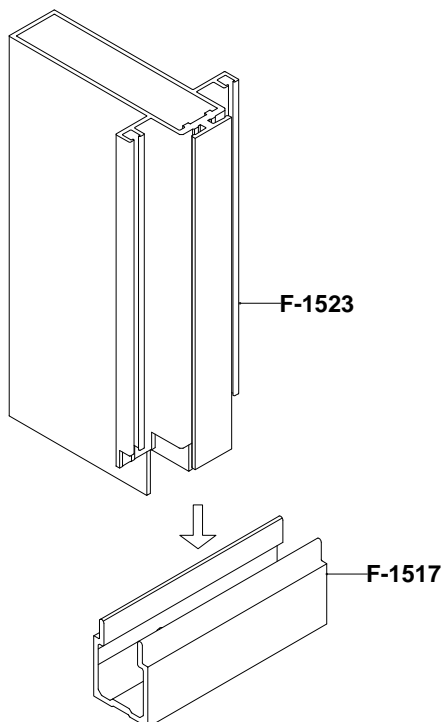
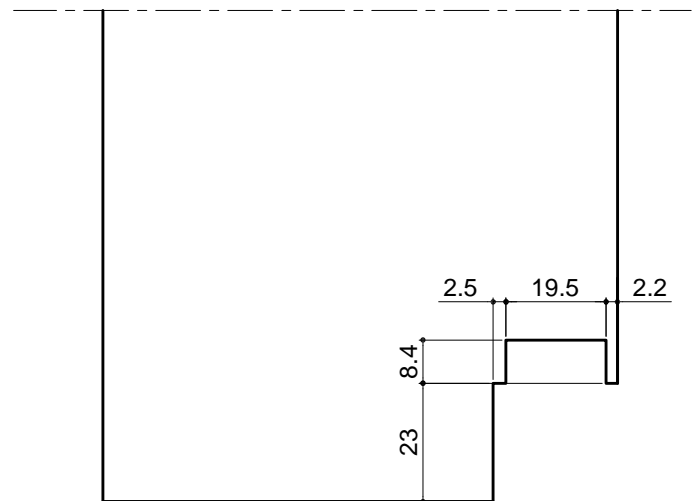
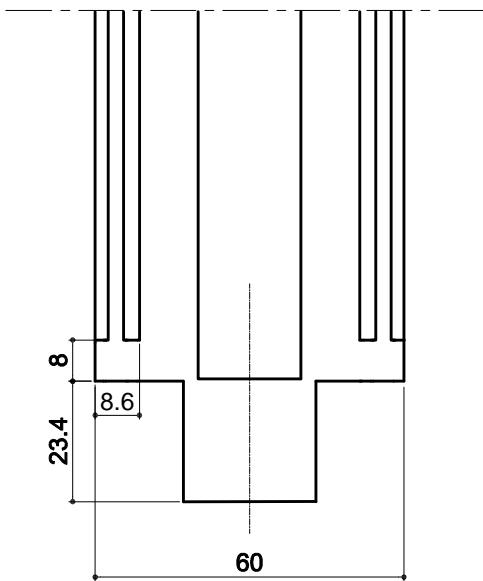
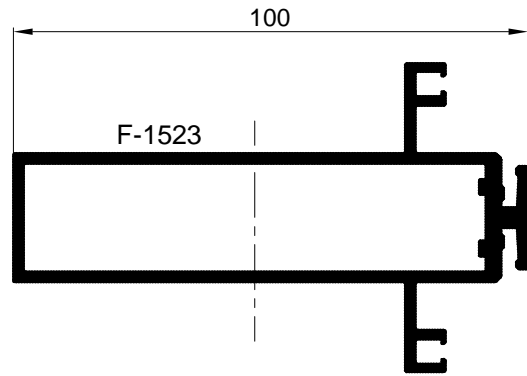
-GORNJI PREČKU PREGRADE  
UGRAĐUJEMO U OKOMICU F-1523



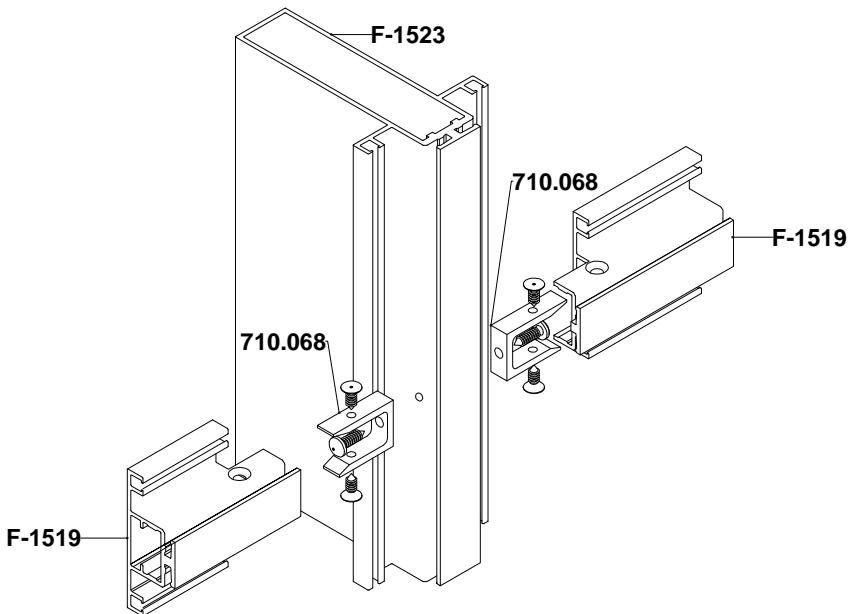
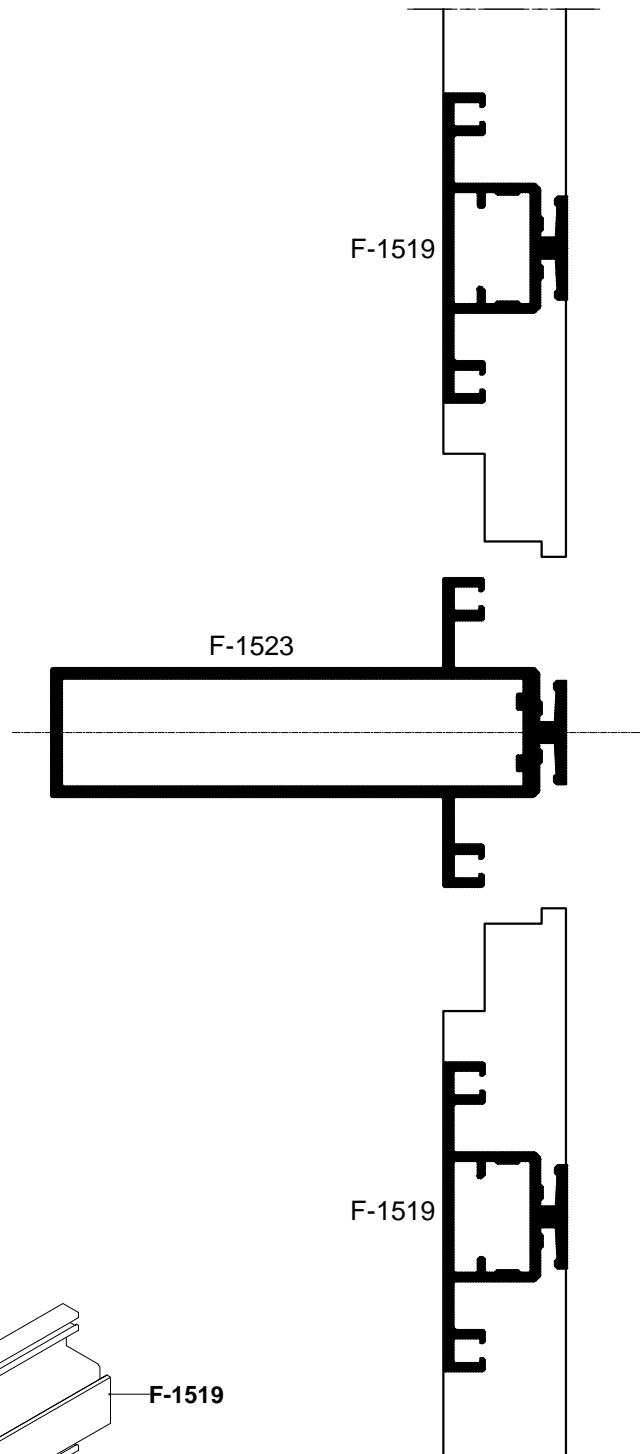
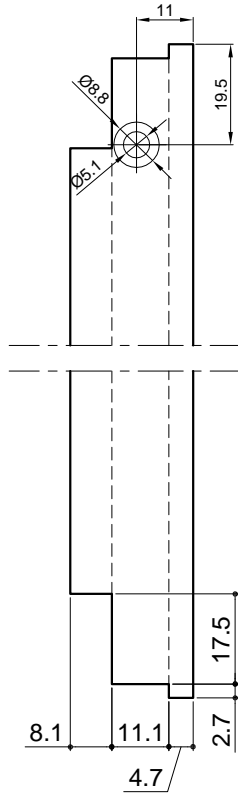
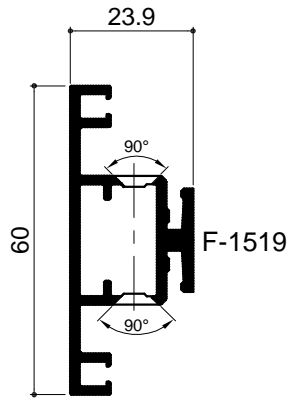
OBRADA PROFILA F-1523 PREMA  
 PROFILU F-1517  
 -OBRADU RADITI SNO POM GLODALA



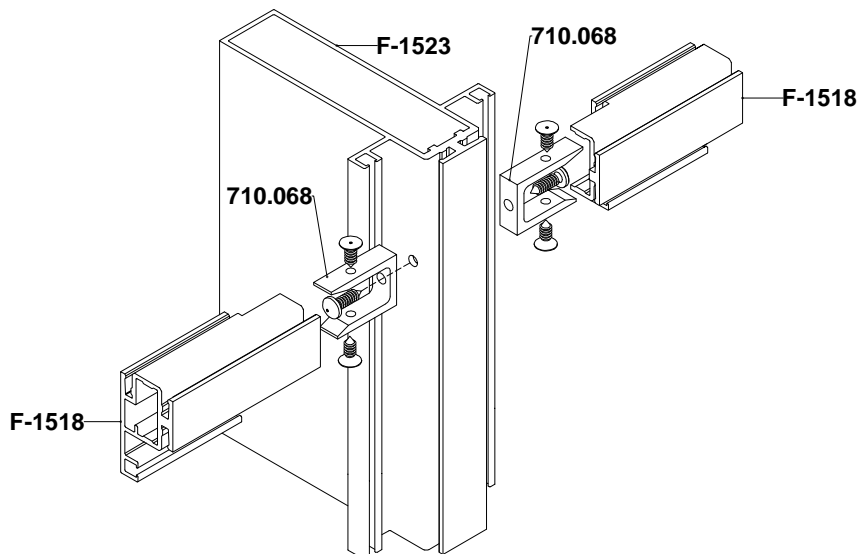
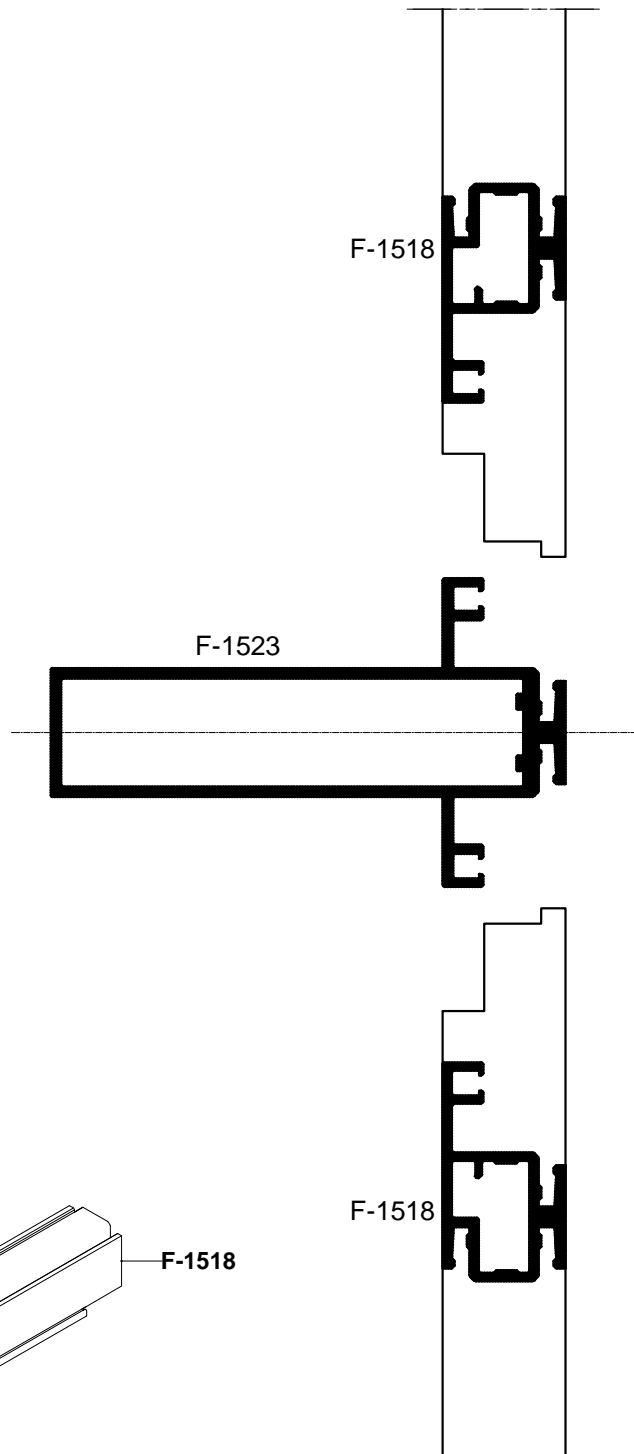
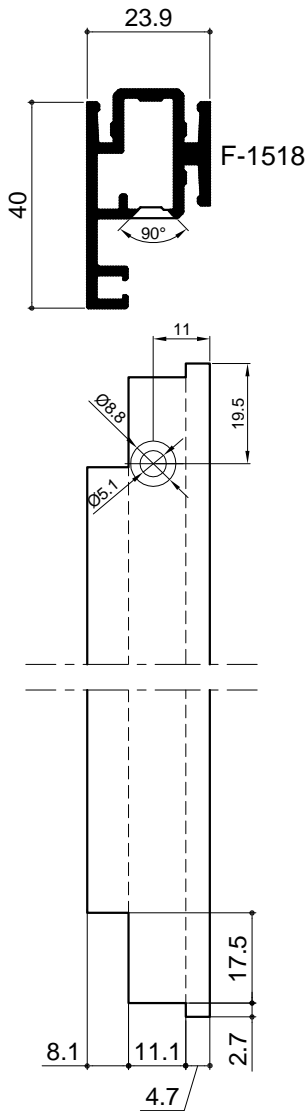
OBRADA PROFILA F-1523 PREMA  
 PROFILU F-1517  
 -OBRADU RADITI SNO POM GLODALA



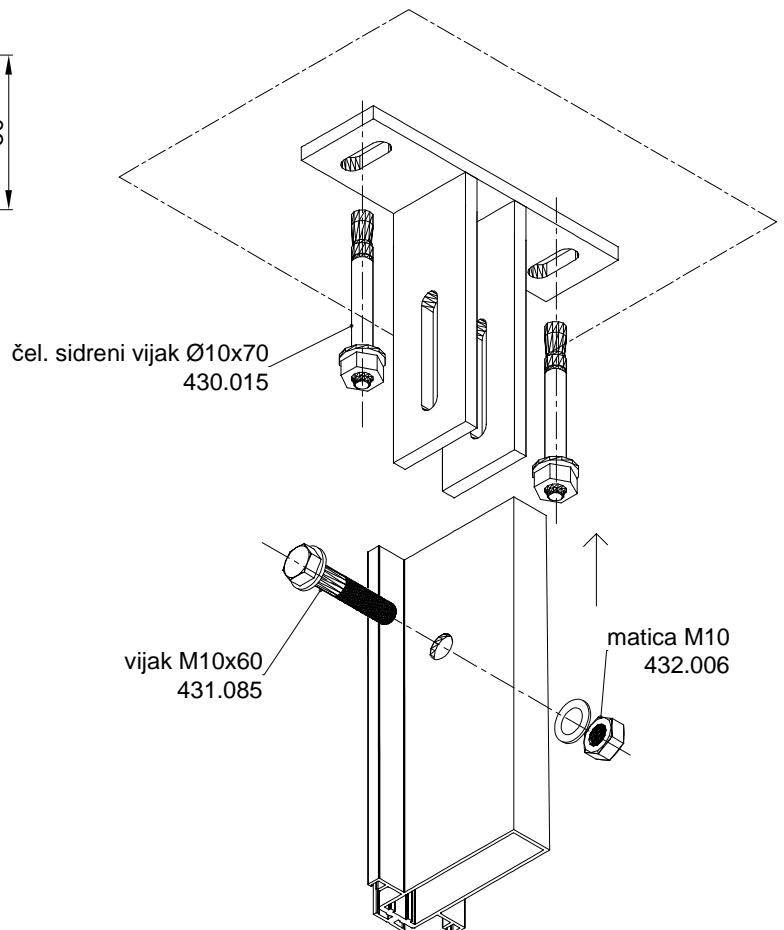
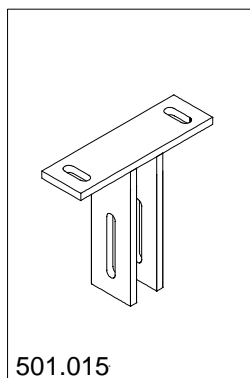
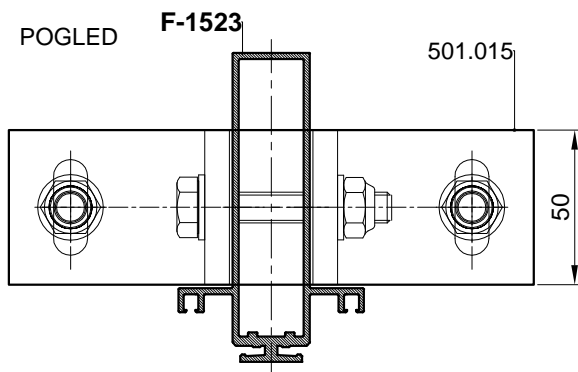
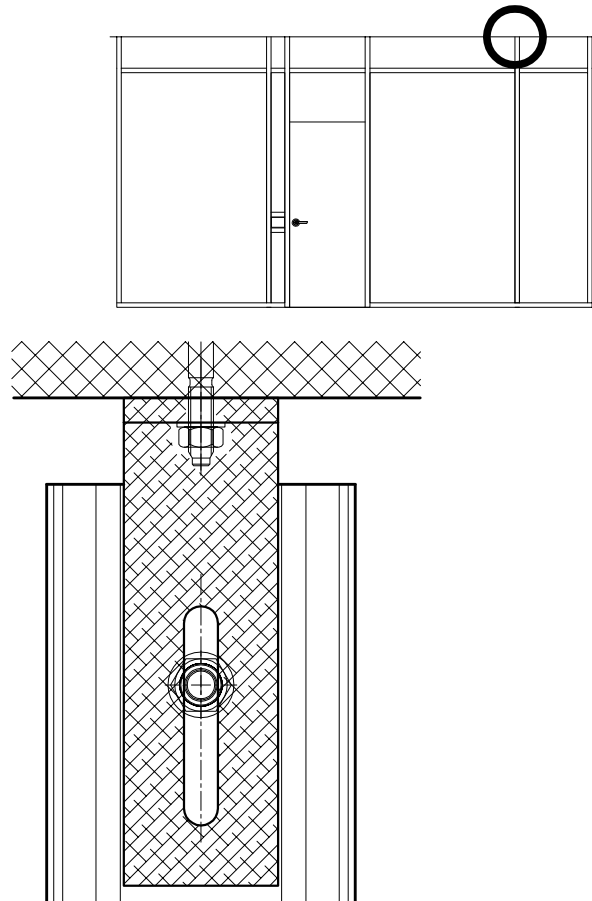
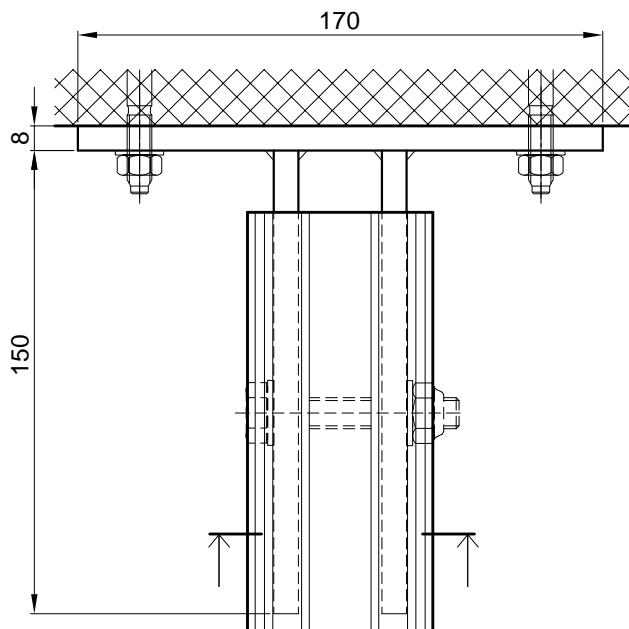
OBRADA PROFILA F-1518 PREMA  
PROFILU F-1523 OBRADU RADITI SNO POM  
GLODALA



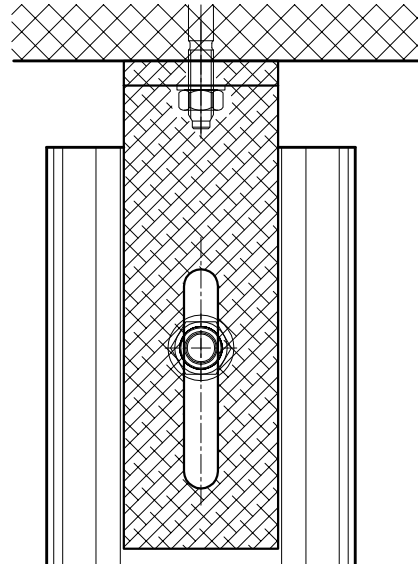
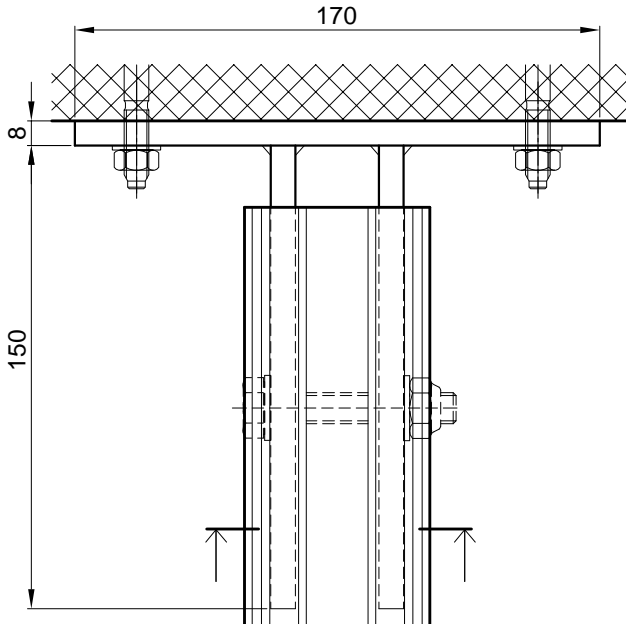
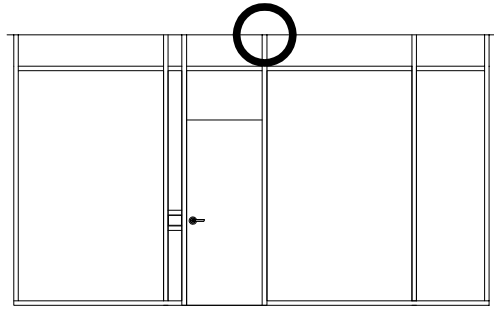
OBRADA PROFILA F-1519 PREMA  
 PROFILU F-1523 OBRADU RADITI SNO POM  
 GLODALA  
 GL-1 PREGRADE



### SIDRENJE PREGRADE U STROPU



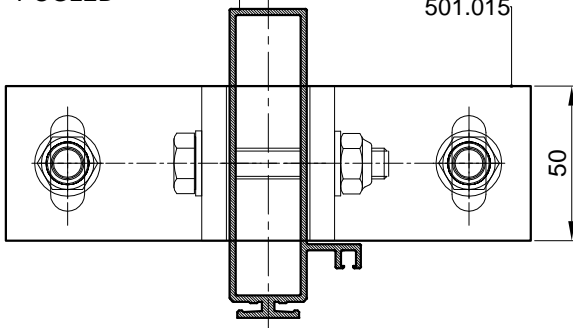
### SIDRENJE PREGRADE U STROPU



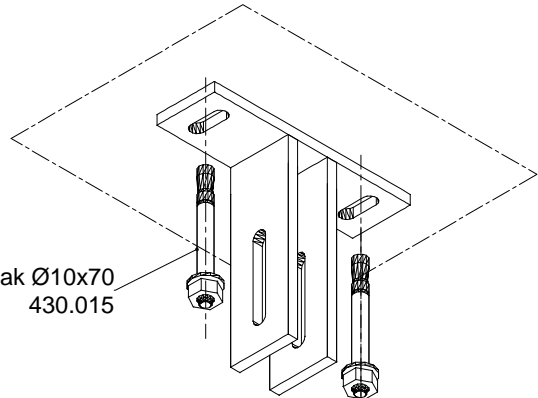
POGLED

F-1525

501.015

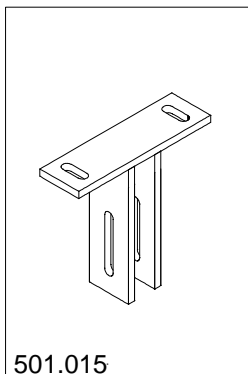


čel. sidreni vijak Ø10x70  
430.015



vijak M10x60  
431.085

matica M10  
432.006



501.015

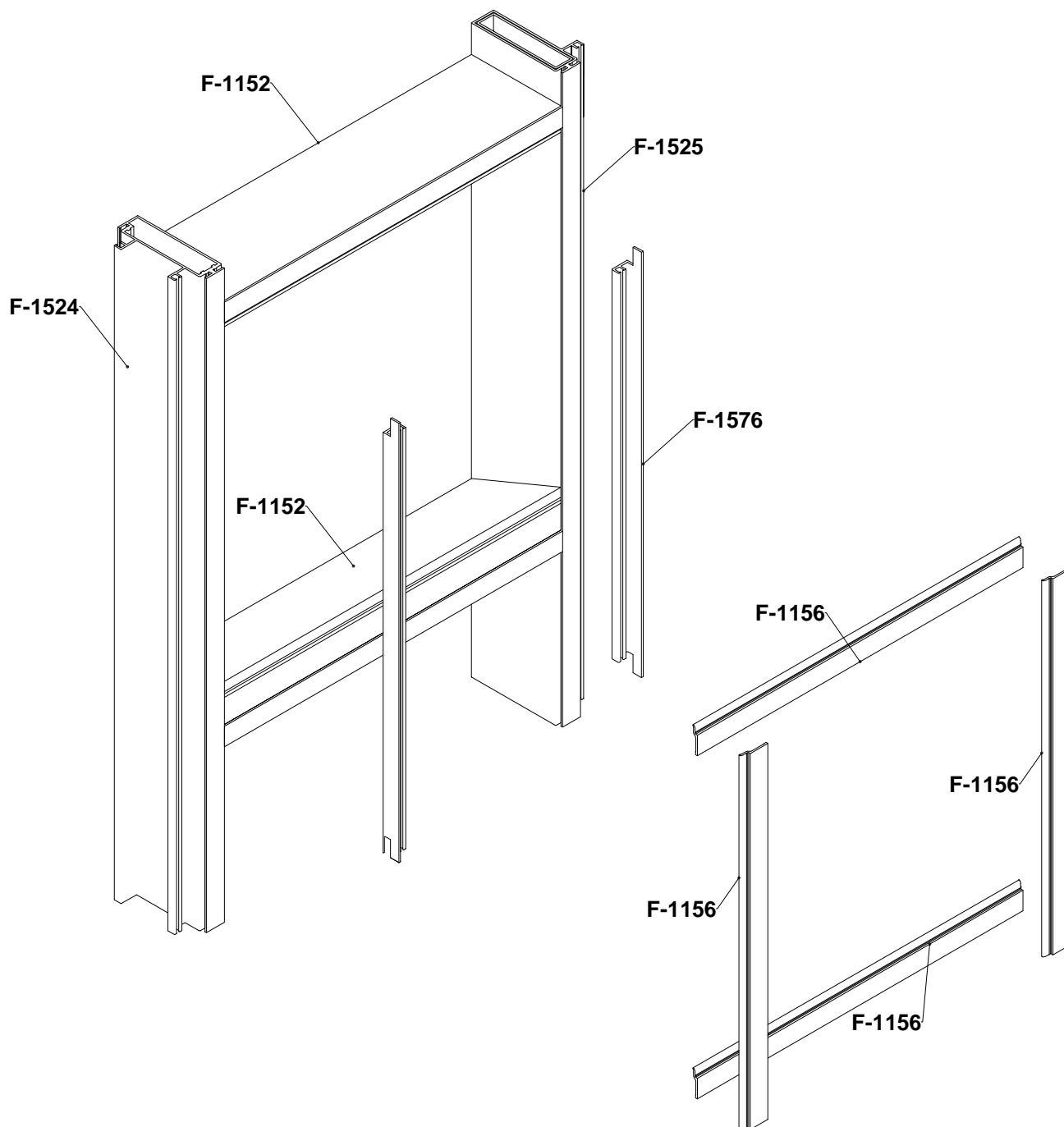
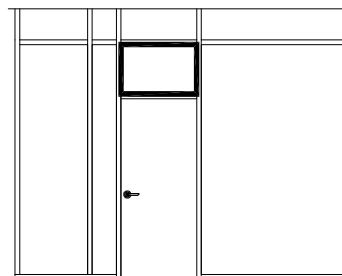
Ojačanje

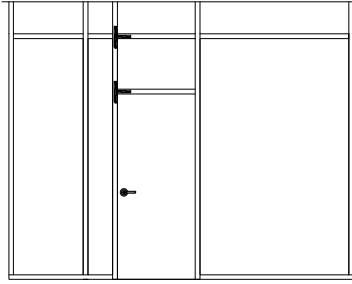
Čel. pocinčani profil 90X20  
Umeće se u profil okomice uz vrata F-1525  
na mjestu brave i baglame  
Čel. profil ide od poda do stropa  
te se na njemu radi obrada za M vijak

čel. pocinčani  
profil 90x20

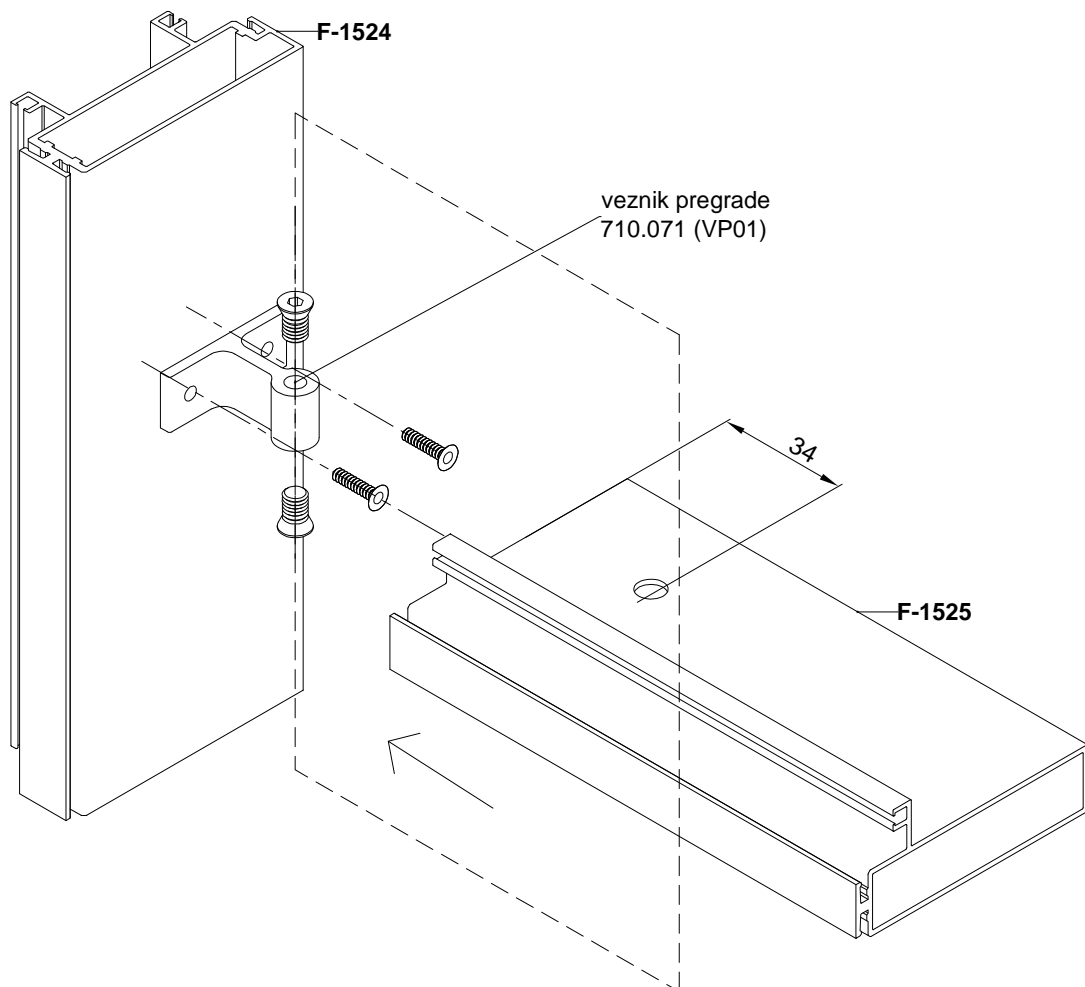
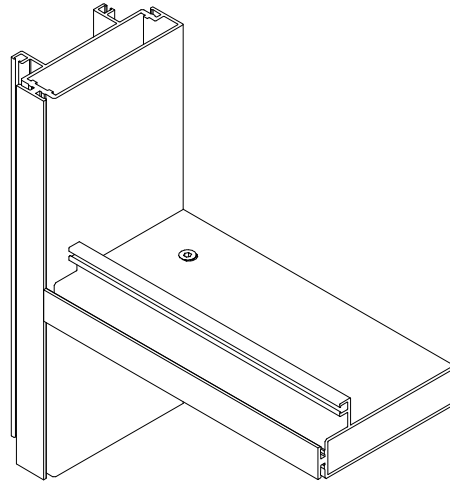
### NADSVIJETLO VRATA-UGRADNJA ISPUNE -REDOSLIJED UGRADNJE

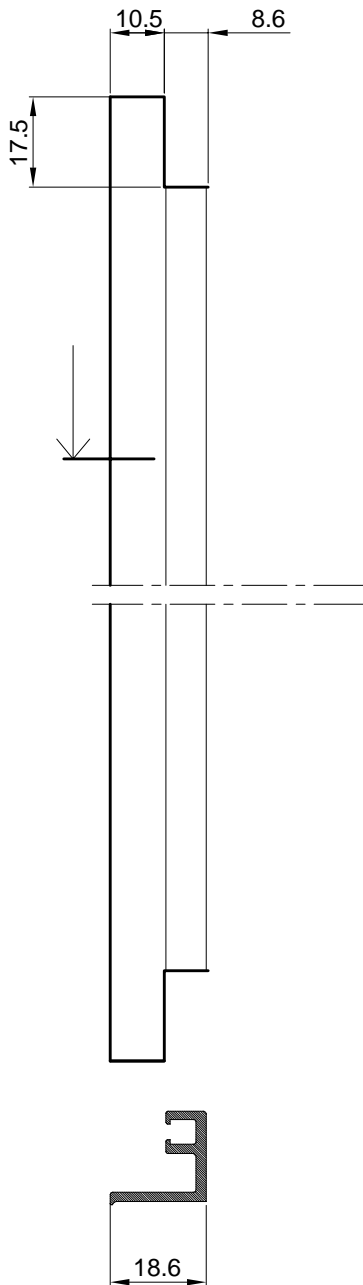
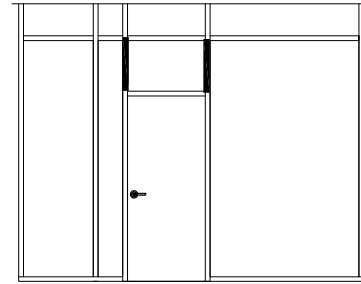
1. Ugradnja okomitih umetaka od profila F-1576 poz.1
2. Ugradnja ispune
3. Ugradnja vodoravnih lajsni F-1156 poz.2
4. Ugradnj okomitih lajsni F-1156 poz.3



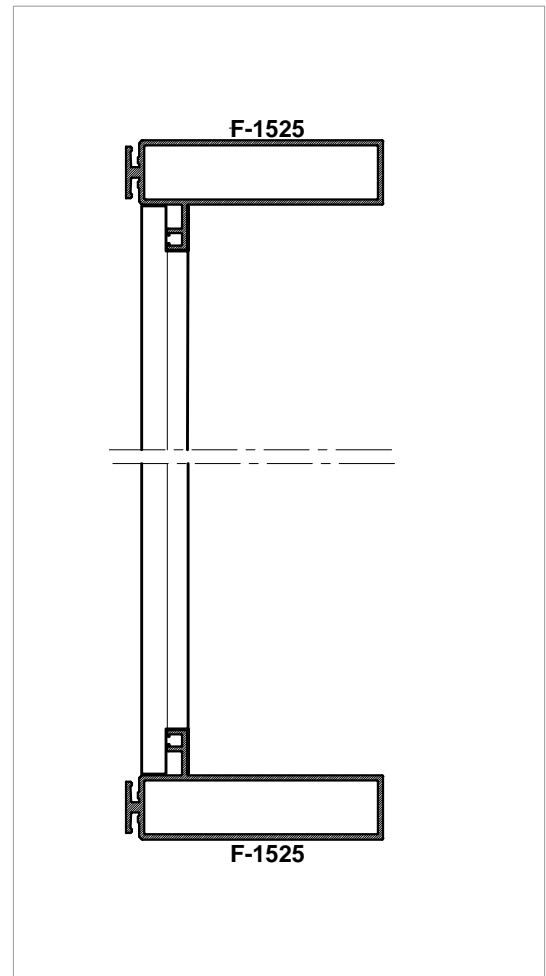


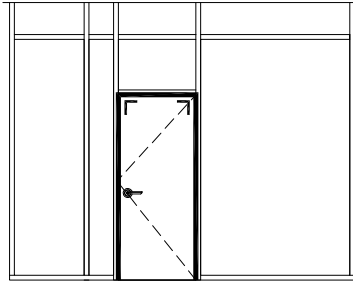
### DETALJI SPAJANJA PREGRADE





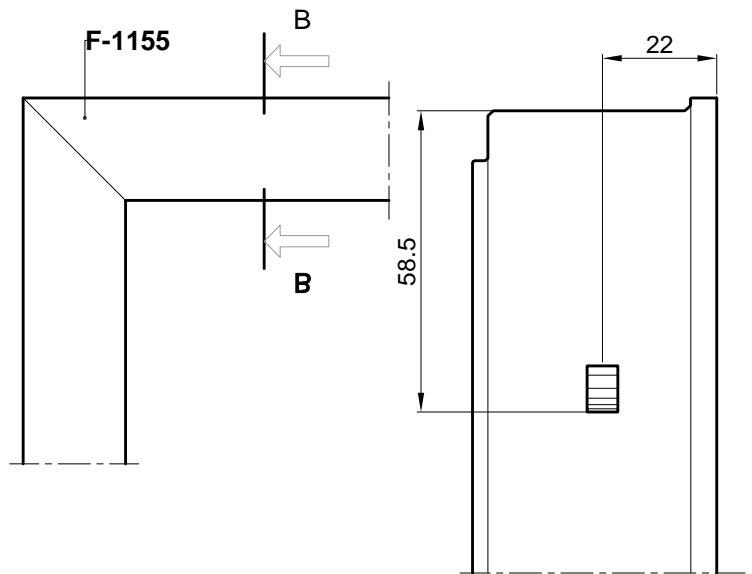
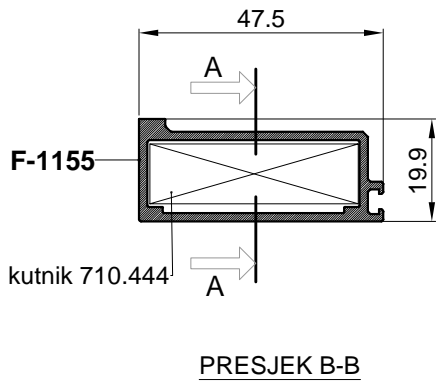
OBRADA PROFILA F-1576 U NADSVIJETLU  
VRATA(obostrano) PREMA PROFILU F-1525



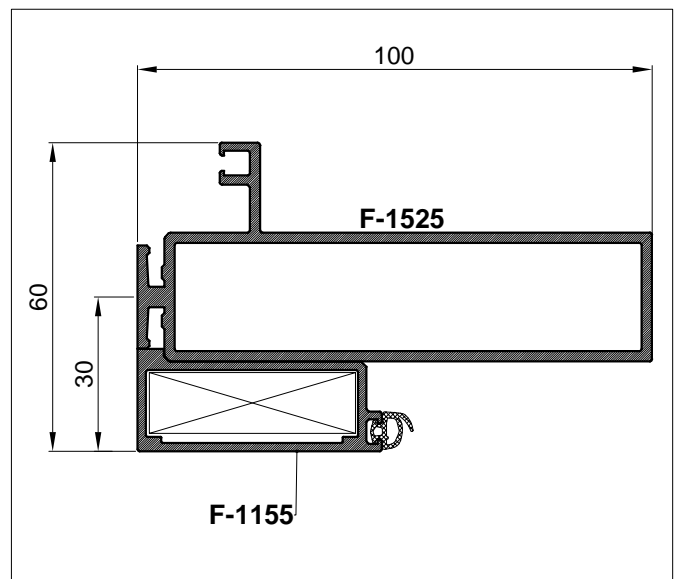
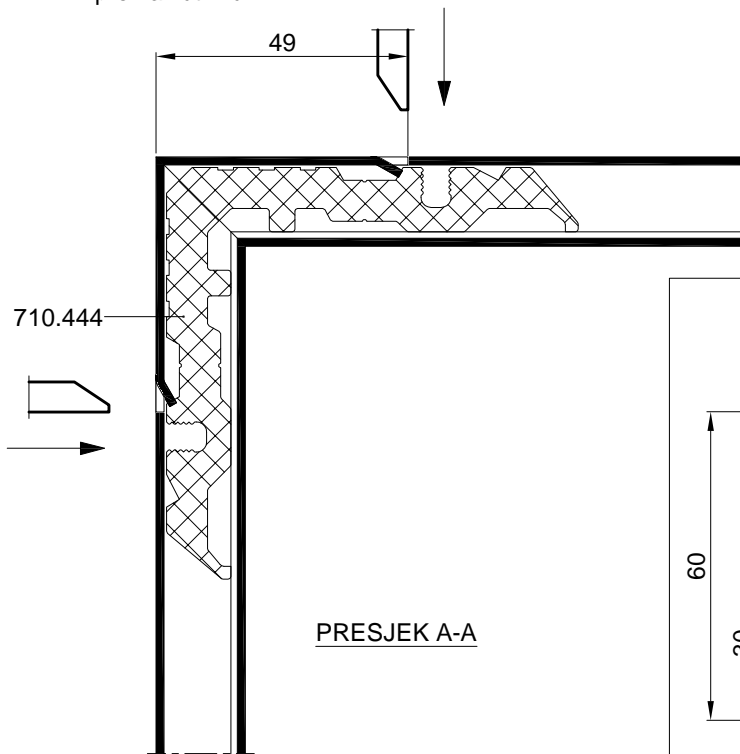


### VRATA U PREGRADI

-Spajanje okvira dovratnika F-1155 kutnicima 710.444 (712.013)

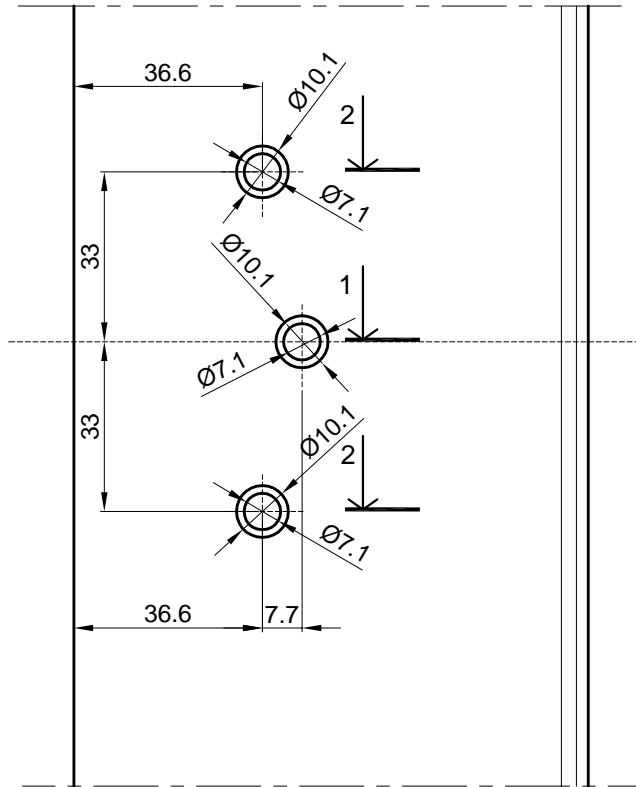


Spajanje kutnikom 710.444  
uprešavanjem stijenke profila  
prema kutniku

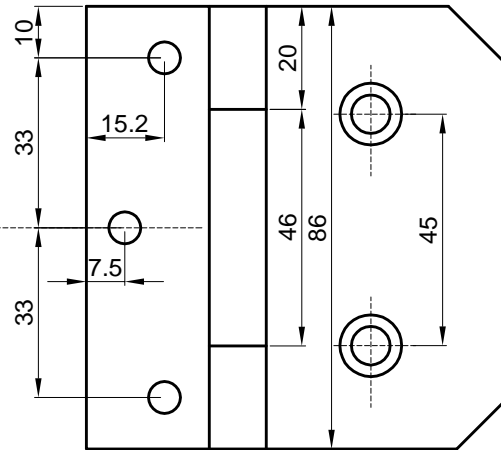


Detalj obrade profila F-1525 i čelične cijevi 90x20x2  
za ugardnju zakivne matice M5x16.5 (Staklo 10mm)

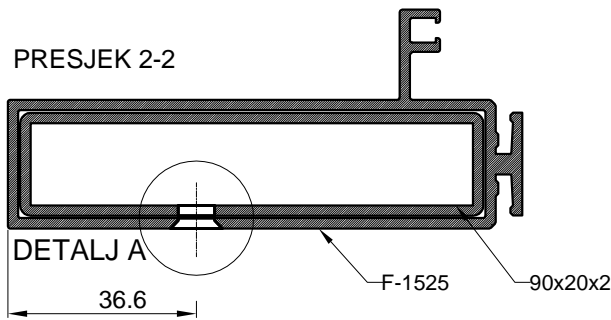
Detalj ugradnje baglame 110.08  
za jednostruko staklo za profil F-1525 i čeličnu cijev 90x20x2  
(Staklo 10mm)



Baglama 110.008

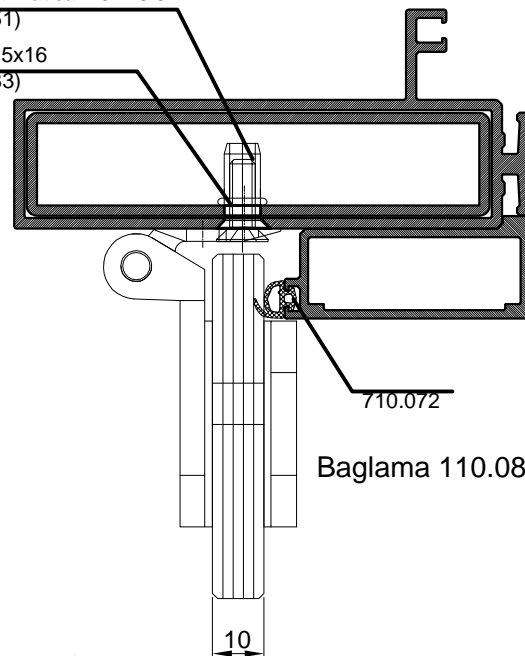


PRESJEK 2-2

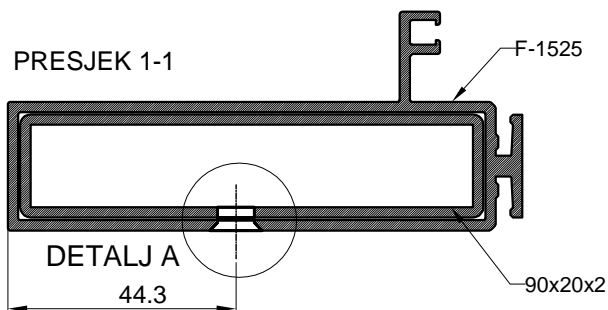


Zakivna matica M5X16.5  
(434.051)

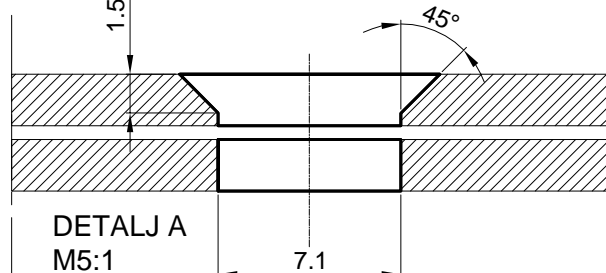
Vijak M5x16  
(431.283)



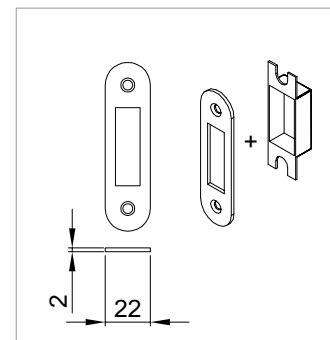
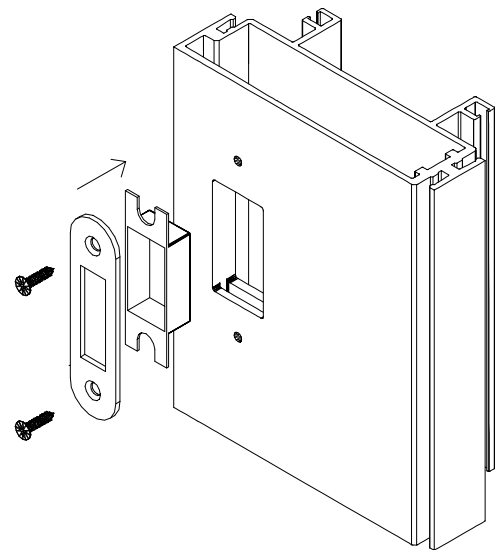
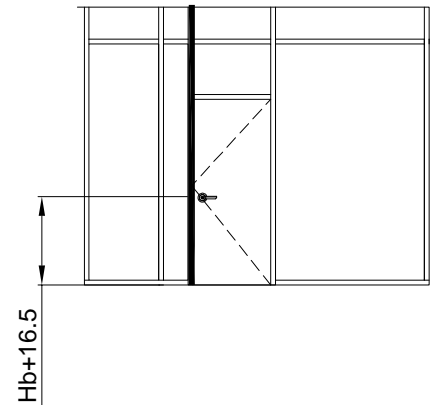
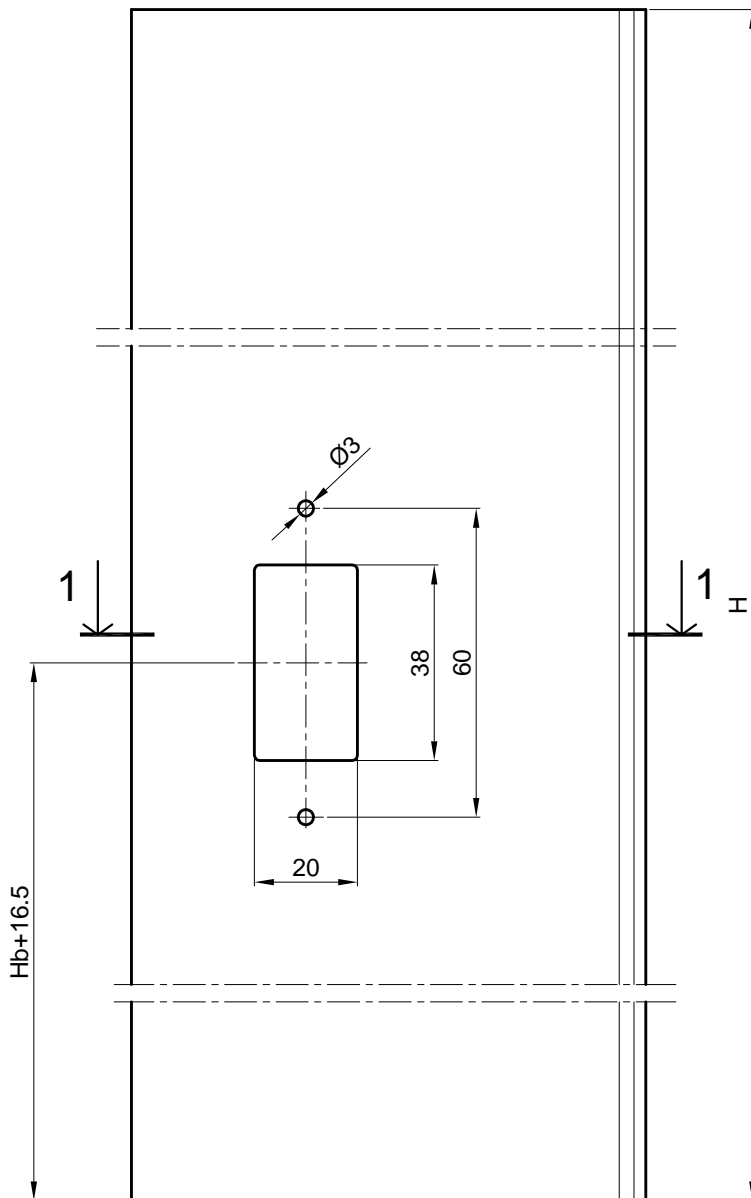
PRESJEK 1-1



Baglama 110.08

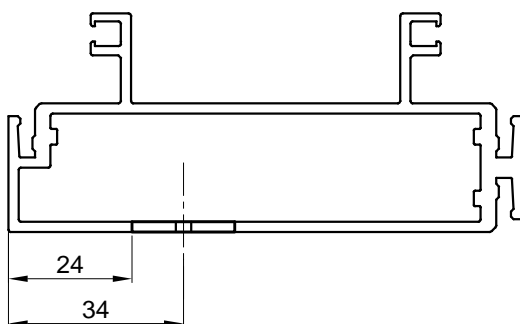


OBRADA PROFILA F-1524 (NA STRANI BRAVE)  
 ZA PRIHVAT ŠILDA HCS-SB-E F69 S PODMETAČEM  
 (STAKLO 10 mm)



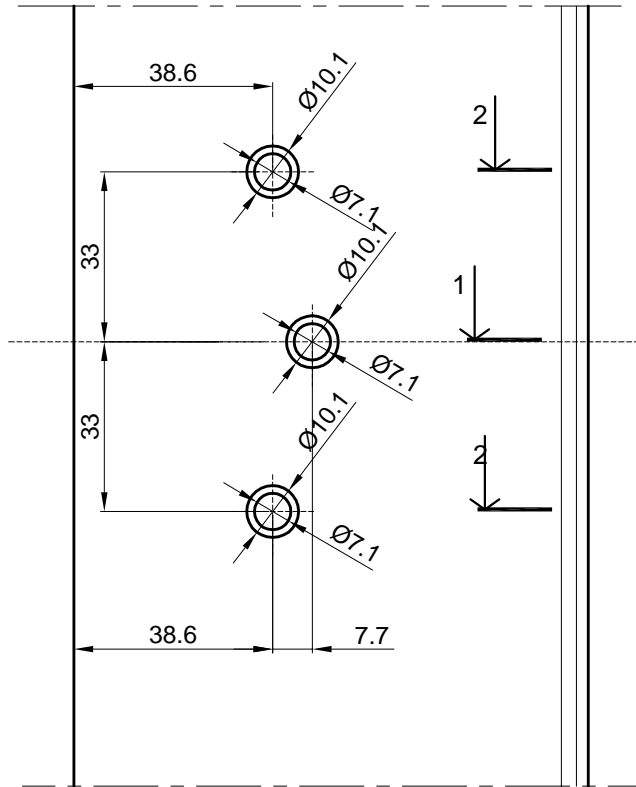
Šild HCS-SB-E F 69  
 s podmetačem

PRESJEK 1-1

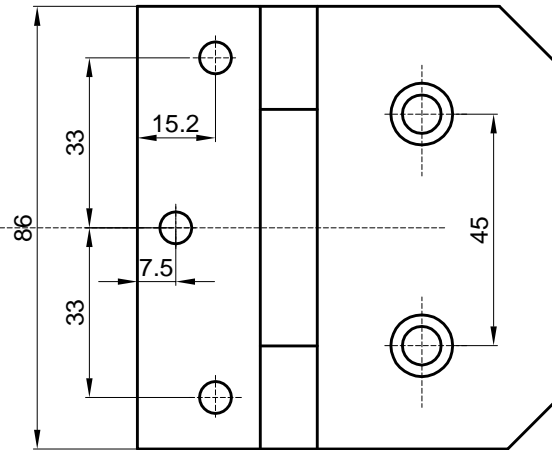


Detalj obrade profila F-1525 i čelične cijevi 90x20x2 za ugradnju zakivne matice M5x16.5 (Staklo 8mm)

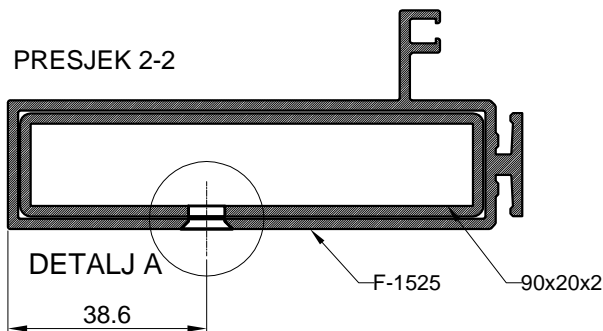
Detalj ugradnje baglame 110.08 za jednostruko staklo za profil F-1525 i čeličnu cijev 90x20x2 (Staklo 8mm)



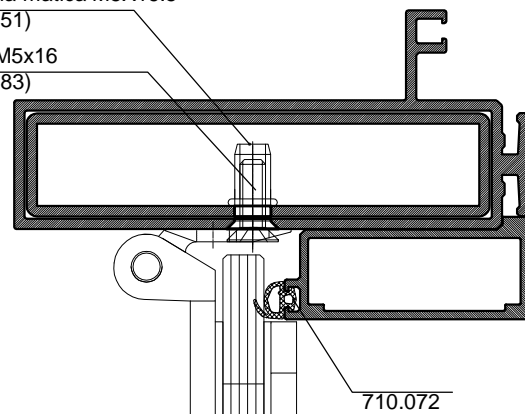
Baglama 110.008



PRESJEK 2-2

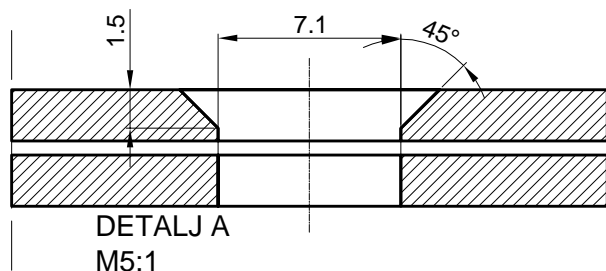
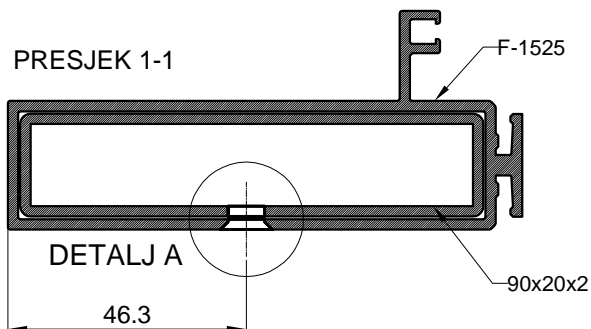


Zakivna matica M5X16.5  
(434.051)  
Vijak M5x16  
(431.283)



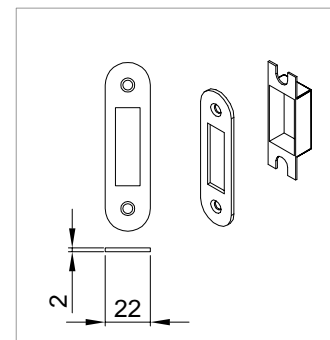
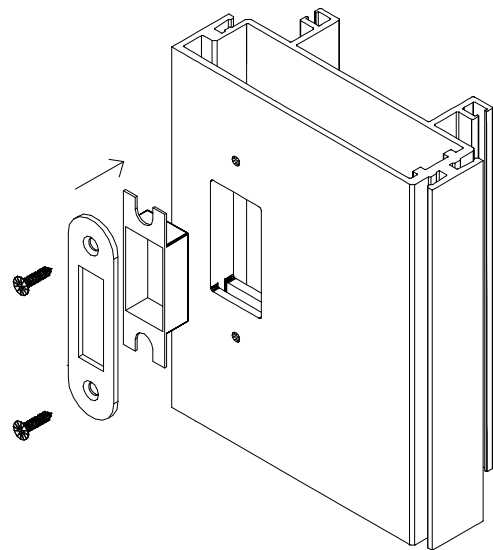
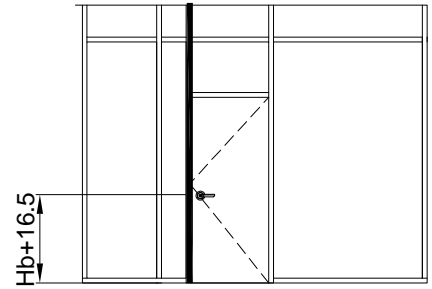
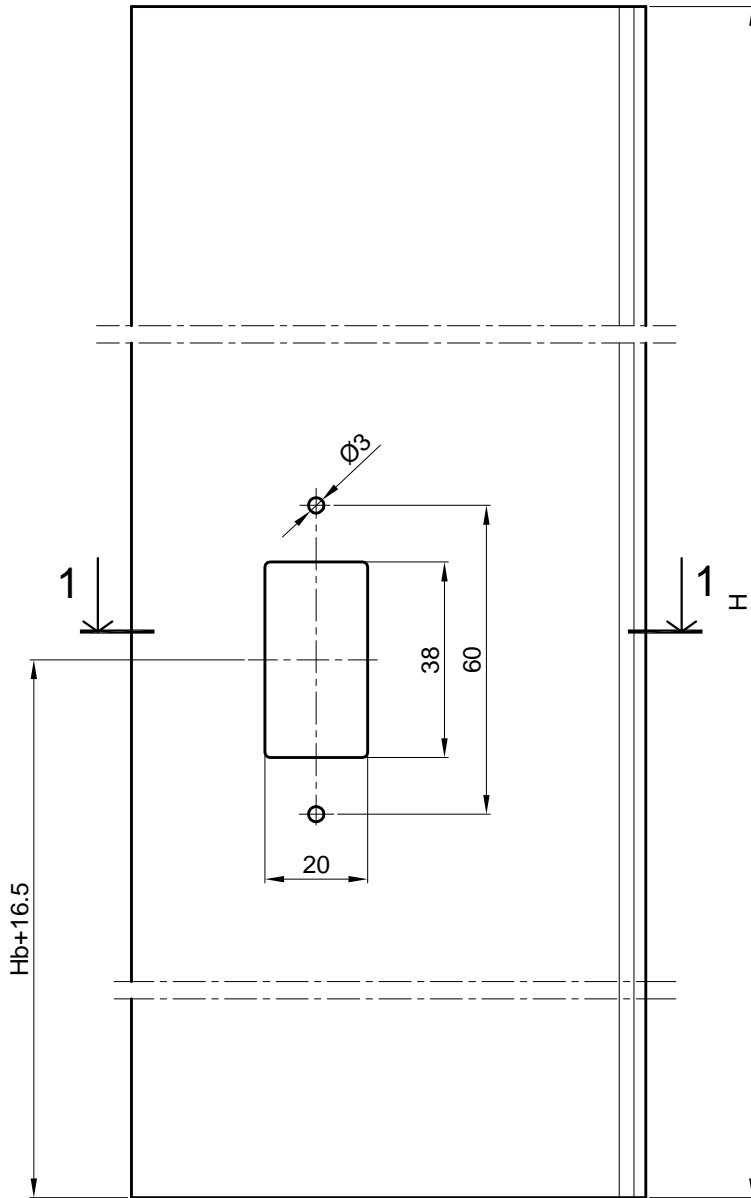
Baglama 110.08

PRESJEK 1-1



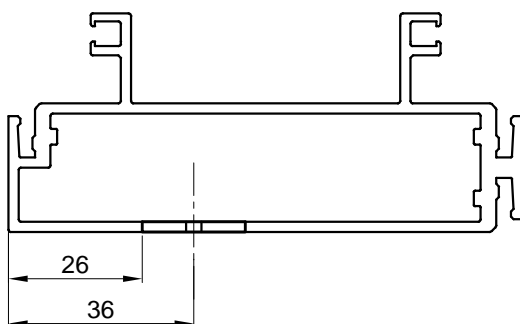
DETALJ A  
M5:1

OBRADA PROFILA F-1153 (NA STRANI BRAVE)  
 ZA PRIHVAT ŠILDA HCS-SB-E F69 S PODMETAČEM  
 (STAKLO 8mm)



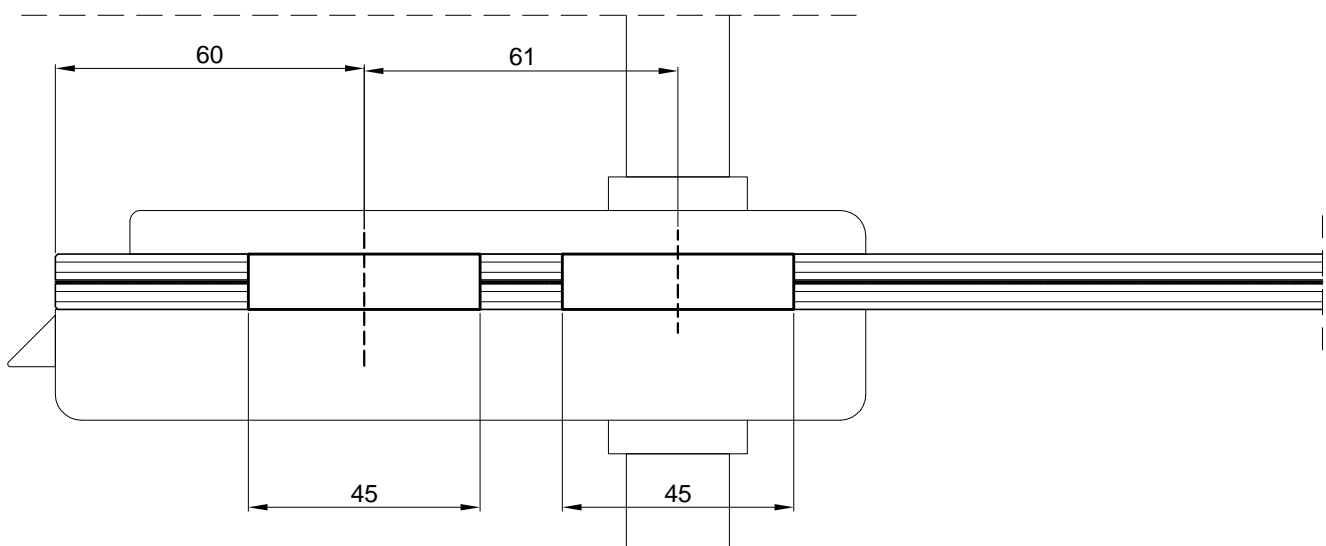
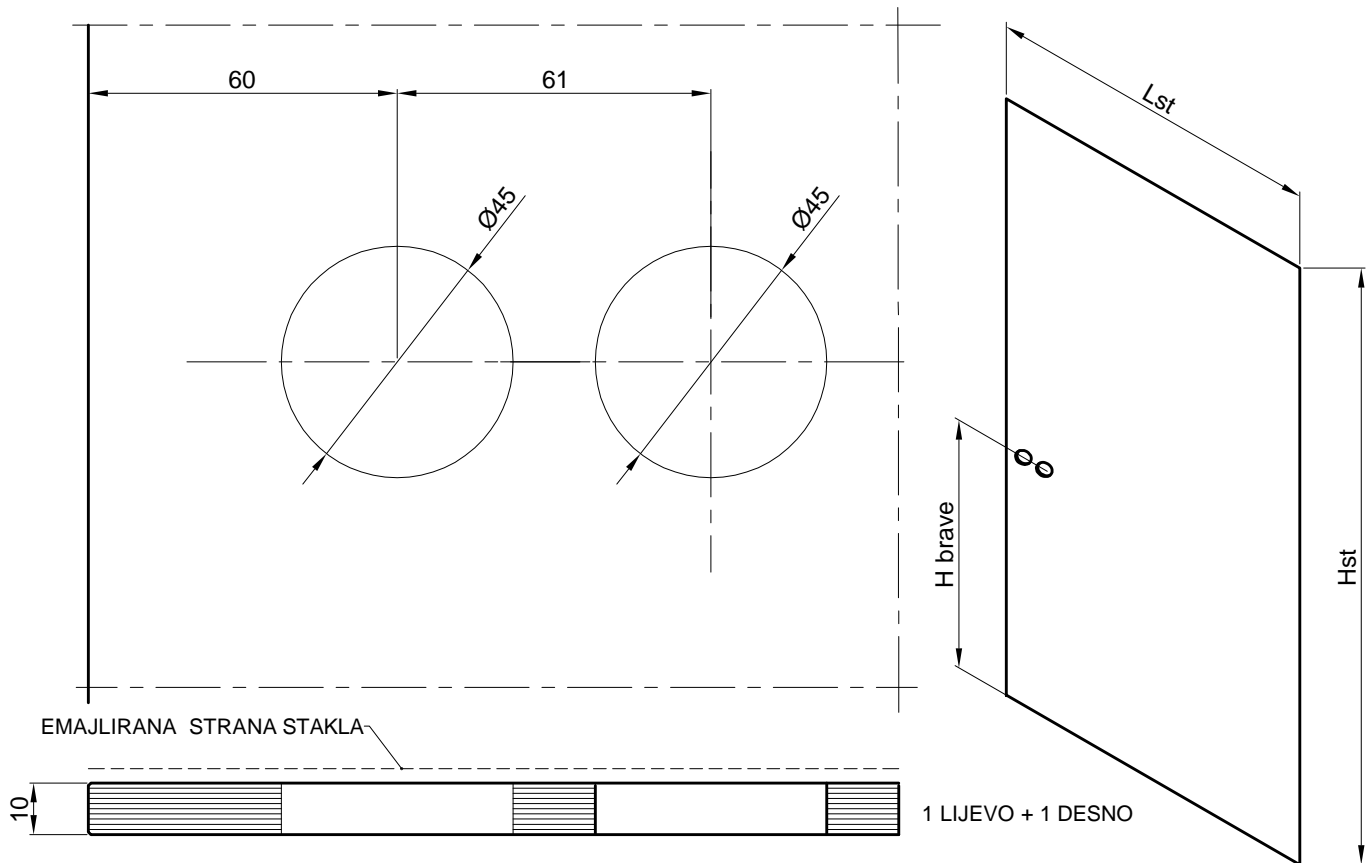
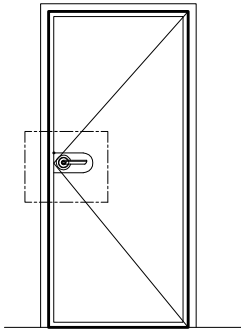
Šild HCS-SB-E F 69  
 s podmetačem

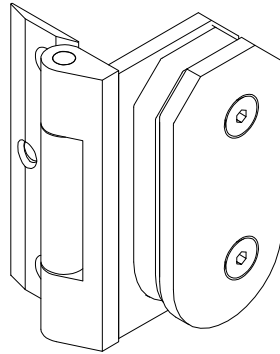
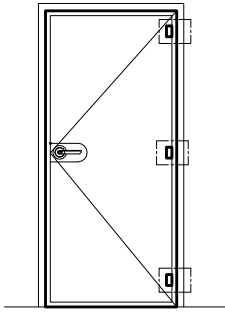
PRESJEK 1-1



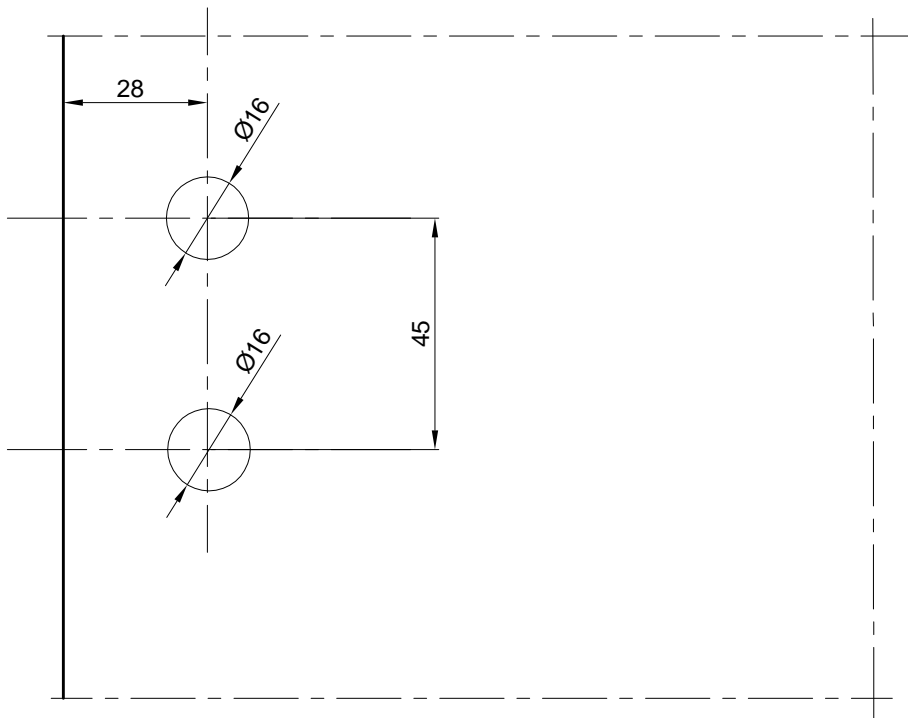
### OBRADA NA STAKLU ZA VRATA, za bravu 120.008 i ručku 120.009

- Na staklu se radi obrada za bravu i ručku, za vrata s jednostrukim staklom
- Staklo se emajlira (kali) da se sakrije rubna površina lijepljenja stakla i aluminijska, a emajlirana strana stakla ide prema unutra radi mogućih oštećenja emajla
- Debljina stakla  $d=10$  mm
- Stakla su simetrična: lijevo i desno

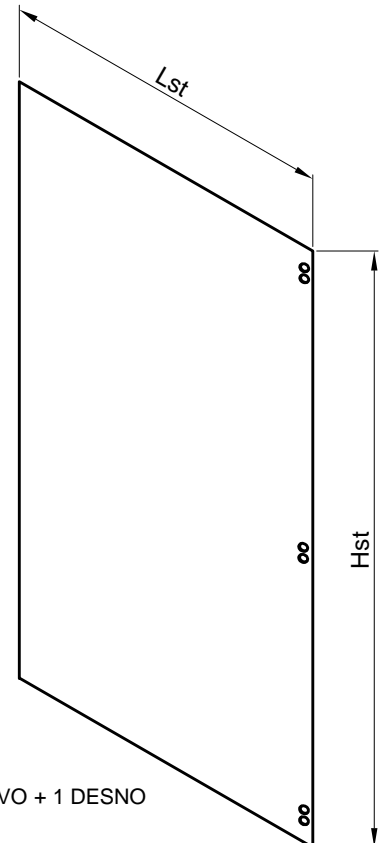




- Baglama (110.008) za staklena vrata sa jednostrukim staklom (gasmarte) (Art.-Nr.96309)

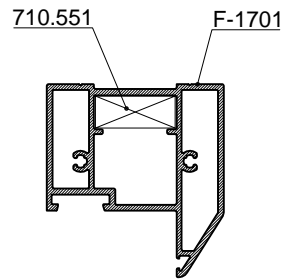
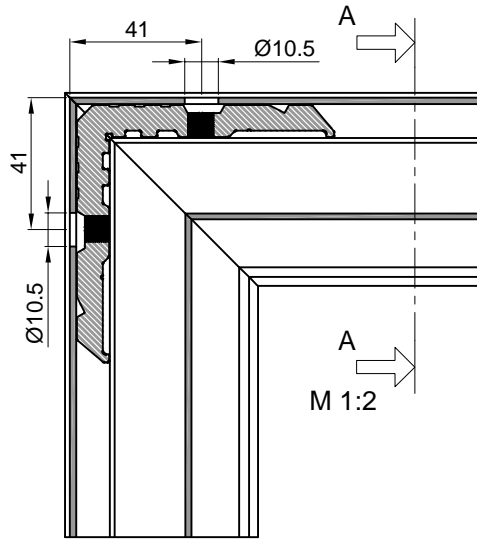
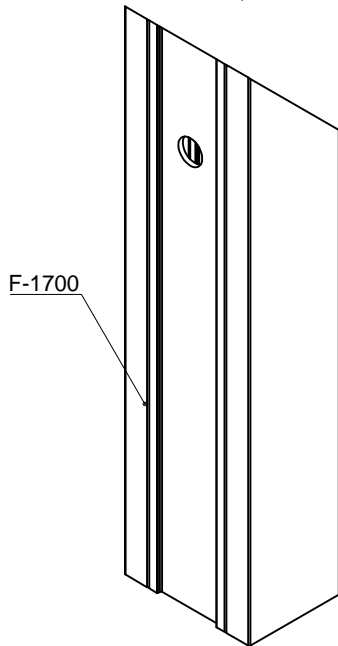
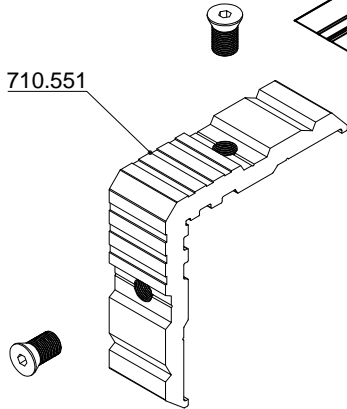
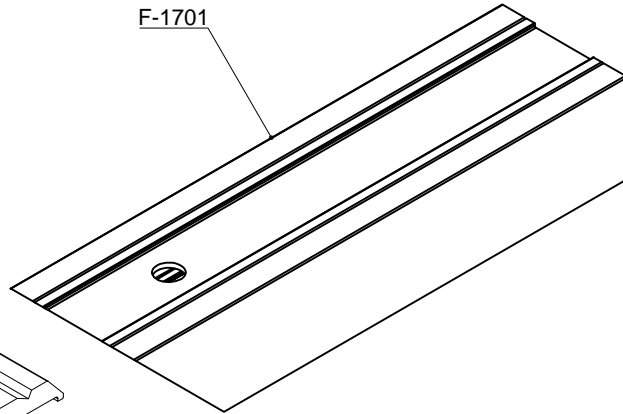
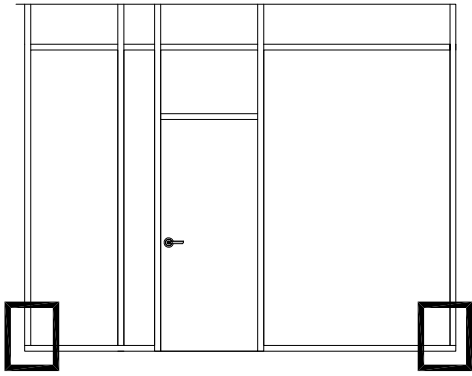


EMAJLIRANA STRANA STAKLA

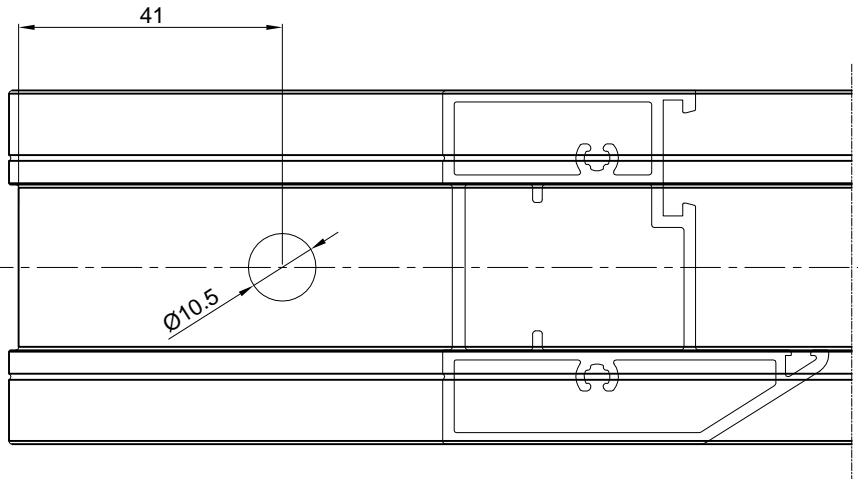
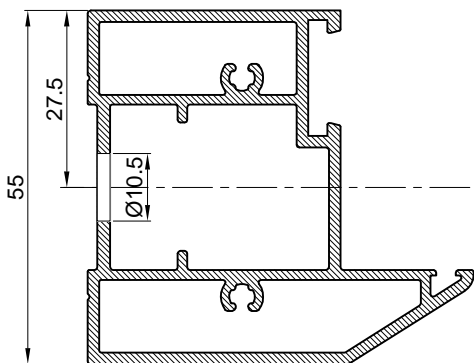


1 LIJEVO + 1 DESNO

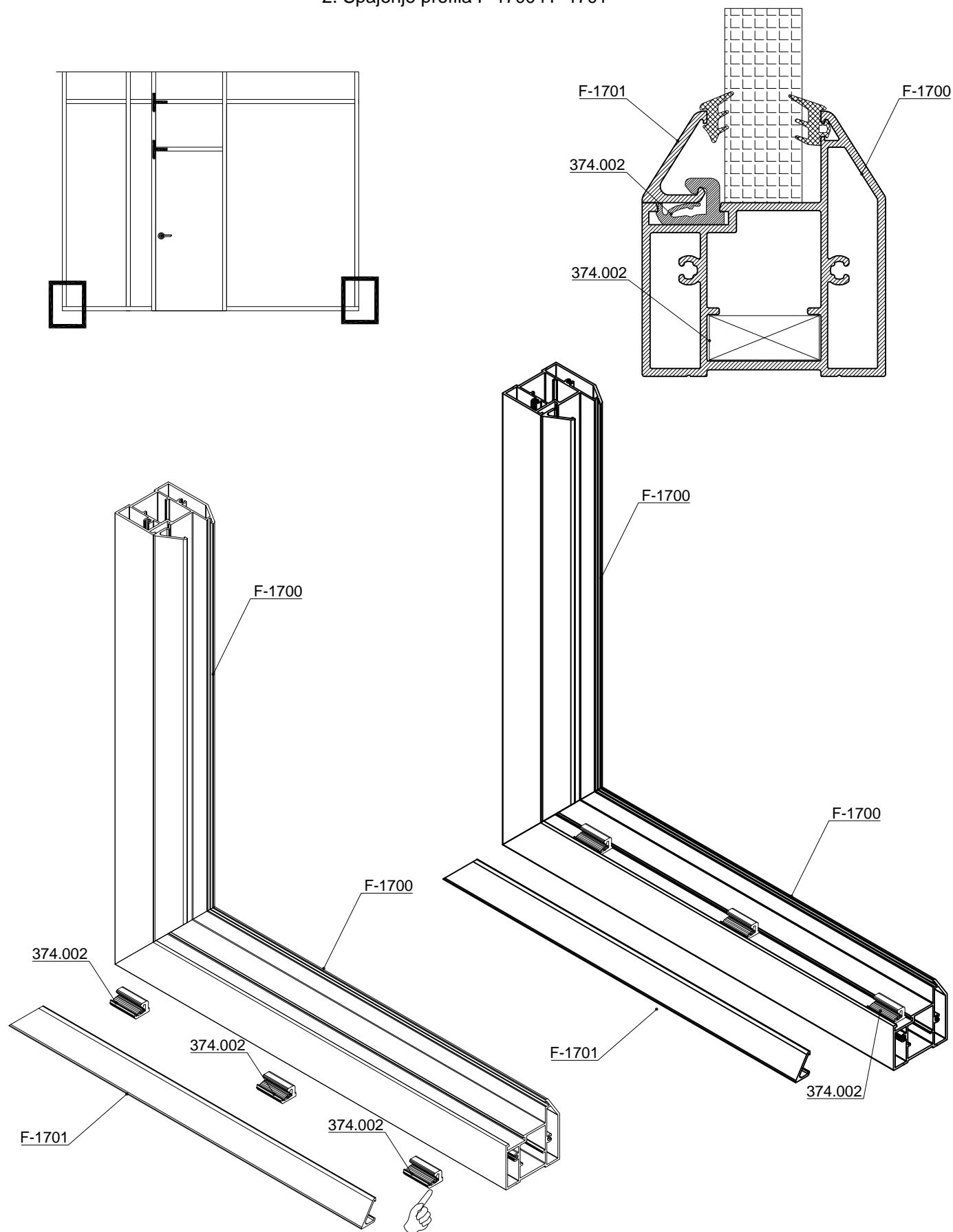
1. Obrada i montaža za kutnik 710.551



Presjek A-A  
M 1:2



## 2. Spajenje profila F-1700 i F-1701



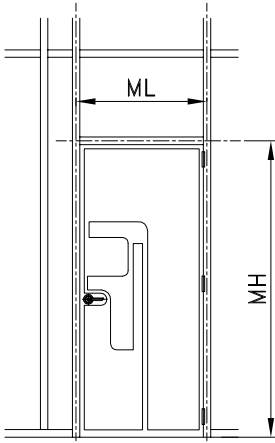
PVC kopču 374.002 umetnuti u žlijeb profila F-1701.  
U slučaju težeg klipsanja koristiti dodatni alat (tipa odvijač).



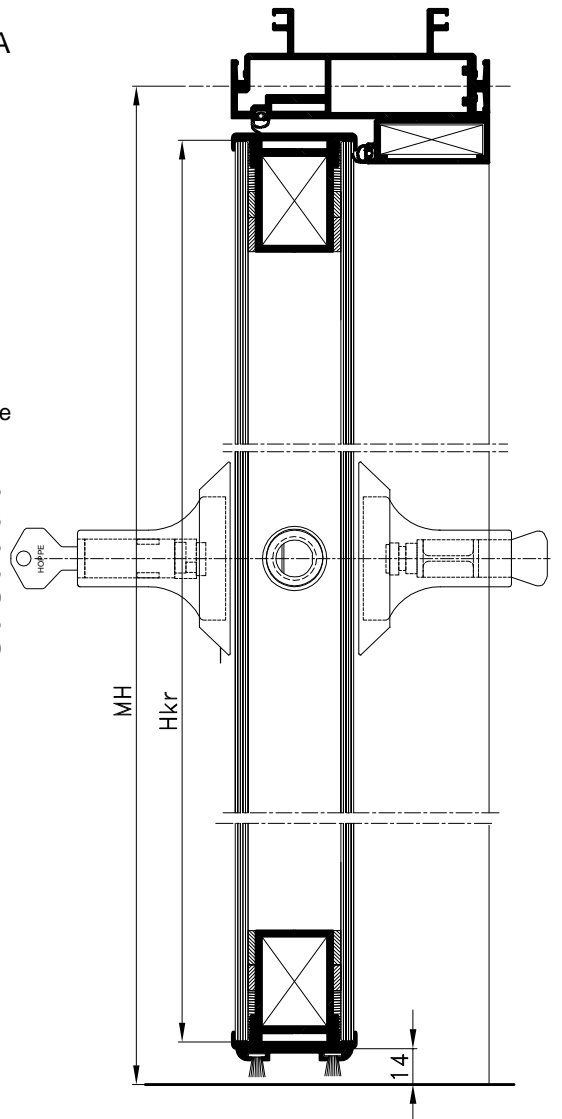


## Rezne liste





### JEDNOKRILNA DESNA VRATA U PREGRADI

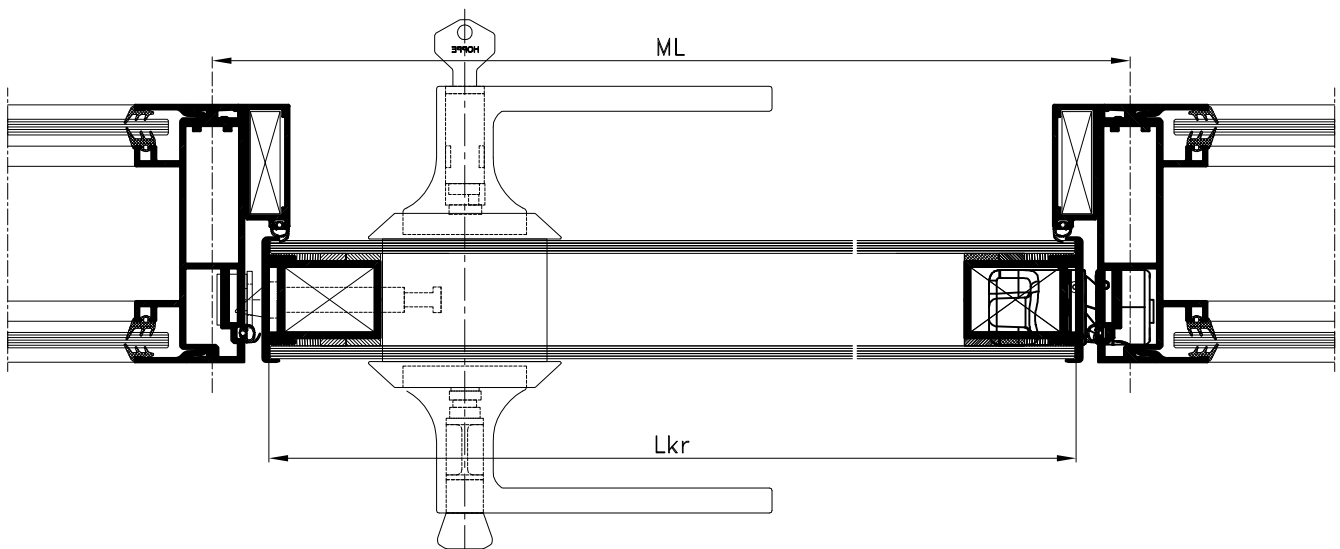


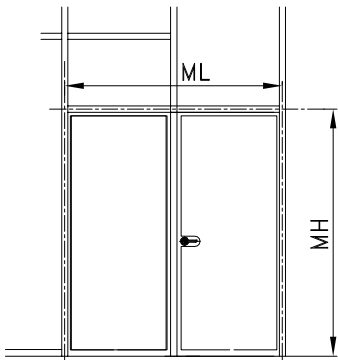
PROFILI		kom	mjera	pilanje
F-1102	vodoravnica vrata	2	Lkr=ML-43	45-45
F-1102	okomica vrata	2	Hkr=MH-37	45-45
F-1011	vodoravna lajsna vrata	2	Lkr+5	45-45
F-1011	okomita lajsna vrata	2	Hkr+5	45-45
P45-644	vodoravni držač četkica	1	Lkr+3	90-90
F-1155	vodoravni dovratnik	1	ML-20	45-45
F-1155	okomiti dovratnik	2	MH-10	45-90

OKOVI		kom	
710.057	kutnik krila vrata	4	
710.444	kutnik dovratnika	2	
120.000(Hoppe HCS)	brava, ručka, šild sa podmetačem	1	
433.105	vijak 3.9x16 DIN7982	8	
434.050	zakivna matica M5x13	12	
431.284	vijak M5 x 20 inox DIN 7991	12	
110.002(K-6700)	skrivena baglama	3	

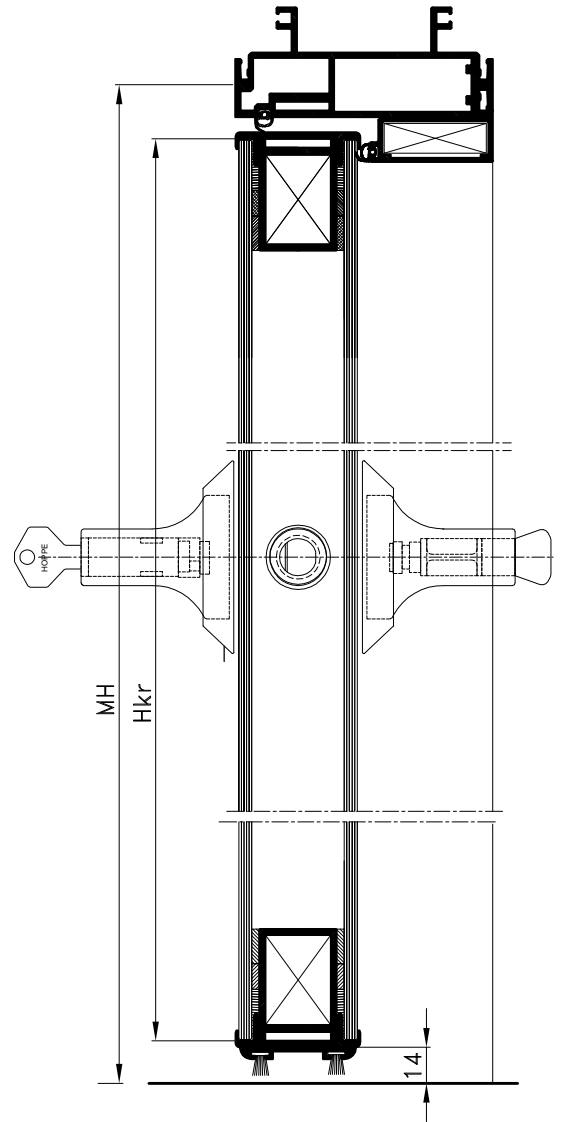
BRTVE		kom	mjera
321.001	brtva prema krilu vrata		2L+4H
347.003	četkasta brtva 7x9		L

ISPUNA		kom	mjera
staklo	ispuna krila vrata	1L+1D	Lkr-1 x Hkr-1





### DVOKRILNA DESNA VRATA U PREGRADI

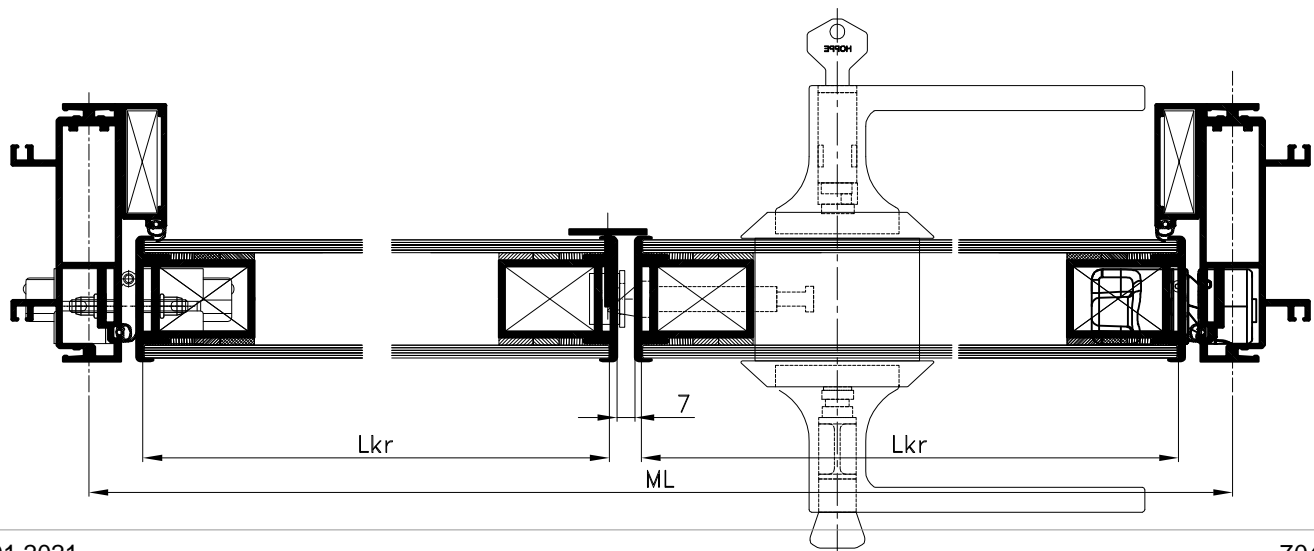


PROFILI		kom	mjera	pilanje
F-1102	vodoravnica vrata	4	Lkr=ML/2-27	45-45
F-1102	okomica vrata	4	Hkr=MH-37	45-45
F-1011	vodoravna lajsna vrata	4	Lkr+5	45-45
F-1011	okomita lajsna vrata	4	Hkr+5	45-45
P45-644	vodoravni držač četkica	2	Lkr+3	90-90
F-1155	vodoravni dovratnik	1	ML-20	45-45
F-1155	okomiti dovratnik	2	MH-10	45-90
	profil na spoju krila	1	Hkr+8	90-90

OKOVI		kom
710.057	kutnik krila vrata	8
710.444	kutnik dovratnika	2
434.050	zakivna matica M5 x 13	24
431.284	vijak M5 x 20 inox DIN 7991	24
433.105	vijak 3.9x16 DIN7982	8
110.002(K-6700)	skrivena baglama	6
120.000(HoppeHCS)	brava, ručka, šild sa podmetačem	1
124.006	krakun za pomoćno krilo	1

BRTVE		kom	mjera
321.001	brtva prema krilu vrata		2L+4H
347.003	četkasta brtva		L

ISPUNA		kom	mjera
staklo	ispuna krila vrata	2	Lkr-1 x Hkr-1
		2	Lkr-3 x Hkr-1-suprotna strana od baglame





# FEAL

## PF 100 S

Siječanj 2021. / *January 2021*

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